







Isacord Thread Colors

0017 Paper White (2 spools per set of 1/ea)

2650 Impatiens

3030 Amethyst

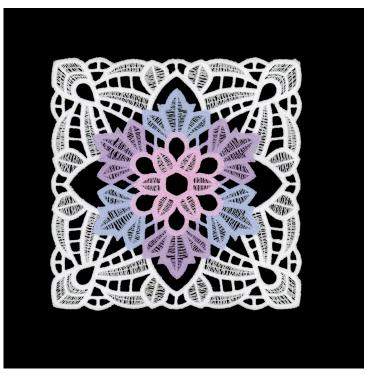
3652 Baby Blue

* Project instructions included after design list.

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.

DESIGNS

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

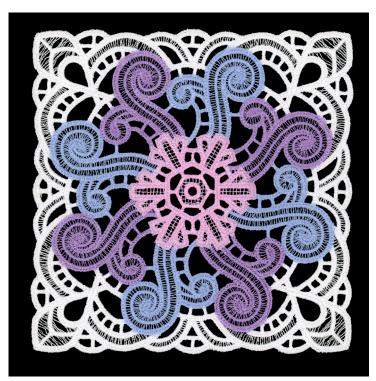


12889-01 Winter Doily Square 1 FSL

Size Inches:	Size mm:	Stitch Count:
5.28 X 5.28 in.	134.0 X 134.1 mm	58883 St.
1. White Lace		0017
2. Blue Lace		3652
3. Purple Lace)	3030
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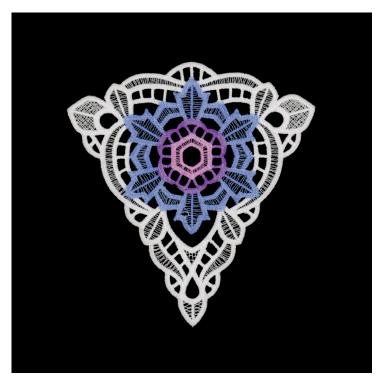






12889-02 Winter Doily Square 2 FSL

Size Inches:	Size mm:	Stitch Count:
5.30 X 5.29 in.	134.6 X 134.4 mm	65434 St.
)	
	,	



12889-03 Winter Doily Section 1 FSL

Size Inches:	Size mm:	Stitch Count:
5.26 X 5.00 in.	133.7 X 126.9 mm	31135 St.
1. White Lace		0017
2. Blue Lace .		3652
3. Purple Lace	e	3030

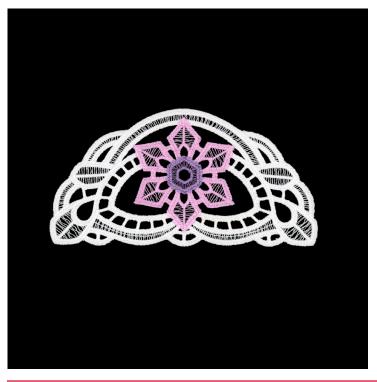






12889-04 Winter Doily Section 2 FSL

Size Inches:	Size mm:	Stitch Count:
5.26 X 5.00 in.	133.7 X 126.9 mm	37494 St.
1. White Lace		0017
2. Blue Lace		3652
3. Purple Lace)	3030
4. Pink Lace		2650

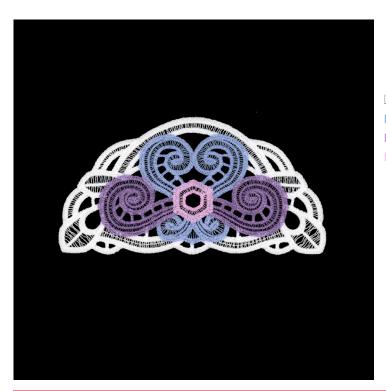


12889-05 Winter Doily Half Circle 1 FSL

Size Inches:	Size mm:	Stitch Count:
5.11 X 2.67 in.	129.7 X 67.8 mm	22951 St.
1. White Lace		0017
2. Pink Lace		2650
3. Purple Lace)	3030

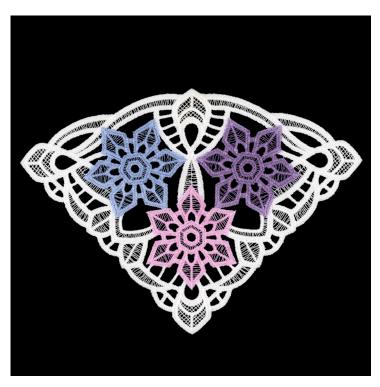






12889-06 Winter Doily Half Circle 2 FSL

Size Inches:	Size mm:	Stitch Count:
5.11 X 2.67 in.	129.7 X 67.8 mm	25277 St.
1. White Lace		0017
2. Blue Lace		3652
3. Purple Lace	.	3030
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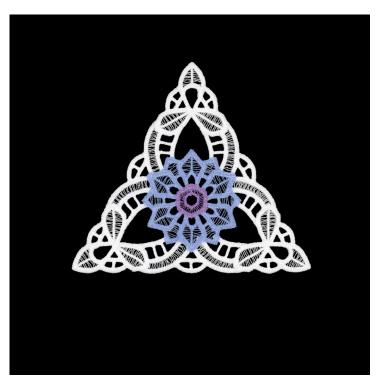


12889-07 Winter Doily Quarter Circle FSL

Size Inches:	Size mm:	Stitch Count:
7.26 X 5.17 in.	184.5 X 131.3 mm	49174 St.
1. White Lace		0017
2. Blue Lace		3652
3. Purple Lace		3030

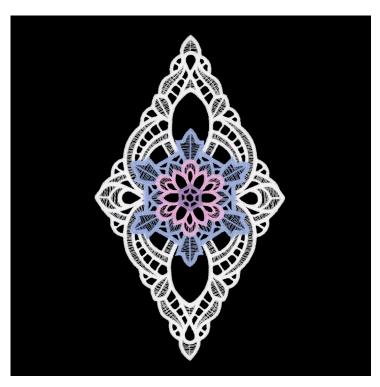






12889-08 Winter Doily Triangle FSL

Size Inches:	Size mm:	Stitch Count:
4.44 X 4.99 in.	112.7 X 126.8 mm	27963 St.
1. White Lace		0017
2. Blue Lace		3652
3. Purple Lace		3030



12889-09 Winter Doily Diamond FSL

Size mm:

Size Inches:

8.81 X 5.26 in.	223.9 X	133.5 mm	51529 St.
1. White Lace			0017
2. Blue Lace .			3652
3. Pink Lace			2650
4. Purple Lace	e		3030

Stitch Count:







12889-10 Winter Napkin Corner 1 FSL

	Size mm: 147.4 X 127.6 mm	
1. Corner Place	ement Guide	0017
2. Cut Line an	d Tackdown	0017
3. White Lace		0017
4. Pink Lace		2650
5. Blue Lace		3652
6 Purnle Line	work	3030



12889-11 Winter Napkin Corner 2 FSL

	Size mm:	
5.23 X 3.91 in.	132.7 X 99.3 mm	22617 St.
1. Corner Plac	ement Guide	0017
2. Cut Line and	d Tackdown	0017
3. White Lace		0017
4. Pink Lace		2650
5. Blue Lace		3652
6. Purple Line	work	3030

COLLECTION SUPPLIES



Stabilizers

- · OESD AquaMesh WashAway
- · OESD AquaMesh Plus WashAway

Fabrics/Textiles

- Napkins
- Tablecloths

Notions & Tools

- OESD Expert Embroidery Tape WashAway
- OESD Perfect Embroidery Press Cloth

Isacord Thread Colors

- · Per thread chart
- · Match bobbin thread to top thread

GENERAL FREESTANDING LACE GUIDE



Stabilizer

- OESD AquaMesh
- OESD BadgeMaster

Notions/Tools

- 80/12 Embroidery
 Ballpoint Titanium needle
 for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

Isacord Thread Colors

- All OESD designs are digitized with Isacord 40 wt. polyester thread as the top thread and in the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread.

Instructions

Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid. For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change.

When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

Step 3 - Rinse

Rinse remaining stabilizer out in warm running water.

For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky. For softer lace, rinse until all traces of the stabilizer are removed.

Step 4 - Dry

Lay right side down flat on a nonstick surface, such as a cooling rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl.

Let the pieces dry completely before proceeding with any assembly.

Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

Helpful Tips

Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily restiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside. Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be placed on the completed buttonette(s) to prevent them from pulling out of the eyelet during construction.





Buildable Doilies Assembly

Designs 12889-01 - 12889-09



- Determine the right and wrong side of the lace shapes. Arrange the lace pieces in the desired configuration.
- Place a piece of WashAway Tape under the edge of the connecting part of the design.
- Finger press to secure to the tape.





STEP 2

- Connect an adjacent piece by lining up the connecting parts of the design.
- Finger press to secure to the tape.
- TIP: For large, multi-piece assemblies, stitch the pieces together in small assemblies before joining all together.



- Thread the sewing machine with matching thread in the top and bobbin.
- Stitch together using a multi-step zigzag stitch (also known as a serpentine stitch). Set the stitch width to 4.0 mm and the stitch length to .25 mm. Back stitch at the beginning and end to secure. Trim thread tails.
- Tip: An open toe or edge stitch foot is helpful.





STEP 4

- At the machine, begin the stitching just before the connection, and stitch until it is connected to just past the connection, approximately 1/8".
- Note: Lift the presser foot to advance from one connection to the next and don't use the automatic thread trimmer. It is a very quick process to go from one connection to the next. More thread tails will need to be trimmed if cut by a thread trimmer after each connection.



STEP 5

• Once the connections have been sewn, trim excess threads on top and bottom.





STEP 6

• For quick removal of the tape, dip a cotton swab in water and apply to the back of the stitches. Lift the tape away from the doily. There is no need to rinse the entire lace creation.





- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack will prevent curling. Dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.
- ENJOY!









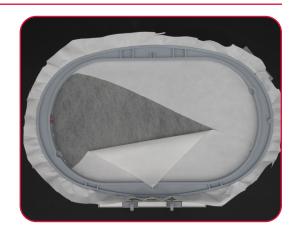
Corner Embroidery

Designs 12889-10 - 12889-11





- Hoop one layer of AquaMesh Plus with the paper (shiny) side up.
- Use a pin or needle to score the paper.
- Remove the paper to reveal the adhesive surface.





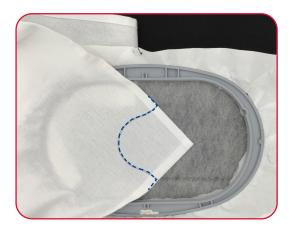
STEP 2

• Stitch Machine Step 1, Corner Placement Guide.



- Place the napkin or tablecloth so the edges of one corner align with the placement line.
- Stitch Machine Step 2, Cut Line and Tackdown.







STEP 4

- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- IMPORTANT: Be sure to trim on the side that will cut away the corner and leave the body intact.
- Tip: If the AquaMesh Plus is cut or a hole is created while trimming the fabric, use Expert Embroidery Tape WashAway or AquaMesh Plus as a patch.



STEP 5

- Stitch the remaining machine steps, per thread chart.
- Match the bobbin thread to the upper thread.



STEP 6

• When the design is complete, remove the project from the hoop and trim the stabilizer 1/4"- 1/2" outside the design.





STEP 7

- Rinse each piece in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry
- Parchment paper or a cooling rack will prevent curling. Dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.



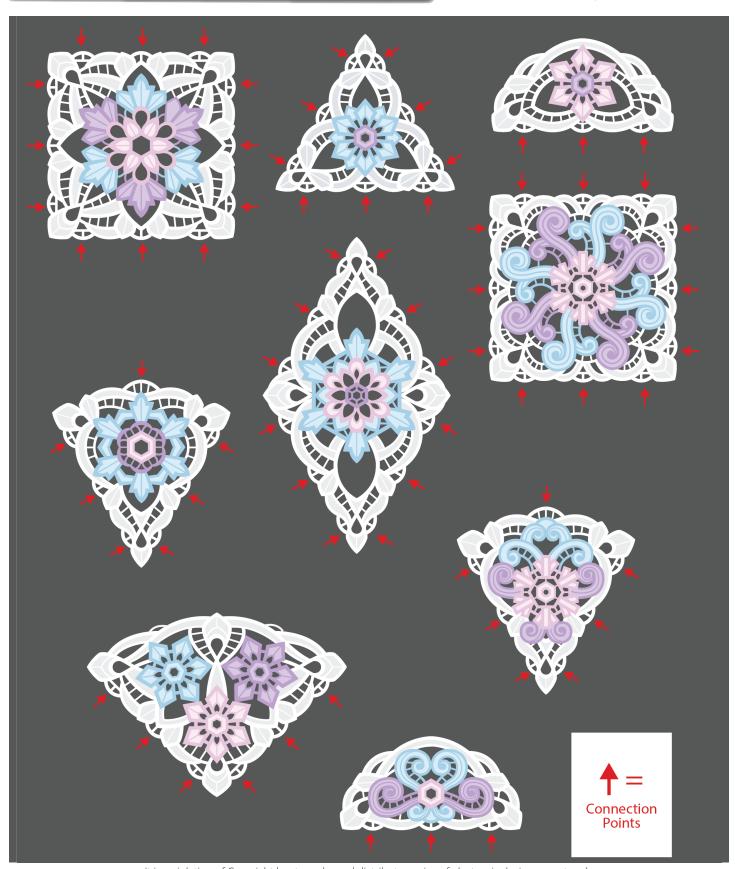
STEP 8

• The napkin is complete. Enjoy.



CONNECTION POINTS





LAYOUT INSPIRATION



