







## **Isacord Thread Colors**

0010 Silky White 0176 Fog 4174 Charcoal

\* Project instructions included after design list.

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.

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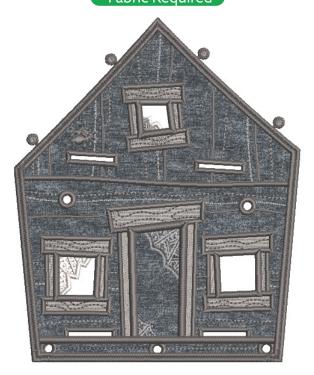
#### \*Fabric Required



#### 12902-01 Side Wall 1 FSA

Size Inches:		Size mm:		Stitch Count:
4.0	5 X 4.33 in.	103.0 X	109.9 mm	19360 St.
_	1. Gray Front/E	Black Back F	abric Placeme	ent Stitch 0176
_	2. Cut Line an	d Tackdow	n	0176
_	3. Light Gray [	Detail		0176
	4. Webs			0010
	5. Cover Stitch	n and Black	CDetail	4174

#### \*Fabric Required



#### 12902-02 Front Wall FSA

	Size Inches:	Size	e mm:	Stitch Count:
6.7	4 X 5.56 in.	171.1 X	141.4 mm	34520 St.
_	1. Gray Front/B	lack Back F	abric Placeme	ent Stitch 0176
_	2. Cut Line and	d Tackdow	n	0176
_	3. Light Gray [	Detail		0176
	4. Webs			0010
	5. Cover Stitch	n and Black	c Detail	4174





#### \*Fabric Required



#### 12902-03 Side Wall 2 FSA

	Size Inches:	Size mm:	Stitch Count:
4.4	11 X 4.14 in.	112.1 X 105.1 mi	m 19721 St.
_	1. Gray Front/E	Black Back Fabric Plac	ement Stitch 0176
	2. Cut Line ar	nd Tackdown	0176
	3. Light Gray	Detail	0176
	4. Cover Stitc	h and Black Detail	4174

#### \*Fabric Required



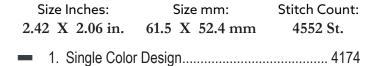
#### 12902-04 Back Wall FSA

Size Inches:		Size	Stitch Count:	
6.7	73 X 5.49 in.	171.0 X	139.6 mm	28737 St.
_	1. Gray Front/E	Black Back F	abric Placem	ent Stitch 0176
-	2. Cut Line an	d Tackdow	n	0176
	3. Light Gray	Detail		0176
	4. Cover Stitcl	n and Blacl	c Detail	4174



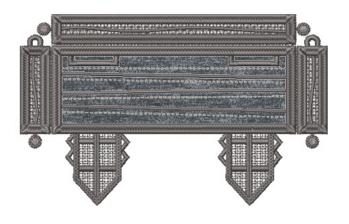


#### 12902-05 Window Boards FSL





#### \*Fabric Required



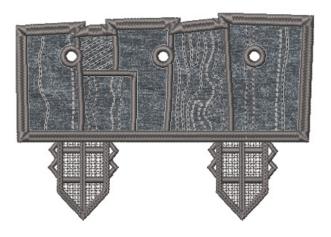
#### 12902-06 Front Porch FSA

;	Size Inches:	Size mm:	Stitch Count:
5.3	32 X 3.42 in.	135.2 X 86.7 mr	m 21361 St.
_	1. Gray Front/E	Black Back Fabric Place	ement Stitch 0176
_	2. Cut Line an	d Tackdown	0176
_	3. Light Gray [	Detail	0176
	4. Cover Stitch	n and Black Detail	4174





#### \*Fabric Required



#### 12902-07 Front Porch Roof FSA

Size Inches:		Size mm:		Stitch Count:	
4.7	<sup>7</sup> 3 X 3.41 in.	120.1 X 8	36.6 mm	13117 St.	
_	1. Gray Front/E	Black Back Fa	bric Placeme	ent Stitch 0176	
-	2. Cut Line an	d Tackdown		0176	
	3. Light Gray I	Detail		0176	
	4. Cover Stitcl	n and Black [	Detail	4174	

#### \*Fabric Required



#### 12902-08 Front Porch Pillars FSA

Size mm:

Size Inches:

Stitch Count:





#### \*Fabric Required



#### 12902-09 Roof 1 FSA

,	Size Inches:	Size mm:	Stitch Count:
5.5	7 X 4.85 in.	141.4 X 123.2 mm	19900 St.
_	1. Gray Front/E	Black Back Fabric Placer	ment Stitch 0176
_	2. Cut Line an	d Tackdown	0176
_	3. Light Gray	Detail	0176
	4. Webs		0010
	5. Cover Stitcl	n and Black Detail	4174

#### \*Fabric Required



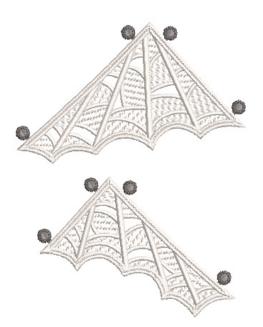
#### 12902-10 Roof 2 FSA

Size Inches:		Size	mm:	Stitch Count:
5.6	52 X 4.57 in.	142.6 X	116.2 mm	20237 St.
_	1. Gray Front/E	Black Back F	abric Placem	ent Stitch 0176
	2. Cut Line an	d Tackdow	า	0176
_	3. Light Gray [	Detail		0176
	4. Webs			0010
	5. Cover Stitch	n and Black	Detail	4174









Size Inches: 8 X 3.78 in.	mm: 96.0 mm	Stitch Count: 16044 St.
1. Buttonettes	 	4174
2. Webs	 	0010

#### \*Fabric Required



#### 12902-12 Floor FSA

:	Size Inches:	Size	mm:	Stitch Count:
5.3	55 X 4.63 in.	135.8 X	117.7 mm	16033 St.
_	1. Gray Front/E	Black Back Fa	abric Placeme	ent Stitch 0176
	2. Cut Line an	d Tackdown		0176
	3. Light Gray I	Detail		0176
	4. Cover Stitcl	n and Black	Detail	4174

## **COLLECTION SUPPLIES**



## Stabilizers

- OESD AquaMesh WashAway
- OESD BadgeMaster WashAway
- OESD StabilStick CutAway

### Fabrics/Textiles

#### **GRAY FRONT FABRIC**

Gray quilter's cotton (2) 6  $\frac{1}{2}$ " x 8" Gray quilter's cotton (2) 5" x 5"

Gray quilter's cotton (1) 2 ½" x 5 ½"

Gray quilter's cotton (1) 3" x 6"

Gray quilter's cotton (1) 4 ½" x 4 ½"

Gray quilter's cotton (3) 6" x 7"

#### **USED FOR**

12902-02 & 04 Shack Outside Fabric

12902-01 & 03 Shack Outside Fabric

12902-06 Shack Outside Fabric

12902-07 Shack Outside Fabric

12902-08 Shack Outside Fabric

12902-09, 10 &12 Shack Outside Fabric

#### **BLACK FRONT FABRIC**

Black quilter's cotton (2) 6 1/2" x 8"

Black guilter's cotton (2) 5" x 5"

Black guilter's cotton (1) 2 ½" x 5 ½"

Black guilter's cotton (1) 3" x 6"

Black quilter's cotton (1) 4 1/2" x 4 1/2"

Black quilter's cotton (3) 6" x 7"

#### **USED FOR**

12902-02 & 04 Shack Inner Fabric

12902-01 & 03 Shack Inner Fabric

12902-06 Shack Inner Fabric

12902-07 Shack Inner Fabric

12902-08 Shack Inner Fabric

12902-09, 10 &12 Shack Inner Fabric

Note: Fabric sizes are estimates and may result in overage.

### **Notions & Tools**

- OESD Alligator Clamps
- OESD Button Clips
- Expert Embroidery Tape WashAway
- OESD Perfect Punch Tool
- OESD Perfect Embroidery Press Cloth
- Embroidery Needle Sharp 75/11
- · Craft Knife

## **Isacord Thread Colors**

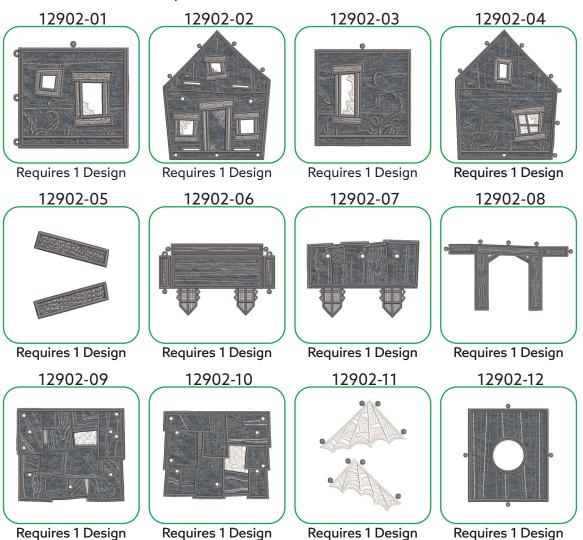
- Per thread chart
- Match the bobbin thread to the upper thread.







Completed Size: 7 ½" H x 6 ½" W x 6 ½" D





#### Notes

The freestanding applique instructions, included in the collection, are general instructions. For demonstration purposes, a sample design that best demonstrates the technique is shown.

Fabric and thread requirements will vary by design, but the general technique is the same.

All designs are stitched with matching thread, top and bobbin.

Note: Some thread colors in instructions have been changed or digitally enhanced for better visibility.

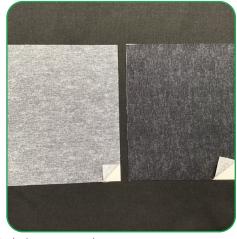
#### STEP 1

 Hoop one layer of AquaMesh and one layer of BadgeMaster for all designs.



## Step 2

- Adhere one layer of StabilStick CutAway to the wrong side of all applique fabrics, to provide stiffness to the finished structure.
- Note: The structure interior is finished with black interior lining fabric. Since this is a double-sided applique only 1 layer per fabric is needed to provide stiffness to the structure.





## STEP 3

- · Load selected design into the machine.
- Example design is 12902-01.
- Thread the machine per the thread chart.
- Stitch Machine Step 1, Gray Front, Black Back Fabric Placement Stitch.



## STEP 4

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Lay the hoop on a flat surface.
- Completely cover the placement stitch with the prepared fabric.
- Tape in place to secure.



## STEP 5

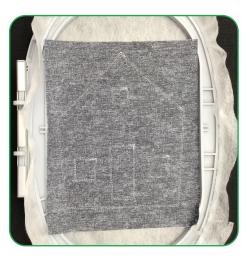
- Turn the hoop over and place the fabric, right side up, completely covering the placement stitch.
- Carefully tape to secure. Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.





## STEP 6

- · Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.





### STEP 7

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.





### STEP 8

• Turn the hoop over and trim the excess fabric as close to the cut line as possible.



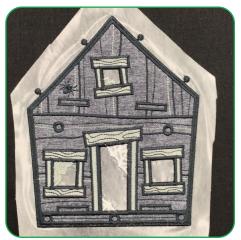
## STEP 9

- Return the hoop to the machine and stitch the remaining machine steps, per the thread chart.
- Match the bobbin thread to the upper thread throughout.



## **STEP 10**

• When the design is complete, remove the project from the hoop and trim the stabilizer 1/4"- 1/2" outside the design.



# ASSEMBLY



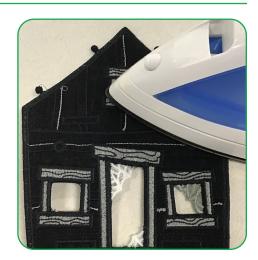
## **STEP 11**

- Rinse each piece in warm running water until the design is only slightly tacky.
- Lay right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well to prevent curling. Dry completely.



## STEP 12

 Once dry, press right side down on a Perfect Embroidery Press Cloth.



## **STEP 13**

- Before assembly, use a utility knife to cut through all the layers of the tab entry, taking care not to cut the satin stitching.
- Reference the Punch Tool Guide on page 26.







## **STEP 14**

- Using the OESD Perfect Punch Tool fitted with the 3mm tip, punch out the designated eyelets on all pieces.
- Reference the Punch Tool Guide on page 26.



## **STEP 15**

- To connect, line up Side Wall 1 FSA (12902-01), Front Wall FSA (12902-02), Side Wall 2 FSA (12902-03) and Back Wall FSA (12902-04) right sides up as shown.
- Thread the sewing machine with matching thread in the top and bobbin.
- Stitch together using a multi-step zigzag stitch (also known as a serpentine stitch). Back stitch at the beginning and end to secure. Trim thread tails.
- Fold and press to shape.
- TIP: An open toe or edge stitch foot is helpful.



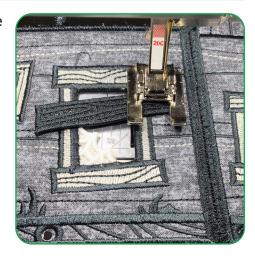


## **ASSEMBLY**



## **STEP 16**

• Attach one of the Window Boards FSL (12902-05) to the large window of Side Wall 1 FSA (12902-01).



## **STEP 17**

 Attach the second Window Boards FSL 12902-05 to the window of Side Wall 1 FSA (12902-03).



### **STEP 18**

 With right sides facing up stitch the two roof pieces Roof 1 FSA (12902-09) and Roof 2 FSA (12902-10) along the long straight edge of the pieces.







## **STEP 19**

• Bend at the folds and connect the two buttonettes on the Front Porch FSA (12902-06) to their corresponding eyelets.





## **STEP 20**

Insert the two locking tabs from Front Porch FSA (12902-06) into the two bottom entry points on Front Wall FSA (12902-02).



## **ASSEMBLY**



## **STEP 21**

• Attach the two remaining buttonettes on the Front Porch FSA (12902-06) to the eyelets on the bottom of the Front Wall FSA (12902-02).





## **STEP 22**

 Connect the three buttonettes from Front Porch Pillars FSA (12902-08) to the three eyelets on Front Porch Roof FSA (12902-07).



## **ASSEMBLY**



## **STEP 23**

 Insert the two locking tabs from the Front Porch Roof FSA (12902-07) into the two entry points on Front Wall FSA (12902-02).



## **STEP 24**

• From the inside of the structure pull the buttonettes on both sides of Front Porch Pillars FSA (12902-08) through the corresponding eyelets on Front Wall FSA (12902-02).

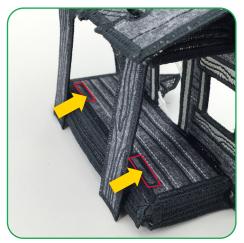






## **STEP 25**

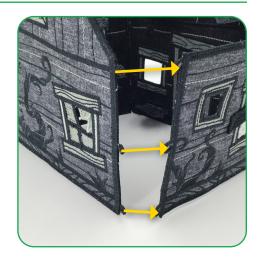
• Insert the two pillars into their corresponding entry points on porch.





## **STEP 26**

• Connect the three buttonettes of Back Wall FSA (12902-04) to the three eyelets of Side Wall 1 FSA (12902-01) as shown.

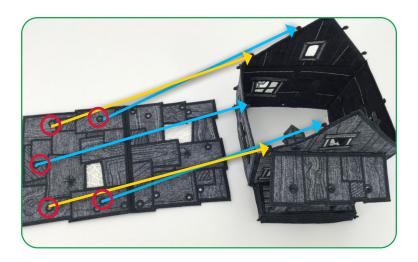


## **ASSEMBLY**



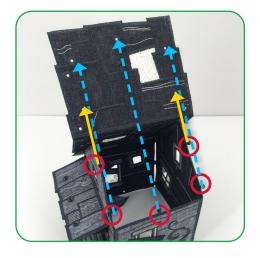
## **STEP 27**

• Attach Roof 1 FSA (12902-09) to the left side of the structure by pulling the five buttonettes from the structure through the five eyelets on the roof as shown.



## **STEP 28**

• Attach Roof 2 FSA (12902-10) by pulling the five buttonettes on the structure through their corresponding eyelets on the roof as shown.





## **ASSEMBLY**



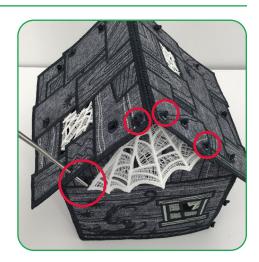
## **STEP 29**

 Roof Spider Webs FSL (12902-11) consists of two webs, one wide web, and one thinner web. Attach the thinner web on the front of the structure by pulling the four buttonettes through the remaining eyelets on the roof.



## **STEP 30**

 Repeat step 29 for the wider web on the back of the structure.



## **STEP 31**

 With the right side facing inward, attach Floor FSA (12902-12) to the structure by pulling the four buttonettes through their corresponding eyelets.







## **Finishing Touches**

· Add tea lights or pixie lights to create a glow.





## **GENERAL FREESTANDING LACE GUIDE**



#### Stabilizer

- · OESD AquaMesh
- OESD BadgeMaster

#### Notions/Tools

- 80/12 Embroidery
   Ballpoint Titanium needle
   for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

#### **Isacord Thread Colors**

- All OESD designs are digitized with Isacord 40 wt. polyester thread as the top thread and in the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread.

#### Instructions

#### Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid. For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

#### Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change.

When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

#### Step 3 - Rinse

Rinse remaining stabilizer out in warm running water.

For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky. For softer lace, rinse until all traces of the stabilizer are removed.

#### Step 4 - Dry

Lay right side down flat on a nonstick surface, such as a cooling rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl.

Let the pieces dry completely before proceeding with any assembly.

#### Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

#### Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

#### Helpful Tips

#### **Limp Lace**

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily restiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

#### **Eyelets Too Small**

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

#### **Button Clips**

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

#### **Alternative Construction Option**

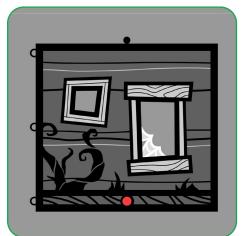
In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside. Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be placed on the completed buttonette(s) to prevent them from pulling out of the eyelet during construction.

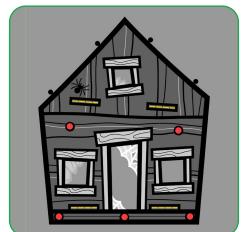
# PUNCH TOOL GUIDES



12902-01



12902-02



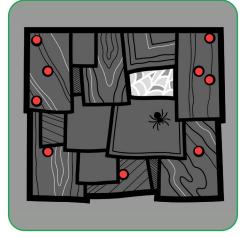
12902-03



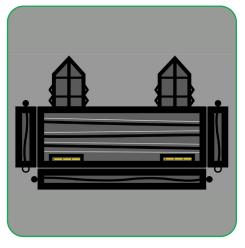
12902-04



12902-05



12902-06



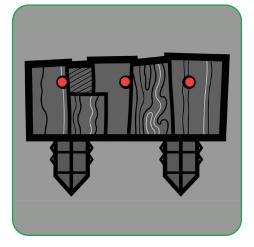
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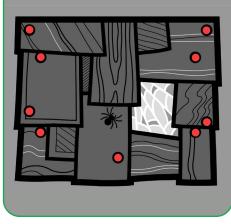


**CRAFT KNIFE** 

12902-07



12902-08

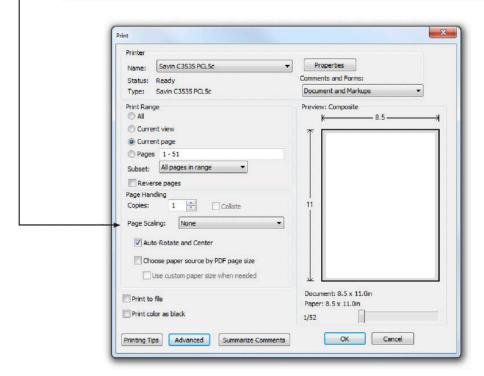


## PRINTING INSTRUCTIONS



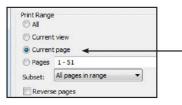
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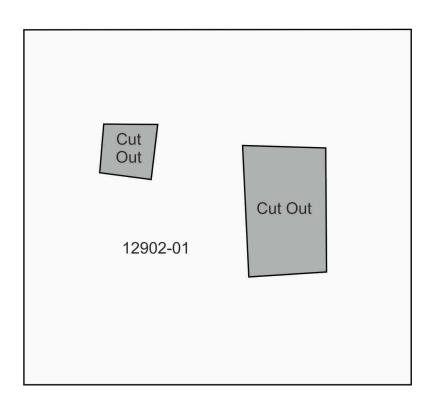


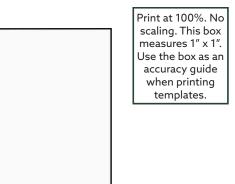
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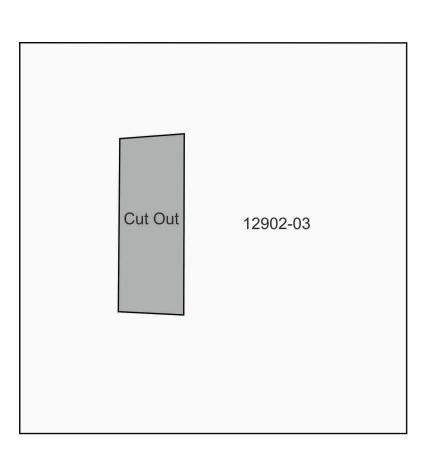


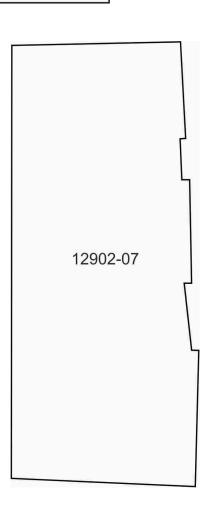




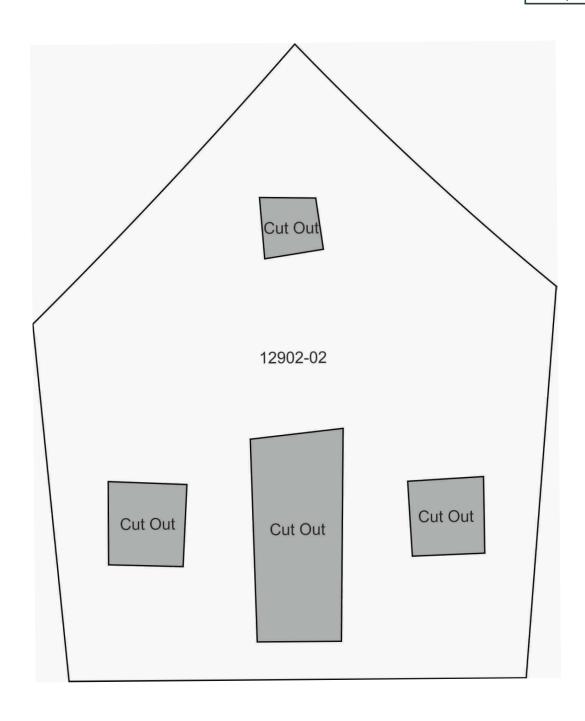


12902-06

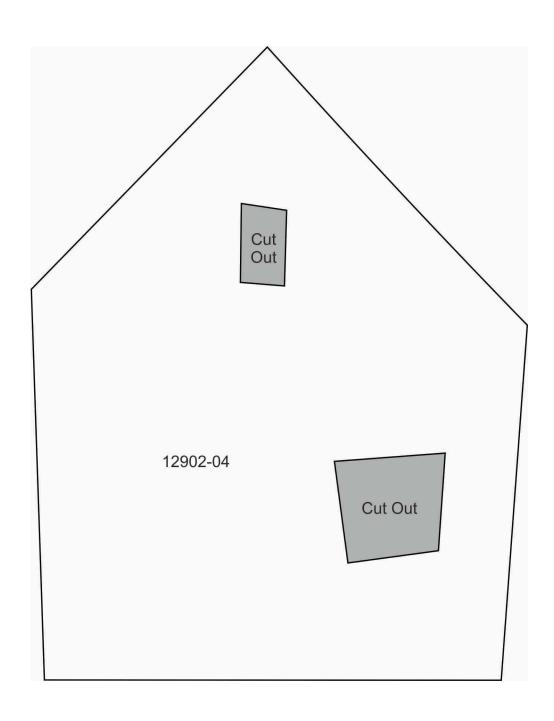




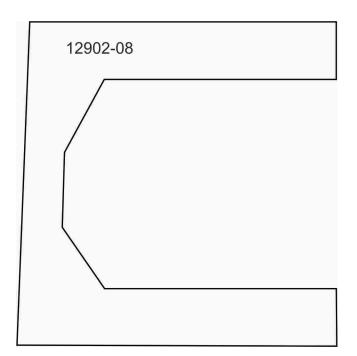


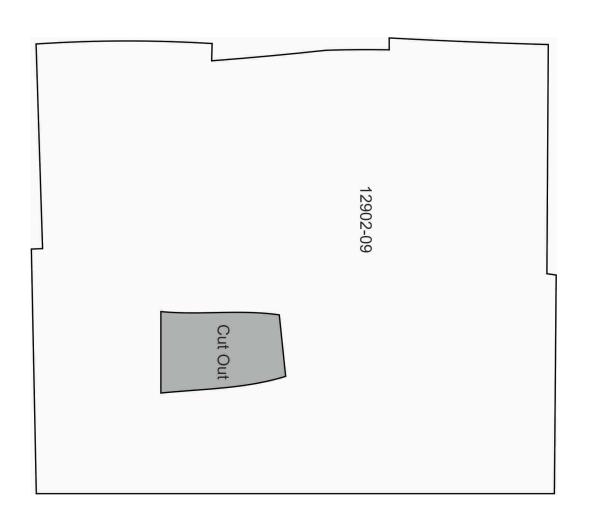




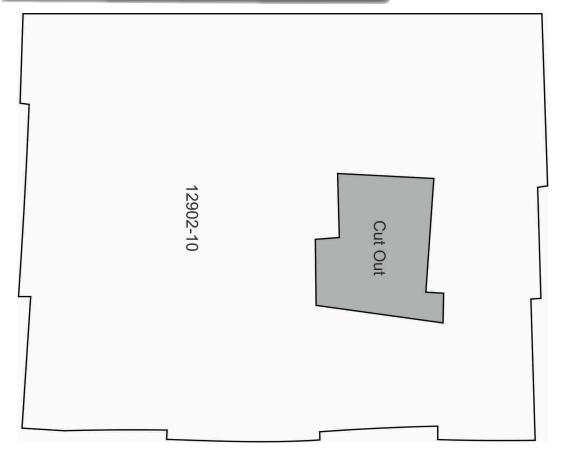


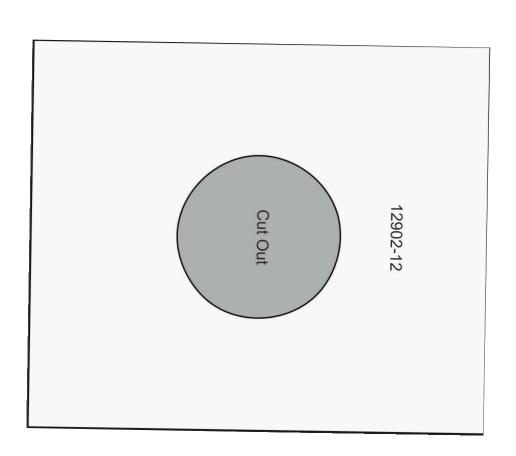




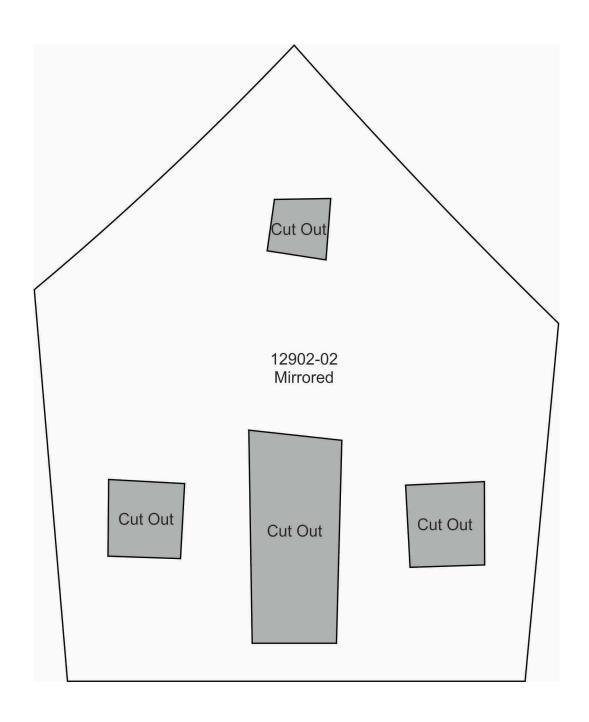




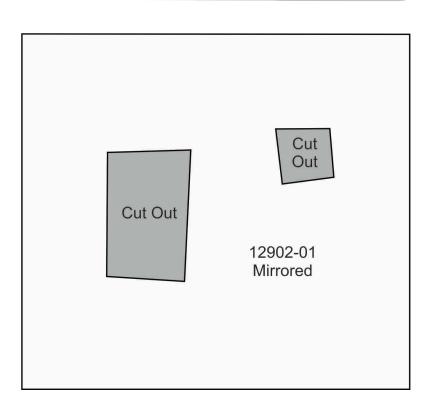








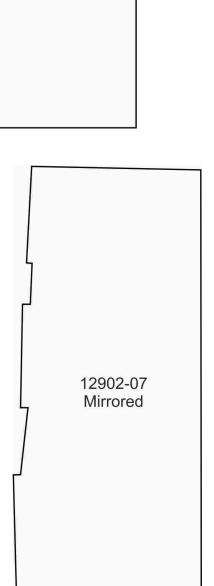


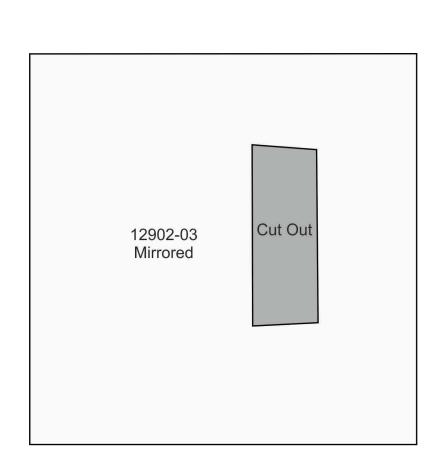




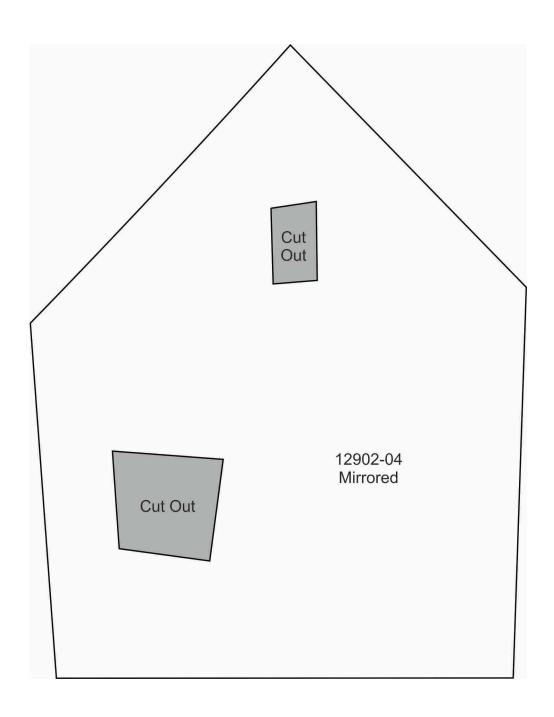
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12902-06 Mirrored

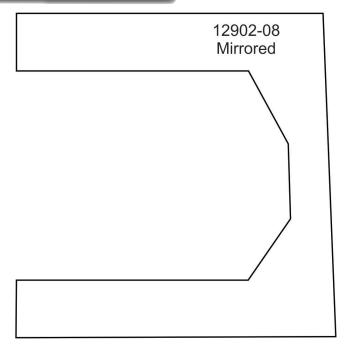


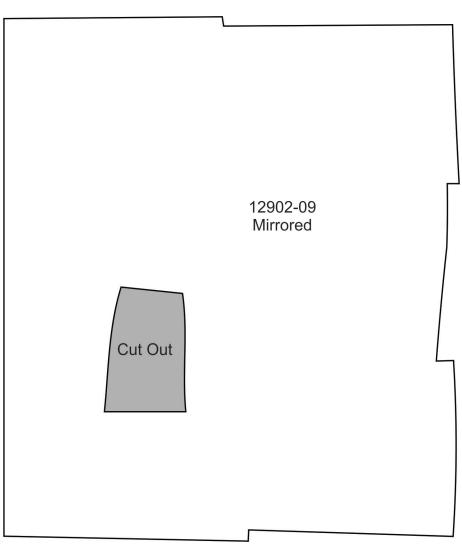














Cut Out
12902-10
Mirrored

