

# FREESTANDING JACK-O-LANTERN PUMPKIN PATCH



**3**

**Designs**

## Isacord Thread Colors

- 0010 Silky White
- 0020 Black
- 0111 Whale
- 0904 Spanish Gold
- 1321 Dark Orange

**Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.**

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## Stabilizers

- OESD AquaMesh WashAway
- OESD BadgeMaster WashAway
- OESD StabilStick CutAway
- OESD Fiber Form
- OESD Applique Fuse and Fix

## Fabrics/Textiles

- Dark Orange Fabric— $\frac{1}{2}$  yard
- Black Fabric— $\frac{1}{2}$  yard
- Light Orange Fabric— $\frac{1}{2}$  yard

Note: Fabric sizes are estimates and may result in overage.

## Notions & Tools

- OESD Alligator Clamps
- OESD Button Clips
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Punch Tool
- OESD Perfect Embroidery Press Cloth
- OESD Grippy Grid
- Embroidery Needle Sharp 75/11

## Isacord Thread Colors

- Per thread chart
- Match bobbin thread to top thread throughout



# SUMMARY



Completed Size: 9" H x 7" W x 7" D

12942-01



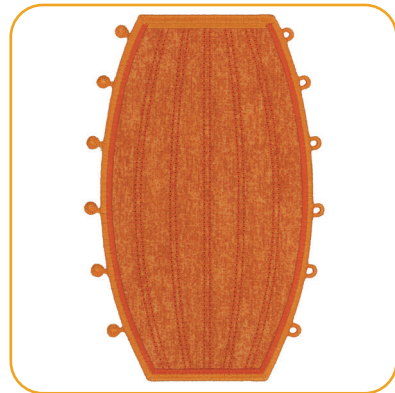
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12942-02



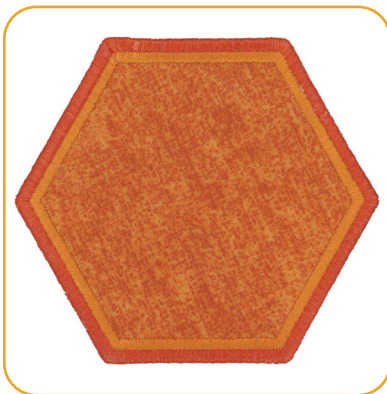
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12942-03



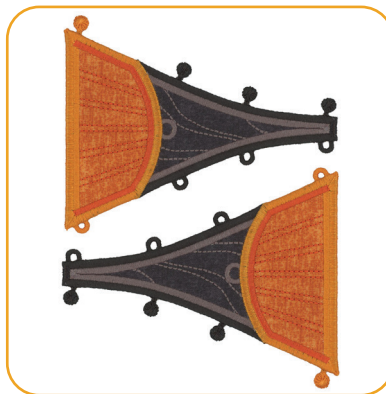
Requires 4 Designs

12942-04



Requires 1 Design

12942-05



Requires 3 Designs

12942-06



Requires 1 Design



# SUMMARY



Completed Size: 9.5" H x 5" W x 5.5" D

12942-07



Requires 1 Design

12942-08



Requires 1 Design

12942-09



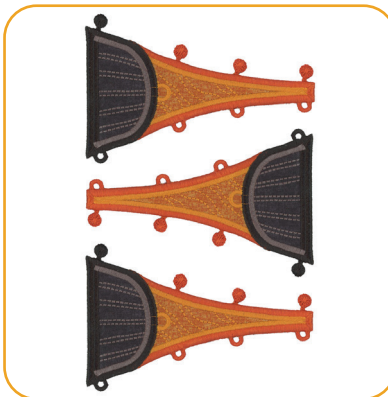
Requires 4 Designs

12942-10



Requires 1 Design

12942-11



Requires 2 Designs

12942-12



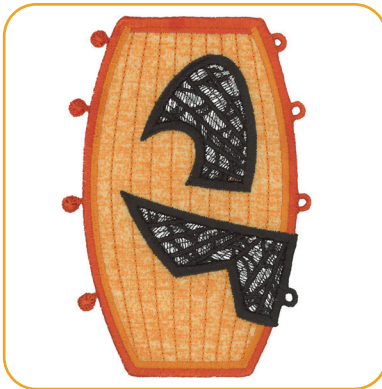
Requires 1 Design

# SUMMARY



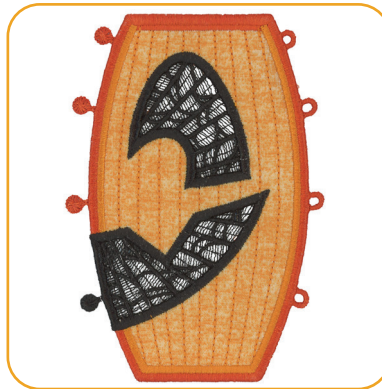
Completed Size: 7" H x 5" W x 5" D

12942-13



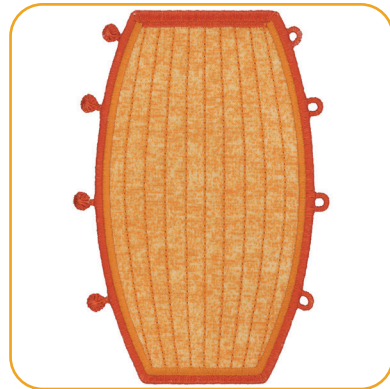
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12942-14



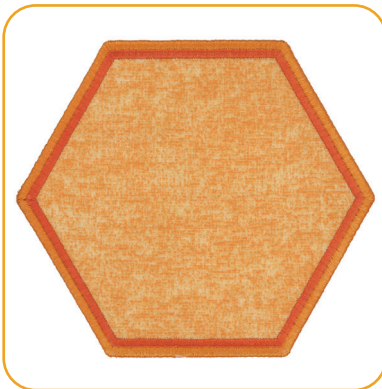
Requires 1 Design

12942-15



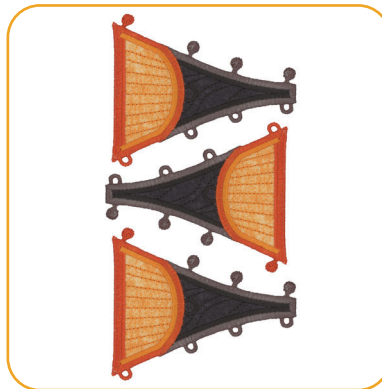
Requires 4 Designs

12942-16



Requires 1 Design

12942-17



Requires 2 Designs

12942-18



Requires 1 Design

## Notes

The project includes freestanding applique designs and freestanding lace designs. All applique designs are stitched the same as shown in the instructions.

The instructions show the design (12942-13) Small Jack-O-Lantern Face Section 1 FSA.

All designs are stitched with matching thread in the top and bobbin.

Designs 12942-06, 12942-12, and 12942-18 are freestanding lace. Follow the General Lace Instructions for these designs.

## STEP 1

- Adhere 1 layer of StabilStick CutAway to the wrong side of all applique fabrics to provide stiffness to the finished structure.

**Note:** Each Jack-o-lantern requires six sections, six stems, and one base.



## STEP 2

- Print the mirrored version of the required templates (at 100% or 1:1 ratio) onto the paper side of Applique Fuse and Fix.
- Cut approximately 1/4" - 1/2" outside the printed applique templates.





## STEP 3

- Fuse the trimmed templates to the Fiber Form with the paper side of the printed template up.

**Note:** Hold the iron on the template for 10-15 seconds for a secure fuse.



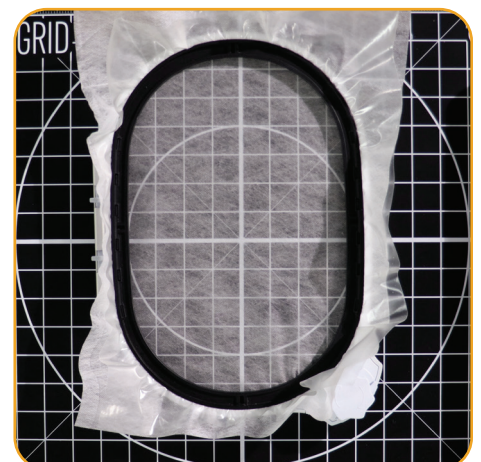
## STEP 4

- Trim the prepared appliques on the outer edge of the black outline.
- Set aside.



## STEP 5

- Hoop one layer of AquaMesh and one layer of BadgeMaster for all designs.



## STEP 6

- Load selected design into the machine.
- Example design is 12942-13.
- Thread the machine per the thread chart.
- Place hoop on the machine.
- Stitch Machine Step 1, Fiber Form/Front Light Orange /Back Dark Orange Placement Stitch.



## STEP 7

- Remove the hoop from the machine, but NOT the project from the hoop. Place the hoop on a flat surface.
- On the back of the Fiber Form, score and remove the paper backing to reveal the adhesive surface.
- Position the Fiber Form within the placement stitch, matching the cut edges with the stitching line.
- Finger press to secure.



## STEP 8

- Cut a piece of prepared fabric (Light Orange) slightly larger than the placement line.
- Cover the placement line completely with the prepared fabric.
- Tape in place to secure.



## STEP 9

- Cut a piece of prepared fabric (Dark Orange) slightly larger than the placement line.
- Turn the hoop over and cover the placement line completely with the prepared fabric.
- Tape all four corners to secure.



## STEP 10

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



## STEP 11

- Remove the hoop from the machine, but NOT the project from the hoop. Place the hoop on a flat surface.
- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- Turn the hoop over and repeat this process on the back fabric.

**Tip:** If the AquaMesh is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.





## STEP 12

- Return the hoop to the machine and stitch the remaining machine steps, according to the thread chart.
- Remember to match the bobbin thread to the upper thread colors.



## STEP 13

- When design is complete, remove the project from the hoop and trim the stabilizer 1/4" - 1/2" outside the design.



## STEP 14

- Rinse each piece in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. This prevents the piece from curling. Dry completely.



## STEP 15

- Once dry, press right side down on a Perfect Embroidery Press Cloth.



## STEP 16

- Use the OESD Punch Tool fitted with the 3mm tip to create the eyelets indicated in the Punch Tool Guides located on pg. 16  
**Note:** only one section of the stem needs to be punched.



## STEP 17

- With right sides facing down, arrange the side sections (12942-13, 12942-14, 12942-15) around the base (12942-16) as shown. Correct order is 13, 14, 15, 15, 15, 15.
- Thread the sewing machine with matching thread in the top and bobbin.
- Stitch the base and the 6 sides together using a multi-step zigzag stitch (also known as a serpentine stitch).
- Back stitch at the beginning and end to secure.
- Trim thread tails.
- **Tip:** An open toe or edge stitch foot is helpful.
- Fold and press to shape.



## STEP 18

- With the right sides facing out, attach Face Section 1 FSA (12928-13) to Face Section 2 FSA (12942-14) pulling the buttonettes through the eyelets using Alligator Clamps.
- Note: The top buttonette on each section needs to be pulled to the inside of the jack-o-lantern to allow the top stems to sit correctly.
- Repeat this process for the remaining jack-o-lantern sections.
- **Tip:** Use Button Clips to temporarily hold buttonettes in place as needed.





# LID ASSEMBLY

## STEP 19

- Attach 2 (12942-17) Small Jack-O-Lantern Lid Sections FSA together by matching corresponding buttonettes and eyelets. Use Alligator Clamps to pull each buttonette through the corresponding eyelet, starting at the bottom of the stems and working up.
- Repeat for the neighboring stems.
- Pull buttonette on ghost to the inside of the stem.



## STEP 20

- Fill with candy and place the lid on top.
- Enjoy!



## Stabilizer

- OESD AquaMesh
- OESD BadgeMaster

## Notions/Tools

- 80/12 Embroidery Ballpoint Titanium needle for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

## Isacord Thread Colors

- All OESD designs are digitized with Isacord 40 wt. polyester thread as the top thread and in the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread.

## Instructions

### Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid. For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

### Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change. When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

### Step 3 - Rinse

Rinse remaining stabilizer out in warm running water. For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky. For softer lace, rinse until all traces of the stabilizer are removed.

### Step 4 - Dry

Lay right side down flat on a non-stick surface, such as a cooling rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl. Let the pieces dry completely before proceeding with any assembly.

### Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

### Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

## Helpful Tips

### Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily re-stiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

### Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

### Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

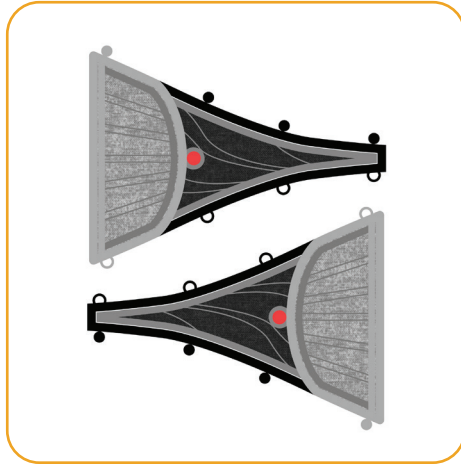
### Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside. Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

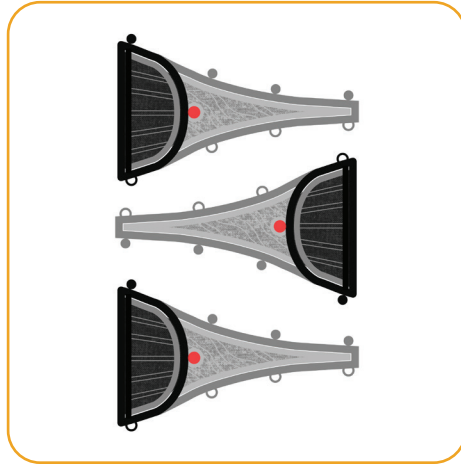
Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be placed on the completed buttonette(s) to prevent them from pulling out of the eyelet during construction.

# PUNCH TOOL GUIDES

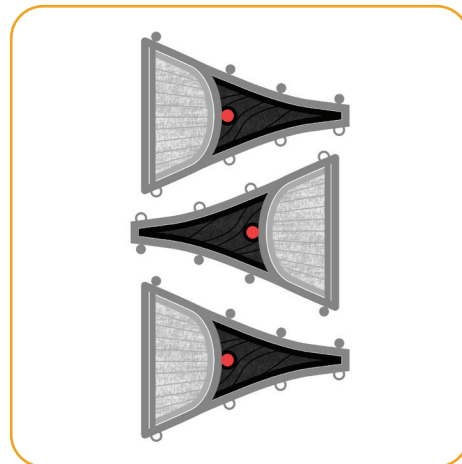
12942-05



12942-11



12942-17



-  = 2 MM
-  = 3 MM
-  = 4 MM

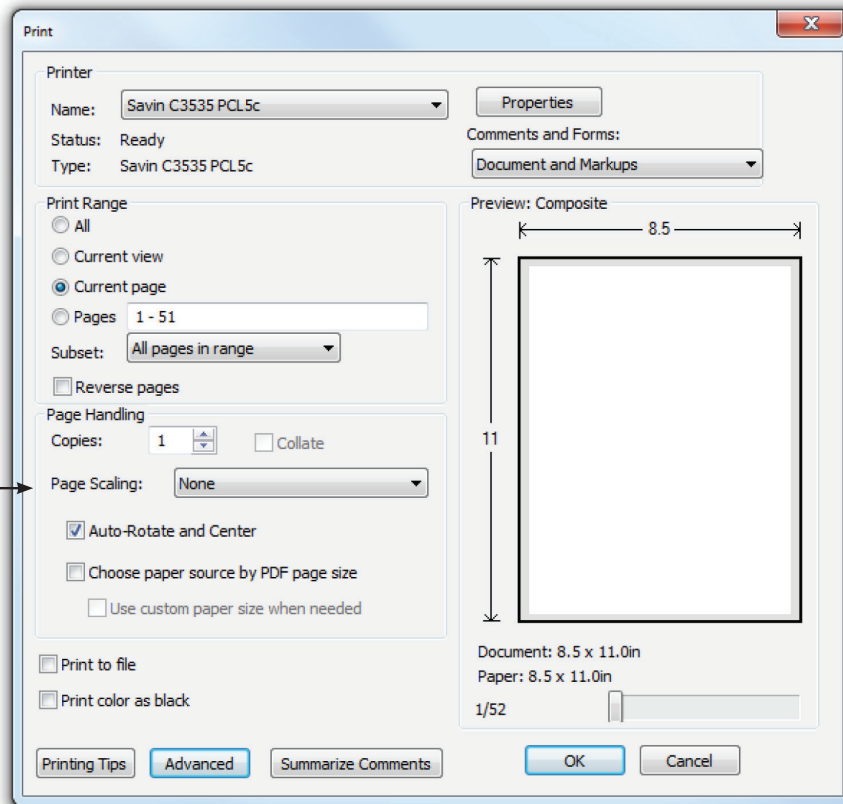
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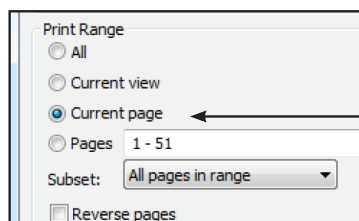
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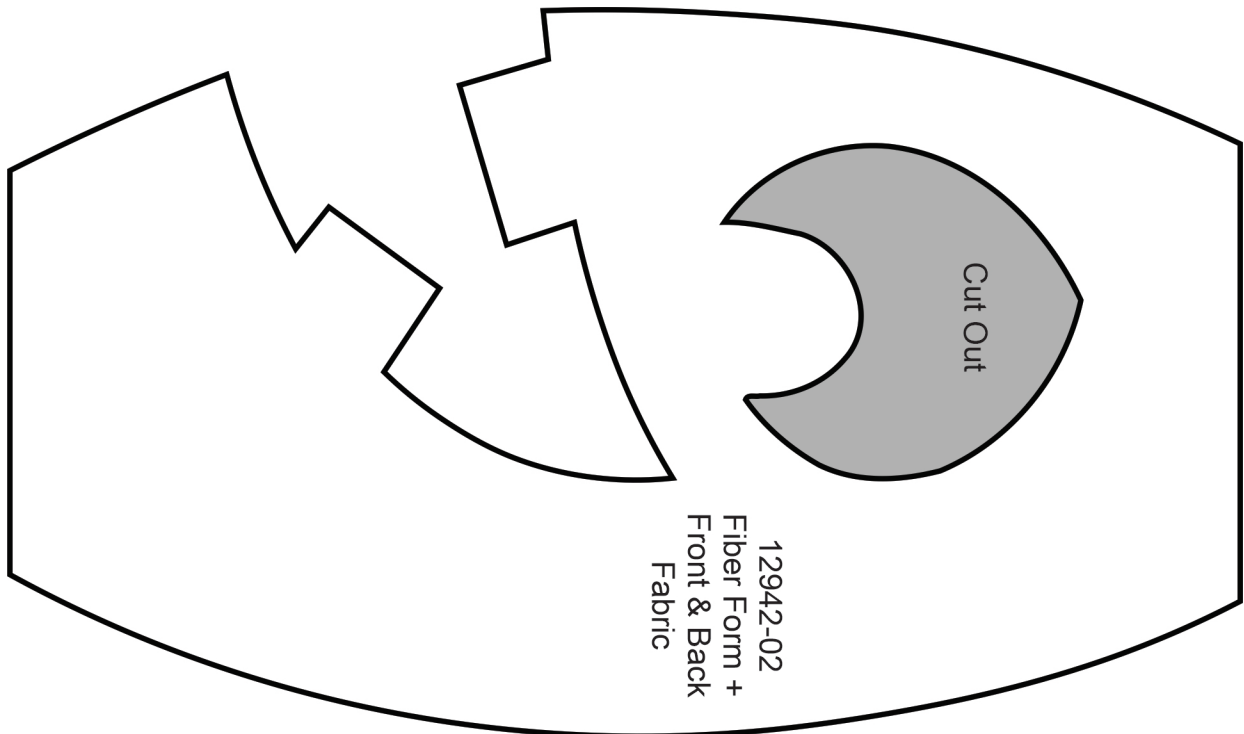
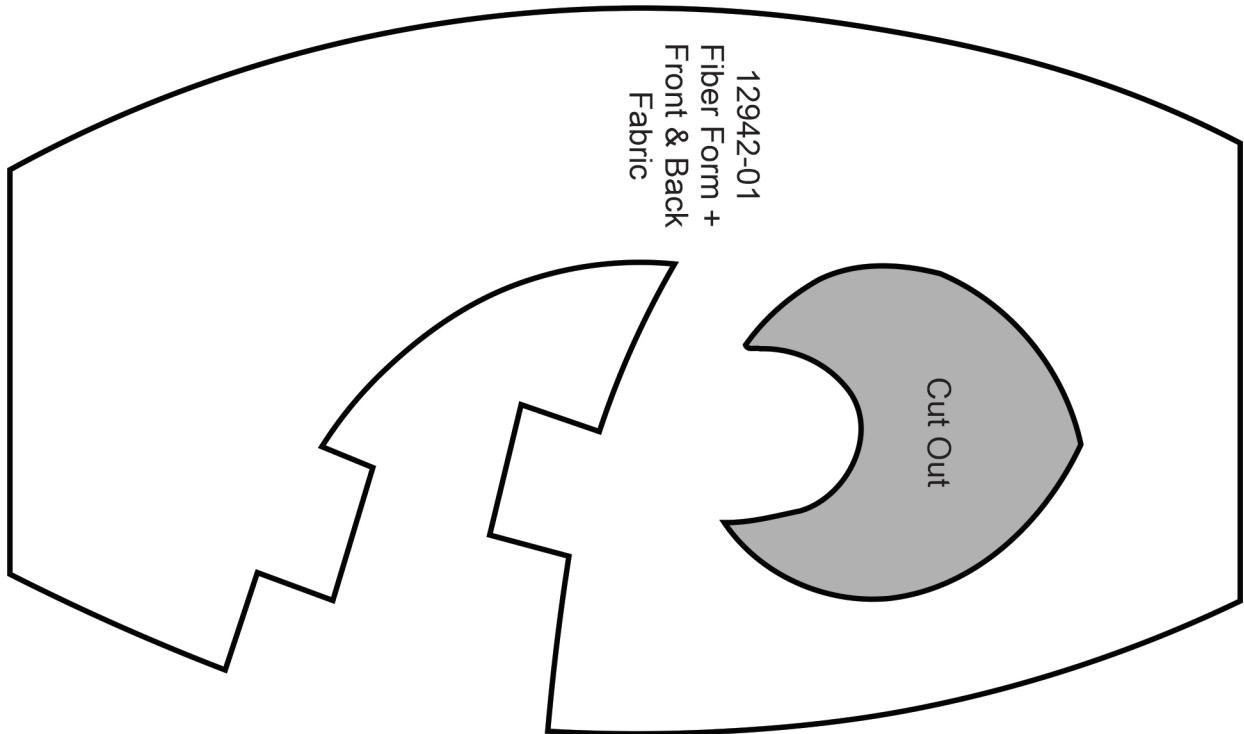
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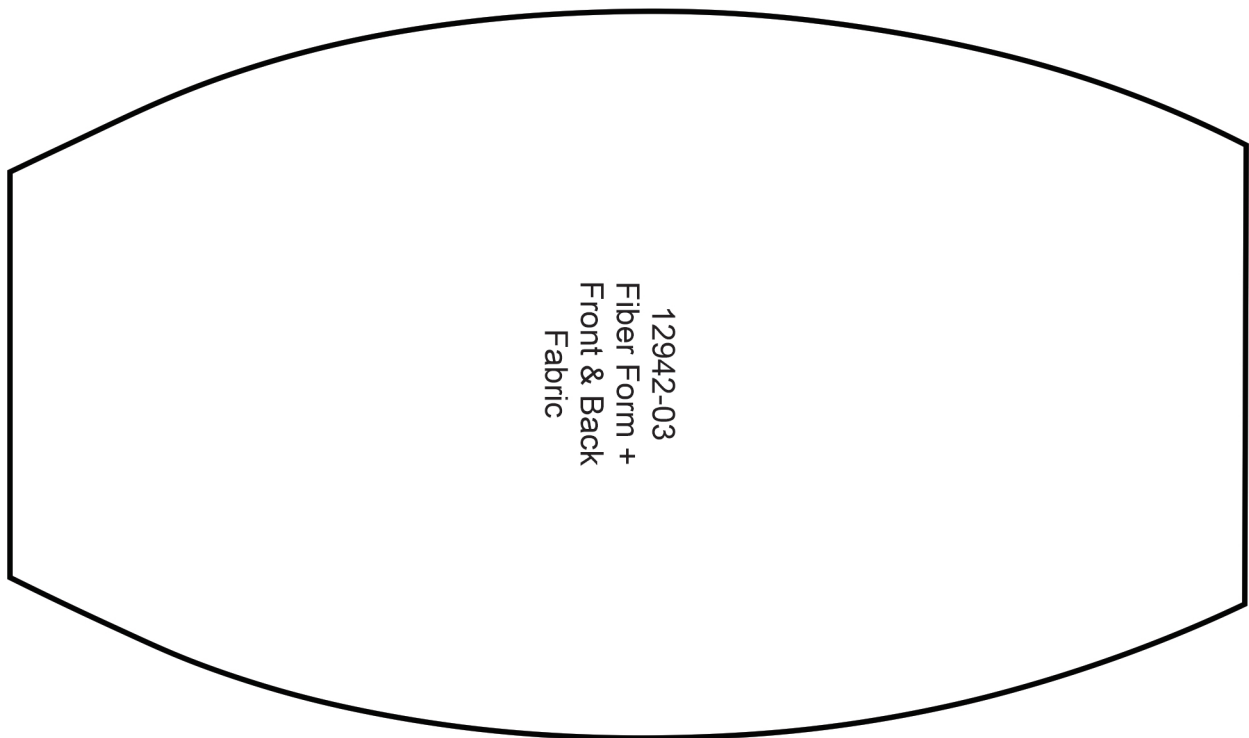
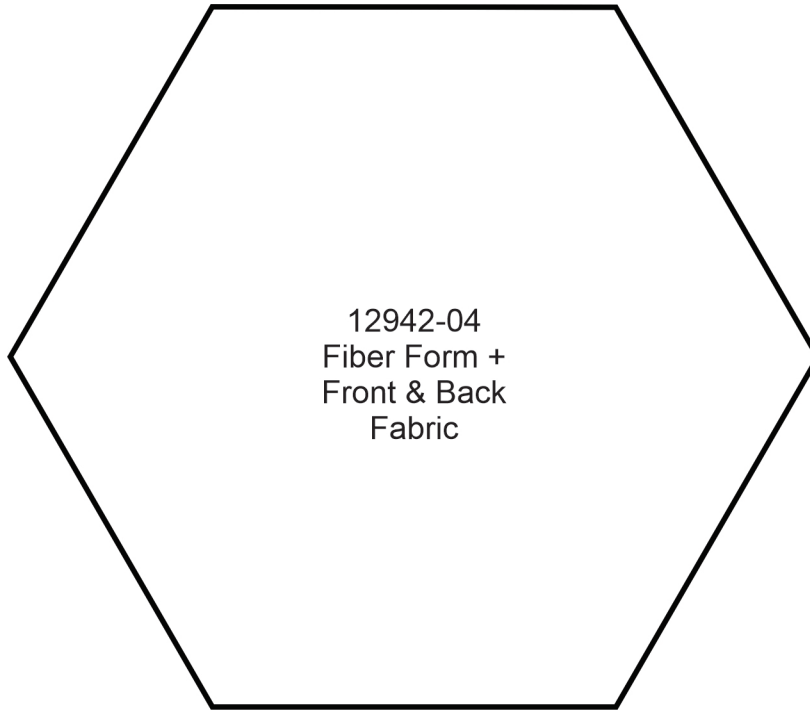
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Front Fabric

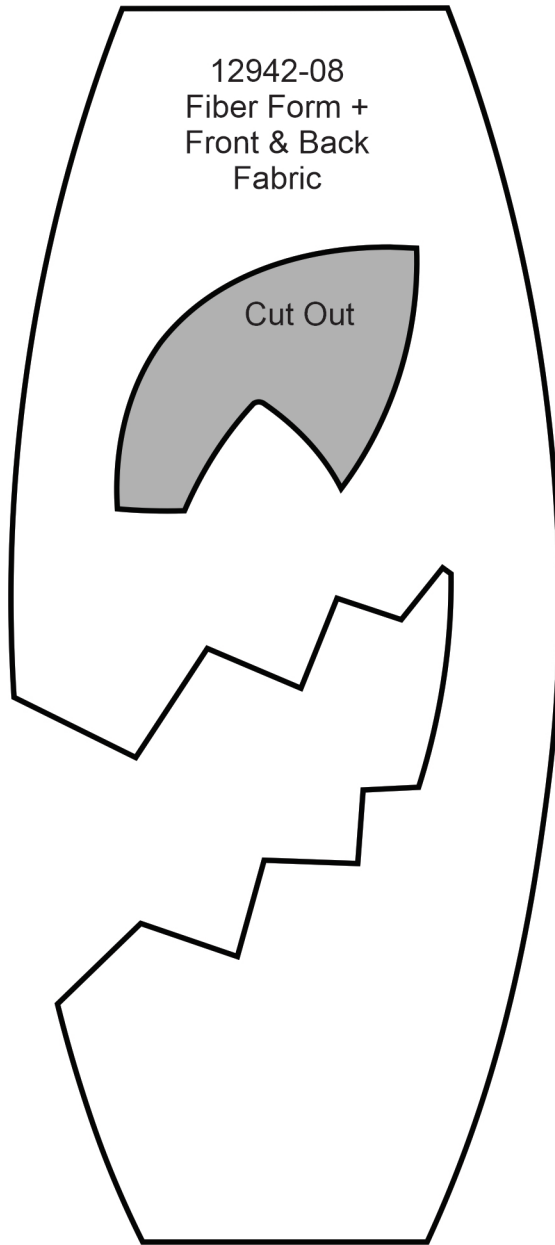
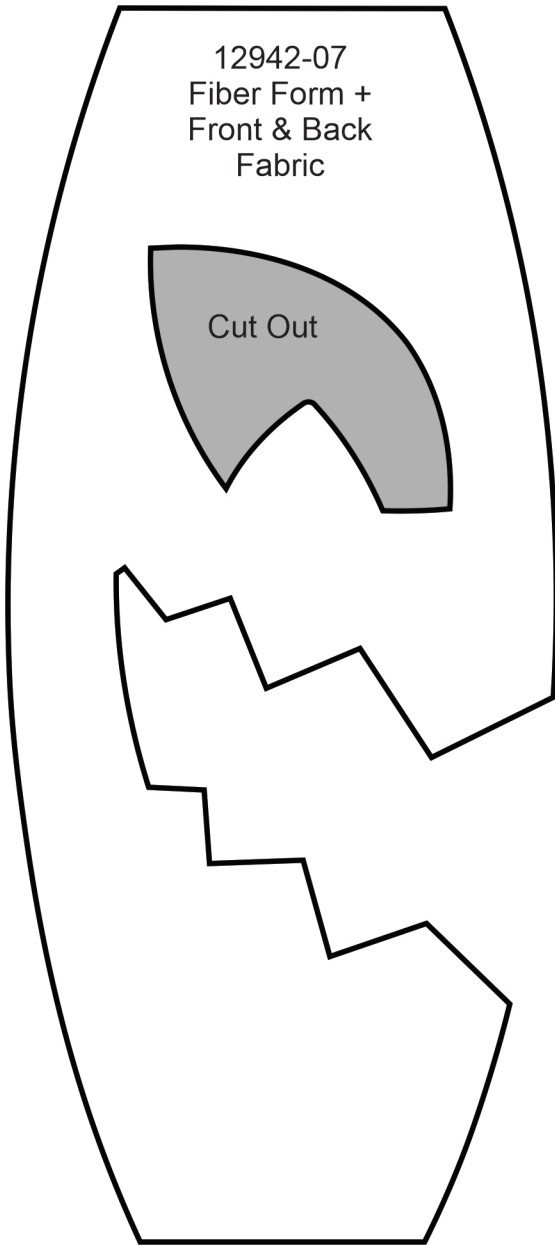
12942-05  
Fiber Form +  
Front & Back  
Fabric

12942-05  
Fiber Form +  
Front & Back  
Fabric

12942-05  
Front Fabric

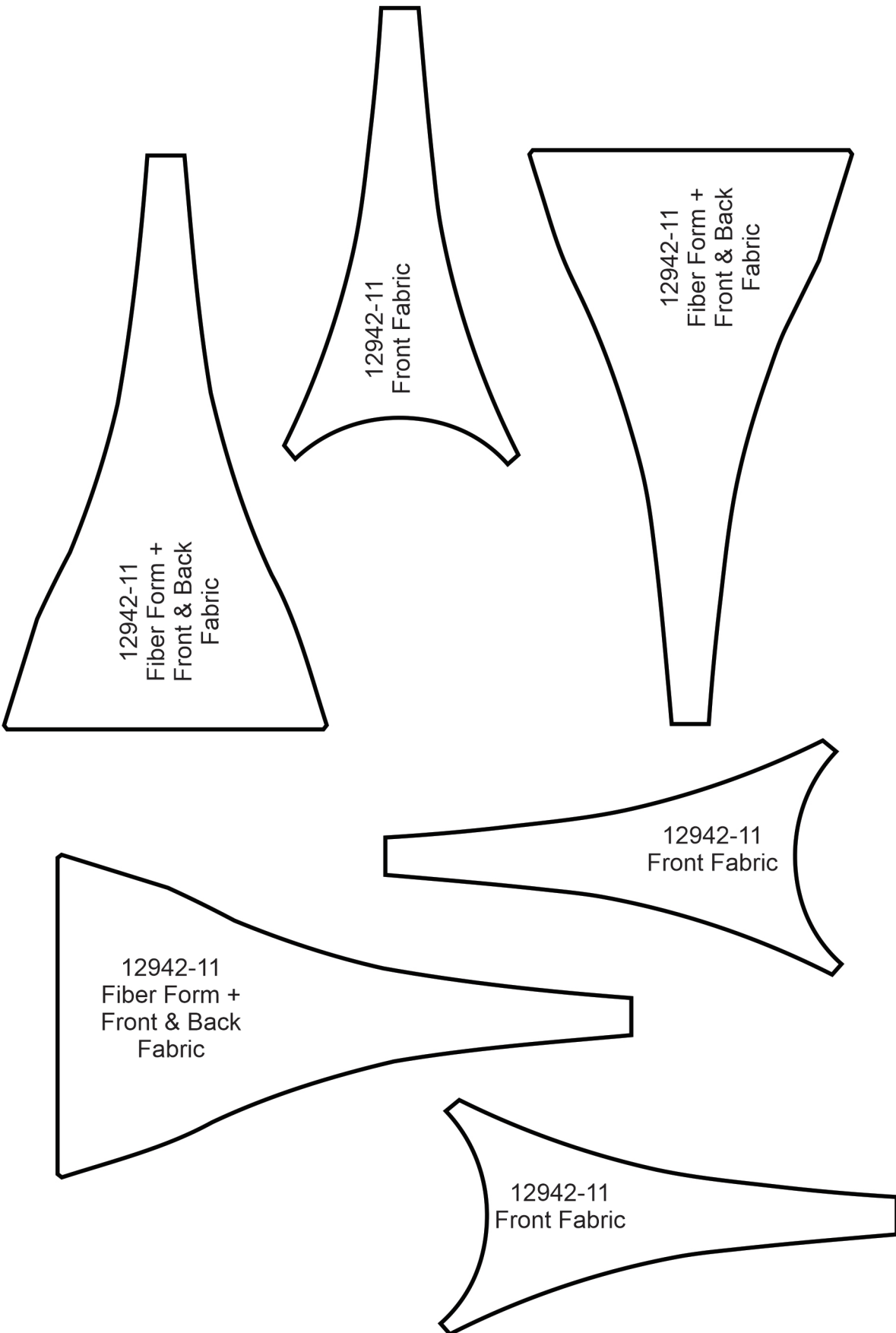
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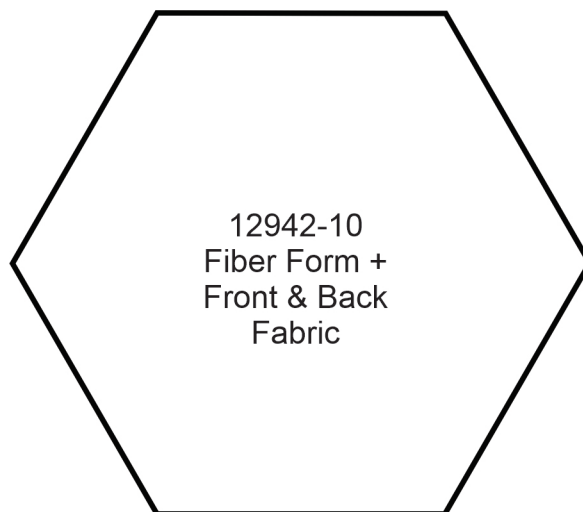
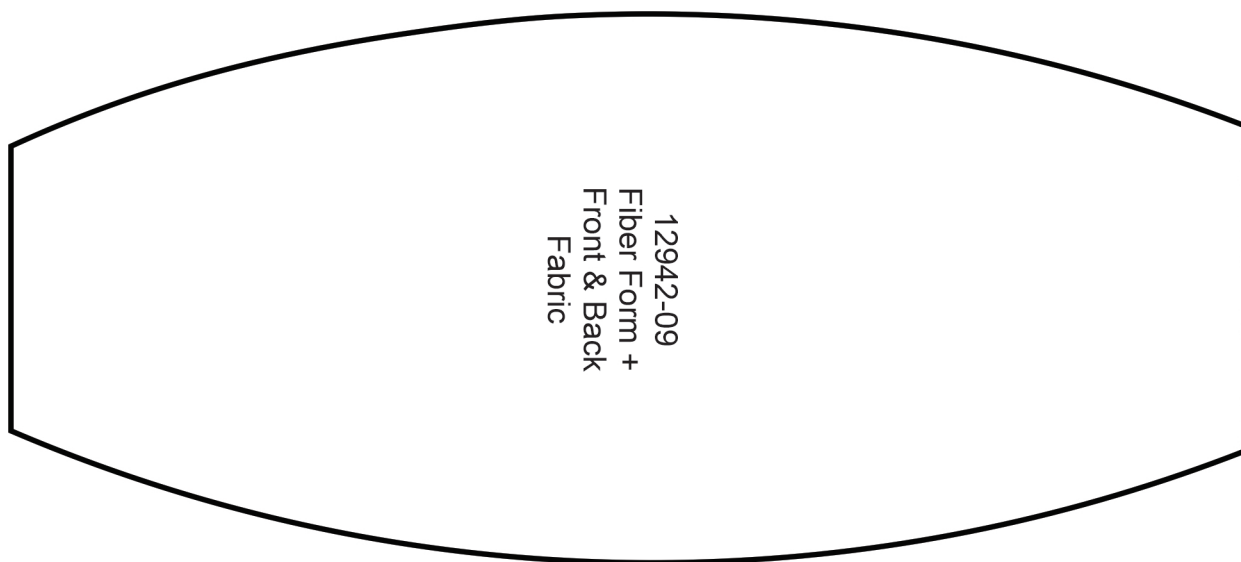
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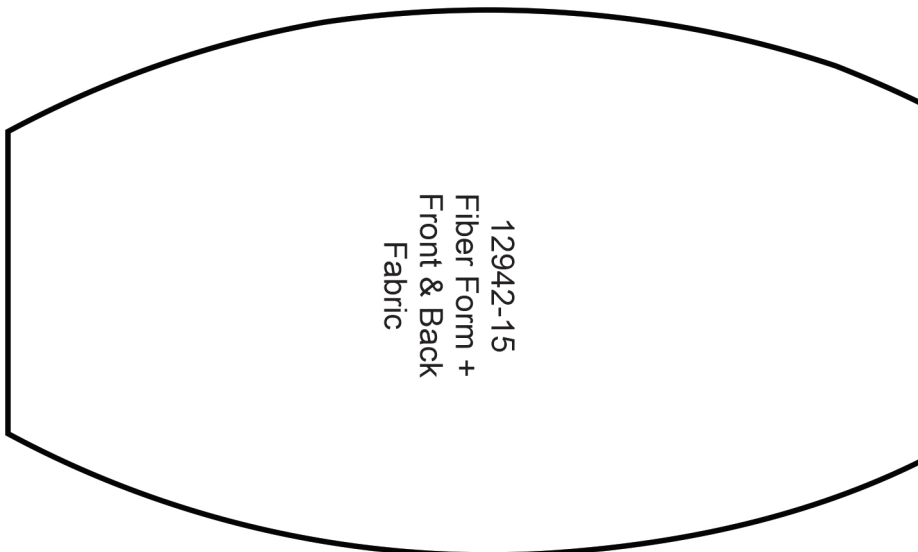
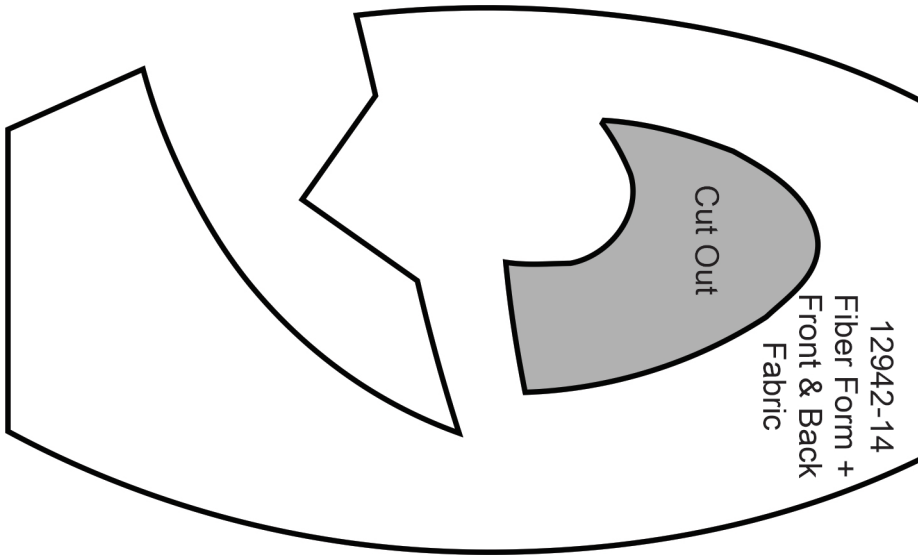
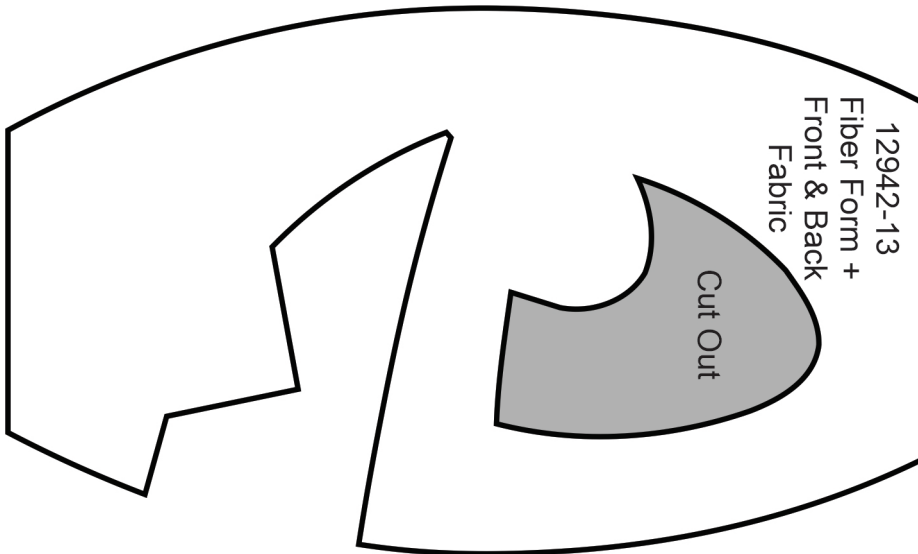
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Front Fabric

12942-17  
Fiber Form +  
Front & Back  
Fabric

12942-17  
Fiber Form +  
Front & Back  
Fabric

12942-17  
Front Fabric

12942-17  
Fiber Form +  
Front & Back  
Fabric

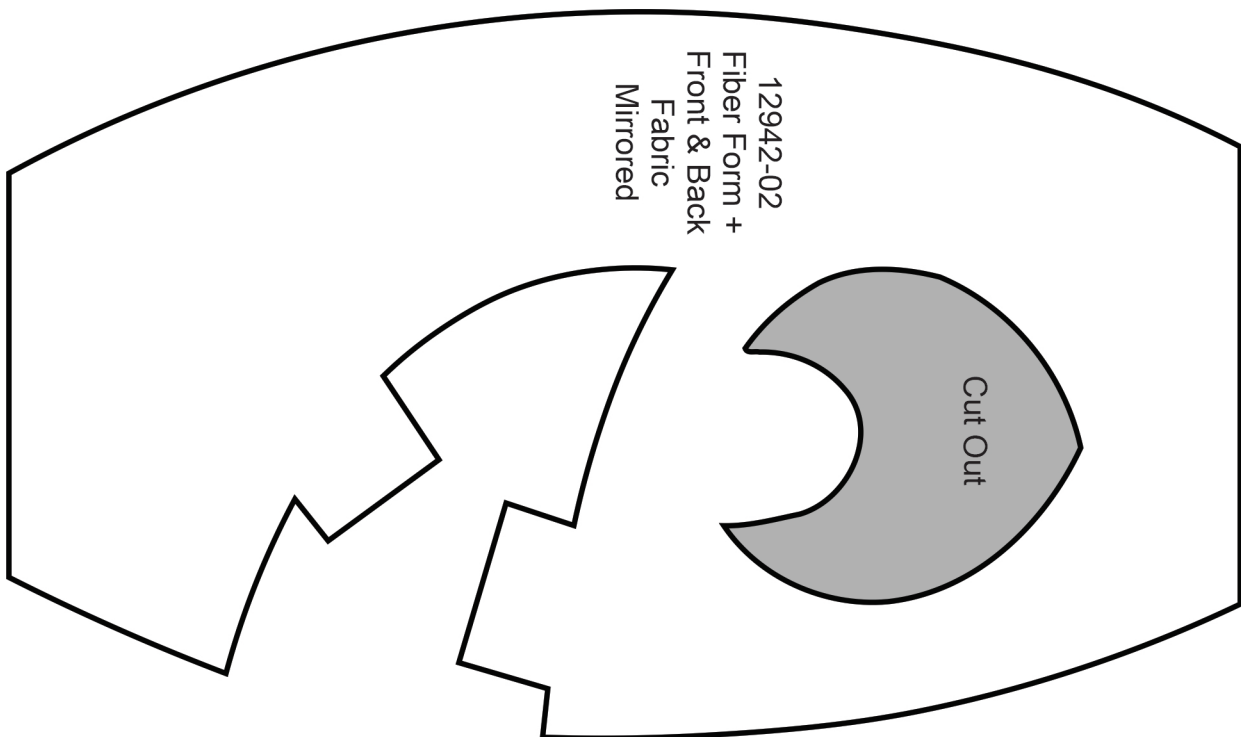
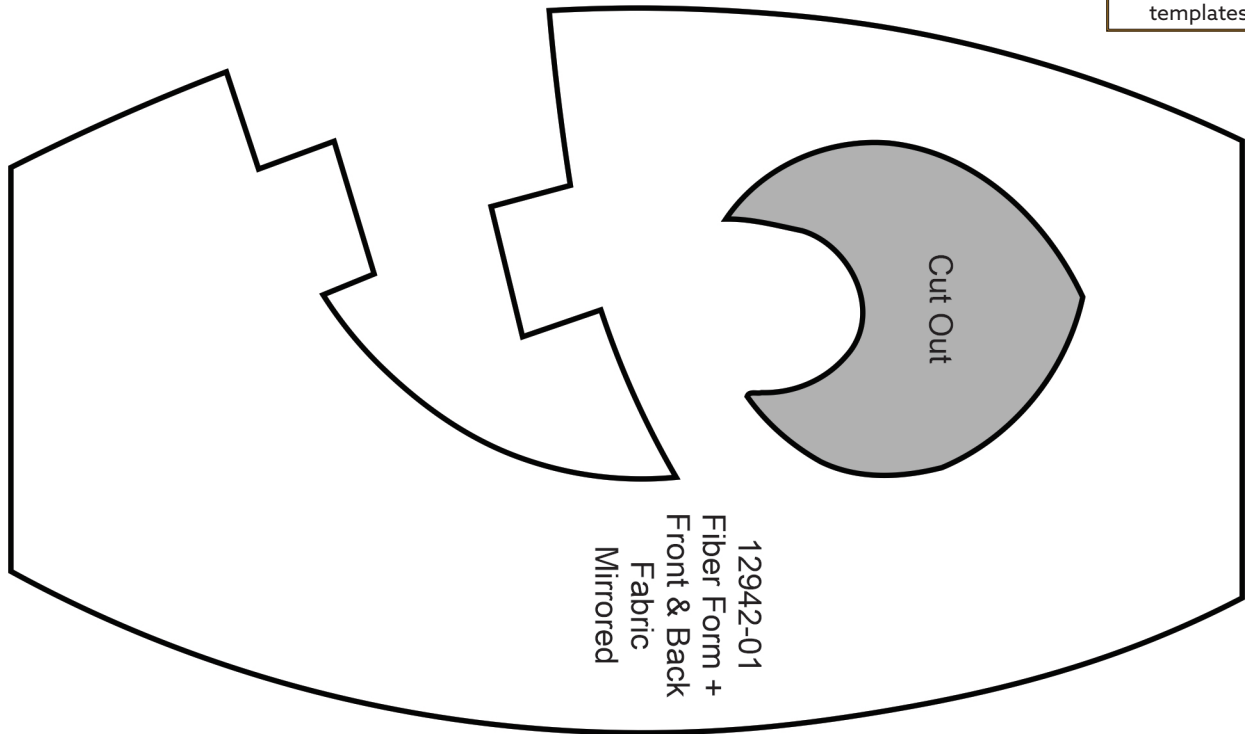
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Fiber Form +  
Front & Back  
Fabric

12942-17  
Front Fabric



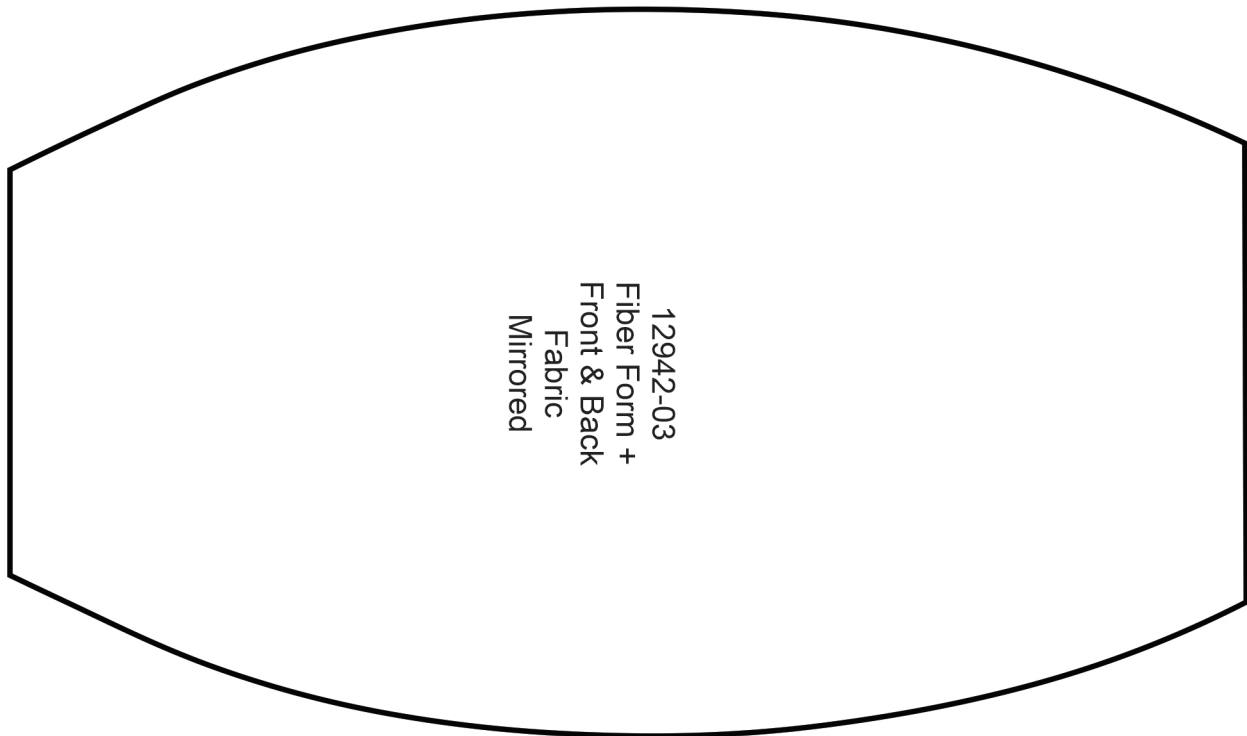
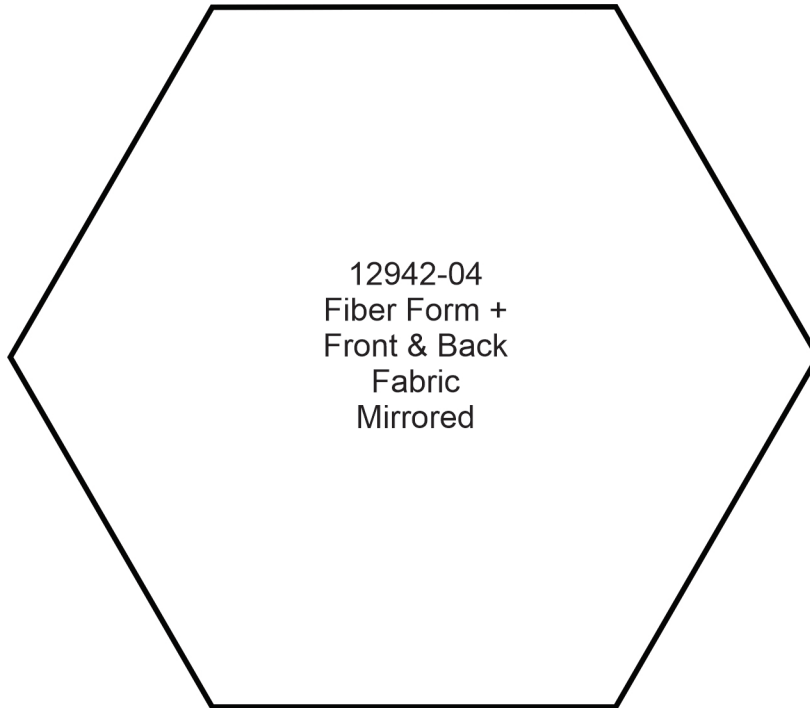
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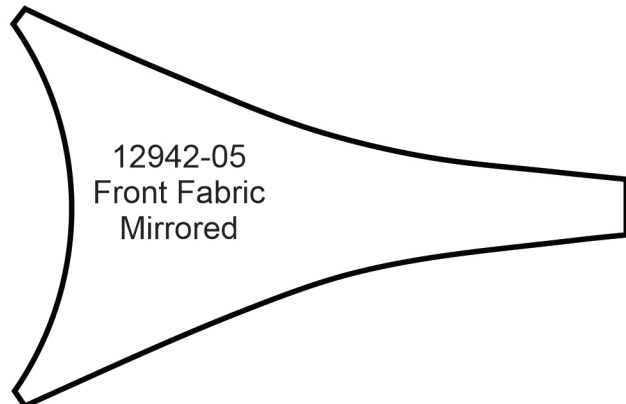
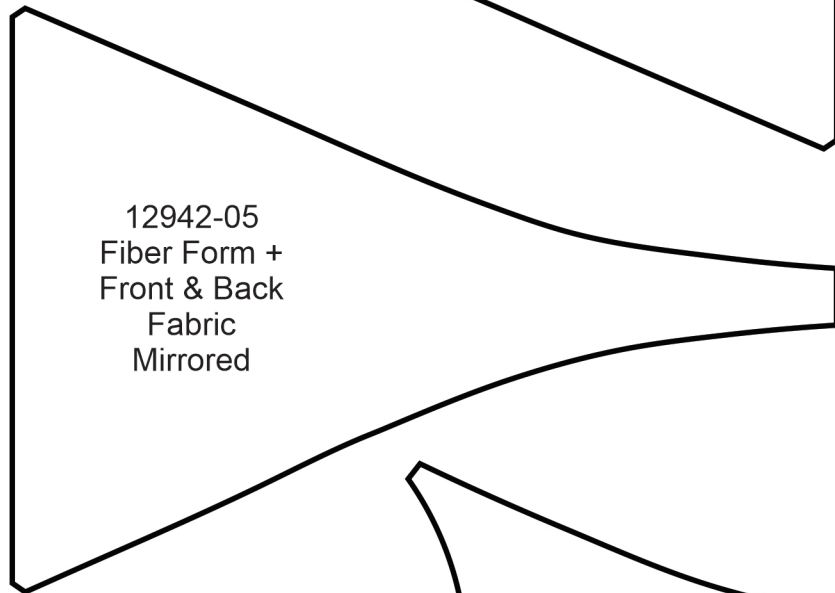
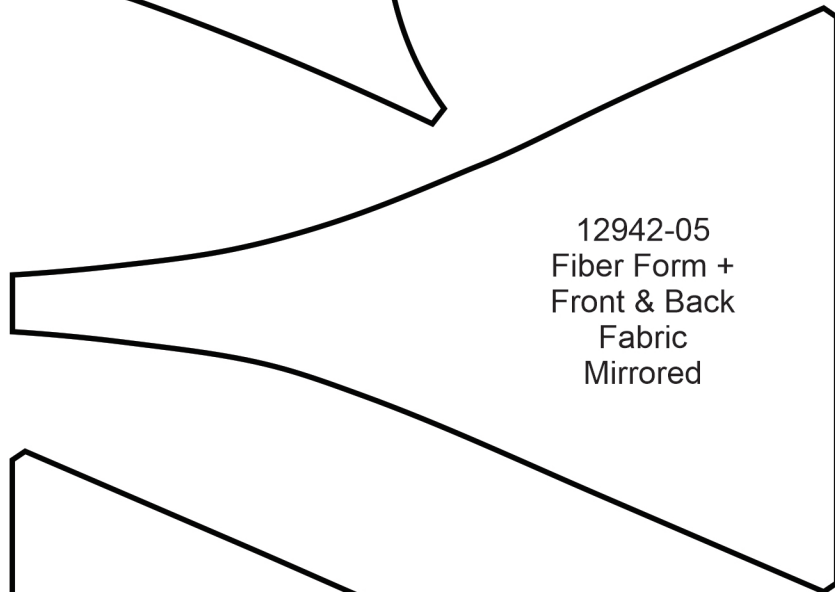
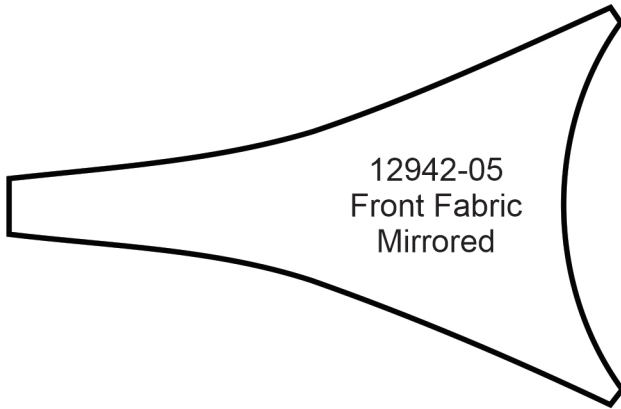
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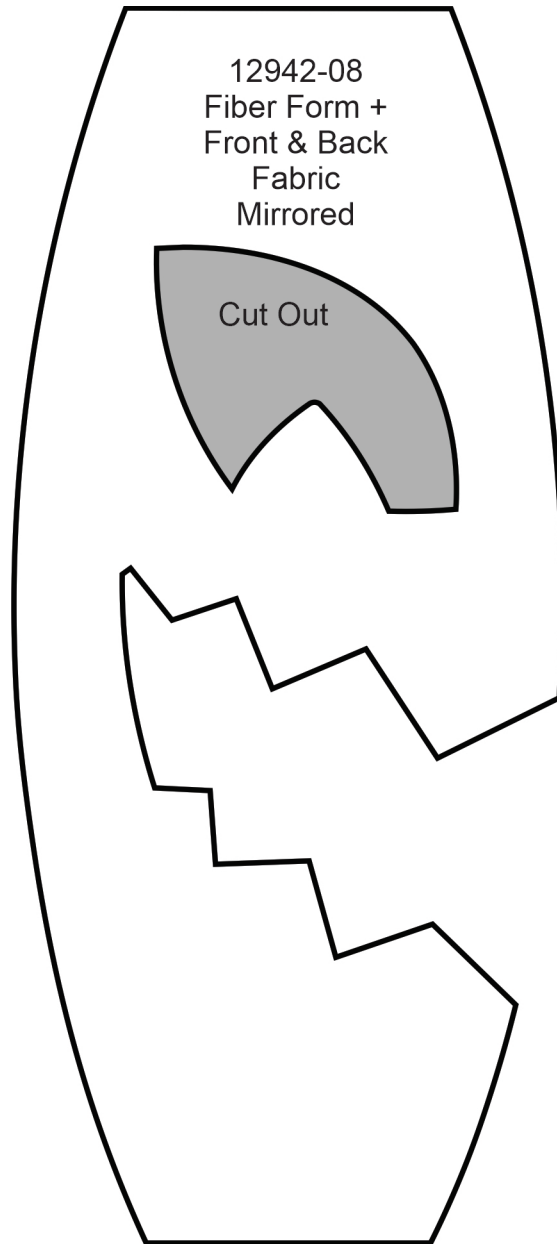
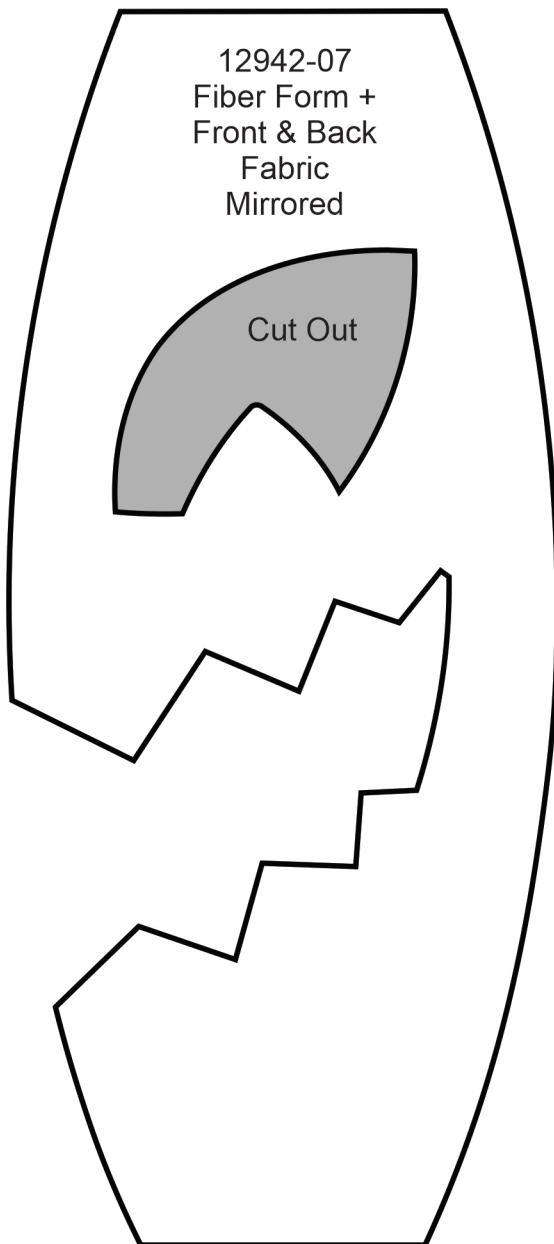
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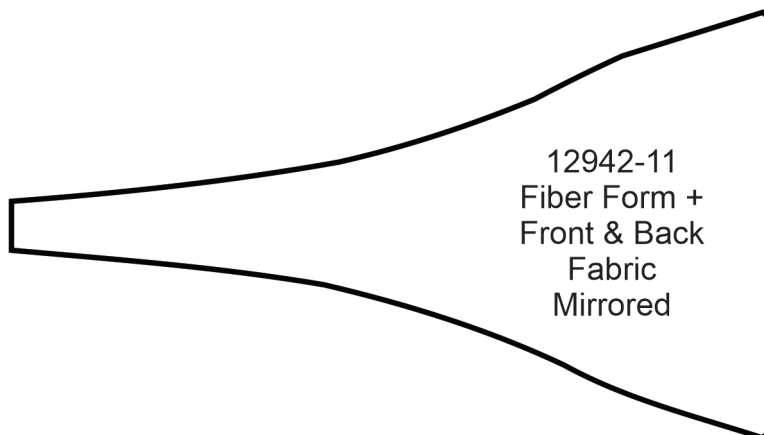
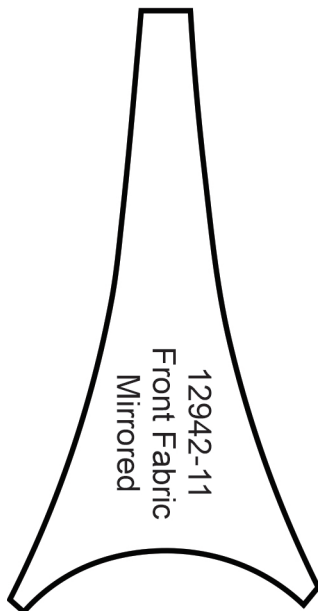
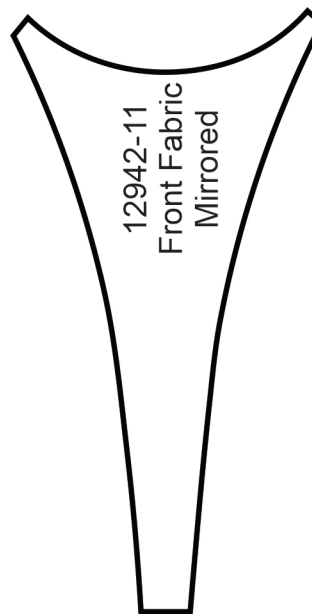
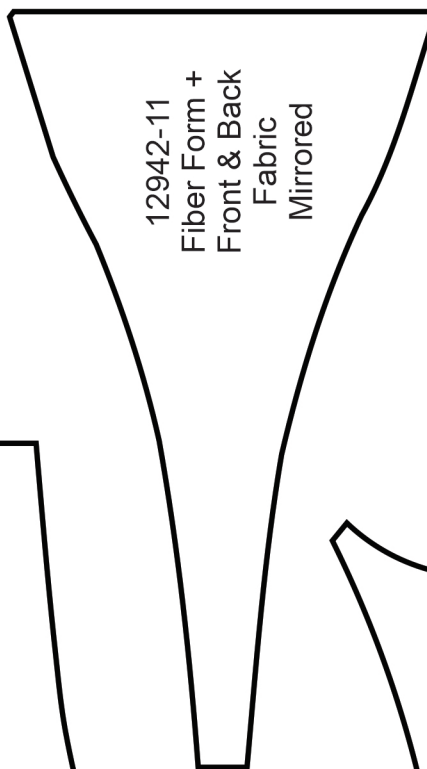
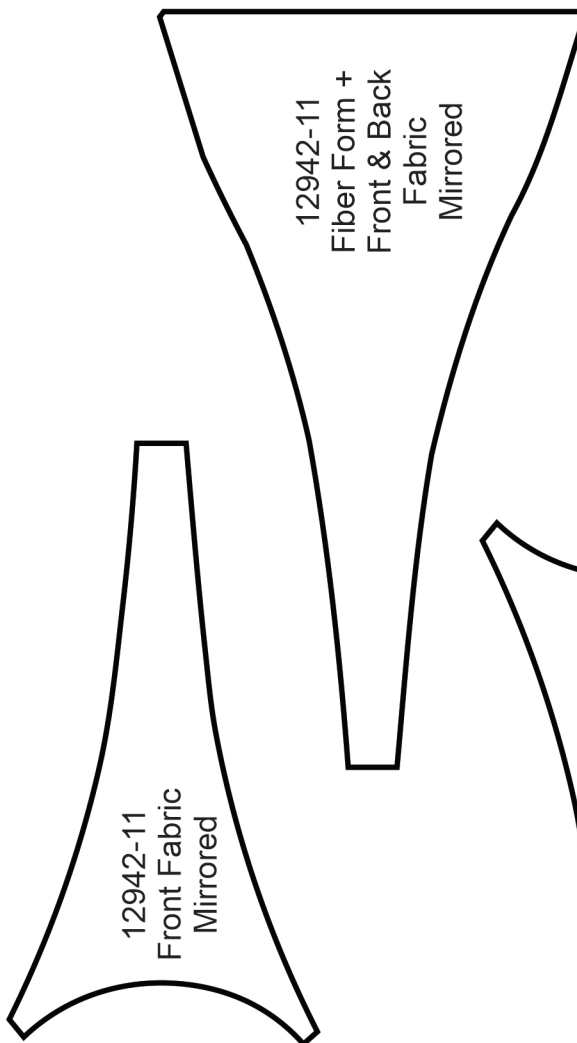
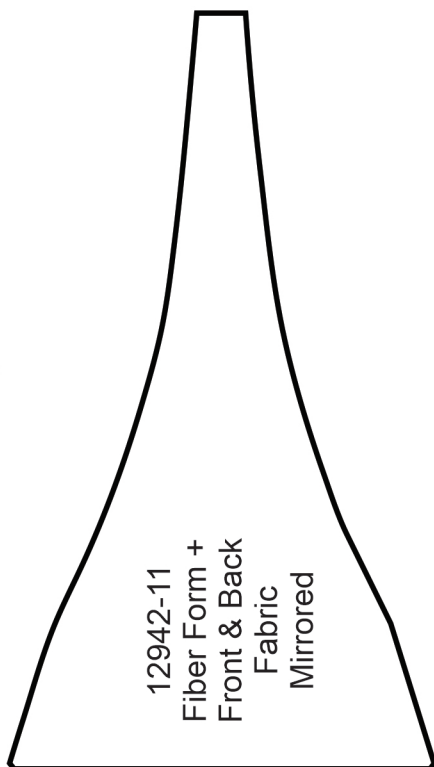
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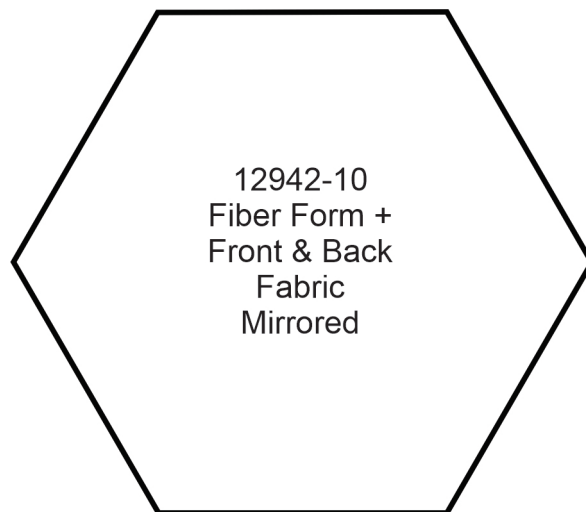
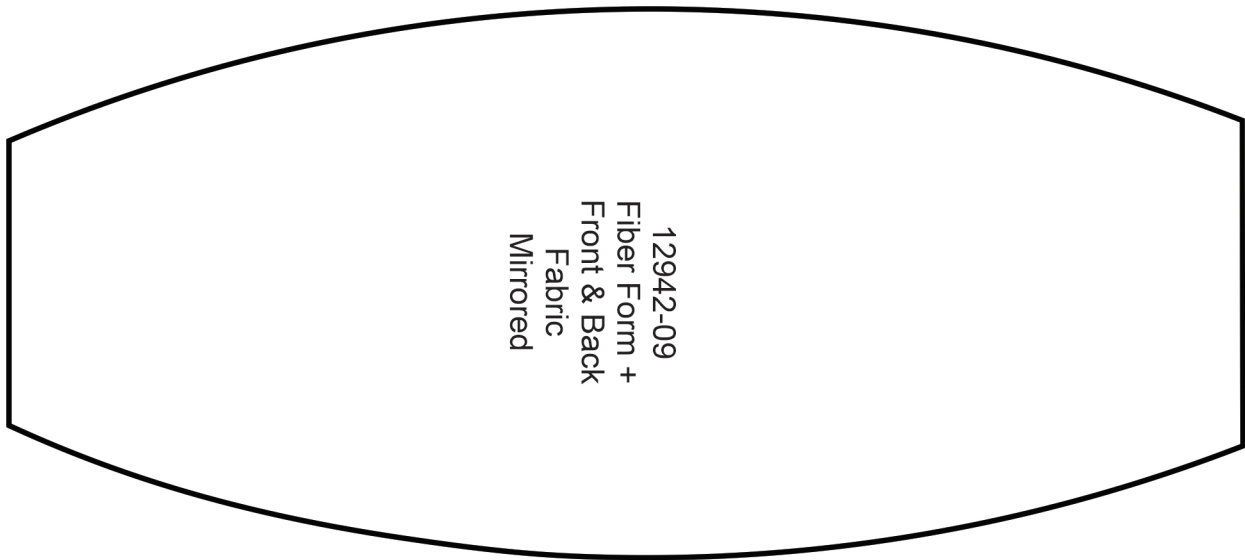
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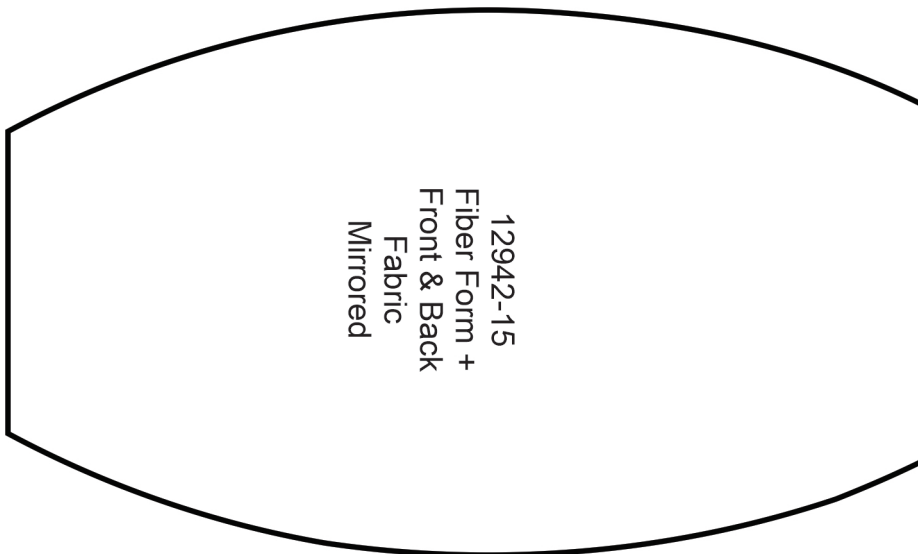
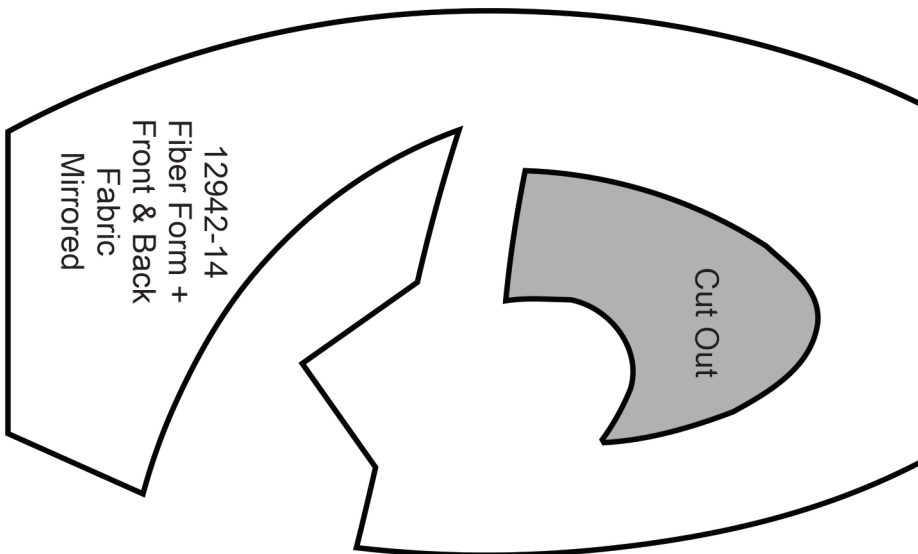
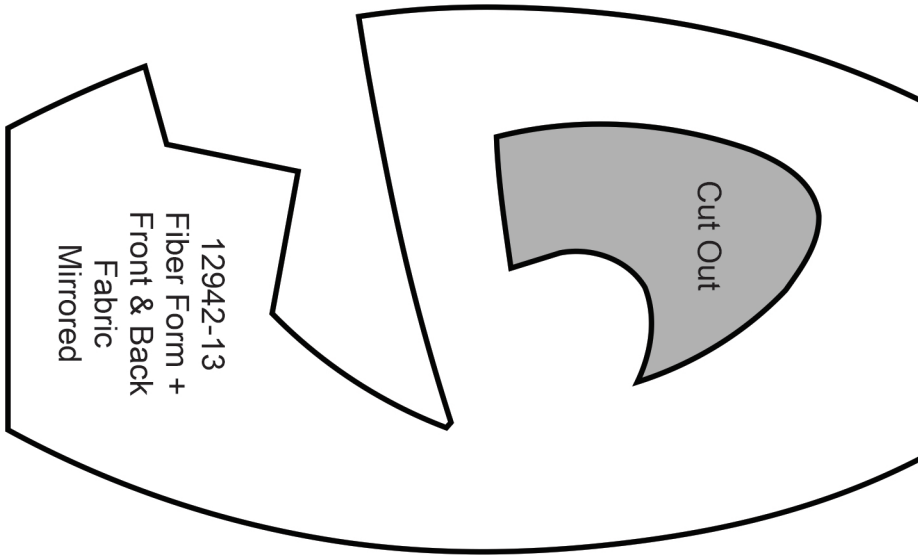
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