



MATERIALS



Isacord Thread Colors

0134 Smoky

0176 Fog

1010 Toast

1252 Dark Tan

1321 Dark Orange

1335 Dark Rust

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.

MATERIALS



Stabilizers

- OESD AquaMesh WashAway
- OESD BadgeMaster WashAway
- OESD StabilStick CutAway
- OESD Fiber Form
- OESD Applique Fuse and Fix

Fabrics/Textiles

- OESD Favorite FELT Brown, 4 packages Red Quilter's Cotton, 1 fat quarter
- OESD Favorite FELT Black, 4 packages
- OESD Favorite FELT Gray, 2 packages
- Light Orange Quilter's Cotton, 1 fat quarter
- Orange Quilter's Cotton, 1 fat quarter
- Red Quilter's Cotton, 1 fat quarter
 Note: Fabric amounts are estimates and may result in overages.

Notion & Tools

- OESD Alligator Clamps
- OESD Button Clips
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Punch Tool

- OESD MiniMAT
- OESD Perfect Embroidery Press Cloth
- OESD Grippy GRID
- Embroidery Needle Sharp 75/11 (FSA)
- Embroidery Needle Ballpoint 80/12 (FSL)
- Craft Knife

Isacord Thread Colors

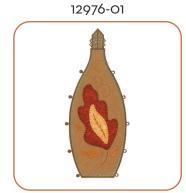
Per the thread chart

SUMMARY





Completed Size Pumpkin 1: Approximately 7" L x 8" W x 7 1/2" H



Requires 2 Designs



12976-02

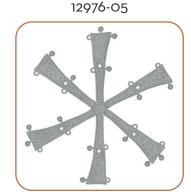
Requires 2 Designs



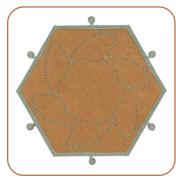
Requires 2 Designs



Requires 1 Design

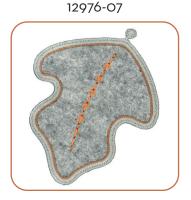


Requires 1 Design



12976-06

Requires 1 Design



Requires 1 Design

SUMMARY





Completed Size Pumpkin 2: Approximately 7" L x 8" W x 6 1/2" H

12976-08

12976-09

12976-10

12976-11



Requires 2 Designs



Requires 2 Designs



Requires 2 Designs



Requires 1 Design



Requires 1 Design



12976-13

Requires 1 Design



Requires 1 Design

SUMMARY



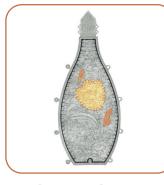


Completed Size Pumpkin 3: Approximately 6" L x 6 1/2" W x 5 1/2" H





Requires 2 Designs



Requires 2 Designs



Requires 2 Designs



Requires 1 Design



Requires 1 Design



Requires 1 Design



Requires 1 Design



General Instructions

The freestanding applique instructions, included in the collection, are general instructions. For demonstration purposes, a sample design that best demonstrates the technique is shown. Fabric and thread requirements will vary by design, but the general technique is the same.

Note: Some thread colors in the instructions have been changed or digitally enhanced for better visibility

Designs:

Design Name	Design Number	Requires
Pumpkin 1 Section 1 FSA	12976-01	2
Pumpkin 1 Section 2 FSA	12976-02	2
Pumpkin 1 Section 3 FSA	12976-03	2
Pumpkin 1 Stem Base FSA	12976-04	1
Pumpkin 1 Base FSA	12976-06	1
Pumpkin 2 Section 1 FSA	12976-08	2
Pumpkin 2 Section 2 FSA	12976-09	2
Pumpkin 2 Section 3 FSA	12976-10	2
Pumpkin 2 Stem Base FSA	12976-11	1
Pumpkin 2 Base FSA	12976-13	1
Pumpkin 3 Section 1 FSA	12976-15	2
Pumpkin 3 Section 2 FSA	12976-16	2
Pumpkin 3 Section 3 FSA	12976-17	2
Pumpkin 3 Stem Base FSA	12976-18	1
Pumpkin 3 Base FSA	12976-20	1



Step 1

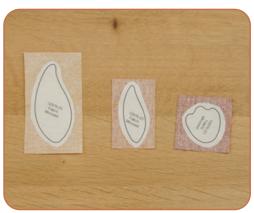
- Print the mirrored version of the templates (at 100% scale or 1:1 ratio) onto the paper side of Applique Fuse and Fix.
- Cut approximately 1/4" 1/2" outside the printed applique templates.



Step 2

- Cut the Fiber Form and applique fabric 1/4" 1/2" larger than the applique templates that are included at the end of the instructions.
- Fuse the trimmed templates to the back of the Fiber Form and fabric appliques with the paper side of the printed template up. Hold the iron on the template for 10-15 seconds for a secure fuse.

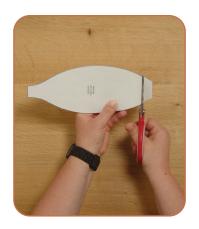






Step 3

- Trim the Fiber Form and fabric appliques on the edge of the black outline.
- · Set aside.





Step 4

 Adhere one layer of StabilStick CutAway to the wrong side of all felt appliques to provide stiffness to the finished structure.







Step 5

 Hoop one layer of AquaMesh and one layer of BadgeMaster for all designs.



Step 6

- Load selected design into the machine.
- Example design is 12976-03.
- Thread the machine per the thread chart.
- · Place the hoop on the machine.
- Stitch Machine Step 1, Brown Felt/Fiber Form Placement Stitch.



EMBROIDERY OF



Step 7

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Place the hoop on a flat surface.
- On the back of the Fiber Form, use the OESD Perfect Scoring Tool to score and remove the paper backing to reveal the adhesive surface.
- · Place the Fiber Form within the placement stitching.
- Finger press to secure.
- · Completely cover the Fiber Form with the prepared brown felt.
- Tape in place to secure.







Step 8

- · Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.





Step 9

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Place the hoop on a flat surface.
- Trim the excess felt as close to the cut line stitching as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.



Step 10

- · Return the hoop to the machine.
- Stitch Machine Step 3, Red Fabric Placement Stitch.



Step 11

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- On the back of the red fabric, use the OESD Perfect Scoring Tool to score and remove the paper backing to reveal the adhesive surface.
- Place the red fabric within the placement stitching.
- Finger press to secure.





Step 12

- · Return the hoop to the machine.
- Stitch Machine Step 4, Tackdown.
- Stitch Machine Step 5, Light Orange Fabric Placement Stitch.



___ Step 13

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- On the back of the light orange fabric, use the OESD Perfect Scoring Tool to score and remove the paper backing to reveal the adhesive surface.
- Place the light orange fabric within the placement stitching.
- · Finger press to secure.



Step 14

- Return the hoop to the machine.
- Stitch Machine Step 6, Tackdown.
- Stitch Machine Step 7, Orange Fabric Placement Stitch.





Step 15

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- On the back of the orange fabric, use the OESD Perfect Scoring Tool to score and remove the paper backing to reveal the adhesive surface.
- Place the orange fabric within the placement stitching.
- Finger press to secure.



Step 16

- Return the hoop to the machine.
- Stitch the remaining steps per the thread chart.
- Match the bobbin thread to the upper thread.



Step 17

When the design is complete, remove the project from the hoop and trim the stabilizer 1/4" - 1/2" outside the design.



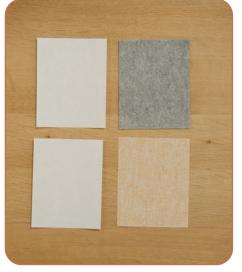


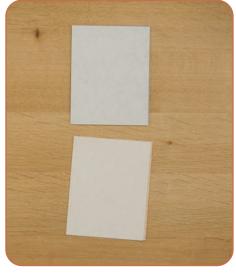
Designs:

Design Name	Design Number	Requires
Pumpkin 1 Leaf FSA	12976-07	1
Pumpkin 2 Leaf FSA	12976-14	1
Pumpkin 3 Leaf FSA	12976-21	1

Step 18

- Adhere one layer of StabilStick CutAway to the wrong side of all applique fabrics to provide stiffness to the finished design.
- Cut the prepared applique fabrics 1/4" 1/2" larger than the templates that are included at the end of the instructions.





Step 19

 Hoop one layer of AquaMesh and one layer of BadgeMaster for all designs.



Step 20

- · Load selected design into the machine.
- Example design is 12976-07.
- Thread the machine per the thread chart.
- Match the bobbin thread to the upper thread throughout.
- Stitch Machine Step 1, Front Gray Felt/Back Light Orange Fabric Placement Stitch.



Step 21

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the prepared gray felt.
- Tape in place to secure.





Step 22

- Turn the fabric over and place the prepared light orange fabric, right side up, completely covering the placement stitch.
- Carefully tape to secure.
- Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.



Step 23

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



Step 24

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess felt as close to the cut line as possible.



Step 25

 Turn the hoop over and trim the excess fabric as close to the cutline as possible.



Step 26

- · Return the hoop to the machine.
- Stitch the remaining machine steps, changing threads per the thread chart.



___ Step 27

• When the design is complete, remove the project from the hoop and trim the stabilizer 1/4" -1/2" outside the design.



GENERAL FREESTANDING LACE GUIDE



Designs

 Pumpkin 1 Stem FSL
 12976-05

 Pumpkin 2 Stem FSL
 12976-12

 Pumpkin 3 Stem FSL
 12976-19

Stabilizer

- OESD AguaMesh
- OESD BadgeMaster

Notion/Tools

- 80/12 Embroidery Ballpoint Titanium needle for extended needle life
- OESD Alligator Clamps
 - OESD Button Clips
 - OESD Perfect Point and Press
 Tool

Isacord Thread Colors

- All OESD designs are digitized with Isacord 40
 wt. polyester thread as the top thread and in
 the bobbin.
 - Refer to the thread chart for color specifications.
 - Match bobbin thread color to the top thread.

Instructions

Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid.

For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change.

When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

Step 3 - Rinse

Rinse remaining stabilizer out in warm running water.

For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky.

For softer lace, rinse until all traces of the stabilizer is removed.

Step 4 - Dry

Lay right side down flat on a non-stick surface, such as a cookie rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl.

Let the pieces dry completely before proceeding with any assembly.

Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

Helpful Tips

Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily re-stiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside.

Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be place on the completed buttonette(s) to prevent them from pulling out of the eyelet.



Step 28

- Rinse each piece in warm running water until the design is only slightly tacky.
- · Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well to prevent curling.
- Dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.



Step 29

- While Pumpkin 1 Section 1 FSA (12976-01), Pumpkin 1 Section 2 FSA (12976-02), and Pumpkin 1 Section 3 FSA (12976-03) are still warm from the iron, gently shape into a curved piece.
- Set aside.







Step 30

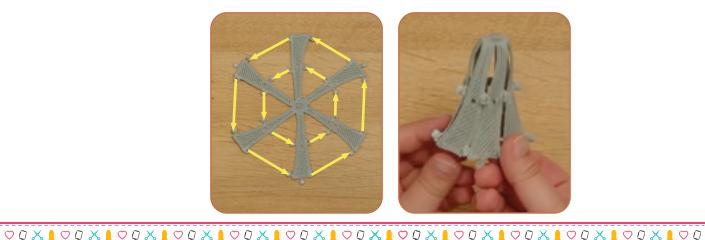
- Before assembly, use the OESD Mini MAT and a craft knife to cut through all the layers of the tab entry.
- Use the OESD Mini MAT and Punch Tool with the 3mm attachment to create the eyelets indicated in the diagram.
 - Tip: Take care to not cut the satin stitching.
- Reference the Punch Tool Guide on page 26.





Step 31

- Bend and fold Pumpkin 1 Stem (12976-05) and match the buttonettes to the corresponding eyelets.
- Pull each buttonette through the corresponding eyelet.
- Set aside.

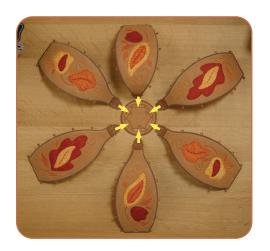






Step 32

 Insert the interlocking tabs of the Pumpkin 1 Section 1 FSA (12976-01), Pumpkin 1 Section 2 FSA (12976-02), and Pumpkin 1 Section 3 FSA (12976-03) into the tab entries in Pumpkin 1 Stem Base FSA (12976-04).





Step 33

 Shape the sections to bend up from the stem base. Match the buttonettes nearest the stem base to the eyelets on the section next to them. Using Alligator Clamps, pull the buttonettes through the eyelets around the top of the sections. Use button clips to temporarily hold them in place as needed.





Step 34

- Match the 2nd row of buttonettes to the 2nd row of eyelets.
- Pull the buttonettes through the eyelets.
- Shape the pumpkin sides so they are going downwards.
- Continue pulling the buttonettes on the sections through the eyelets going around the pumpkin before moving down to the next row.

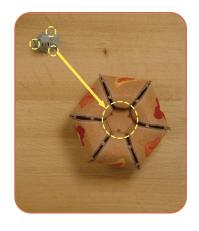






Step 35

- Match the bottom buttonettes on the stem to the eyelets in the stem base.
- Using the open bottom, pull the buttonettes of the stem through the eyelets in the stem base.









Step 36

- Match the buttonettes of the Pumpkin 1 Base FSA (12976-06) with the eyelets on the bottom of the pumpkin sections.
- Pull the buttonettes through the eyelets.

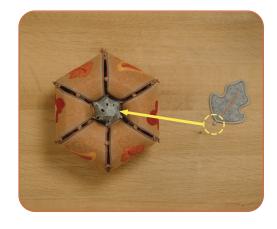






Step 37

Attach the buttonette of Pumpkin 1 Leaf FSA (12976-07) to one of the
eyelets of the stem. Slip the Alligator Clamps through a gap in the stem to
pull the buttonette through the eyelet.





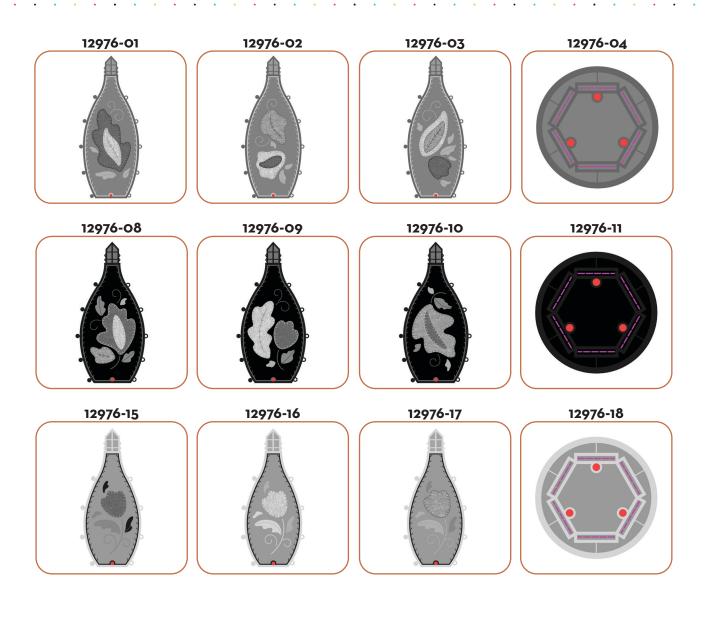


Step 38

• The Pumpkin is now complete. Enjoy!



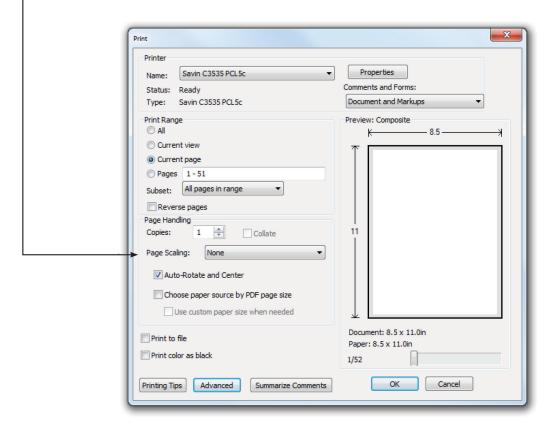
PUNCH TOOL GUIDES O SD PREMIER COLLECTION





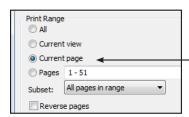
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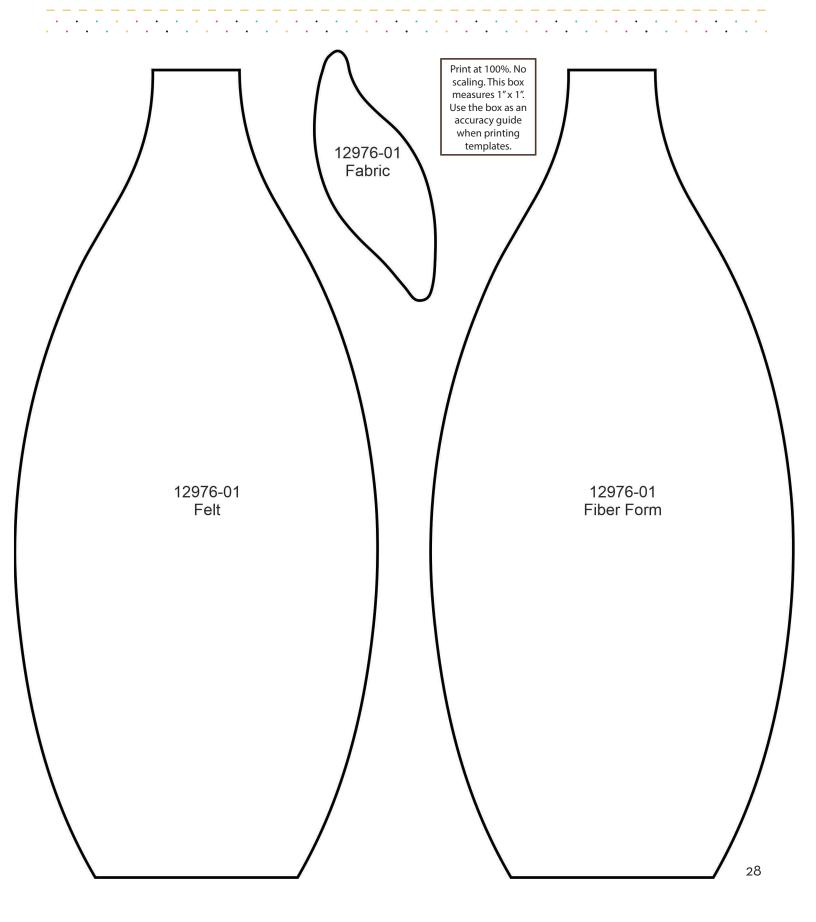


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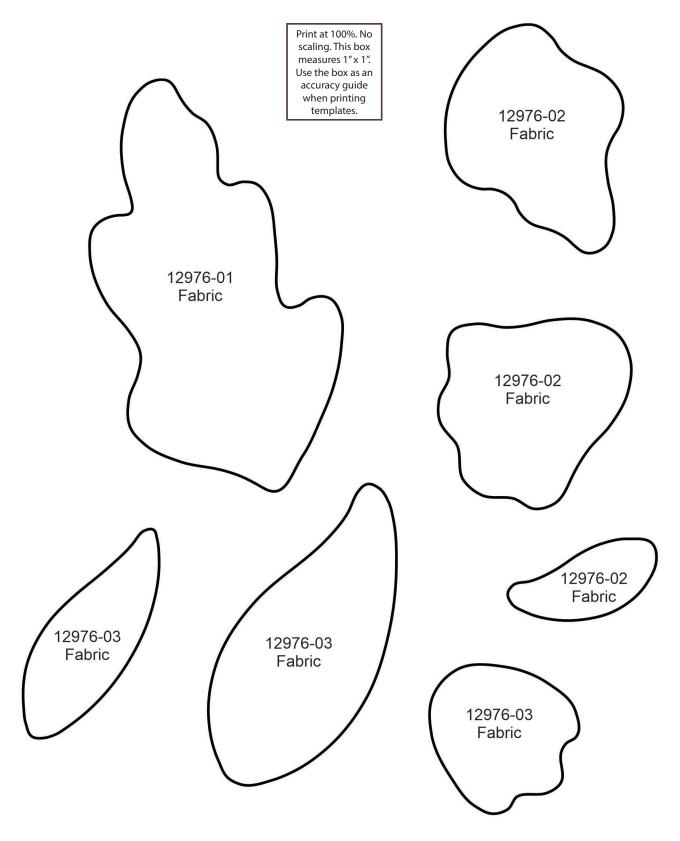
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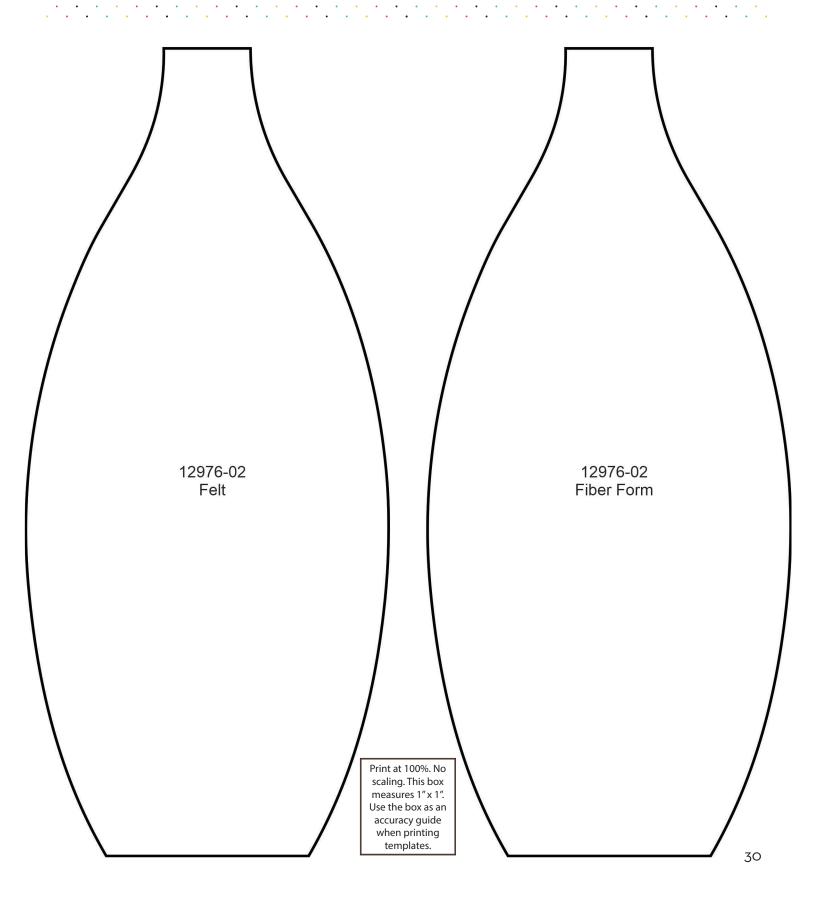




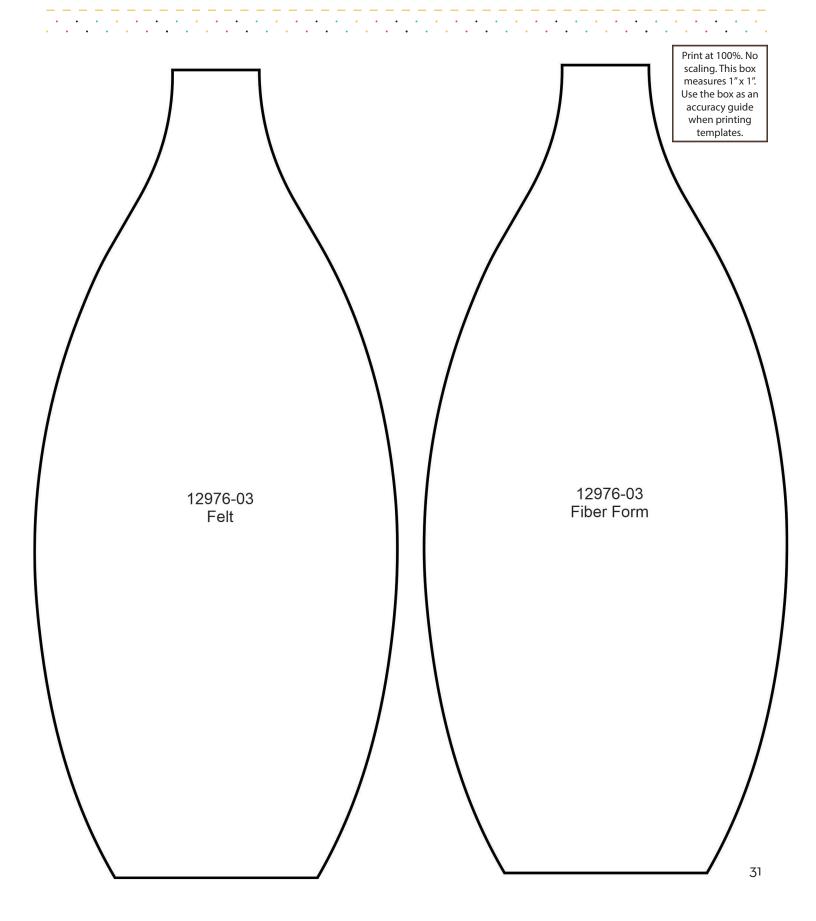






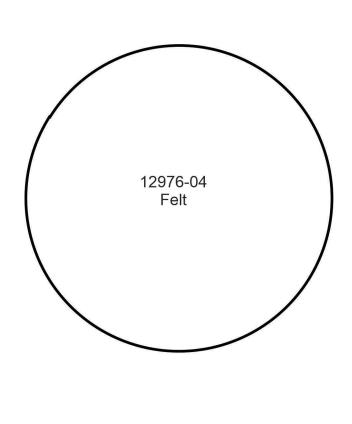


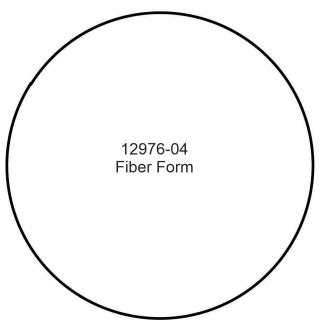




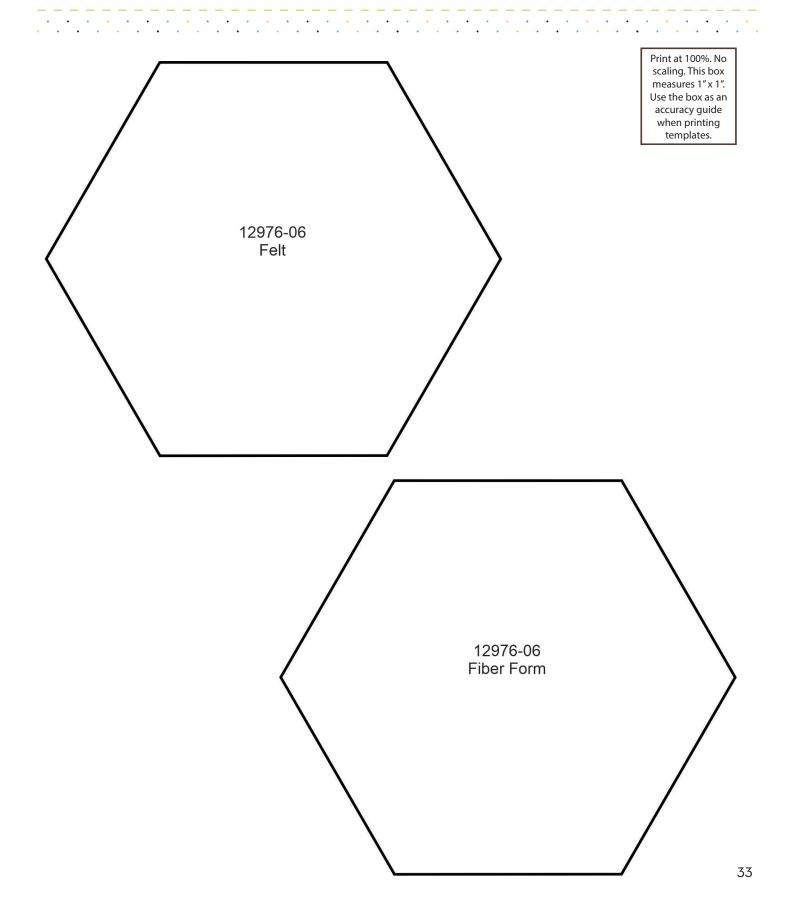


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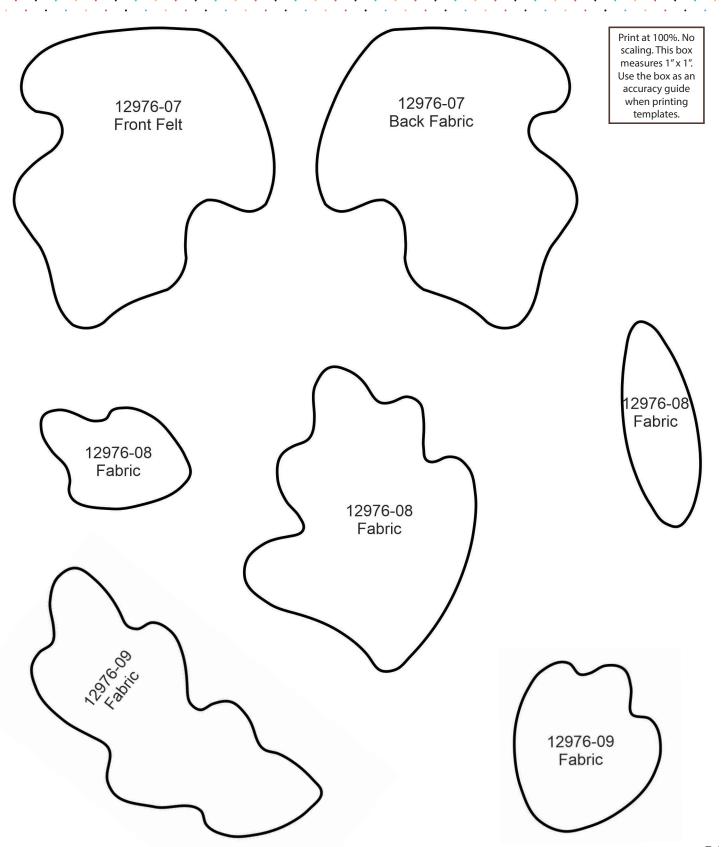




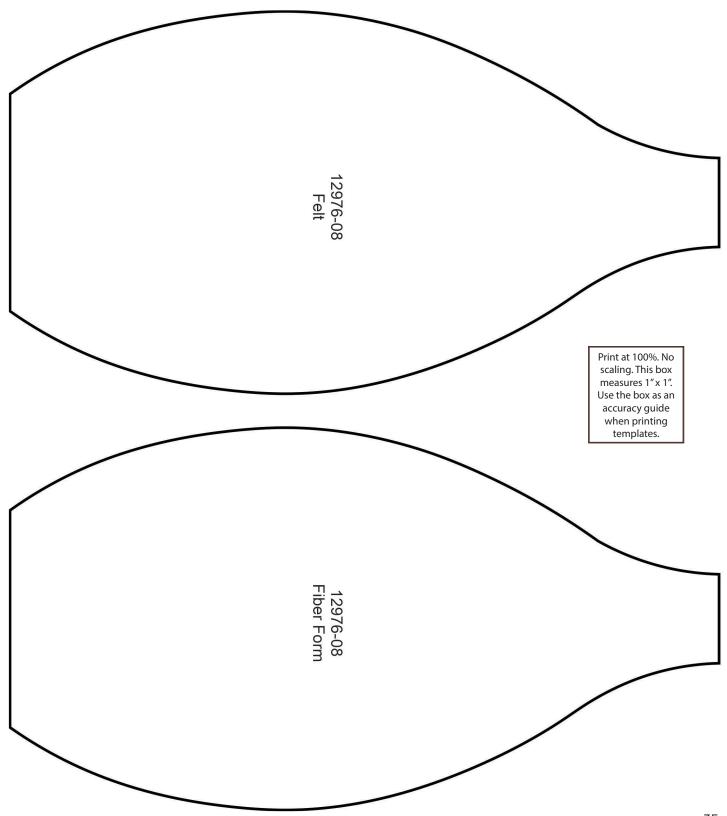






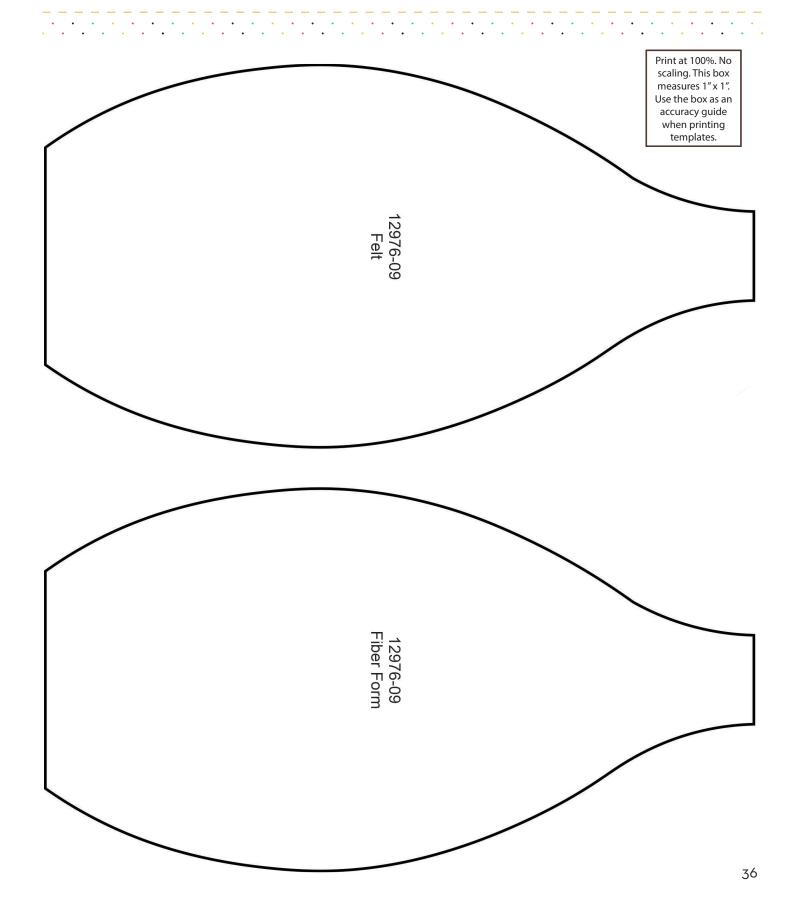




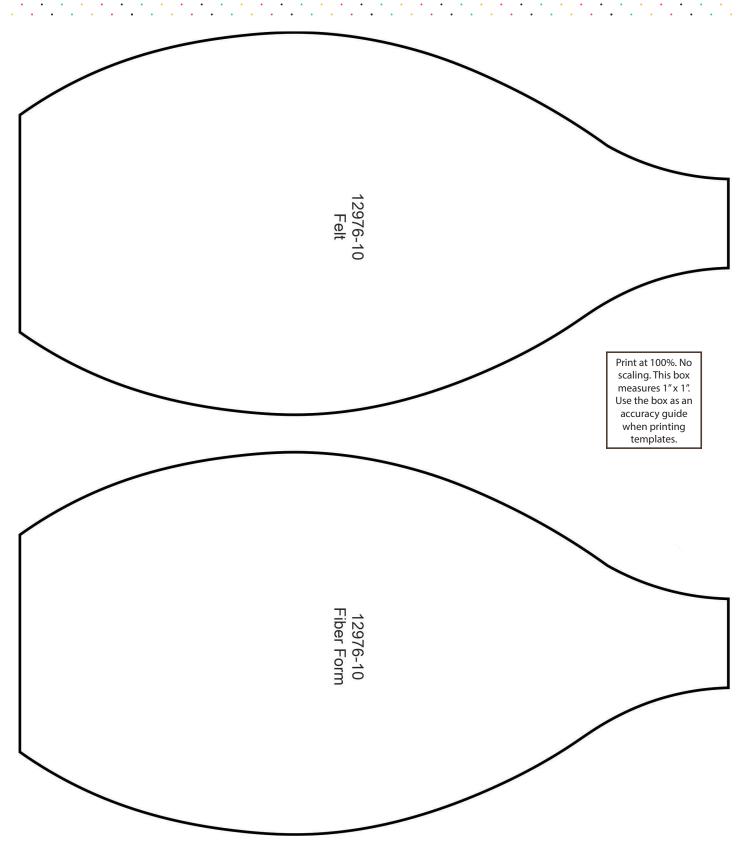


APPLIQUE PATTERNS OSSI



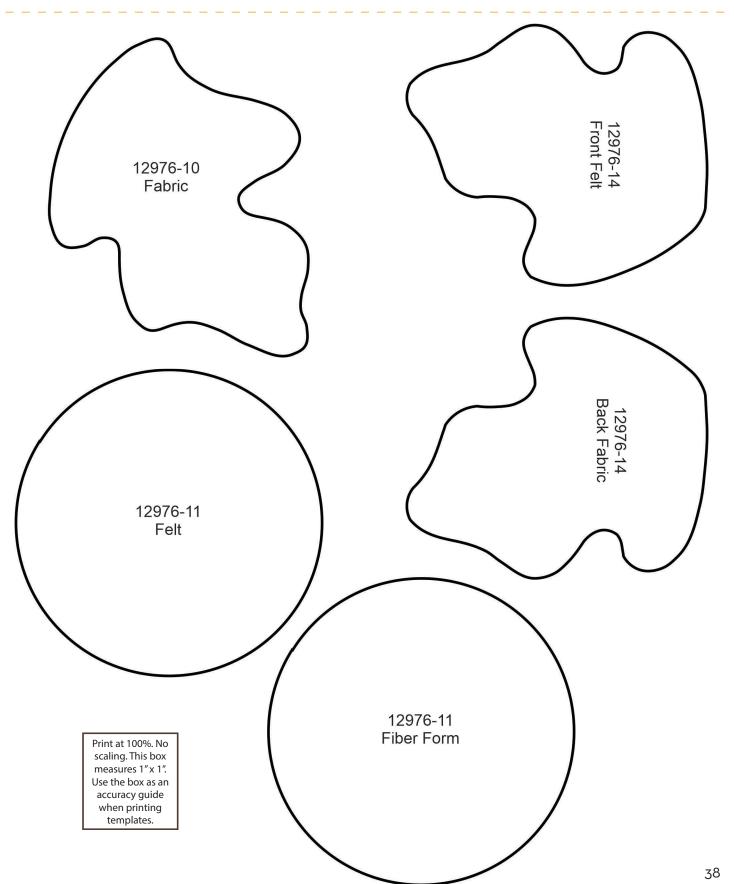






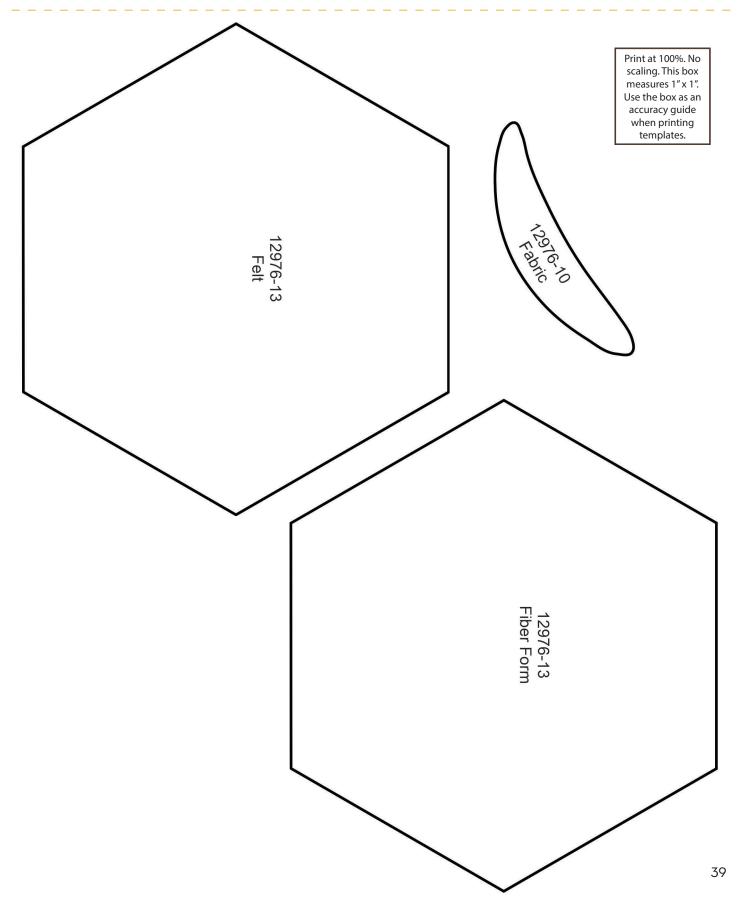
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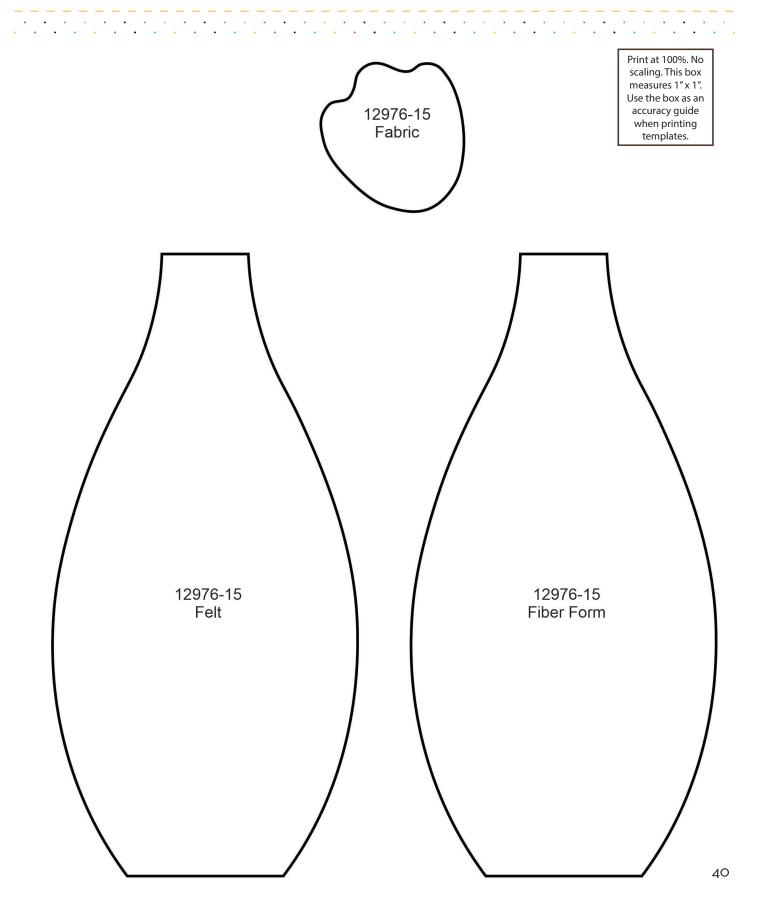


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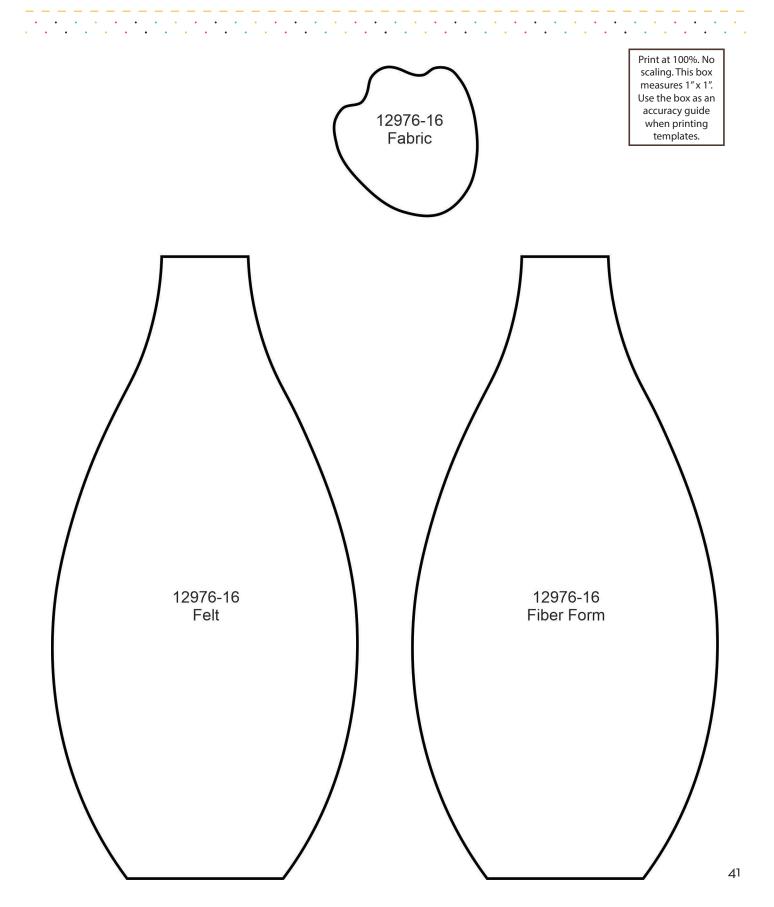




APPLIQUE PATTERNS O SD PREMIER COLLECTION

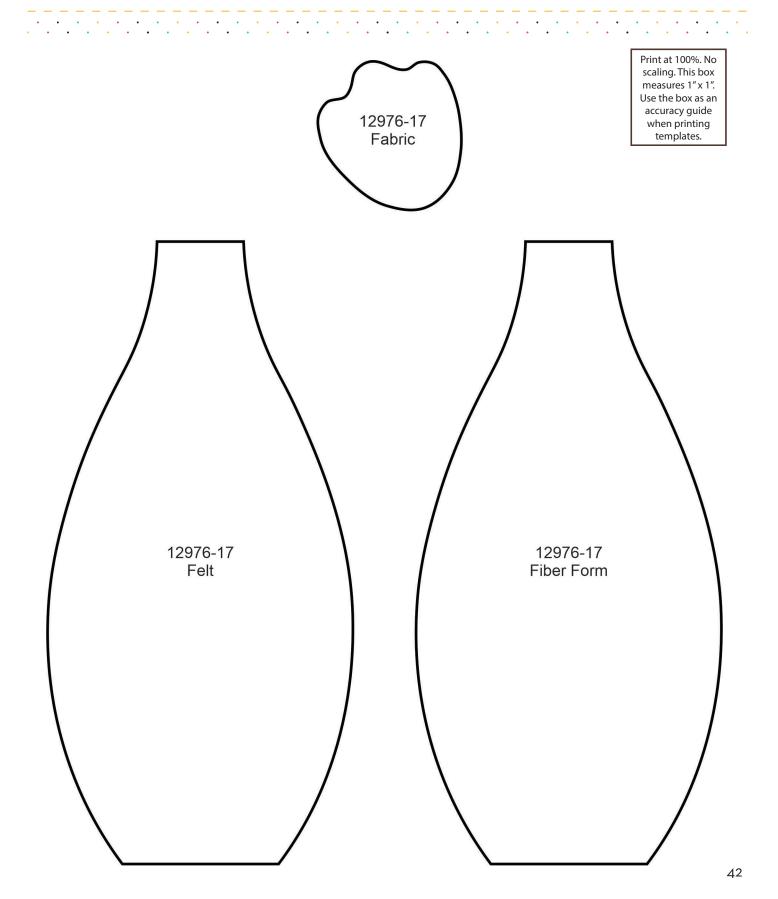


APPLIQUE PATTERNS O SD PREMIER COLLECTION



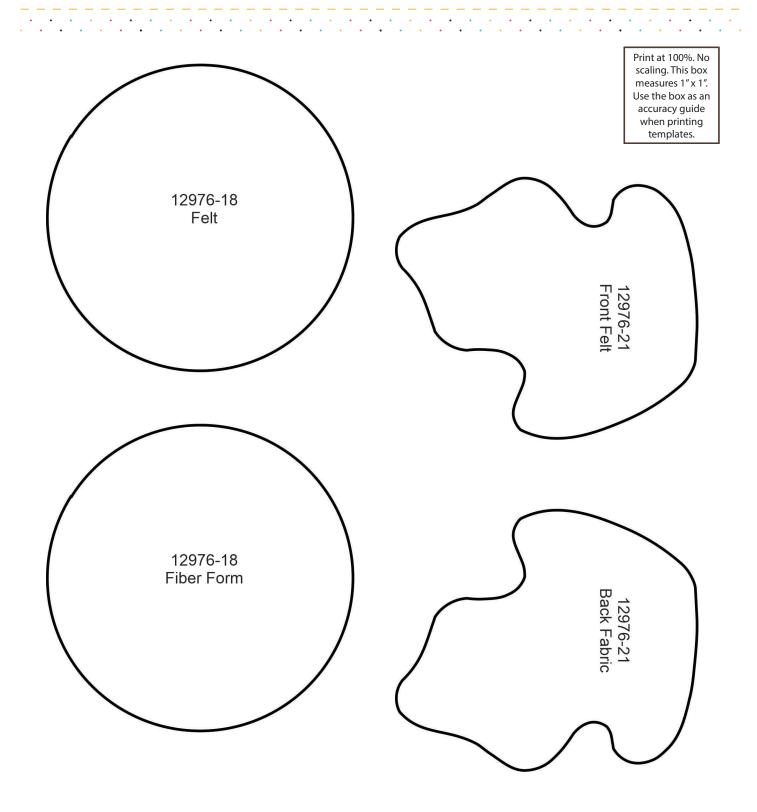
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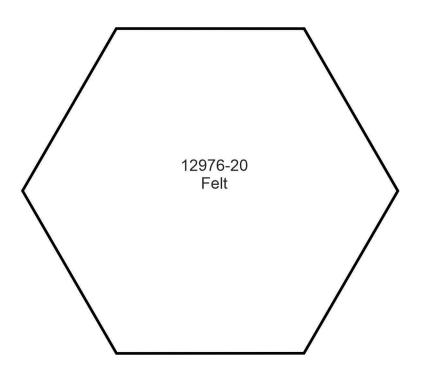


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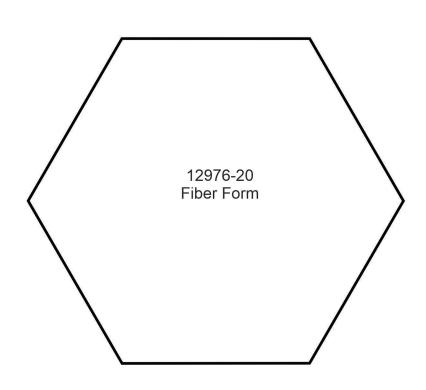


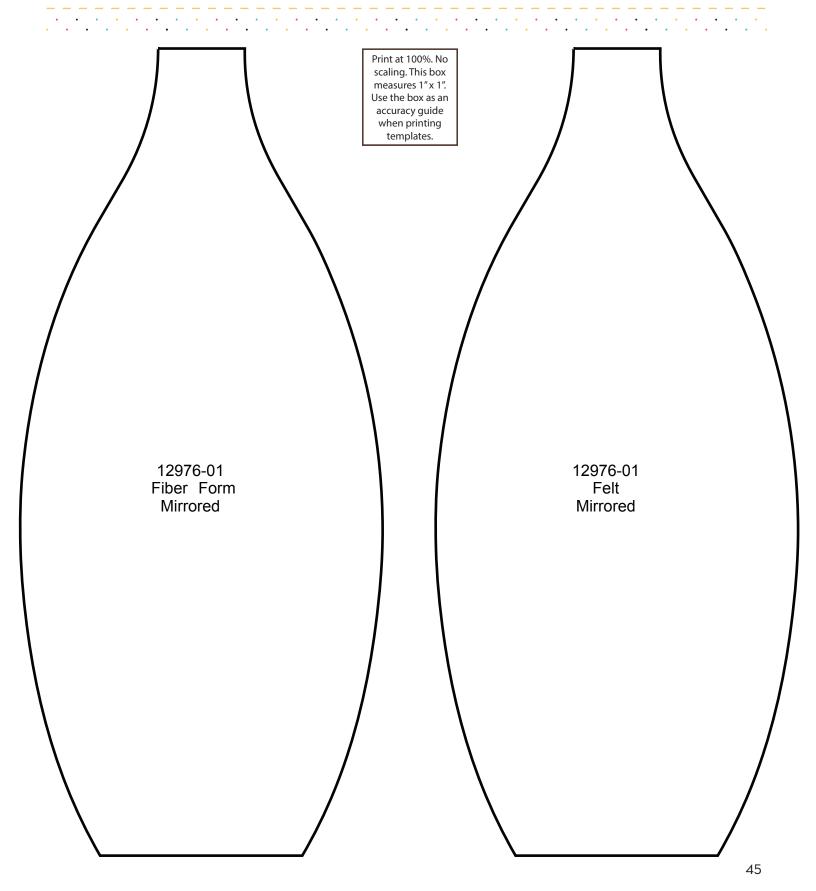


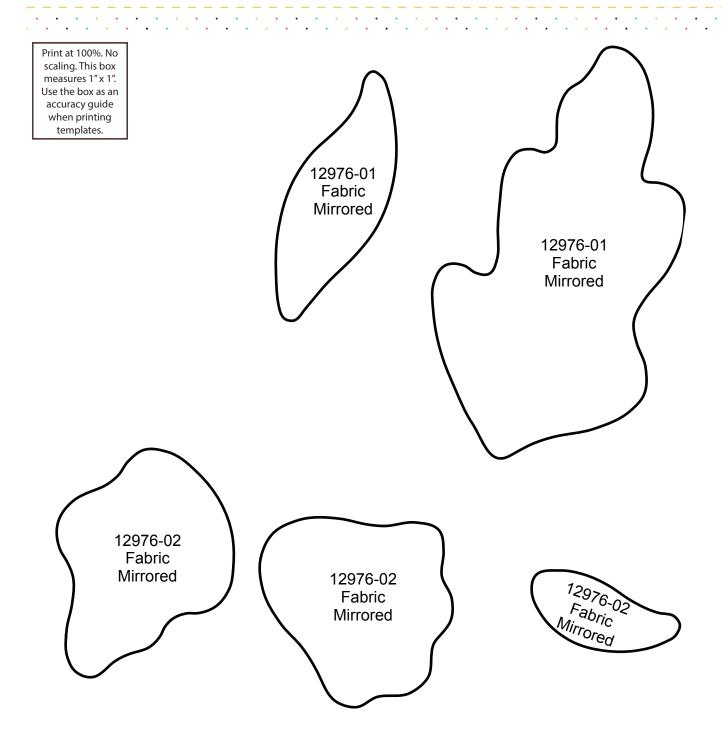


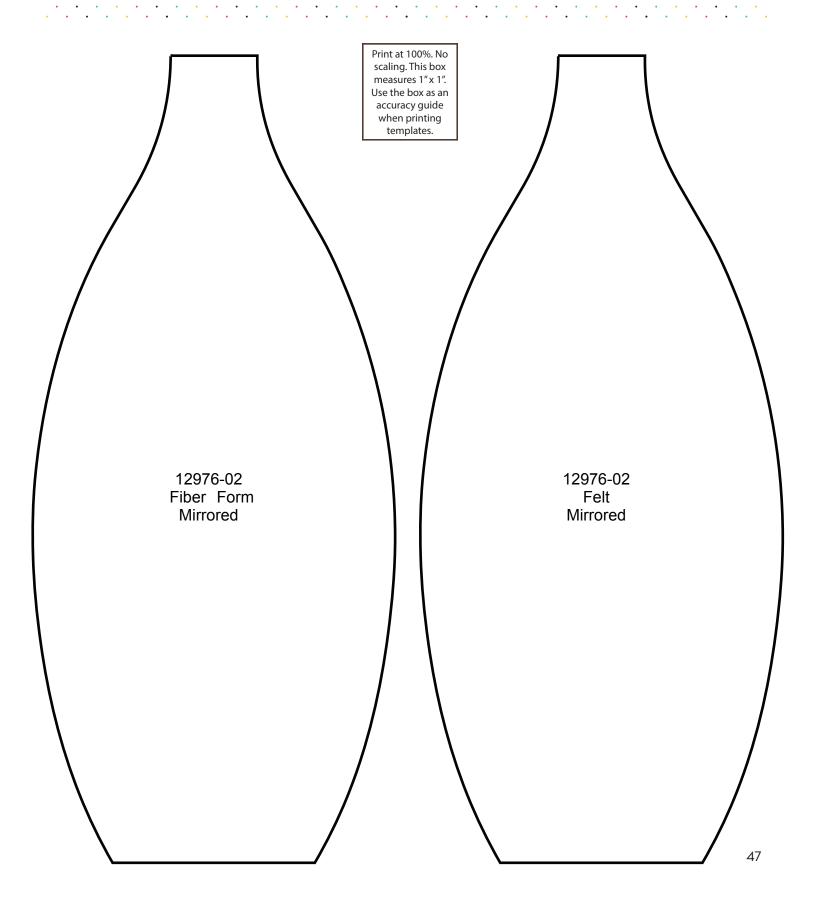


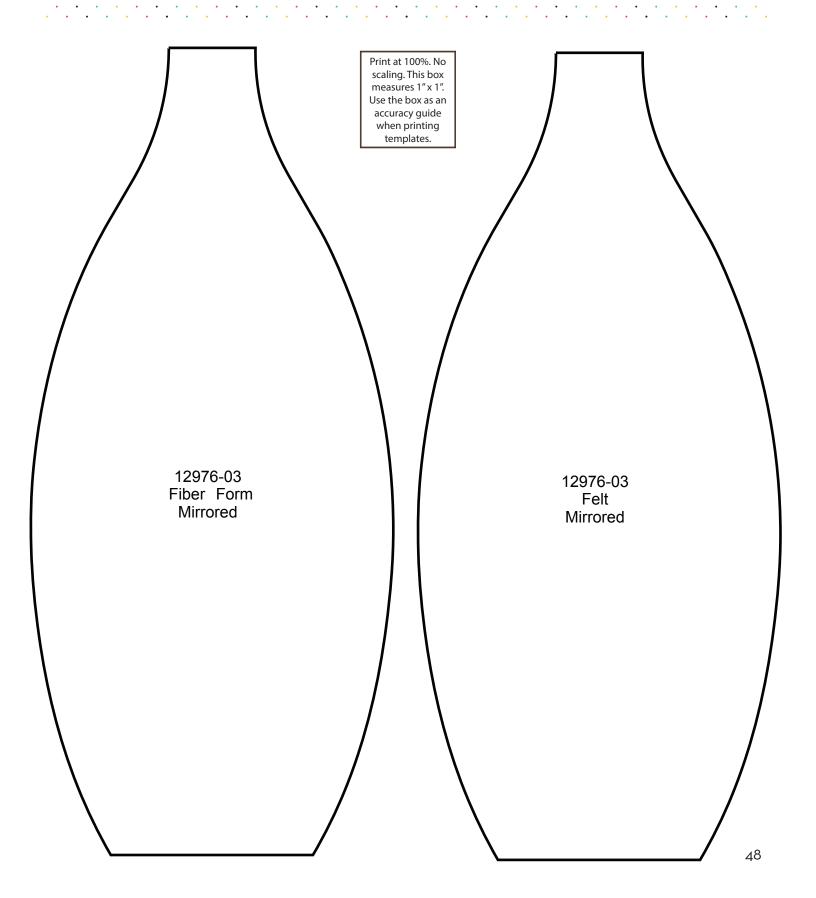
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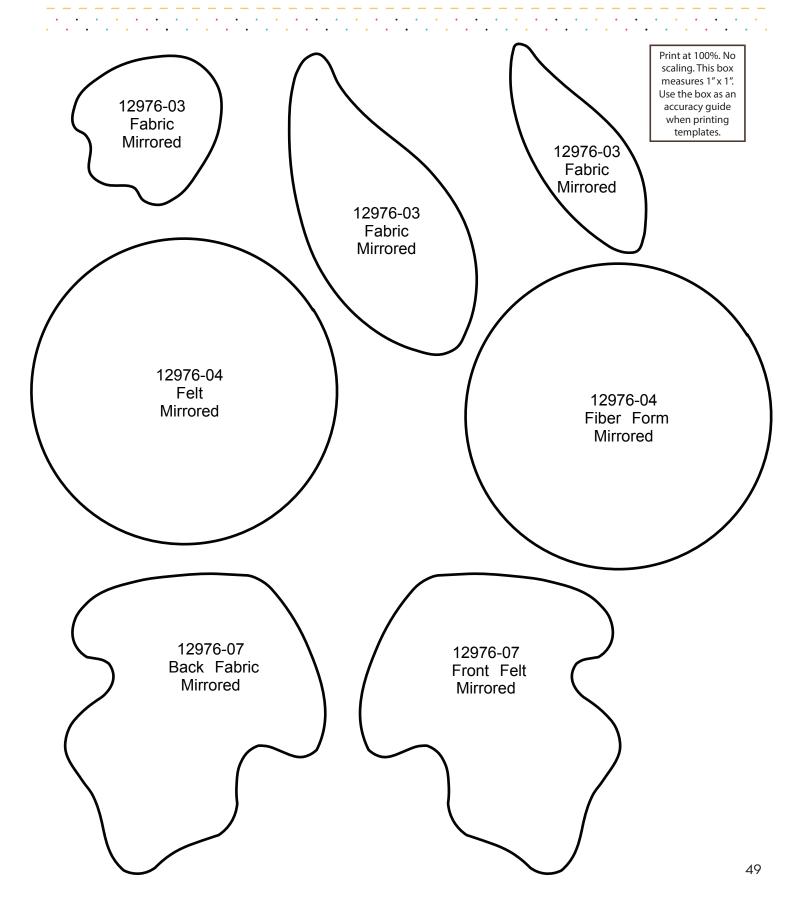


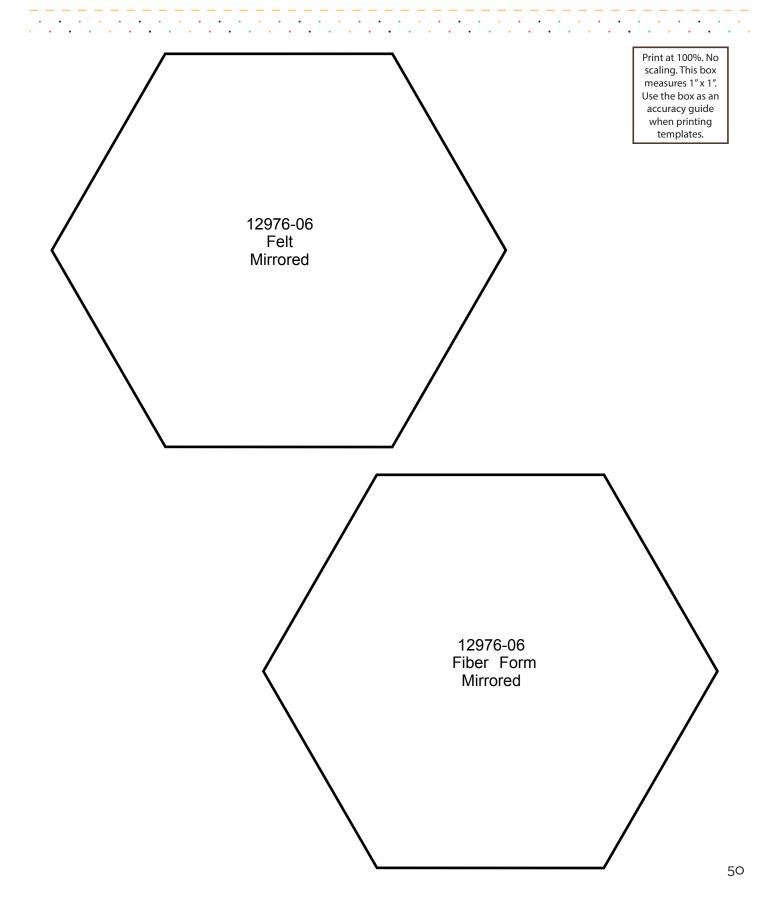


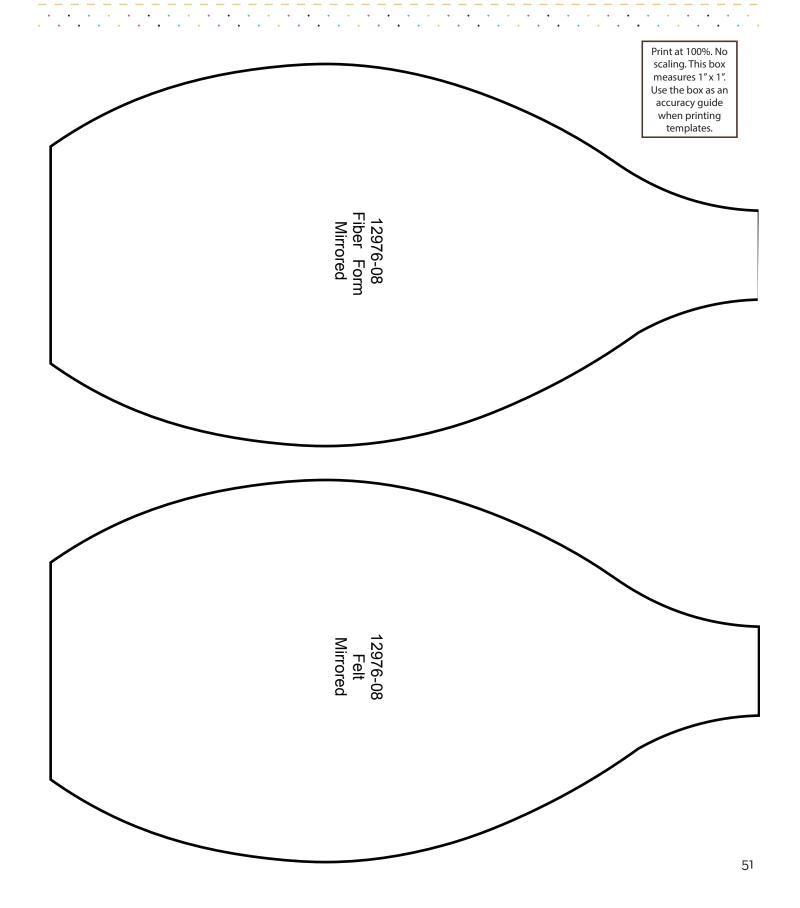


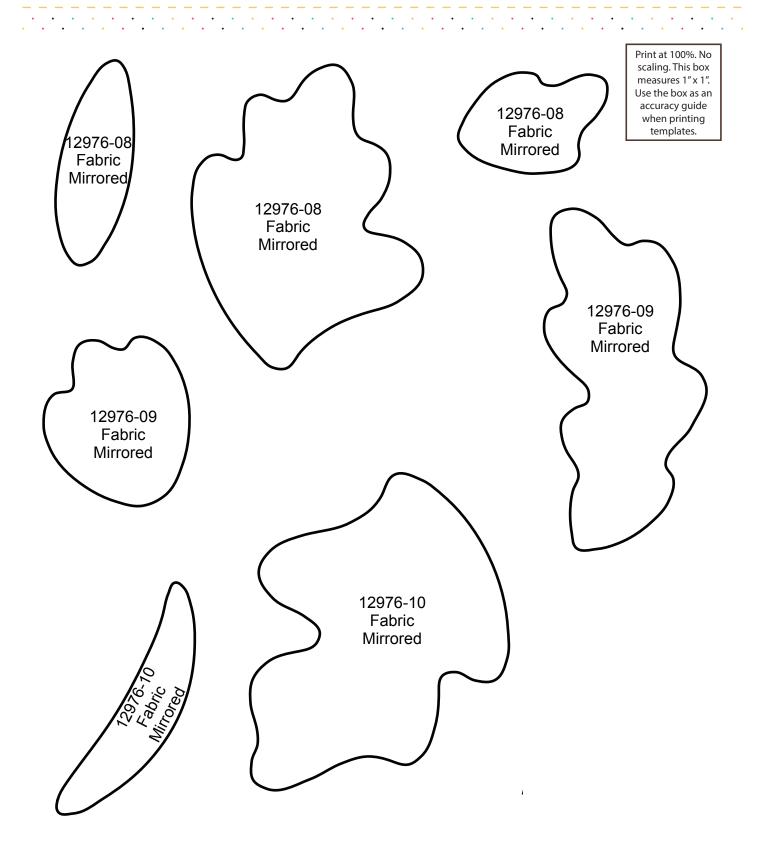


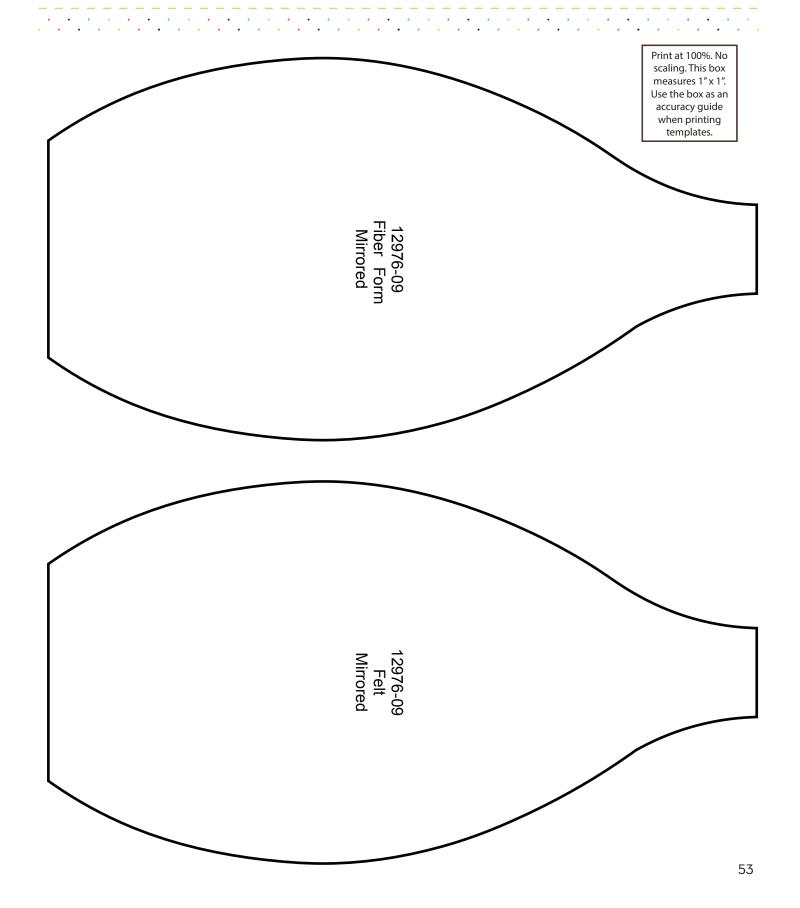


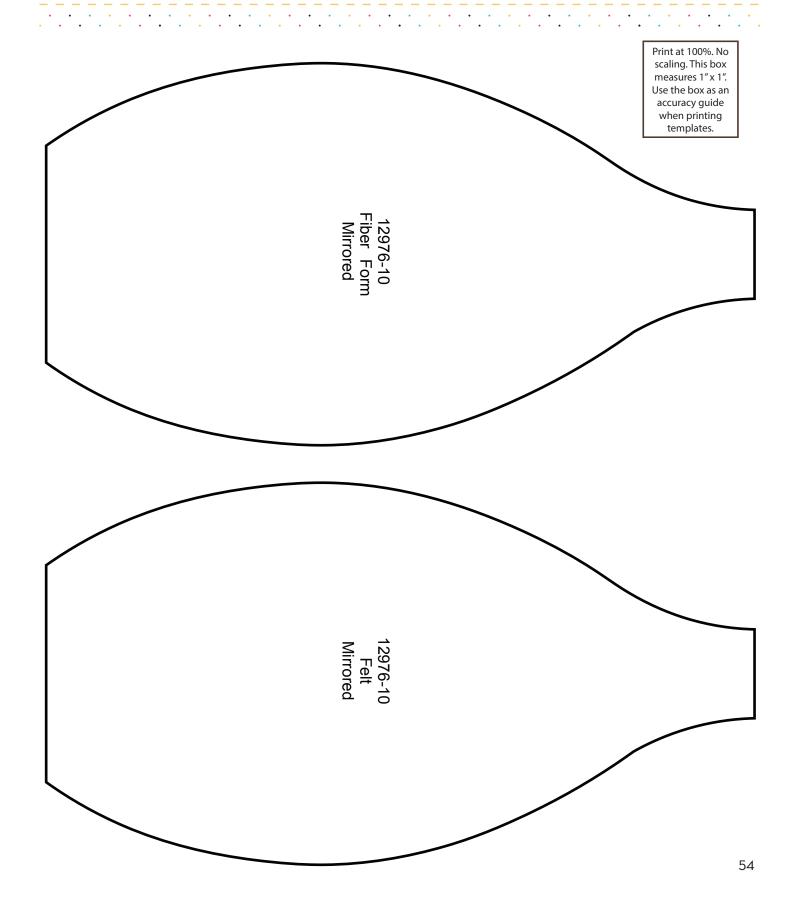


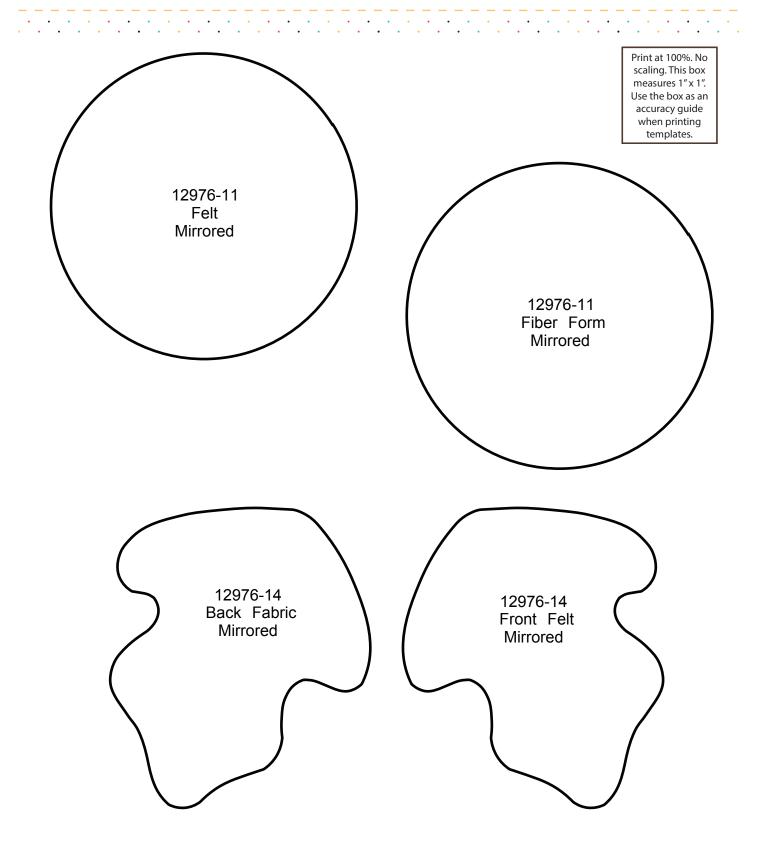


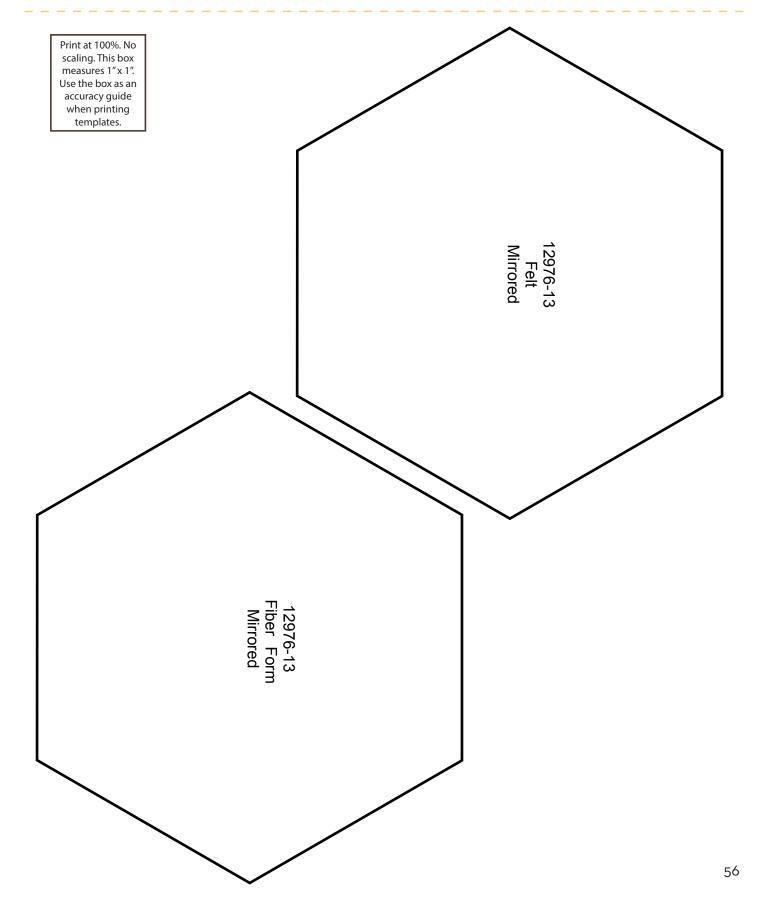


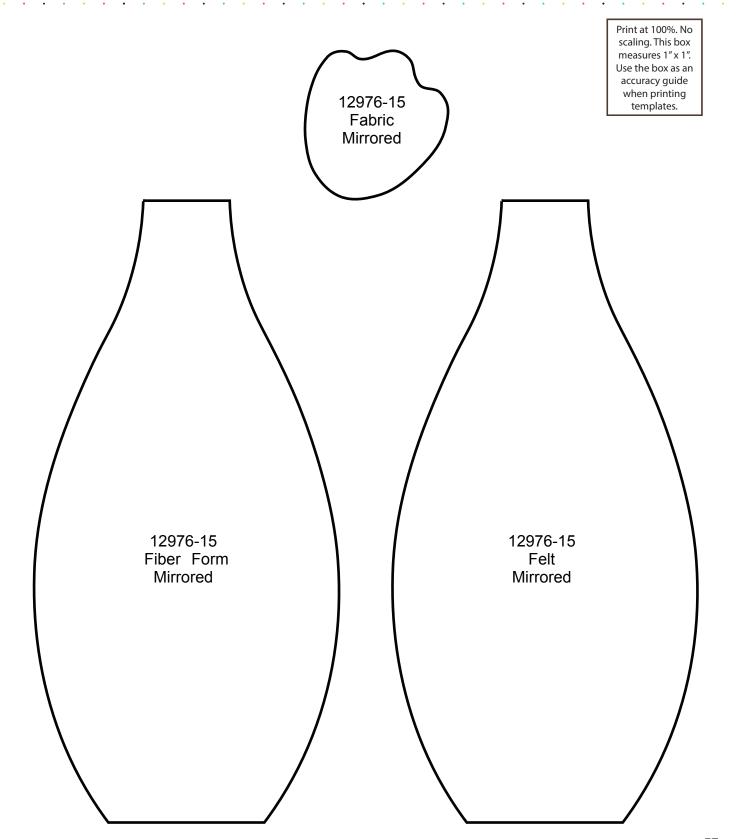


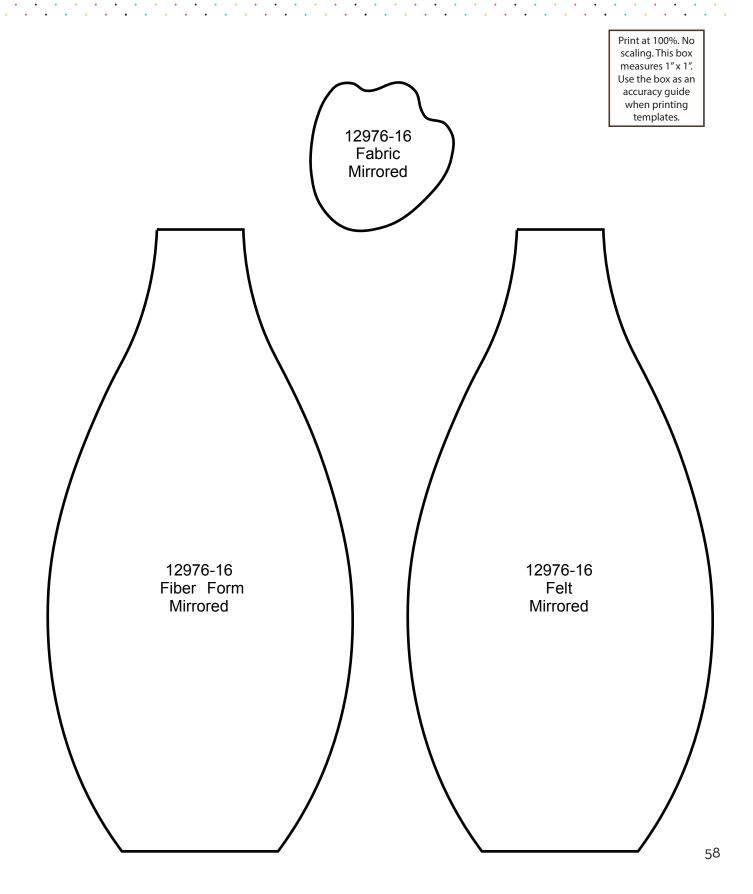


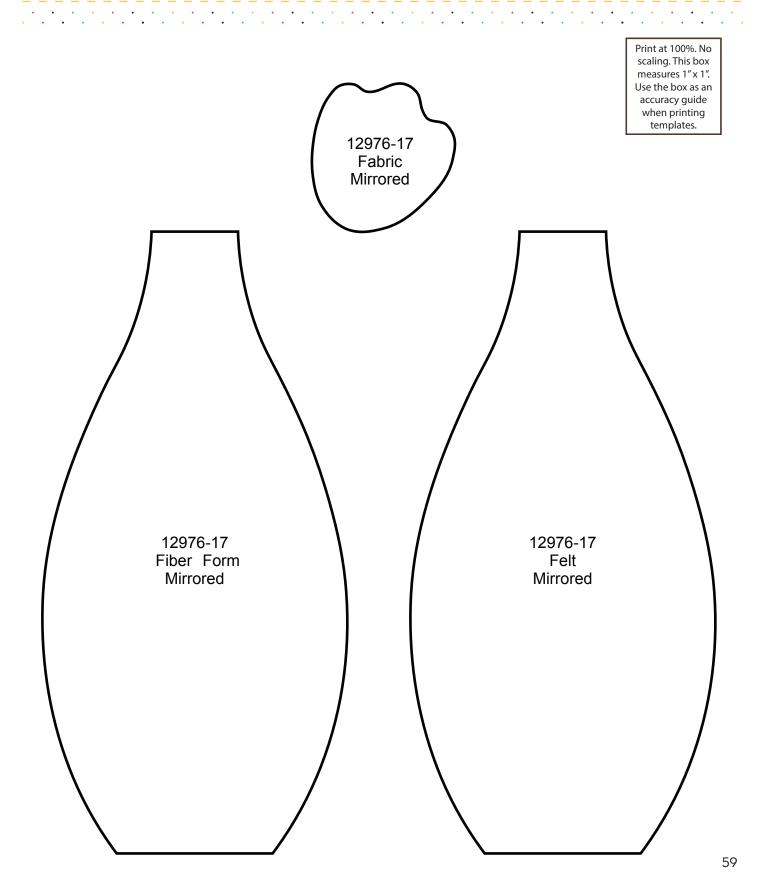


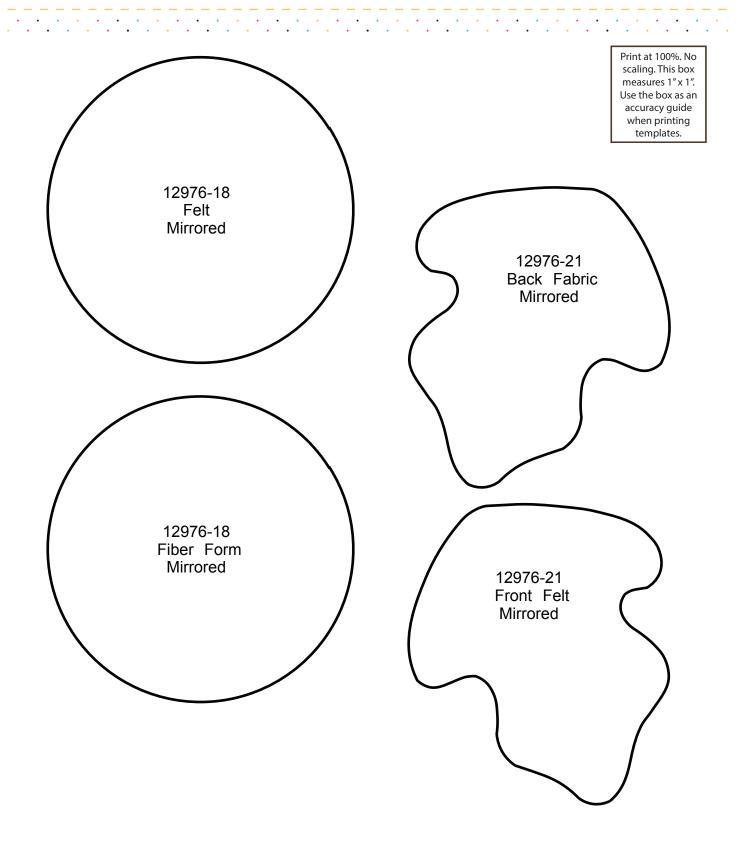


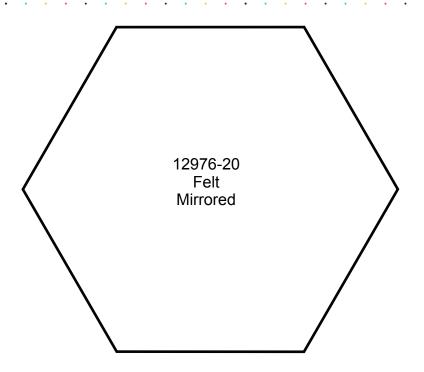












Print at 100%. No scaling. This box measures 1"x 1". Use the box as an accuracy guide when printing templates.

