

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



**12623-01 Pouch 1 Front**  
5.35 X 6.35 in.  
135.89 X 161.29 mm  
3,591 St.



**12623-02 Pouch 1 Back**  
5.35 X 5.84 in.  
135.89 X 148.34 mm  
1,894 St.



**12623-03 Pouch 2 Front**  
5.35 X 6.33 in.  
135.89 X 160.78 mm  
6,381 St.



**12623-04 Pouch 2 Back**  
5.35 X 5.86 in.  
135.89 X 148.84 mm  
5,436 St.



**12623-05 Pouch 3 Front**  
5.5 X 5.87 in.  
139.7 X 149.1 mm  
5,390 St.



**12623-06 Pouch 3 Back**  
5.5 X 5.37 in.  
139.7 X 136.4 mm  
4,154 St.



**12623-07 Pouch 4 Front**  
5.37 X 6.33 in.  
118.62 X 160.78 mm  
5,883 St.



**12623-08 Pouch 4 Back**  
5.64 X 5.96 in.  
78.74 X 151.38 mm  
4,315 St.



**12623-09 Pouch 5 Front**  
5.5 X 5.87 in.  
139.7 X 149.1 mm  
4,017 St.



**12623-10 Pouch 5 Back**  
5.5 X 5.08 in.  
139.7 X 129.03 mm  
2,740 St.



**12623-11 Pouch 6 Front**  
5.5 X 5.87 in.  
139.7 X 149.1 mm  
5,902 St.



**12623-12 Pouch 6 Back**  
5.5 X 5.37 in.  
139.7 X 136.4 mm  
5,460 St.



# Patchwork Zipper Pouches

#12623 / 12 Designs

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread. Colors beginning with 20501 refer to YLI Fine Metallics, 7 refer to Yenmet Metallic, 8 refer to YLI Variations Variegated Thread and 9 refer to Isacord Multicolor Variegated.

## 12623-01 Pouch 1 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Tackdown 3 .....0020
- 7.Placement Stitch 4 .....0020
- 8.Tackdown 4 .....0020
- 9.Basting Stitch .....0020
- 10.Stipple .....0020
- 11.Seam Stitch .....0020

## 12623-02 Pouch 1 Back

- 1.Placement Stitch .....0020
- 2.Tackdown .....0020
- 3.Stipple .....0020

## 12623-03 Pouch 2 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Placement Stitch 3 .....0020
- 7.Tackdown 3 .....0020
- 8.Tackdown 4 .....0020
- 9.Placement Stitch 5 .....0020
- 10.Tackdown 5 .....0020
- 11.Placement Stitch 6 .....0020
- 12.Tackdown 6 .....0020
- 13.Basting Stitch .....0020
- 14.Quilting .....0020
- 15.Seam Stitch .....0020

## 12623-04 Pouch 2 Back

- 1.Background Placement Stitch .....0020
- 2.Background Tackdown .....0020
- 3.Placement Stitch 2 .....0020
- 4.Tackdown 2 .....0020
- 5.Placement Stitch 3 .....0020
- 6.Tackdown 3 .....0020
- 7.Basting Stitch .....0020
- 8.Quilting .....0020

## 12623-05 Pouch 3 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Placement Stitch 3 .....0020
- 7.Tackdown 3 .....0020
- 8.Tackdown 4 .....0020
- 9.Placement Stitch 5 .....0020
- 10.Tackdown 5 .....0020
- 11.Placement Stitch 6 .....0020
- 12.Tackdown 6 .....0020
- 13.Basting Stitch .....0020
- 14.Quilting .....0020
- 15.Seam Stitch .....0020

## 12623-06 Pouch 3 Back

- 1.Placement Stitch 1 .....0020
- 2.Tackdown 1 .....0020
- 3.Placement Stitch 2 .....0020
- 4.Tackdown 2 .....0020
- 5.Basting Stitch .....0020
- 6.Quilting .....0020

## 12623-07 Pouch 4 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Placement Stitch 3 .....0020
- 7.Tackdown 3 .....0020
- 8.Tackdown 4 .....0020
- 9.Placement Stitch 5 .....0020
- 10.Tackdown 5 .....0020
- 11.Placement Stitch 6 .....0020
- 12.Tackdown 6 .....0020
- 13.Basting Stitch .....0020
- 14.Quilting .....0020
- 15.Seam Stitch .....0020

## 12623-08 Pouch 4 Back

- 1.Placement Stitch 1 .....0020
- 2.Tackdown 1 .....0020
- 3.Placement Stitch 2 .....0020
- 4.Tackdown 2 .....0020
- 5.Placement Stitch 3 .....0020
- 6.Tackdown 3 .....0020
- 7.Basting Stitch .....0020
- 8.Quilting .....0020

## 12623-09 Pouch 5 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Tackdown 3 .....0020
- 7.Placement Stitch 4 .....0020
- 8.Tackdown 4 .....0020
- 9.Basting Stitch .....0020
- 10.Quilting .....0020
- 11.Seam Stitch .....0020

## 12623-10 Pouch 5 Back

- 1.Placement Stitch .....0020
- 2.Tackdown .....0020
- 3.Quilting .....0020

## 12623-11 Pouch 6 Front

- 1.Zipper Placement Stitch .....0020
- 2.Zipper Tackdown .....0020
- 3.Tackdown 1 .....0020
- 4.Placement Stitch 2 .....0020
- 5.Tackdown 2 .....0020
- 6.Tackdown 3 .....0020
- 7.Placement Stitch 4 .....0020
- 8.Tackdown 4 .....0020
- 9.Basting Stitch .....0020
- 10.Quilting .....0020
- 11.Seam Stitch .....0020

## 12623-12 Pouch 6 Back

- 1.Background Placement Stitch .....0020
- 2.Background Tackdown .....0020
- 3.Placement Stitch 2 .....0020
- 4.Tackdown 2 .....0020
- 5.Placement Stitch 3 .....0020
- 6.Tackdown 3 .....0020
- 7.Basting Stitch .....0020
- 8.Quilting .....0020



# Patchwork Zipper Pouches

## Instructions

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### Supplies

- Fabrics (See individual instructions for fabric sizes)
- OESD Fuse & Fleece
- OESD Bobbin Thread
- Nylon Coil Zipper (minimum 7")
- Small appliqué iron
- Isacord thread

### General Instructions

Each zipper pouch is made from two files. The “back” file quilts (and pieces, in some cases) the back of the pouch. The “front” file installs the zipper, pieces the project, quilts it, and then sews the back to the front with a seam stitch.

There is a piecing guide for each design. This guide will tell you the Position of each fabric piece and allow you to choose fabrics. Also use the piecing guide to help determine orientation of each flip-and-sew fabric piece. Follow the instructions below to stitch each pouch.



# Patchwork Zipper Pouches

## Instructions

### Pouch 1:

#### Step One: Create the Pouch Back

##### Fabrics:

- Fabric 1 - 6" x 6 1/2"

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-02 – Pouch 1 Back
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Placement Stitch
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece, centering it over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
8. Return the hoop to the machine and stitch Color Change 2 – Tackdown.
9. Stitch Color Change 3 – Stipple.
10. Remove the project from the hoop.
11. Using a rotary cutter or scissors, trim the project back to 1/4" from the Tackdown line.

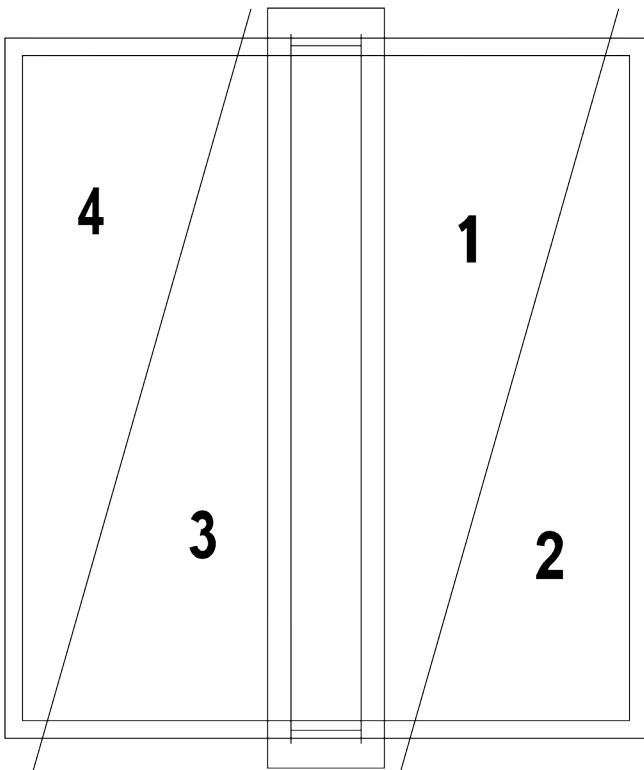
#### Step Two: Create the Pouch Front

##### Fabrics:

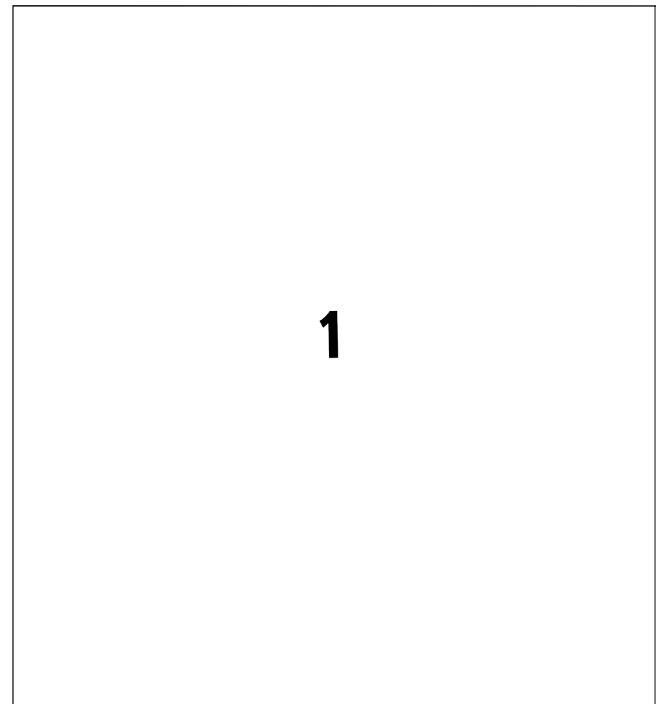
- Fabric 1 – 6 1/2" x 5 1/2"
- Fabric 2 – 6 1/2" x 2 1/2"
- Fabric 3 – 6 1/2" x 5 1/2"
- Fabric 4 – 6 1/2" x 2 1/2"

1. Press fabrics 1 and 3 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-01 – Pouch 1 front.
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch.
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.
7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.
9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the zipper while tacking Fabric 1 in place.
11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4" seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the long edge with the seam allowance created in the previous step.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.

16. Place the folded Fabric 3 along onto the project in Position 3 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.
17. Return the hoop to the machine and stitch Color Change 6 – Tackdown 3. This will stitch the edge stitching next to the zipper while tacking Fabric 3 in place.
18. Stitch Color Change 7 – Placement Stitch 4. This is the placement guide for Fabric 4.
19. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 3 to a 1/4" seam allowance to the outside of the placement line.
20. Place Fabric 4 RIGHT sides together with Fabric 3, aligning the long raw edge with the seam allowance created in the previous step.
21. Replace the hoop on the machine and stitch Color Change 8 – Tackdown 4. This will stitch a seam for Fabric 4.
22. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
23. Replace the hoop on the machine and stitch Color Change 9 – Basting Stitch.
24. Stitch Color Change 10 – Stipple.
25. UNZIP the zipper halfway so the zipper stop is within the pouch front.
26. Place the finished project back right sides together with the project front, aligning the Tackdown line on the project back with the basting line on the project front. Use removable tape to hold the project back in place.
27. Stitch Color Change 11 – Seam Stitch.
28. Remove the project from the hoop and trim all layers to 1/4" from the seam stitch line. Clip corners.
29. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).
30. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-01



12623-02

### Pouch 2:

#### Step One: Create the Pouch Back

##### Fabrics:

- Fabric 1 – 6 ½” x 6 ½”
- Fabric 2 – 5” x 3”
- Fabric 3 – 5” x 3”

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-04 – Pouch 2 Back
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Background Placement Stitch
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
8. Return the hoop to the machine and stitch Color Change 2 – Background Tackdown
9. Trim excess fabric to ¼” to the outside of the Tackdown.
10. Stitch Color Change 3 – Placement Stitch 2.
11. Place Fabric 2 over Placement Stitch 2, right sides together with Fabric 1, aligning the edge of the fabric ¼” with the ¼” seam allowance trimmed in step 9.
12. Stitch Color Change 4 – Tackdown 2.
13. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
14. Stitch Color Change 5 – Placement Stitch 3.
15. Place Fabric 3 over Placement Stitch 3, right sides together with Fabric 1, aligning the edge of the fabric with the ¼” seam allowance trimmed in step 9.
16. Stitch Color Change 6 – Tackdown 3
17. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
18. Stitch Color Change 7 – Basting Stitch
19. Stitch Color Change 8 - Quilting
20. Remove the project from the hoop. Using a rotary cutter or scissors, trim the project back to ¼” from the Basting line.

#### Step Two: Create the Pouch Front

##### Fabrics:

- Fabric 1 – 6 ½” x 6”
- Fabric 2 – 4 ½” x 2 ½”
- Fabric 3 – 4 ½” x 2 ½”
- Fabric 4 – 6 ½” x 6”
- Fabric 5 – 4 ½” x 2 ½”
- Fabric 6 – 4 ½” x 2 ½”

1. Press the Fabric 1 and Fabric 4 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-03 – Pouch 2 front.
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch.
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.



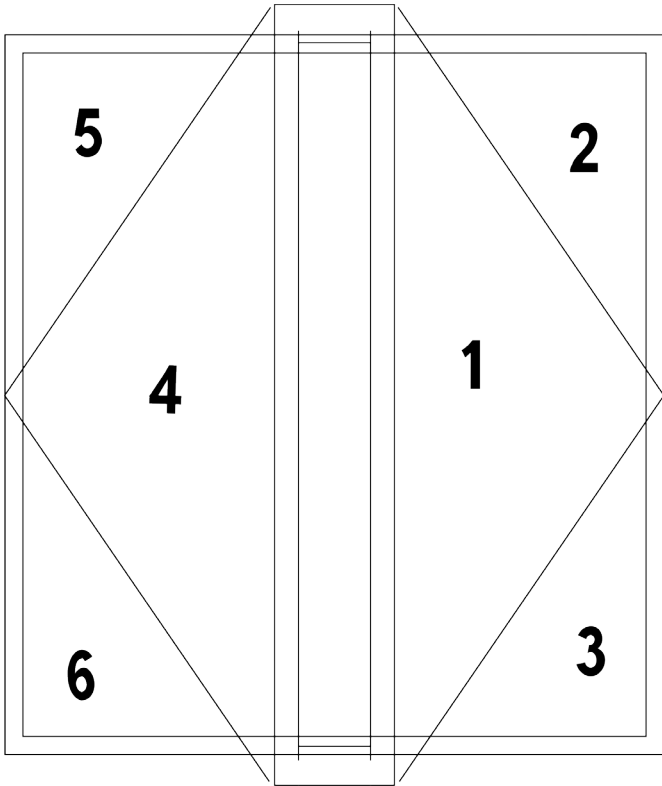
# Patchwork Zipper Pouches

## Instructions

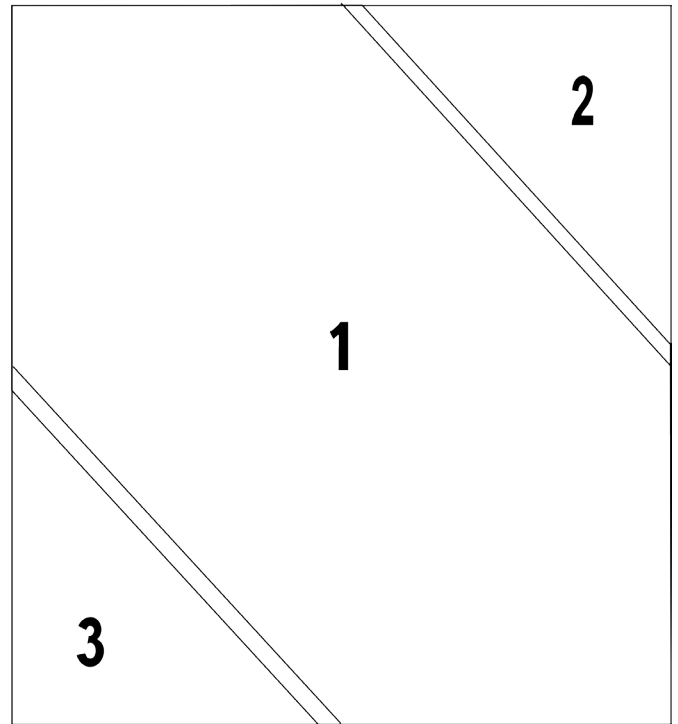
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7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.
9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the zipper while tacking Fabric 1 in place.
11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4” seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the long raw edge with the seam allowance created in the previous step.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
16. Replace the hoop on the machine and stitch Color Change 6 – Placement Stitch 3.
17. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4” seam allowance beyond the placement line.
18. Place Fabric 3 RIGHT sides together with Fabric 1, aligning the raw edge with the seam allowance you just trimmed.
19. Replace the hoop on the machine and stitch Color Change 7 – Tackdown 3. This will stitch a seam for Fabric 3.
20. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
21. Place the folded Fabric 4 onto the project in Position 4 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.
22. Return the hoop to the machine and stitch Color Change 8 – Tackdown 4. This will stitch the edge stitching next to the zipper while tacking Fabric 4 in place.
23. Stitch Color Change 9 – Placement Stitch 5. This is the placement guide for Fabric 5.
24. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 4 to a 1/4” seam allowance to the outside of the placement line.
25. Place Fabric 5 RIGHT sides together with Fabric 4, aligning the long raw edge with the seam allowance trimmed in the previous step.
26. Replace the hoop on the machine and stitch Color Change 10 – Tackdown 5. This will stitch a seam for Fabric 5.
27. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
28. Replace the hoop on the machine and stitch Color Change 11 – Placement Stitch 6.
29. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 4 to a 1/4” seam allowance beyond the placement line.
30. Place Fabric 6 RIGHT sides together with Fabric 4, aligning the raw edge with the seam allowance you just trimmed.
31. Replace the hoop on the machine and stitch Color Change 12 – Tackdown 6. This will stitch a seam for Fabric 6.
32. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
33. Replace the hoop on the machine and stitch Color Change 13 – Basting Stitch.
34. Stitch Color Change 14 – Quilting
35. UNZIP the zipper halfway so the zipper stop is within the pouch front.
36. Place the finished project back right sides together with the project front, aligning the Tackdown line on the project back with the basting line on the project front. Use removable tape to hold the project back in place.
37. Stitch Color Change 15 – Seam Stitch.
38. Remove the project from the hoop and trim all layers to 1/4” from the seam stitch line. Clip corners
39. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).

40. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-03



12623-04



### Pouch 3:

#### Step One: Create the Pouch Back

##### Fabrics:

- Fabric 1 – 6" x 3 ½"
- Fabric 2 – 6" x 3 ½"

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-06 – Pouch 3 Back.
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Placement Stitch 1
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece. (Keep the project in the hoop)
8. Return the hoop to the machine and stitch Color Change 2 – Background Tackdown
9. Trim the excess fabric to a ¼" seam allowance around the outside of the Tackdown line.
10. Stitch Color Change 3 – Placement Stitch 2
11. Place Fabric 2 right sides together with Fabric 1, aligning the edge of the fabric with the seam allowance just trimmed.
12. Stitch Color Change 4 – Tackdown 2.
13. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
14. Stitch Color Change 5 – Basting Stitch
15. Stitch Color Change 6 - Quilting
16. Remove the project from the hoop. Using a rotary cutter or scissors, trim the project back to ¼" from the Basting line.

#### Step Two: Create the Pouch Front

##### Fabrics:

- Fabric 1 – 6 " x 5"
- Fabric 2 – 5" x 2"
- Fabric 3 – 5" x 2"
- Fabric 4 – 6 " x 5"
- Fabric 5 – 5" x 2"
- Fabric 6 – 5" x 2"

1. Press Fabric 1 and Fabric 4 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-05 – Pouch 3 front
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.
7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.
9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the zipper while tacking Fabric 1 in place.

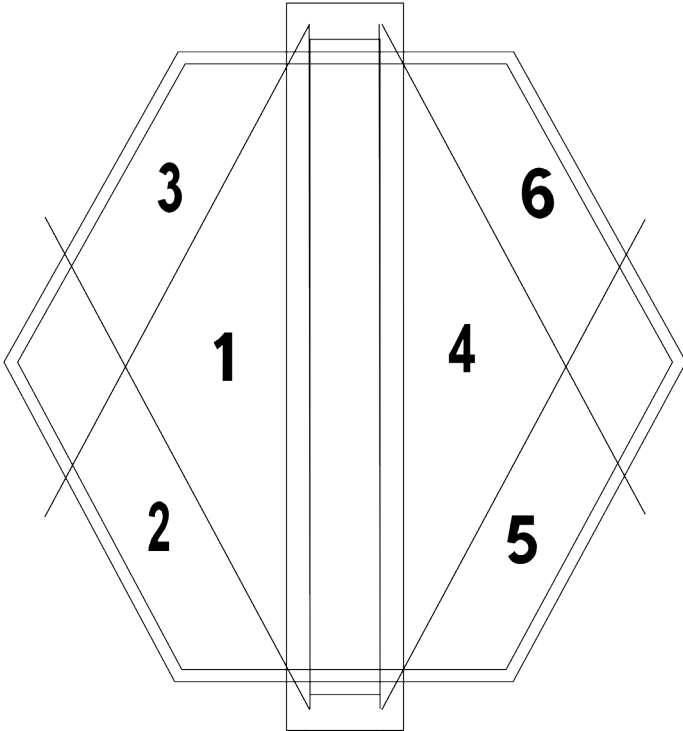


# Patchwork Zipper Pouches

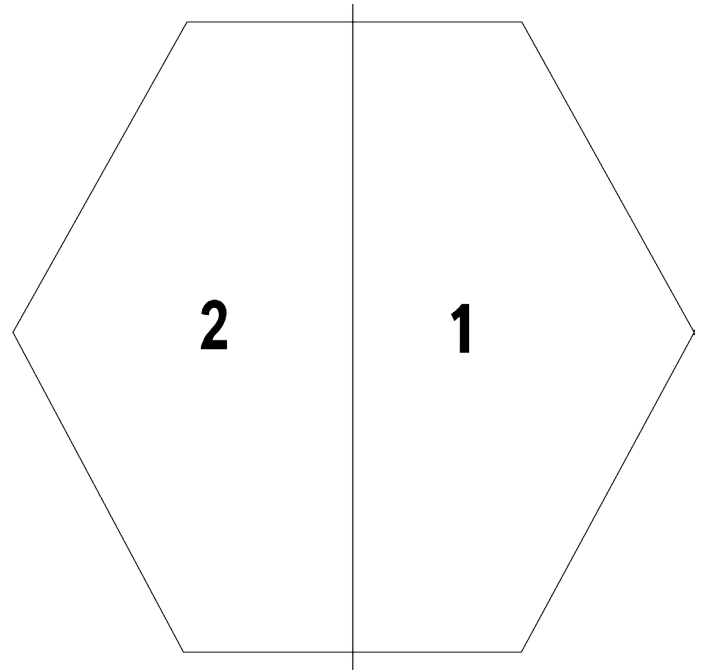
## Instructions

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11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4” seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the raw edge with the seam allowance trimmed in the previous step.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
16. Replace the hoop on the machine and stitch Color Change 6 – Placement Stitch 3.
17. Remove the hoop from the machine but do not remove the project from the hoop. Trim fabrics 1 & 2 to a 1/4” seam allowance outside the placement line.
18. Place Fabric 3 RIGHT sides together with fabrics 1 & 2, aligning the raw edge with the seam allowance you just trimmed.
19. Replace the hoop on the machine and stitch Color Change 7 – Tackdown 3. This will stitch a seam for Fabric 3.
20. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
21. Place the folded Fabric 4 along onto the project in Position 4 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.
22. Return the hoop to the machine and stitch Color Change 8 – Tackdown 4. This will stitch the edge stitching next to the zipper and tack Fabric 4 in place.
23. Stitch Color Change 9 – Placement Stitch 5. This is the placement guide for Fabric 5.
24. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 4 to a 1/4” seam allowance to the outside of the placement line.
25. Place Fabric 5 RIGHT sides together with Fabric 4, aligning the long edge with the seam allowance you just trimmed.
26. Replace the hoop on the machine and stitch Color Change 10 – Tackdown 5. This will stitch a seam for Fabric 5.
27. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
28. Replace the hoop on the machine and stitch Color Change 11 – Placement Stitch 6.
29. Remove the hoop from the machine but do not remove the project from the hoop. Trim fabrics 4 & 5 to a 1/4” seam allowance beyond the placement line.
30. Place Fabric 6 RIGHT sides together with fabrics 4 & 5, aligning the raw edge with the seam allowance you just trimmed.
31. Replace the hoop on the machine and stitch Color Change 12 – Tackdown 6. This will stitch a seam for Fabric 6.
32. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
33. Replace the hoop on the machine and stitch Color Change 13 – Basting Stitch.
34. Stitch Color Change 14 – Quilting
35. UNZIP the zipper halfway so the zipper stop is within the pouch front.
36. Place the finished Pouch Back right sides together with the Pouch Front, aligning the Tackdown line on the Pouch Back with the basting line on the Pouch Front. Use removable tape to hold the project back in place.
37. Stitch Color Change 15 – Seam Stitch.
38. Remove the project from the hoop and trim all layers to 1/4” from the seam stitch line. Clip corners
39. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).
40. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-05



12623-06

### Pouch 4:

#### Step One: Create the Pouch Back

##### Fabrics:

- Fabric 1 – 4 1/2" x 3 1/2"
- Fabric 2 – 4 1/2" x 3 1/2"
- Fabric 3 – 6" x 3"

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-08 – Pouch 4 Back
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Placement Stitch 1
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece. (Keep the project in the hoop)
8. Return the hoop to the machine and stitch Color Change 2 – Tackdown 1
9. Trim the excess fabric to a 1/4" seam allowance around the outside of the Tackdown.
10. Stitch Color Change 3 – Placement Stitch 2.
11. Place Fabric 2 over placement stitch 2, right sides together with Fabric 1, aligning the edge of the fabric with the seam allowance trimmed in step 9.
12. Stitch Color Change 4 – Tackdown 2.
13. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
14. Stitch Color Change 5 – Placement Stitch 3.
15. Trim the excess fabric 1 & 2 to a 1/4" seam allowance beyond the placement stitch.
16. Place Fabric 3 over Placement Stitch 3, right sides together with fabrics 1 & 2, aligning the edge of the fabric with the seam allowance trimmed in the previous step.
17. Stitch Color Change 6 – Tackdown 3
18. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
19. Stitch Color Change 7 – Basting Stitch
20. Stitch Color Change 8 - Quilting
21. Remove the project from the hoop. Using a rotary cutter or scissors, trim the project back to 1/4" from the Tackdown line.

#### Step Two: Create the Pouch Front

##### Fabrics:

- Fabric 1 – 6 1/2" x 4
- Fabric 2 – 5" x 2"
- Fabric 3 – 5" x 3"
- Fabric 4 – 6 1/2" x 4
- Fabric 5 – 5" x 2"
- Fabric 6 – 5" x 3"

1. Press the Fabric 1 and Fabric 4 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-07 – Pouch 4 front
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.

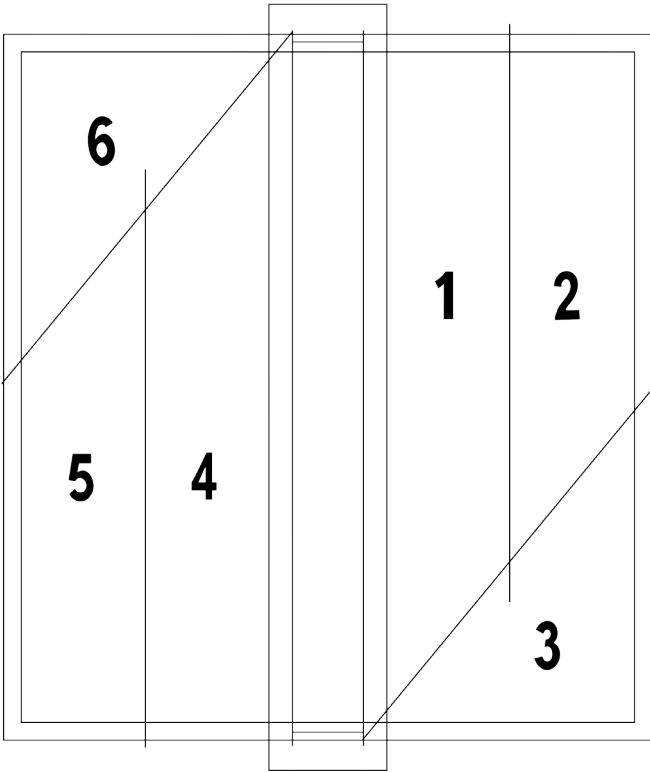


# Patchwork Zipper Pouches

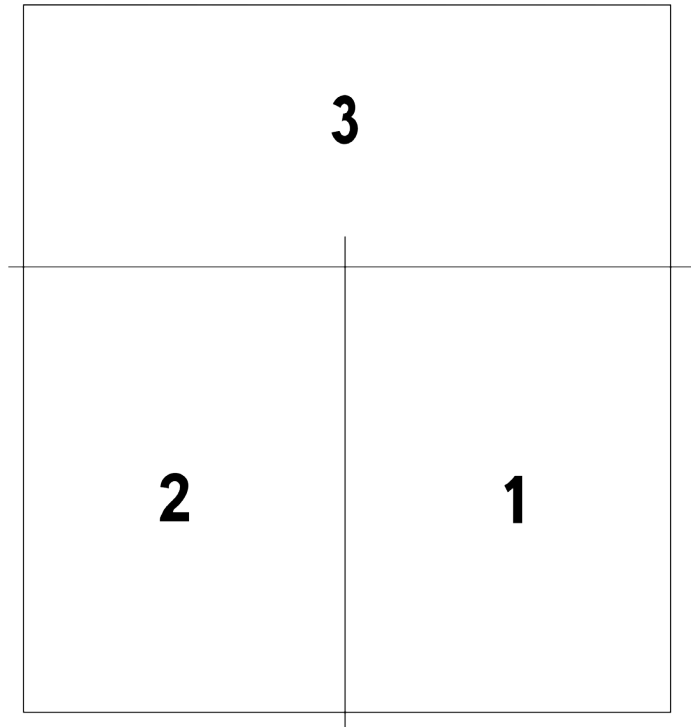
## Instructions

7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.
9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the zipper while tacking fabric 1 in place.
11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4” seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the raw edge with the seam allowance trimmed in the previous step.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
16. Replace the hoop on the machine and stitch Color Change 6 – Placement Stitch 3
17. Remove the hoop from the machine but do not remove the project from the hoop. Trim fabrics 1 & 2 to a 1/4” seam allowance beyond the placement line.
18. Place Fabric 3 RIGHT sides together with fabrics 1 & 2, aligning the raw edge with the seam allowance you just trimmed.
19. Replace the hoop on the machine and stitch Color Change 7 – Tackdown 3. This will stitch a seam for Fabric 3.
20. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
21. Place the folded Fabric 4 along onto the project in Position 4 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.
22. Return the hoop to the machine and stitch Color Change 8 – Tackdown 4. This will stitch the edge stitching next to the zipper while tacking Fabric 4 in place.
23. Stitch Color Change 9 – Placement Stitch 5. This is the placement guide for Fabric 5.
24. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 4 to a 1/4” seam allowance to the outside of the placement line.
25. Place Fabric 5 RIGHT sides together with Fabric 4, aligning the long raw edge with the seam allowance trimmed in the previous step.
26. Replace the hoop on the machine and stitch Color Change 10 – Tackdown 5. This will stitch a seam for Fabric 5.
27. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
28. Replace the hoop on the machine and stitch Color Change 11 – Placement Stitch 6
29. Remove the hoop from the machine but do not remove the project from the hoop. Trim fabrics 4 & 5 to a 1/4” seam allowance beyond the placement line.
30. Place Fabric 6 RIGHT sides together with fabrics 4 & 5, aligning the raw edge with the seam allowance you just trimmed.
31. Replace the hoop on the machine and stitch Color Change 12 – Tackdown 6. This will stitch a seam for Fabric 6.
32. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
33. Replace the hoop on the machine and stitch Color Change 13 – Basting Stitch.
34. Stitch Color Change 14 – Quilting
35. UNZIP the zipper halfway so the zipper stop is within the pouch front.
36. Place the finished Pouch Back right sides together with the Pouch Front, aligning the Tackdown line on the Pouch Back with the basting line on the Pouch Front. Use removable tape to hold the project back in place.
37. Stitch Color Change 15 – Seam Stitch.
38. Remove the project from the hoop and trim all layers to 1/4” from the seam stitch line. Clip corners

39. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).
40. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-07



12623-08



# Patchwork Zipper Pouches

## Instructions

### Pouch 5:

#### Step One: Create the Pouch Back

##### Fabrics:

- Fabric 1 – 7” x 7”

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-10 – Pouch 5 back
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Placement Stitch
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece, centering the fabric over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece. (Keep the project in the hoop).
8. Return the hoop to the machine and stitch Color Change 2 – Tackdown.
9. Stitch Color Change 3 – Quilting.
10. Remove the project from the hoop.
11. Using a rotary cutter or scissors, trim the project back to ¼” from the Tackdown line.

#### Step Two: Create the Pouch Front

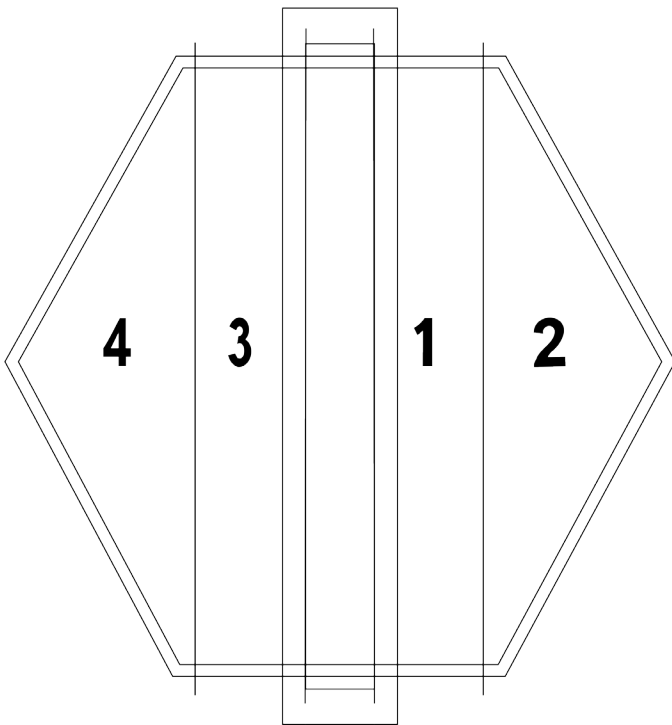
##### Fabrics:

- Fabric 1 – 6” x 4”
- Fabric 2 – 6” x 2 ½”
- Fabric 3 – 6” x 4”
- Fabric 4 – 6” x 2 ½”

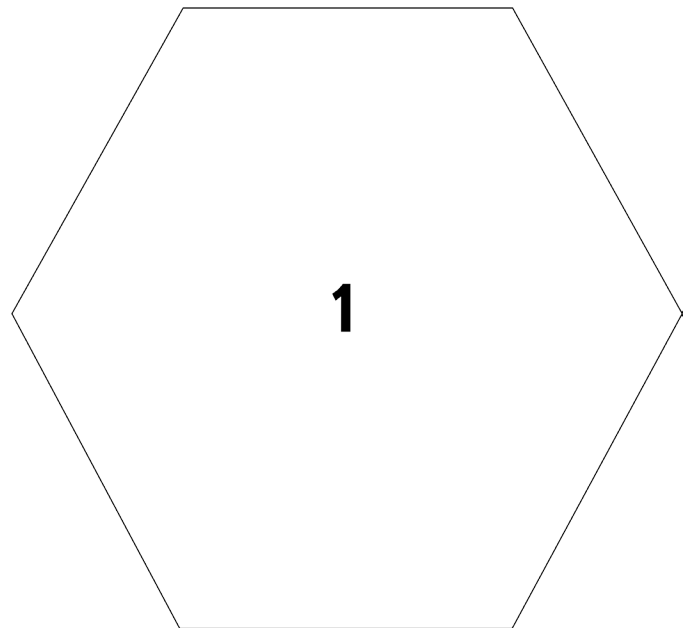
1. Press fabrics 1 and 3 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-09 – Pouch 5 front
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.
7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.
9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the zipper while tacking Fabric 1 in place.
11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a ¼” seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the long raw edge with the seam allowance you just trimmed.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
16. Place the folded Fabric 3 along onto the project in Position 3 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small ap-

pliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.

17. Return the hoop to the machine and stitch Color Change 6 – Tackdown 3. This will stitch the edge stitching next to the zipper while tacking Fabric 3 in place.
18. Stitch Color Change 7 – Placement Stitch 4. This is the placement guide for Fabric 4.
19. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 3 to a 1/4” seam allowance to the outside of the placement line.
20. Place Fabric 4 RIGHT sides together with Fabric 3, aligning the raw edge with the seam allowance you just trimmed.
21. Replace the hoop on the machine and stitch Color Change 8 – Tackdown 4. This will stitch a seam for Fabric 4.
22. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
23. Replace the hoop on the machine and stitch Color Change 9 – Basting Stitch.
24. Stitch Color Change 10 – Quilting.
25. UNZIP the zipper halfway so the zipper stop is within the pouch front.
26. Place the finished project back right sides together with the project front, aligning the Tackdown line on the project back with the basting line on the project front. Use removable tape to hold the project back in place.
27. Stitch Color Change 11 – Seam Stitch.
28. Remove the project from the hoop and trim all layers to 1/4” from the seam stitch line. Clip corners
29. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).
30. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-09



12623-10



## Pouch 6:

### Step One: Create the Pouch Back

#### Fabrics:

- Fabric 1 – 6" x 4"
- Fabric 2 – 5 1/2" x 2 1/2"
- Fabric 3 – 6" x 2 1/2"

1. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
2. Select design 12623-12 – Pouch 6 back
3. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
4. Stitch Color Change 1 – Background Placement Stitch
5. Remove the hoop from the machine, but do not remove the project from the hoop.
6. Place Fabric 1 right side up onto the OESD Fuse & Fleece over the placement line.
7. Using an appliqué iron, press the fabric to the Fuse and Fleece. (Keep the project in the hoop)
8. Return the hoop to the machine and stitch Color Change 2 – Background Tackdown
9. Stitch Color Change 3 – Placement Stitch 2.
10. Trim the excess fabric to a 1/4" seam allowance around the outside of the placement line.
11. Place Fabric 2 right sides together with Fabric 1, aligning the edge of the fabric with the seam allowance you just trimmed.
12. Stitch Color Change 4 – Tackdown 2
13. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
14. Stitch Color Change 5 – Placement Stitch 3.
15. Place Fabric 3 right sides together with Fabric 1, aligning the edge of the fabric 1/4" with the seam allowance you trimmed in step 10.
16. Stitch Color Change 6 – Tackdown 3
17. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
18. Stitch Color Change 7 – Basting Stitch
19. Stitch Color Change 8 - Quilting
20. Remove the project from the hoop. Using a rotary cutter or scissors, trim the project back to 1/4" from the Basting line.

### Step Two: Create the Pouch Front

#### Fabrics:

- Fabric 1 – 6" x 5"
- Fabric 2 – 5 1/2" x 2 1/2"
- Fabric 3 – 6" x 5"
- Fabric 4 – 5 1/2" x 2 1/2"

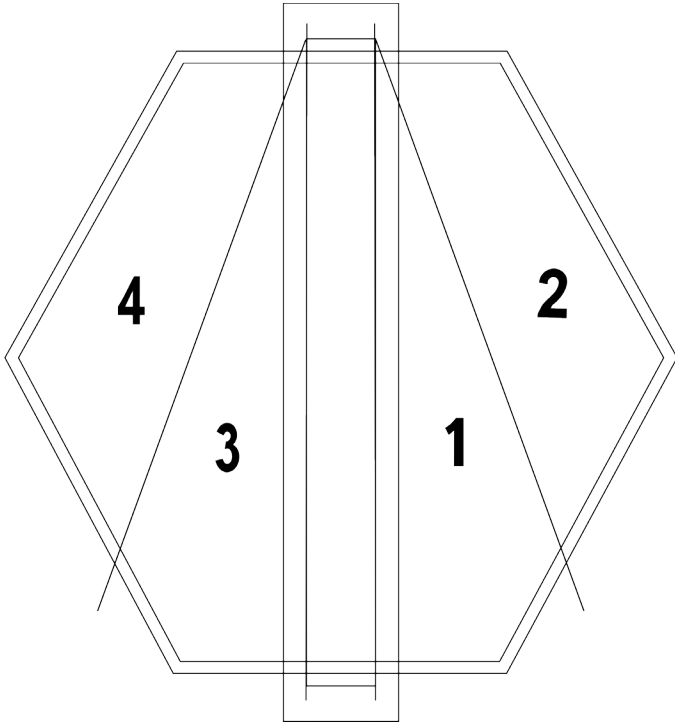
1. Press fabrics 1 and 3 in half, WRONG sides together, lengthwise.
2. Thread the embroidery machine with OESD Bobbin thread in the bobbin and desired Isacord thread in the needle.
3. Select design 12623-11 – Pouch 6 front
4. Hoop a piece of OESD Fuse & Fleece with the fusible side up.
5. Stitch Color Change 1 – Zipper Placement Stitch
6. Place the zipper onto the hoop within the placement lines. The zipper stops should be OUTSIDE the placement line. The zipper pull should be at the top position. Use removable tape on either side of the zipper to hold in place temporarily.
7. Stitch Color Change 2 – Zipper Tackdown. This will baste the zipper in place.
8. Remove the hoop from the machine but do not remove the project from the hoop. Place the folded Fabric 1 onto the project in Position 1 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line.



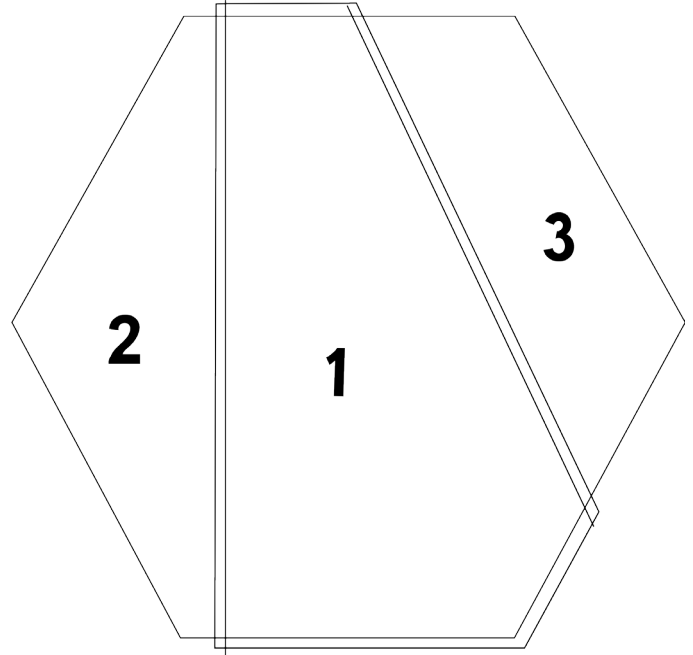
# Patchwork Zipper Pouches

## Instructions

9. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece. You can also use a Teflon pressing sheet over the project to prevent touching the iron to the fusible coating.
10. Return the project to the machine and stitch Color Change 3 – Tackdown 1. This will stitch the edge stitching next to the while tacking Fabric 1 in place.
11. Stitch Color Change 4 – Placement Stitch 2. This is the placement guide for Fabric 2.
12. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 1 to a 1/4” seam allowance to the outside of the placement line.
13. Place Fabric 2 RIGHT sides together with Fabric 1, aligning the long raw edge with the seam allowance trimmed in the previous step.
14. Replace the hoop on the machine and stitch Color Change 5 – Tackdown 2. This will stitch a seam for Fabric 2.
15. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
16. Place the folded Fabric 3 along onto the project in Position 3 (see piecing guide), aligning the folded edge with the zipper teeth. The top and bottom raw edges of the fabrics should align with or just past the zipper placement line. Using a small appliqué iron, press the fabric to the Fuse & Fleece, being careful not to touch the appliqué iron to the exposed fusible areas of the Fuse & Fleece.
17. Return the hoop to the machine and stitch Color Change 6 – Tackdown 3. This will stitch the edge stitching next to the zipper while tacking Fabric 3 in place.
18. Stitch Color Change 7 – Placement Stitch 4. This is the placement guide for Fabric 4.
19. Remove the hoop from the machine but do not remove the project from the hoop. Trim Fabric 3 to a 1/4” seam allowance to the outside of the placement line.
20. Place Fabric 4 RIGHT sides together with Fabric 3, aligning the long raw edge with the seam allowance trimmed in the previous step.
21. Replace the hoop on the machine and stitch Color Change 8 – Tackdown 4. This will stitch a seam for Fabric 4.
22. Remove the hoop from the machine but do not remove the project from the hoop. Flip the fabric piece back onto the Fuse & Fleece. Using the appliqué iron, press the fabric to the OESD Fuse and Fleece.
23. Replace the hoop on the machine and stitch Color Change 9 – Basting Stitch.
24. Stitch Color Change 10 – Quilting
25. UNZIP the zipper halfway so the zipper stop is within the pouch front.
26. Place the finished project back right sides together with the project front, aligning the Tackdown line on the project back with the basting line on the project front. Use removable tape to hold the project back in place.
27. Stitch Color Change 11 – Seam Stitch.
28. Remove the project from the hoop and trim all layers to 1/4” from the seam stitch line. Clip corners
29. Cut away the OESD Fuse & Fleece from behind the zipper (in between the zipper placement lines).
30. Turn the project right side out through the zipper opening. Use a point turner to push out corners and press the project.



12623-11



12623-12