

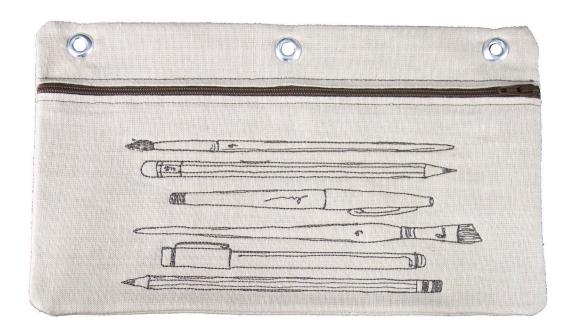




In The Hoop Binder Zipper Pouches







12778-01 ITH School Supplies Pouch

Size Inches: Size mm: Stitch Count: 6.30 X 10.62 in. 160.02 X 269.75 mm 10,082 St.

1 .	Zipper Placement Stitch	1375
2.	Zipper Tackdown	1375
	Front Panel Top Tackdown and Grommet Guides	
	Front Panel Bottom Tackdown	
5 .	Design Detail	1375
	Seam Stitch	







12778-02 ITH Odds & Ends Pouch

Size Inches: Size mm: Stitch Count: 6.33 X 10.70 in. 160.78 X 271.78 mm 10,349 St.

1. Zipper Placement Stitch	0015
Zipper Tackdown	
3. Front Panel Top Tackdown and Grommet Guide	0015
4. Front Panel Bottom Tackdown	0015
5. Blue Linework	4332
6. Red Linework	1725
7. Black Linework	4174
8. Lettering	4174
Seam Stitch	0015







12778-03 ITH Sewing Supplies Pouch

Size Inches: Size mm: Stitch Count: 6.30 X 10.63 in. 160.02 X 270.00 mm 24,867 St.

1.	Zipper Placement Stitch	2170
	Zipper Tackdown	
	Front Panel Top Tackdown and Grommet Guides	
4.	Front Panel Bottom Tackdown	4952
	Yellow Detail	
6.	Silver Detail	0151
7.	Scissor Handles	2550
	Dark Blue Thread	
	Spool Ends	
1 0.	Design Outlines	1375
	Leaves	
1 2.	Red Button and Cushion	1725
1 3.	Yarn and Dark Pink Flowers	2521
14 .	Light Pink Button and Flowers	2051
1 5.	Light Blue Buttons	3630
1 6.	Design Outlines	1375
□ □ 17.	Seam Stitch	0015







12778-04 ITH Blank Pouch

Size Inches: Size mm: Stitch Count: 6.30 X 10.62 in. 160.02 X 269.75 mm 3,598 St.

1. Zipper Placement Stitch	0020
2. Zipper Tackdown	0020
3. Front Panel Top Tackdowns and Grommet Guides	
4. Front Panel Bottom Tackdown	0020
5. Seam Stitch	0020

MATERIALS



Stabilizer

• OESD Ultra Clean and Tear Stabilizer

Supplies

- · Embroidery thread
- Fabric
- 12" 14" nylon coil zipper
- 3 ¼" Grommets
- Grommet Pliers
- Expert Embroidery Tape TearAway

Isacord Thread Colors

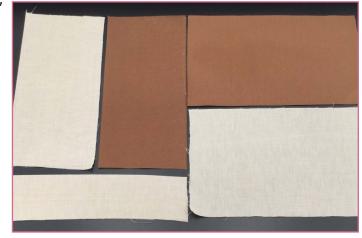
0015 White	1375 Dark Charcoal	3510 Electric Blue
0020 Black	1725 Terra Cotta	3630 Sweet Boy
0151 Cloud	2051 Teaberry	4174 Charcoal
0310 Yellow	2170 Chiffon	4332 Rough Sea
0672 Baquette	2521 Fuschia	4952 Mystic Ocean
1123 Caramel Cream	2550 Soft Pink	5633 Lime

EMBROIDERY



STEP 1

- Cut Top Panel = 13" x 6" fold to create 13" x 3"
- Cut Bottom Front Panel & lining = 13" x 12" fold to create 13"x 6"
- Cut Back Panel & lining = 13" x 8"



STEP 2

• With temporary adhesive, lightly spray and adhere the two 13" x 8" linings, wrong sides together.



STEP 3

- Hoop 1 sheet of OESD Ultra Clean and Tear Stabilizer.
- Sew Color #1 Zipper Placement Stitch.



EMBROIDERY



STEP 4

- Place zipper between the Placement Stitches and use OESD Expert Embroidery Tape to secure the zipper to the stabilizer
- Sew color #2 Zipper Tackdown.



STEP 5

- Place Top Panel along the zipper teeth, be careful not to cover the teeth.
- Sew color #3 Front Panel Top Tackdown and Grommet Guide.



STEP 6

• Place Bottom Panel along the zipper teeth be careful not to cover the teeth.





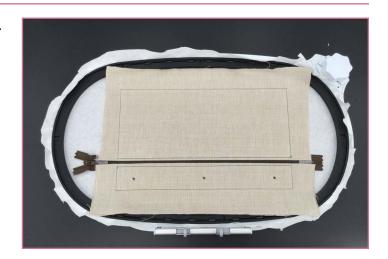
STEP 7

 Flip hoop over, lightly spray temporary adhesive and place the Bottom Lining over the Front Panel careful not to cover zipper.



STEP 8

• Sew color #4 Front Panel Bottom Tackdown.



STEP 9

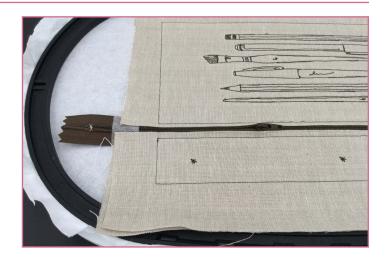
Embroider design work.





STEP 10

 After design work is embroidered and before the next step, make sure to UNZIP THE ZIPPER and replace your OESD Expert Embroidery Tape.



STEP 11

 Place Back Panel face down with the lining face up. Make sure to completely cover the design.



STEP 12

• Sew last color Seam Stitch.





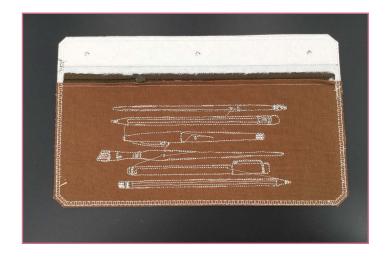
STEP 13

 Remove design from the hoop and trim close to the seam stitch, avoid cutting the seam stitches.



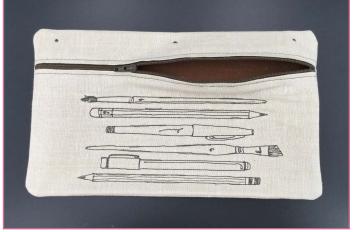
STEP 14

• Flip the design over and remove the stabilizer from around the zipper.



STEP 15

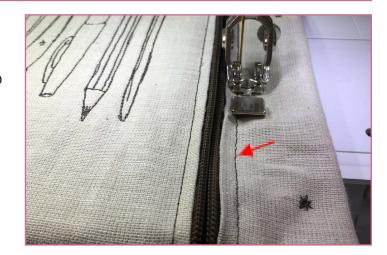
 Unzip the zipper and turn the pouch right side out. Carefully use a chopstick or pencil to help poke out corners.





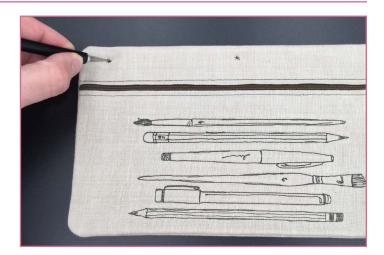
STEP 16

 With a zipper foot and using the Top Panel Tackdown stitches as a guide, sew the top panel to the back. This will help in the installation of the grommets as well as keep objects in the bottom section of the pouch.



STEP 17

 Using a utility knife or trimming scissors, cut holes through all the layers of fabric at the Grommet Placement guides.



STEP 18

• Insert the Male end of the grommet through the front of the pouch.





STEP 19

 Flip the pouch over and insert the Female end of the grommet through the back of the pouch and press. Repeat for the remaining grommet guides.



