



MATERIALS



Isacord Thread Colors

Black 0020

Eggshell 0101

Cobblestone 0108

Strawberry 1805

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.

MATERIALS



Stabilizers

- OESD AquaMesh WashAway, 2 rolls
- OESD BadgeMaster WashAway, 3 rolls
- OESD StabilStick CutAway, 2 rolls
- Note: We have omitted OESD Fiber Form and selected StabilStick CutAway as
 the best method to add stability to this double-sided Luxe Sparkle Vinyl project
 without excessive bulk. For instructions on completing the project using quilter's
 cotton, please see the Project Hub.





Fabrics/Textiles

- OESD Luxe Sparkle Vinyl, Black
 - 8 12 rolls are required for designs 13004-01 through 13004-06.
 - 2 rolls are required for design 13004-08
- OESD Luxe Sparkle Vinyl, White
 - 8 12 rolls are required for designs 13004-01 through 13004-06.
- OESD Luxe Sparkle Vinyl, Red
 - 2 rolls are required for design 13004-08
- White Quilter's Cotton
 - 1/2 yard for design 13004-07
- Black Quilter's Cotton
 - 3/4 yard for design 13004-07
- Note: The range of required rolls of Luxe Sparkle Vinyl is due to the variability of cutting and trimming methods. Fabric amounts are estimates and may result in overages.

MATERIALS



- OESD Grippy Grid
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Embroidery Press Cloth
- **OESD Perfect Punch**
- **OESD MiniMat**
- **OESD Alligator Clamps**
- **OESD Button Clips**

Isacord Thread Colors

- Per the thread chart
- In addition to the thread chart colors, we used the following for the white chess pieces:

0101 Eggshell

SUMMARY





13004-01



Requires 1 White, 1 Black

13004-02



Requires 1 White, 1 Black

13004-03



Requires 2 White, 2 Black

13004-04



Requires 2 White, 2 Black

13004-05



Requires 2 White, 2 Black

13004-06



Requires 8 White, 8 Black

13004-07



Requires 16

13004-08



Requires 2 Black, 2 Red



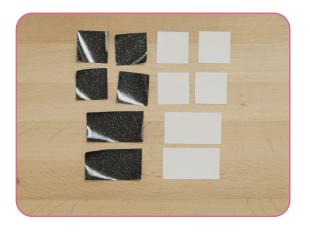
General Instructions

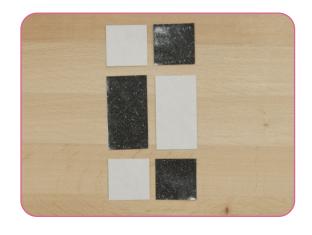
The freestanding applique (FSA) instructions, included in the collection, are general instructions. For demonstration purposes, a sample design that best demonstrates the technique is shown. Designs 13004-04 and 13004-07 are shown here. Fabric and thread requirements will vary by design, but the general technique is the same. Applique technique shown is cut in place. Pre-cut applique patterns are included at the end of the instructions. All designs are stitched with matching thread, top and bottom.

Note: Some thread colors in the instructions have been changed or digitally enhanced for better visibility.

Step 1

- Cut the Black Luxe Sparkle Vinyl 1/4" 1/2" larger than the applique patterns.
 The applique patterns are included at the end of the instructions.
- Adhere one layer of StabilStick CutAway to the wrong side of all applique vinyl to provide stiffness to the finished structure.





EMBROIDERY - DOUBLE SIDED APPLIQUE (GAME PIECES)



Step 2

 Using the OESD Grippy Grid, hoop one layer of Aquamesh and one layer of BadgeMaster for all designs.



Step 3

- Load the selected design into the machine.
- Example design is 13004-04.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Front and Back Vinyl Placement Stitch.



Step 4

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the prepared Black Luxe Sparkle Vinyl.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



EMBROIDERY - DOUBLE SIDED APPLIQUE (GAME PIECES)



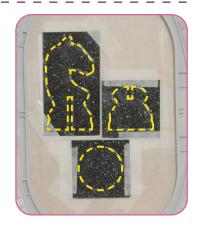
Step 5

- Turn the hoop over and place the prepared Black Luxe Sparkle Vinyl, right side up, completely covering the placement stitch.
- · Carefully tape to secure.
- Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.



Step 6

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



Step 7

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess vinyl as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- Tip: If the stabilizer is cut or a hole is created while trimming the vinyl, use OESD Expert Embroidery Tape WashAway as a patch.



EMBROIDERY - DOUBLE SIDED APPLIQUE (GAME PIECES)



Step 8

• Turn the hoop over. Trim the excess vinyl as close to the cut line as possible.



Step 9

- · Return the hoop to the machine.
- Stitch the remaining machine steps per the thread chart with matching bobbin thread.

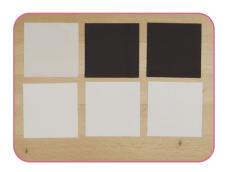


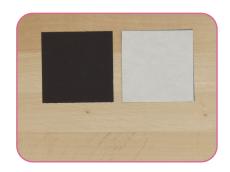
___ Step 10

- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" 1/2" outside the design.



- Cut the white and black fabric 1/4" 1/2" larger than the the white front fabric applique pattern. The applique patterns are included at the end of the instructions.
- Adhere one layer of StabilStick CutAway to the wrong side of all applique fabrics to provide stiffness to the finished structure.
- Note: The StabilStick CutAway assists in preventing the black fabric backing from showing through the white fabric.





Step 12

 Using the OESD Grippy Grid, hoop one layer of Aquamesh and one layer of BadgeMaster for all designs.

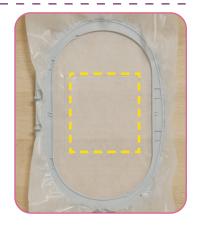


EMBROIDERY - DOUBLE SIDED APPLIQUE (GAME BOARD)



Step 13

- · Load the selected design into the machine.
- Example design is 13004-07.
- · Thread the machine per the thread chart.
- · Place the hoop on the machine.
- Stitch Machine Step 1, White Fabric Placement Stitch.



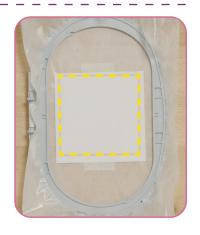
Step 14

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the prepared white fabric.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



___ Step 15

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.

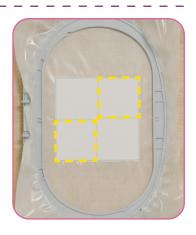


- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.
- Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.



Step 17

- · Return the hoop to the machine.
- Stitch Machine Step 3, Black Fabric Placement Stitch.

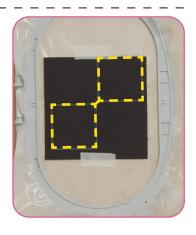


___ Step 18

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Place the hoop on a flat surface.
- Completely cover the placement stitch with the prepared black fabric.
- Tape in place to secure.

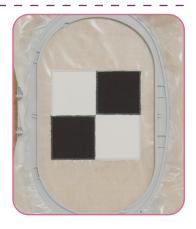


- Return the hoop to the machine.
- · Stitch Machine Step 4, Cut Line and Tackdown.



Step 20

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible.



Step 21

- Turn the hoop over and place the prepared black fabric, right side up, completely covering the placement stitch.
- · Carefully tape to secure.
- Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.





- Return the hoop to the machine.
- Stitch Machine Step 5, Back Black Fabric Cut Line and Tackdown.



Step 23

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over.
- Trim the excess fabric as close to the cut line as possible.





- Return the hoop to the machine.
- Stitch the remaining machine steps per the thread chart with matching bobbin thread.





Step 25

- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" 1/2" outside the design.





Step 26

- · Rinse each piece in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. Dry completely.
- · Once dry, press right side down on an OESD Perfect Embroidery Press Cloth.





Step 27

- Before assembly, use the OESD MiniMAT and the OESD Perfect Punch with the 3mm attachment to create the eyelets indicated in the diagram.
- Reference the Punch Tool Guides on page 20.
- Tip: Take care to not cut the satin stitching.





Step 28

• Slide the coordinating chess pieces together. Shown are designs Queen Chess Piece FSA (13004-02) and Knight Chess Piece FSA (13004-04).





Step 29

- Match the eyelets of the circular base to the buttonettes on the bottom of the slotted together chess piece.
- Use the OESD Alligator Clamps to pull the eyelets through the corresponding buttonettes.







Step 30

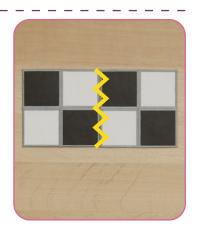
Repeat for remaining chess pieces.





Step 31

- Line up two of the Chess Board Section FSA (13004-07) pieces to connect in a row.
- Thread the sewing machine with matching thread on the top and bobbin.
- Back stitch at the beginning and end to secure.
- Trim thread tails.
- Repeat for remaining pieces.





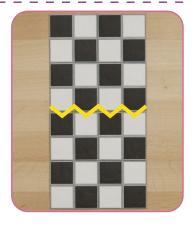
Step 32

- Line up two of the sewn together sections to form a square.
- Stitch together using a multi-step zigzag stitch as before.
- · Repeat for remaining pieces.



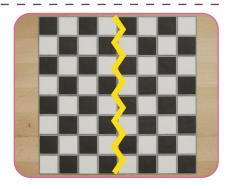
Step 33

- Line up two of the sewn together squares to form a rectangle.
- Stitch together using a multi-step zigzag stitch as before.
- · Repeat for remaining pieces.



___ Step 34

- · Line up the two rectangles to form a square.
- Stitch together using a multi-step zigzag as before.





Step 35

- Layout the chess pieces.
- The project is complete. Enjoy!

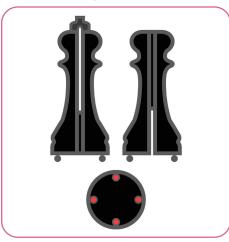




PUNCH TOOL GUIDES OSI



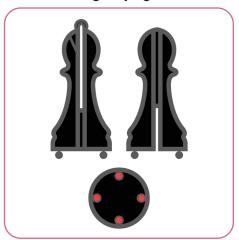
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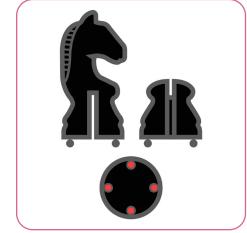
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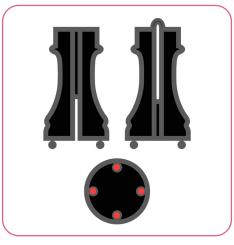
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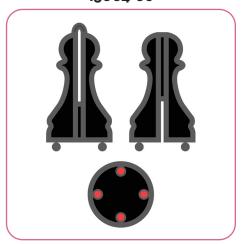
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13004-05



13004-06



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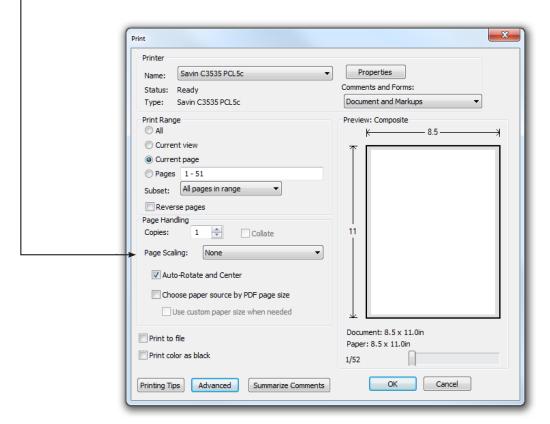
= 3 MM

CRAFT KNIFE

= 4 MM

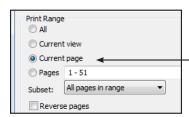
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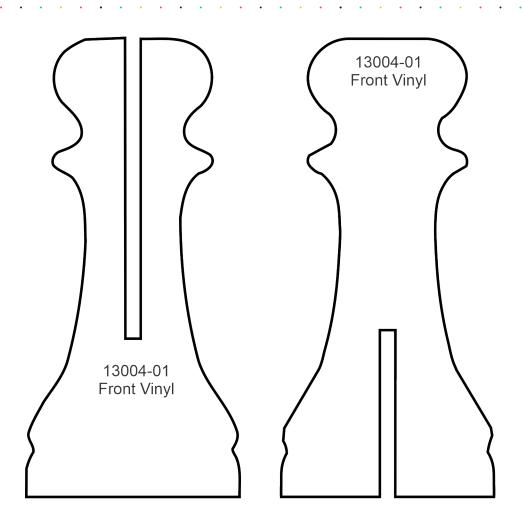


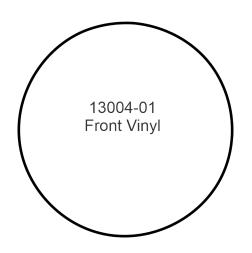
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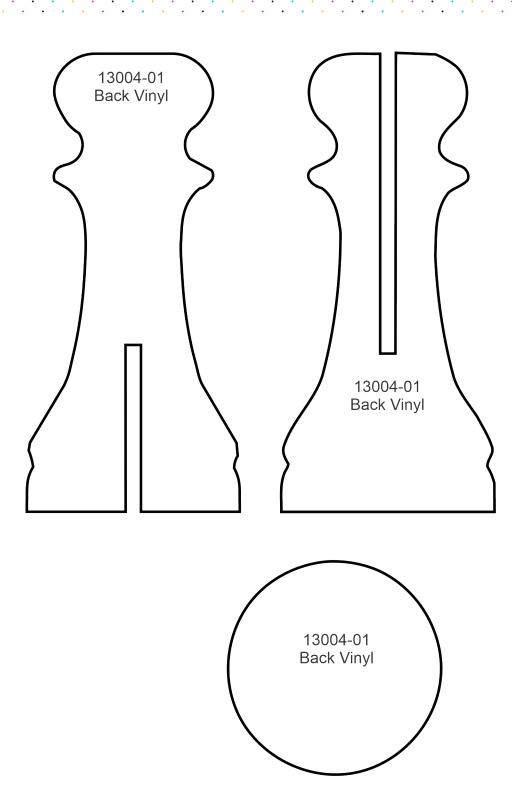




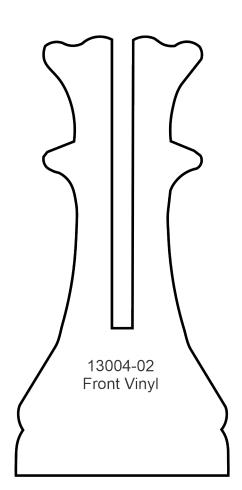


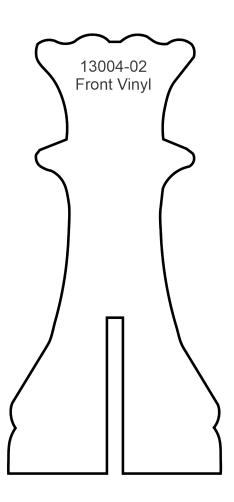


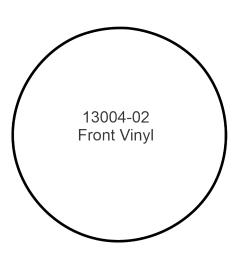




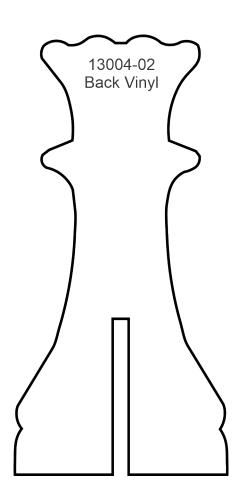


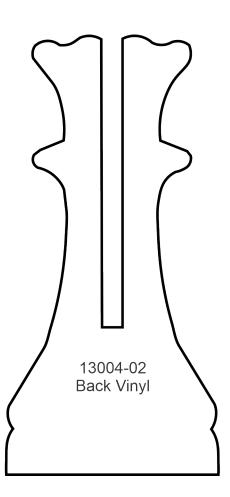






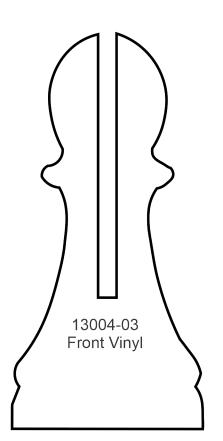


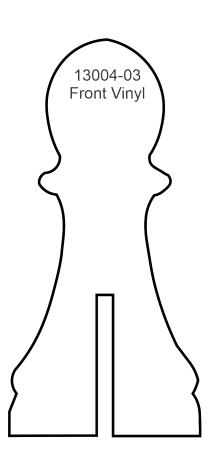






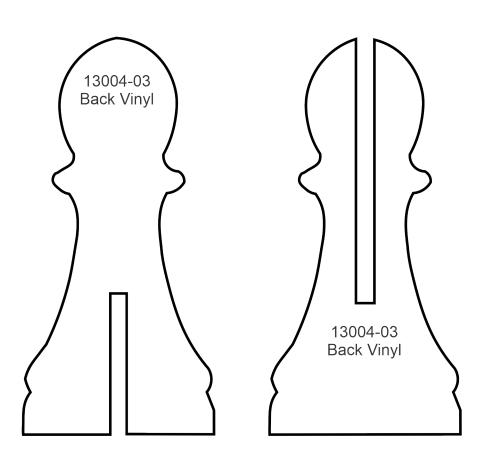






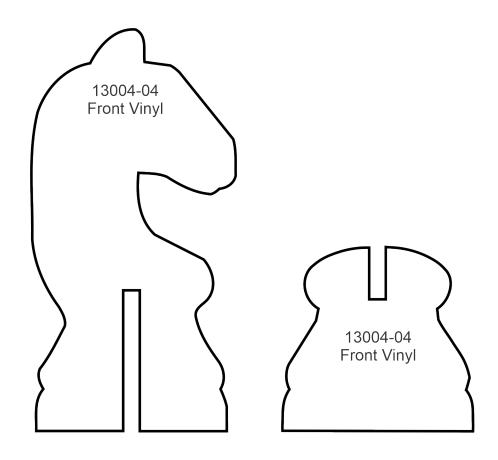


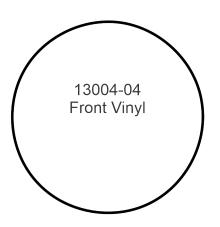




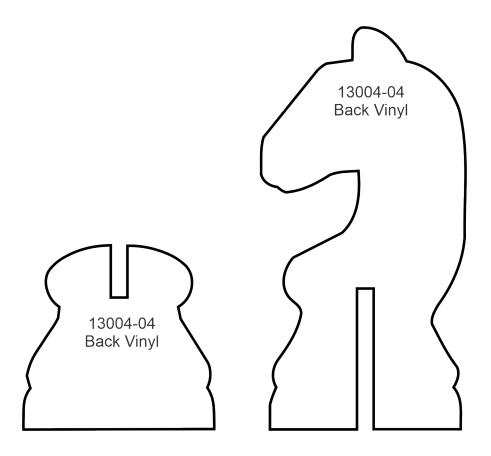






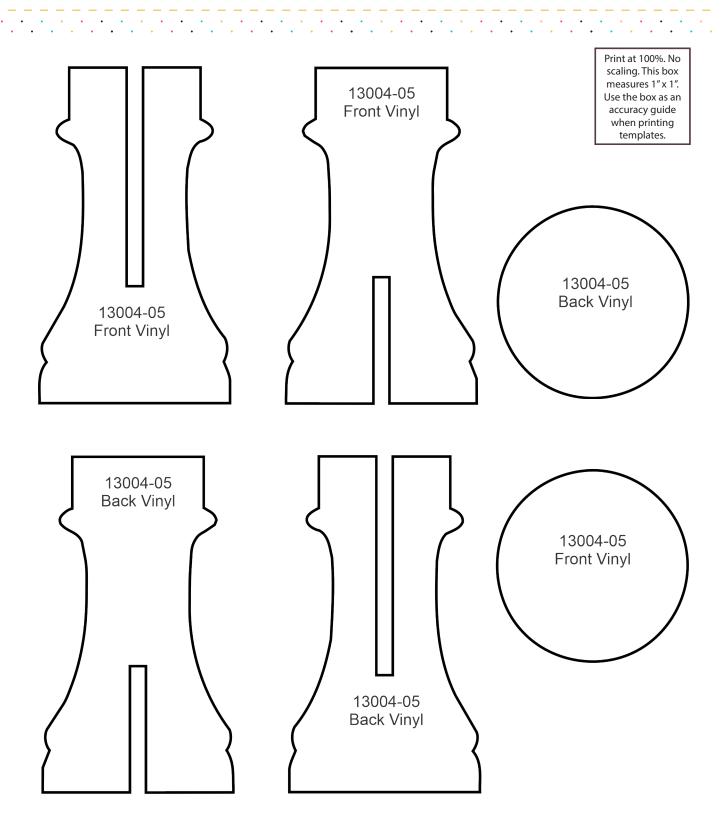






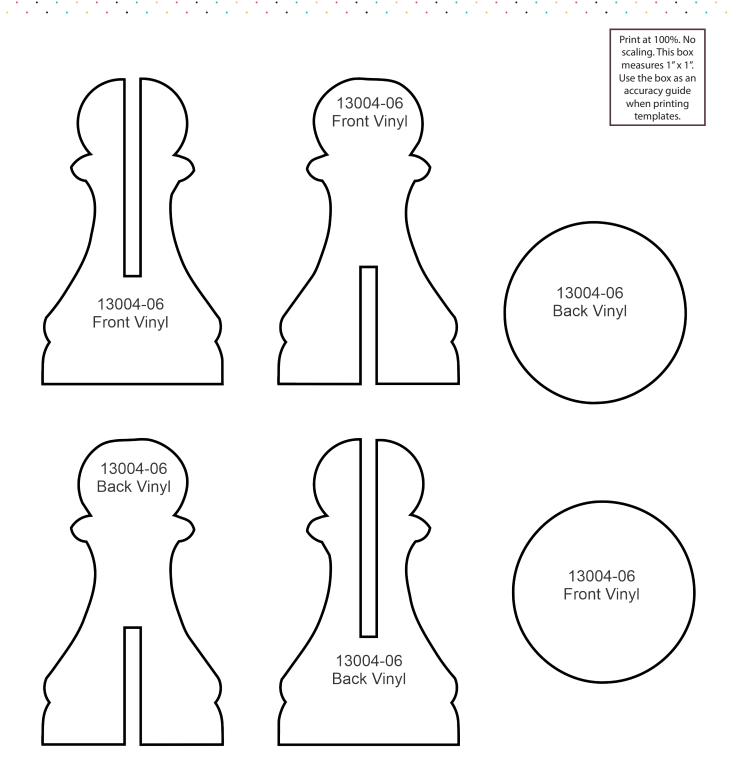






APPLIQUE PATTERNS O SD PREMIER COLLECTION





APPLIQUE PATTERNS O SD PREMIER COLLECTION



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13004-07 White Front Fabric

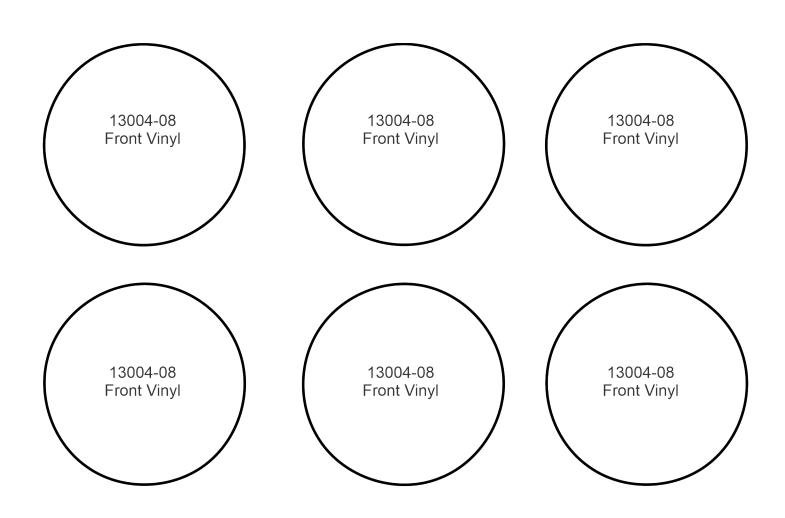
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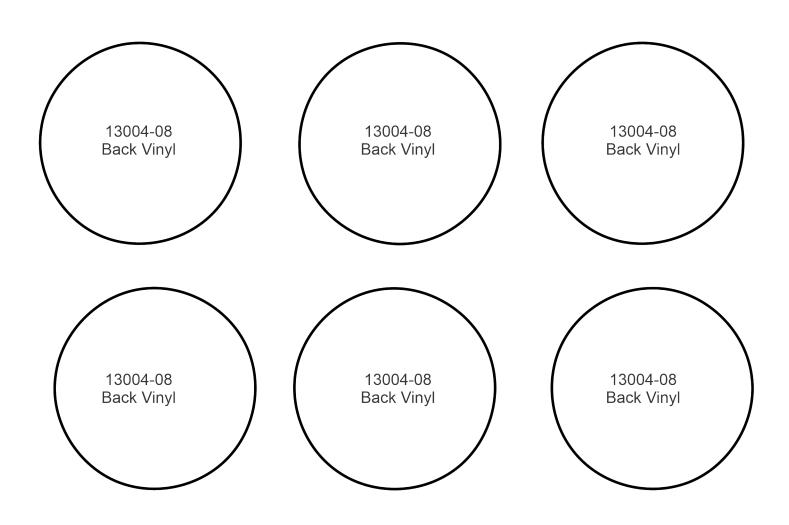
13004-07 Black Front Fabric

> 13004-07 Black Back Fabric

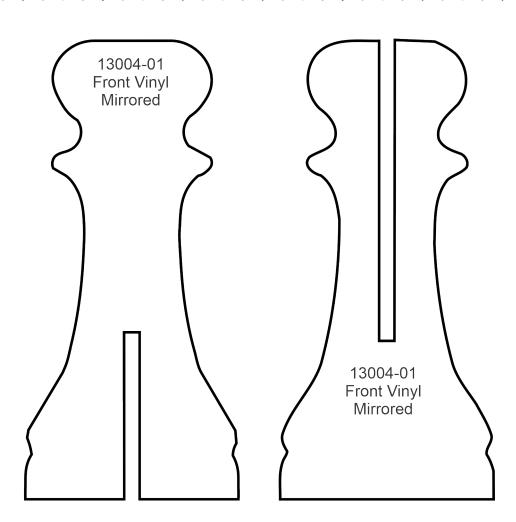


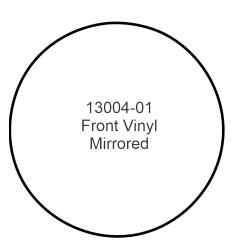




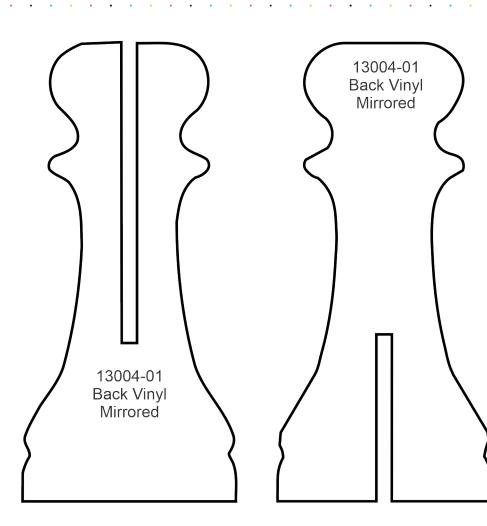






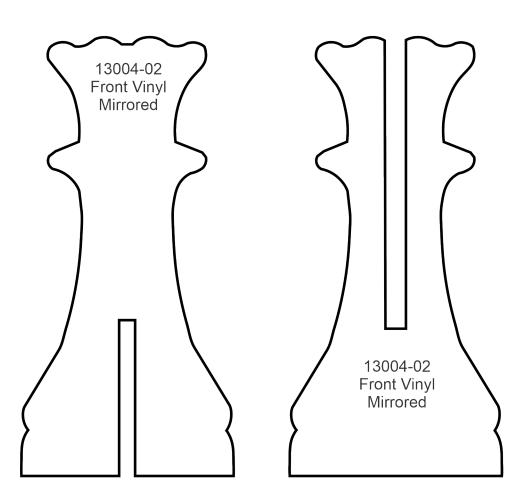


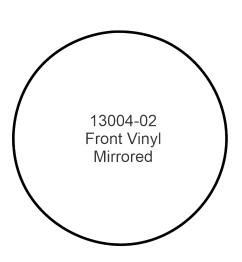




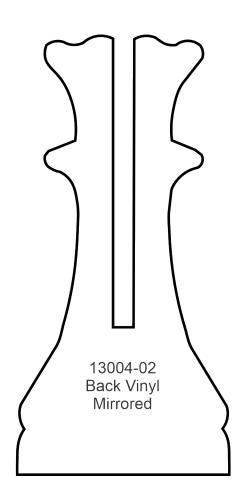


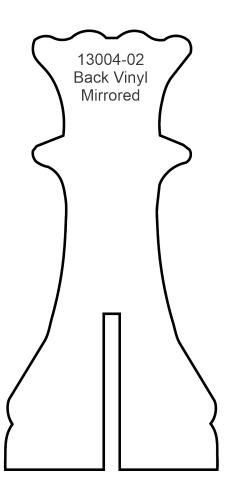


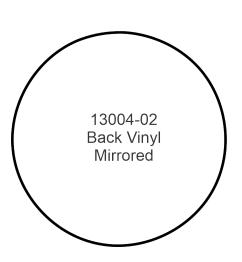




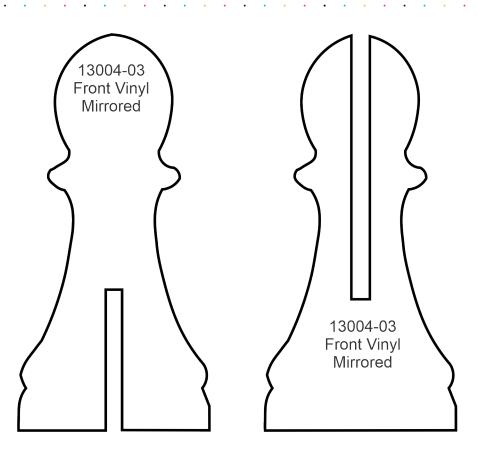


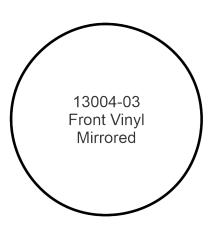




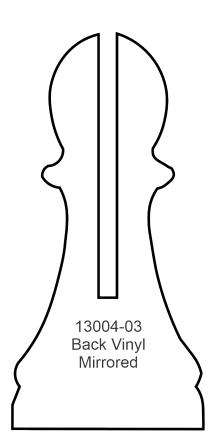


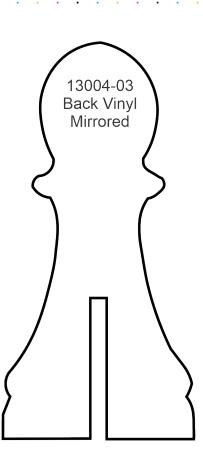






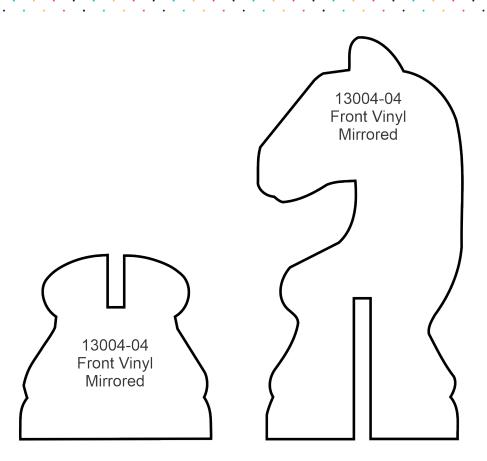






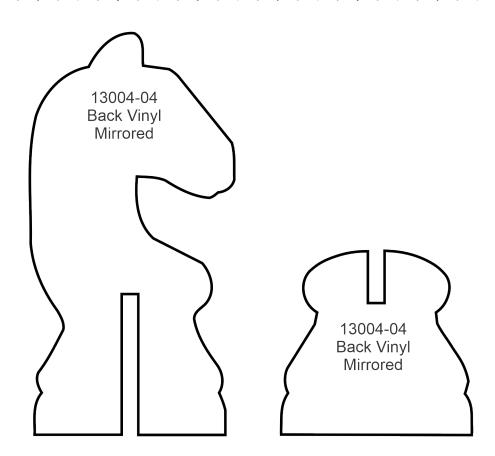






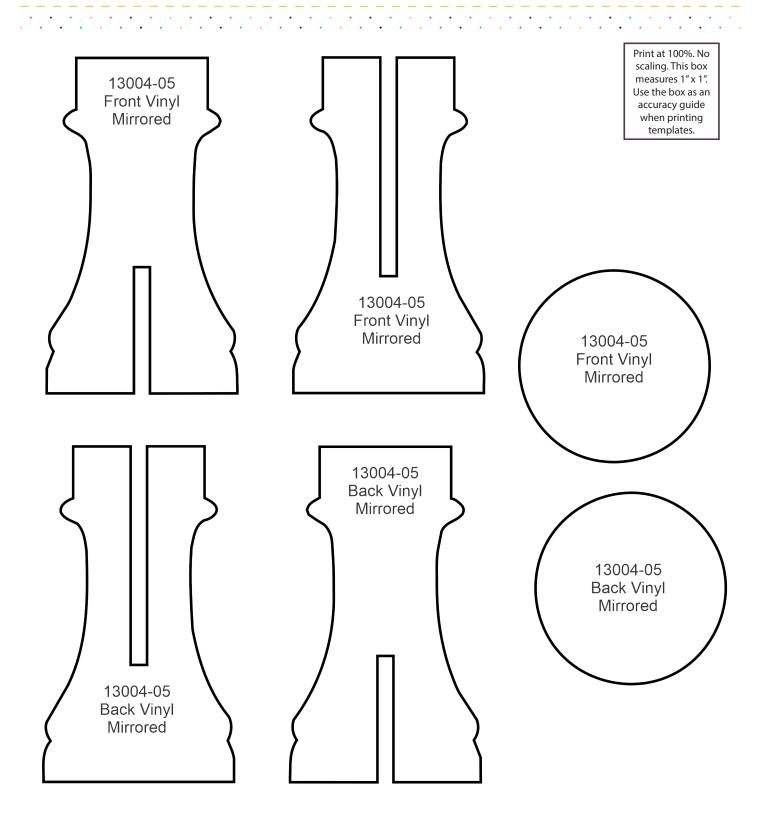




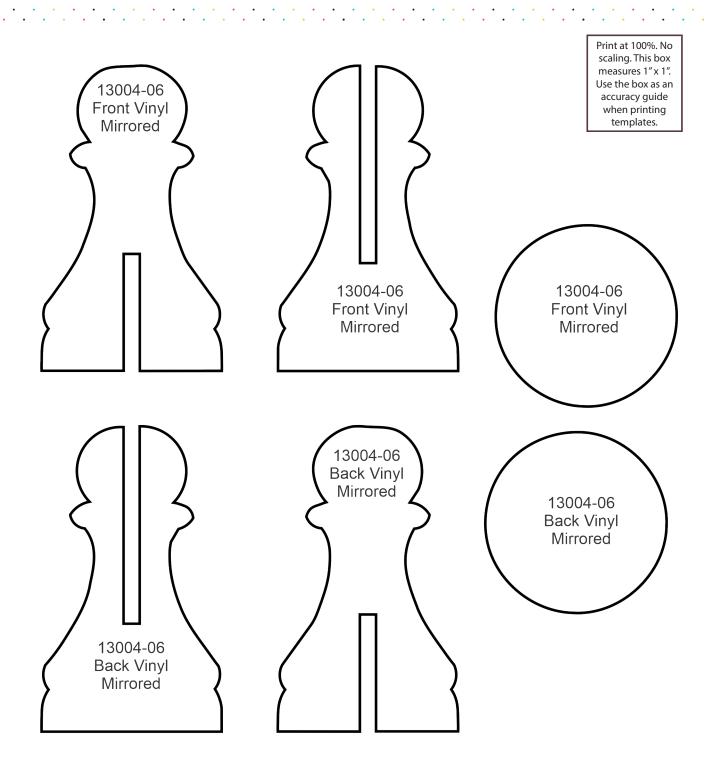












MIRRORED PATTERNS O SD PREMIER COLLECTION

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Use the box as an accuracy guide when printing

templates.

13004-07 Black Front Fabric Mirrored

13004-07 Black Back Fabric Mirrored

MIRRORED PATTERNS O SD PREMIER COLLECTION

Print at 100%. No scaling. This box measures 1" x 1". Use the box as an accuracy guide when printing templates.

13004-07 Black Front Fabric Mirrored

> 13004-07 White Front Fabric Mirrored



