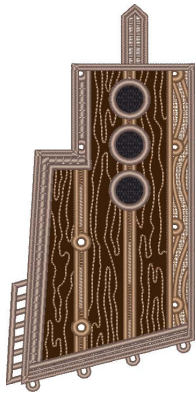
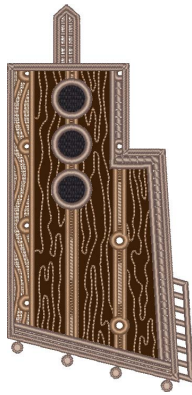


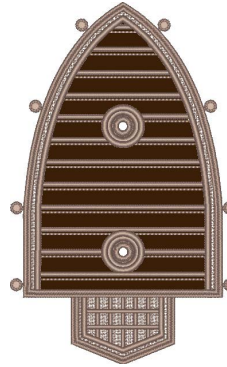
Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



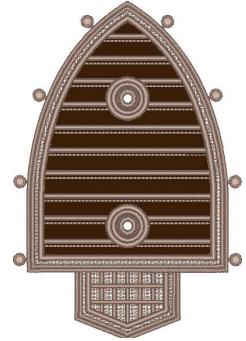
**12714-01 Right Front FSA**  
3.67 X 7.55 in.  
93.22 X 191.77 mm  
34,945 St.



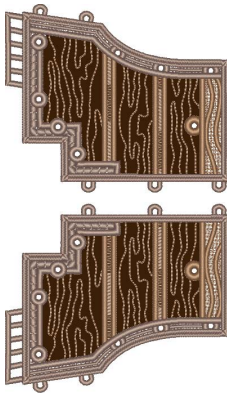
**12714-02 Left Front FSA**  
3.67 X 7.60 in.  
93.22 X 193.04 mm  
35,196 St.



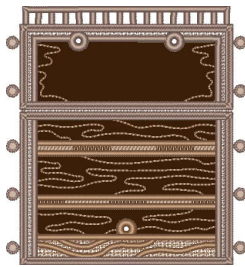
**12714-03 Ship Deck 1 FSA**  
4.11 X 6.61 in.  
104.39 X 167.89 mm  
27,223 St.



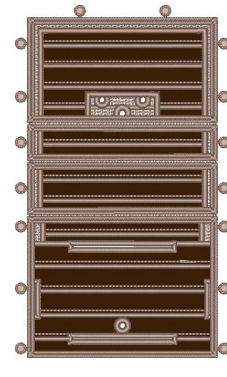
**12714-04 Ship Bottom 1 FSA**  
4.11 X 6.10 in.  
104.39 X 154.94 mm  
26,021 St.



**12714-05 Left & Right Rear Side FSA**  
4.15 X 7.20 in.  
105.41 X 182.88 mm  
40,210 St.



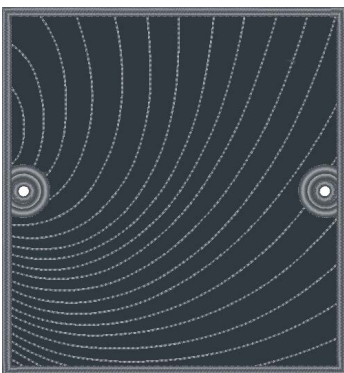
**12714-06 Ship Rear FSA**  
4.27 X 4.59 in.  
108.46 X 116.59 mm  
28,397 St.



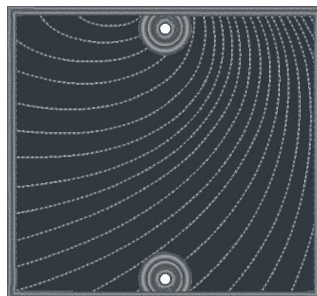
**12714-07 Ship Deck 2 FSA**  
4.27 X 7.01 in.  
108.46 X 178.05 mm  
38,535 St.



**12714-08 Ship Bottom 2 FSA**  
4.27 X 2.57 in.  
108.46 X 65.28 mm  
12,167 St.



**12714-09 Large Sail FSA**  
5.23 X 5.60 in.  
132.84 X 142.24 mm  
14,733 St.



**12714-10 Small Sail FSA**  
4.80 X 4.48 in.  
121.92 X 113.79 mm  
12,936 St.



**12714-11 Ship Helm & Anchor FSL**  
2.05 X 5.29 in.  
52.07 X 134.37 mm  
10,988 St.



**12714-12 Pirate Flag FSA**  
2.93 X 2.85 in.  
74.42 X 72.39 mm  
4,209 St.

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



### 12714-13 Eye Patch FSA

2.76 X 2.31 in.  
70.10 X 58.67 mm  
5,194 St.

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread. Colors beginning with 20501 refer to YLI Fine Metallics, 7 refer to Yenmet Metallic, 8 refer to YLI Variations Variegated Thread and 9 refer to Isacord Multicolor Variegated.

#### 12714-01 Right Front FSA

- 1. Right Front Placement Stitch ..... 0945
- 2. Cut Line and Tackdown ..... 0945
- 3. Dark Brown Detail and Lace ..... 0945
- 4. Black Detail ..... 0020
- 5. Light Brown Cover Stitch and Lace ..... 0776

#### 12714-02 Left Front FSA

- 1. Left Front Placement Stitch ..... 0945
- 2. Cut Line and Tackdown ..... 0945
- 3. Dark Brown Detail and Lace ..... 0945
- 4. Black Detail ..... 0020
- 5. Light Brown Cover Stitch and Lace ..... 0776

#### 12714-03 Ship Deck 1 FSA

- 1. Ship Deck 1 Placement Stitch ..... 0776
- 2. Cut Line and Tackdown ..... 0776
- 3. Cover Stitch and Lace ..... 0776

#### 12714-04 Ship Bottom 1 FSA

- 1. Ship Bottom 1 Placement Stitch ..... 0776
- 2. Cut Line and Tackdown ..... 0776
- 3. Cover Stitch and Lace ..... 0776

#### 12714-05 Left & Right Rear Side FSA

- 1. Top Placement Stitch ..... 0945
- 2. Top Cut Line and Tackdown ..... 0945
- 3. Top Dark Brown Detail and Lace ..... 0945
- 4. Top Cover Stitch and Lace ..... 0776
- 5. Bottom Placement Stitch ..... 0945
- 6. Bottom Cut Line and Tackdown ..... 0945
- 7. Bottom Dark Brown Detail and Lace ..... 0945
- 8. Bottom Cover Stitch and Lace ..... 0776

#### 12714-06 Ship Rear FSA

- 1. Ship Rear Placement Stitch ..... 0945
- 2. Cut Line and Tackdown ..... 0945
- 3. Dark Brown Detail and Lace ..... 0945
- 4. Cover Stitch and Lace ..... 0776

#### 12714-07 Ship Deck 2 FSA

- 1. Ship Deck 2 Placement Stitch ..... 0776
- 2. Cut Line and Tackdown ..... 0776
- 3. Cover Stitch and Lace ..... 0776

#### 12714-08 Ship Bottom 2 FSA

- 1. Ship Bottom 2 Placement Stitch ..... 0776
- 2. Cut Line and Tackdown ..... 0776
- 3. Cover Stitch and Lace ..... 0776

#### 12714-09 Large Sail FSA

- 1. Large Sail Placement Stitch ..... 0138
- 2. Cut Line and Tackdown ..... 0138
- 3. Cover Stitch and Lace ..... 0138

#### 12714-10 Small Sail FSA

- 1. Small Sail Placement Stitch ..... 0138
- 2. Cut Line and Tackdown ..... 0138
- 3. Cover Stitch and Lace ..... 0138

#### 12714-11 Ship Helm & Anchor FSL

- 1. Helm ..... 0945
- 2. Anchor ..... 0020

#### 12714-12 Pirate Flag FSA

- 1. Flag Placement Stitch ..... 0020
- 2. Cut Line and Tackdown ..... 0020
- 3. Cover Stitch and Lace ..... 0020
- 4. White Detail ..... 0015

#### 12714-13 Eye Patch FSA

- 1. Eye Patch Placement Stitch ..... 0020
- 2. Cut Line and Tackdown ..... 0020
- 3. Cover Stitch and Lace ..... 0020
- 4. White Detail ..... 0015

### Isacord Thread Colors Used in "Freestanding Pirate Ship" Collection #12714

0015 White                      0776 Sage  
0020 Black                      0945 Pine Park  
0138 Heavy Storm

FSA - Freestanding Applique

FSL - Freestanding Lace

## General Freestanding Applique Guidelines

### Supplies:

#### Embroidery Thread:

- Use the same embroidery thread in the bobbin as the needle.

#### Needles:

- Use an Organ 80/12 Titanium needle for extended needle life.

#### Stabilizer:

- Use water-soluble stabilizer or film water-soluble stabilizer.

### General Applique Instructions

1. Hoop two layers of OESD AquaMesh Stabilizer.
2. Attach the hoop to the machine and select the design of your choice.
3. Stitch the Placement Stitch. **Photo 1**
4. Place a piece of applique fabric over the Placement Stitch so that it is completely covered.
5. Stitch the Cut Line & Tackdown stitch.
6. Carefully cut away the excess applique fabric. **Photo 2**
7. Stitch the remainder of the design and repeat for any remaining pieces. **Photo 3**
8. Remove the hoop from the machine and the design from the hoop.
9. Trim excess stabilizer from the design.
10. Rinse away remaining stabilizer and allow it to dry face down to prevent curling.



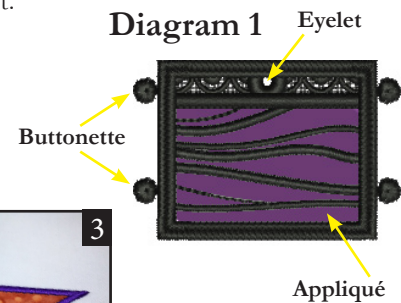
### Handy Hints

#### Drying:

- Freestanding pieces look best when left to dry with right side down. This will minimize the tendency for a piece to curl. Be sure to flatten the piece out entirely and allow ample time to dry.

#### For 3D Applique Projects:

- Adhere 1 layer of OESD StabilStick TearAway to the back of applique fabrics with temporary adhesive spray **BEFORE** hooping or placing down for tackdown and cut in place. This gives fabric a more rigid structure.
- A pair of alligator clamps, tweezers, hemostats, stiletto or a tiny crochet hook can be extremely helpful when inserting the buttonettes into the eyelets. (See **Diagram 1** for explanation of “buttonette” and “eyelet”.)
- Insert the tip of the tweezers, hemostats or crochet hook into the eyelet, grasp the buttonette and pull through the eyelet. Or a stiletto could be used to push the buttonette through the eyelet.



## General Freestanding Lace Guidelines

### Supplies:

#### Embroidery Thread:

- Use the same embroidery thread in the bobbin as the needle.

#### Needles:

- Use an Organ 80/12 Titanium needle for extended needle life.

#### Stabilizer:

- Use water-soluble stabilizer or film water-soluble stabilizer.

### Handy Hints:

#### For Stiffer Lace:

- DO NOT rinse away all of the stabilizer for a “stiffer” lace. Note that the thread may appear a shade darker if stabilizer is not removed completely.
- If you happen to wash too much out, easily re-stiffen by diluting some stabilizer scraps in water and dipping the item in the solution.

#### For Very Soft Lace:

- Cut away excess stabilizer. Remove remaining stabilizer by rinsing under warm running water until all traces of the stabilizer are gone. **NOTE:** If lace should become too limp to work with, dissolve stabilizer scraps in warm water and apply to the lace.

#### Drying Lace:

- The lace looks best when left to dry completely. Lay lace piece with right side down to dry. This will minimize the tendency for the lace to curl. Be sure to flatten the piece out entirely and allow ample time to dry.

### General Instructions

1. Hoop two layers of water-soluble stabilizer.
2. Attach the hoop to the machine and select the design of your choice.
3. Stitch the design.
4. Remove the hoop from the machine and the design from the hoop. Trim excess stabilizer from the design.
5. Rinse away remaining stabilizer and allow it to dry.

## Freestanding Pirate Ship - Summary

- Requires 1 Right Front FSA - 12714-01
- Requires 1 Left Front FSA - 12714-02
- Requires 1 Ship Deck 1 FSA - 12714-03
- Requires 1 Ship Bottom 1 FSA - 12714-04
- Requires 1 Left & Right Rear Side FSA - 12714-05
- Requires 1 Ship Rear FSA - 12714-06
- Requires 1 Ship Deck 2 FSA - 12714-07
- Requires 1 Ship Bottom 2 FSA - 12714-08
- Requires 1 Large Sail FSA - 12714-09
- Requires 2 Small Sail FSA - 12714-10
- Requires 1 Ship Helm & Anchor FSL - 12714-11
- Requires 1 Pirate Flag FSA - 12714-12

## Supplies

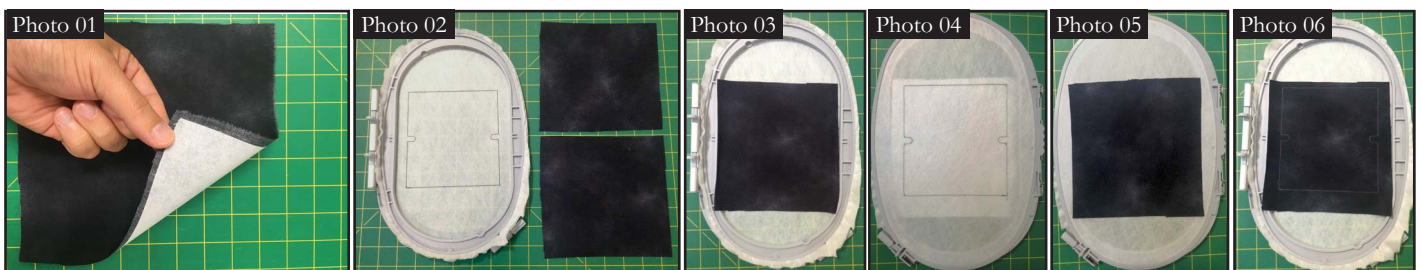
- OESD AquaMesh stabilizer
- OESD StabilStick Tear Away (for applique sections)
- Isacord threads (use the same embroidery thread in the bobbin as the needle)
- Applique fabrics (for applique sections)
- Standard 3/16" diameter dowel rod
- *Optional:* alligator clamps, tweezers, hemostats, stiletto or crochet hook



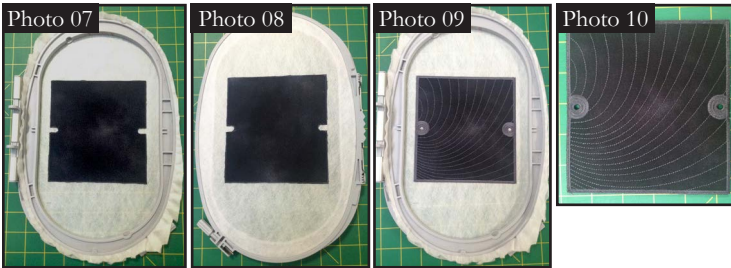
Follow the *General Freestanding Applique Guidelines* and *General Freestanding Lace Guidelines* to stitch the required pieces as listed in the summary above for the Freestanding Pirate Ship.

## General Applique Instructions

- For each applique section, place a scrap of OESD StabilStick on the wrong side of one of the applique pieces. This will interface and stiffen the applique fabrics to help them hold up to the lace stitching and the rinsing and drying process.
- To prep the fabric for each applique section, place a scrap of OESD Stabilstick on the wrong side of one of the applique pieces. This will interface and stiffen the applique fabrics to help them hold up to the lace stitching and the rinsing and drying process. **PHOTO 01**
- For this design, each applique is a double applique process, so you will need 2 pieces of prepped applique fabric for each piece. **PHOTO 02**
- Hoop two layers of OESD AquaMesh stabilizer. Stitch the placement stitch and then remove hoop from machine. Center one applique fabric over the placement stitch. Tape or spray in place with adhesive spray. **PHOTO 03**
- Turn hoop to the back side. **PHOTO 04**
- Center another applique fabric over the *placement stitch*. Tape or spray in place with adhesive spray. **PHOTO 05**
- Return hoop to machine and stitch the *takedown* stitch. **PHOTO 06**



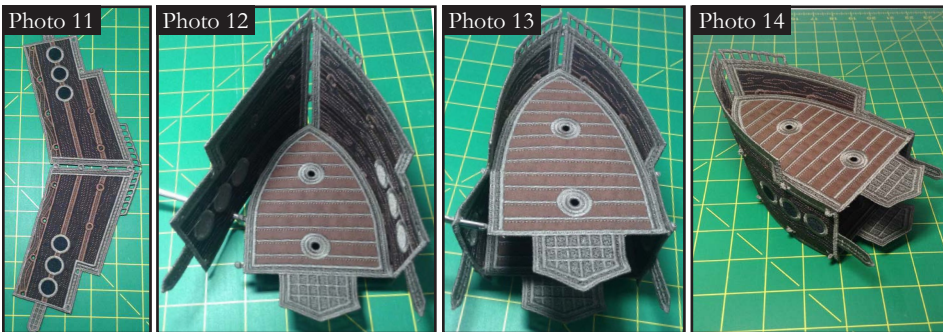
- Remove hoop and trim fabric both front and back around outside of tackdown stitch. **PHOTOS 07 & 08**
- Return hoop to machine, match bobbin, and finish design. **PHOTO 09**
- Remove project from hoop and rinse away excess stabilizer. **PHOTO 10**



## Assembly

### Ship Front Assembly

- Assemble right front (12714-01) to left front (12714-02) pulling four buttonettes through four eyelets. **PHOTO 11**
- Attach left and right ship front to ship bottom 1 (12714-04) starting with the buttonette at the point and alternating buttoning from side to side. **PHOTO 12**
- Attach left and right ship front to ship deck 1 (12714-03) starting with the buttonettes at the point and alternating buttoning from side to side. **PHOTO 13**
- Finished Ship Front: **PHOTO 14**



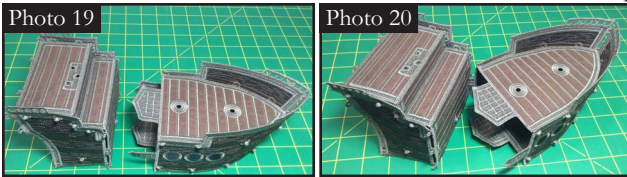
### Ship Rear Assembly

- Using a sharp craft knife, carefully open the four slits on ship deck 2 (12714-07). **PHOTO 15**
- Attach left and right rear sides (12714-05) to ship deck 2 (12714-07). **PHOTO 16**
- Attach left and right rear sides and ship deck 2 to ship bottom 2 (12714-08). **PHOTO 17**
- Finished Ship Rear: **PHOTO 18**

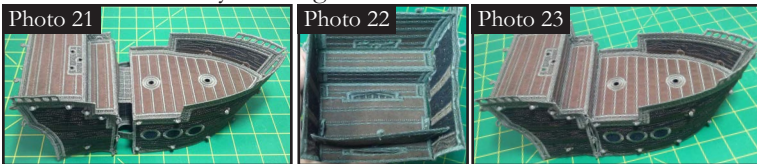


### Ship Assembly

- Starting with a side tab, pull the tab through ship deck 2 partway using alligator clamps or tweezers. This will give room to work the other tabs into their corresponding slits. **PHOTOS 19 & 20**

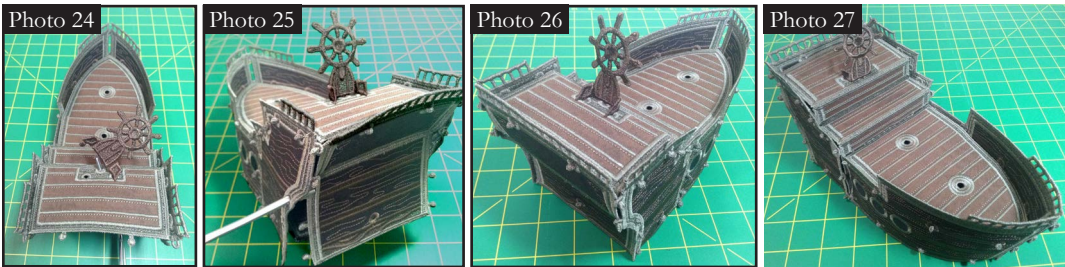


- Insert and pull each tab part way until all tabs are in their corresponding slits. Then each tab can be pulled through all the way for a tight fit. **PHOTOS 21 - 23**



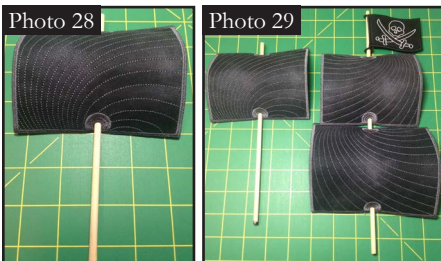
- Attach helm (12714-11) to ship deck 2. **PHOTO 24**
- Attach ship rear (12714-06) to left/right rear sides and ship bottom 2. Start with top two buttonettes and alternate sides working your way down. Before attaching the bottom two buttonettes, attach the buttonette on ship bottom 2.

**PHOTOS 25 - 27**



### Mast Assembly

- Cut a 3/16" diameter dowel rod into one 12 1/4" length and one 9" length.
- Slide the small sail (12714-10) onto the short dowel starting with the bottom of the sail. Then insert the dowel into the top of the sail. Shape as desired. **PHOTO 28**
- Repeat these steps for the second mast placing the two large sails (12714-09) onto the dowel first and then add the flag (12714-12). **PHOTO 29**



- Insert each mast into their corresponding holes in the deck. Place the shorter mast in the front and the longer mast in the back hole. Pull both mast through ship bottom holes as well. **HINT:** The masts go into the holes in the deck easier using a twisting motion. **PHOTOS 30 - 32**

