



#51231  
1 DESIGN



## FREESTANDING SUGAR PLUM NUTCRACKER COLLECTION

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# MATERIALS



## Isacord Thread Colors

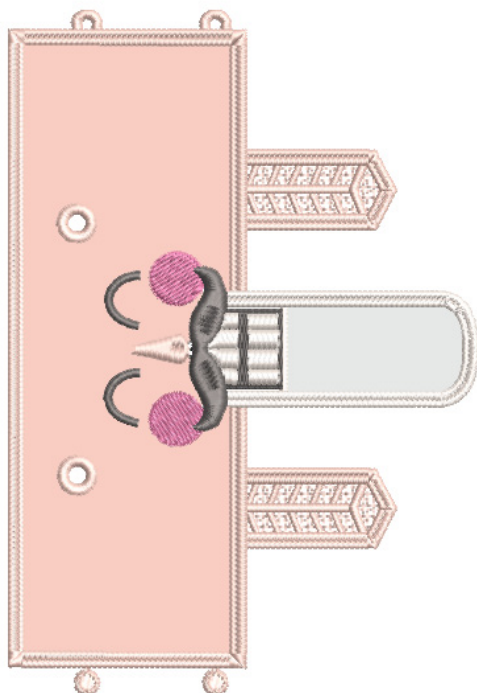
- 0010 Silky White - 1 spool
- 1761 Tea Rose - 1 spool
- 2532 Pretty in Pink - 1 spool
- 2560 Azalea Pink - 1 spool
- 3971 Silver - 1 spool
- 4174 Charcoal - 1 spool
- 5770 Spanish Moss - 1 spool
- 7005 (SN1) Silver (Yenmet Thread) - 1 spool

# DESIGNS



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\*Fabric Required



## 51231-01 Head FSA

Size Inches:                      Size mm:                      Stitch Count:  
**6.09 X 4.17 in.    154.7 X 105.9 mm    15965 St.**

<span style="color: #C8513D;">■</span>	1. Peach Fabric Placement Stitch.....	1761
<span style="color: #C8513D;">■</span>	2. Cut Line & Tackdown .....	1761
<span style="color: #C8513D;">■</span>	3. Furry Fabric Placement Stitch .....	1761
<span style="color: #C8513D;">■</span>	4. Cut Line & Tackdown .....	1761
<span style="color: #C8513D;">■</span>	5. Skin Cover Stitch & Lace .....	1761
<span style="color: #FFFFFF;">□</span>	6. White Cover Stitch.....	0010
<span style="color: #FF0080;">■</span>	7. Pink Cheeks.....	2532
<span style="color: #000000;">■</span>	8. Black Face Detail.....	4174
<span style="color: #FFFFFF;">□</span>	9. Teeth.....	0010

\*Fabric Required



## 51231-02 Hair FSA

Size Inches:                      Size mm:                      Stitch Count:  
**4.81 X 1.63 in.    122.2 X 41.4 mm    4529 St.**

<span style="color: #FFFFFF;">□</span>	1. Front Furry & Back Flat Fabric Placement Stitch .....	0010
<span style="color: #FFFFFF;">□</span>	2. Cut Line & Tackdown .....	0010
<span style="color: #FFFFFF;">□</span>	3. Cover Stitch & Lace .....	0010



# DESIGNS



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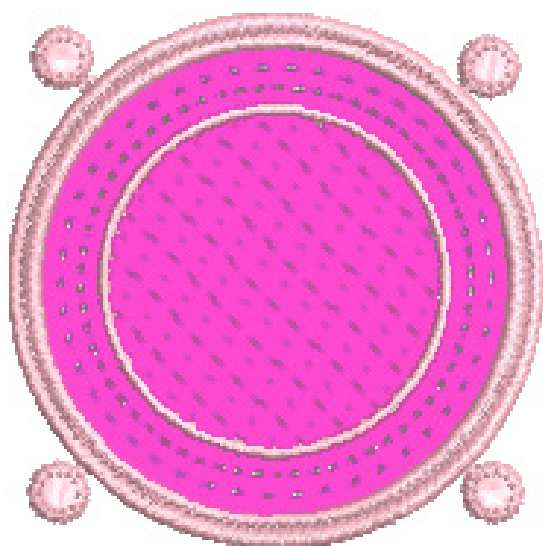


### 51231-03 Hat FSA

Size Inches: **7.25 X 1.87 in.**      Size mm: **184.2 X 47.5 mm**      Stitch Count: **18746 St.**

<input type="checkbox"/>	1. Pink Fabric Placement Stitch .....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Tufted Satin & Detail .....	0010
<input type="checkbox"/>	4. Metallic Silver Detail .....	7005
<input type="checkbox"/>	5. Green Detail .....	5770
<input type="checkbox"/>	6. Pink Cover Stitch & Lace .....	2560

## \*Fabric Required



### 51231-04 Hat Top FSA

Size Inches: **2.13 X 2.13 in.**      Size mm: **54.1 X 54.1 mm**      Stitch Count: **4248 St.**

<input type="checkbox"/>	1. Pink Fabric Placement Stitch .....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Detail .....	0010
<input type="checkbox"/>	4. Green Detail .....	5770
<input type="checkbox"/>	5. Pink Cover Stitch & Lace .....	2560

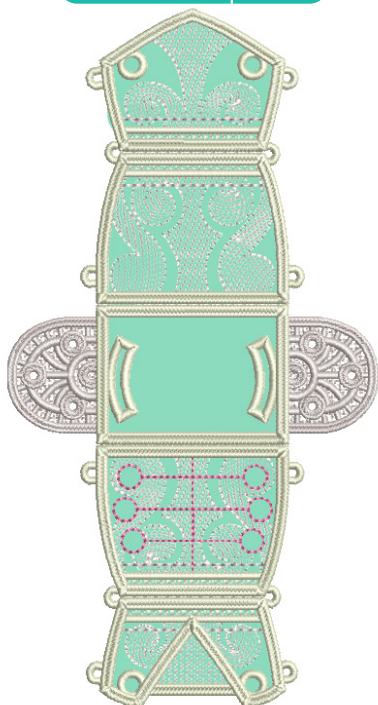


# DESIGNS



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## \*Fabric Required

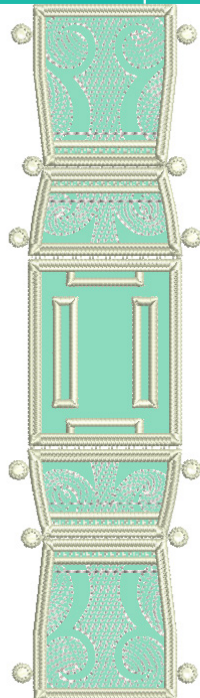


### 51231-05 Front & Back Body FSA

Size Inches: **8.42 X 4.46 in.**      Size mm: **213.9 X 113.3 mm**      Stitch Count: **37184 St.**

<input type="checkbox"/>	1. Aqua Fabric Placement Stitch .....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Detail .....	0010
<input type="checkbox"/>	4. Metallic Silver Detail .....	7005
<input type="checkbox"/>	5. Dark Pink Detail .....	2532
<input type="checkbox"/>	6. Gray Lace .....	3971
<input type="checkbox"/>	7. Green Cover Stitch & Lace .....	5770

## \*Fabric Required



### 51231-06 Side Body FSA

Size Inches: **8.12 X 2.26 in.**      Size mm: **206.2 X 57.4 mm**      Stitch Count: **21587 St.**

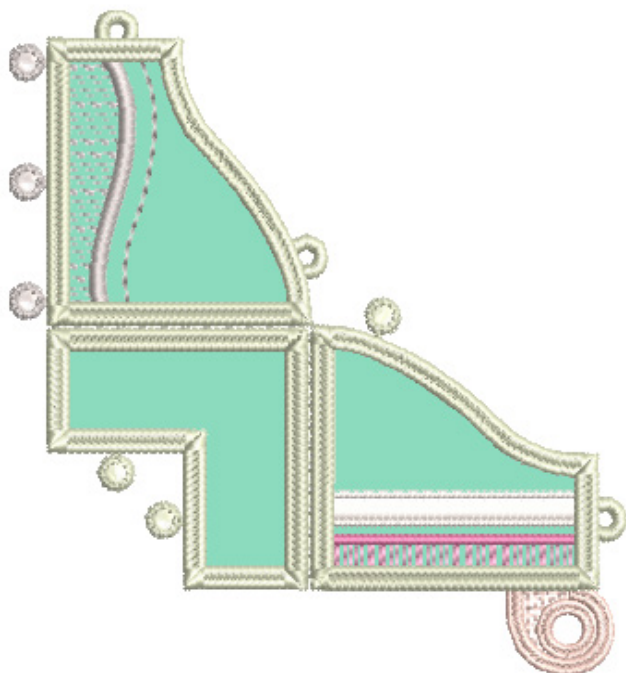
<input type="checkbox"/>	1. Aqua Fabric Placement Stitch .....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Detail .....	0010
<input type="checkbox"/>	4. Metallic Silver Detail .....	7005
<input type="checkbox"/>	5. Green Cover Stitch & Lace .....	5770

# DESIGNS



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**\*Fabric Required**

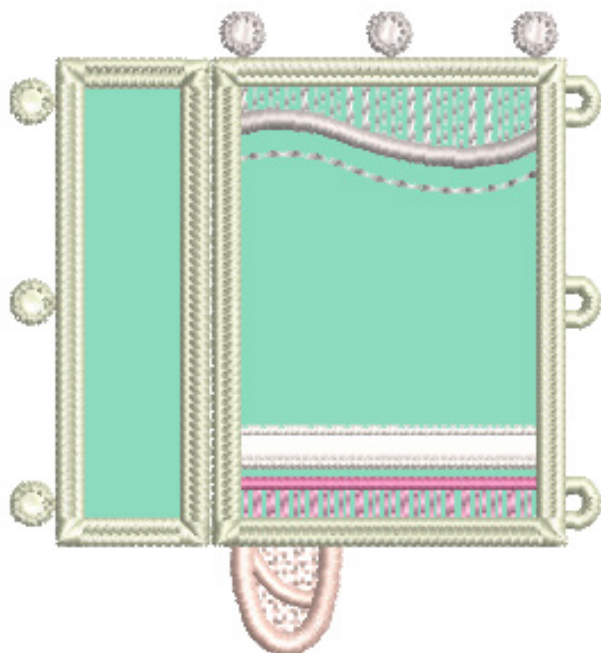


## 51231-07 Right Arm FSA

Size Inches: **4.21 X 3.91 in.**      Size mm: **106.9 X 99.3 mm**      Stitch Count: **11476 St.**

- 1. Aqua Fabric Placement Stitch ..... 0010
- 2. Cut Line & Tackdown ..... 0010
- 3. White Tufted Satin..... 0010
- 4. Gray Detail & Lace..... 3971
- 5. Dark Pink Detail ..... 2532
- 6. Lace Hand .....1761
- 7. Metallic Silver Detail..... 7005
- 8. Green Cover Stitch & Lace..... 5770

**\*Fabric Required**



## 51231-08 Left Arm FSA

Size Inches: **3.33 X 3.05 in.**      Size mm: **84.6 X 77.5 mm**      Stitch Count: **9382 St.**

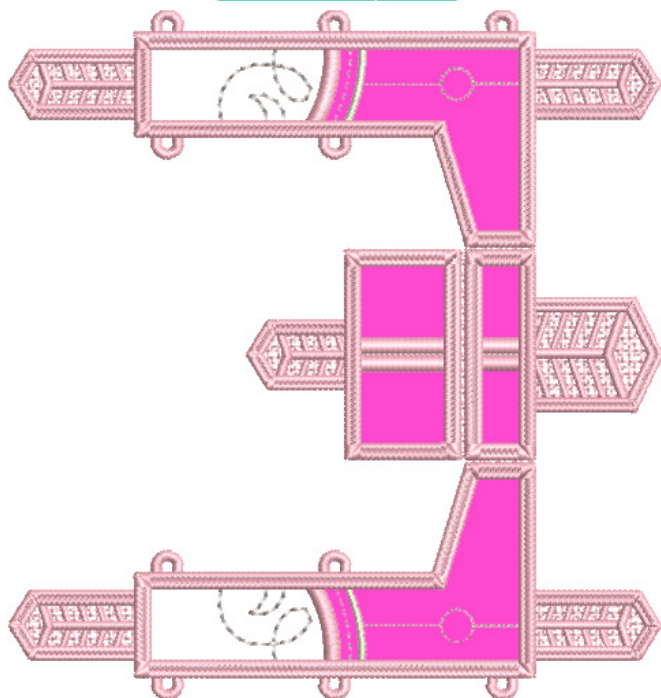
- 1. Aqua Fabric Placement Stitch ..... 0010
- 2. Cut Line & Tackdown ..... 0010
- 3. White Tufted Satin..... 0010
- 4. Gray Detail & Lace..... 3971
- 5. Dark Pink Detail ..... 2532
- 6. Lace Hand .....1761
- 7. Metallic Silver Detail..... 7005
- 8. Green Cover Stitch & Lace..... 5770

# DESIGNS



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\*Fabric Required

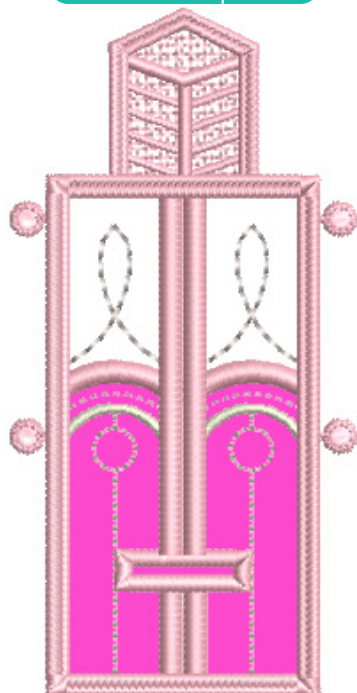


## 51231-09 Side Legs & Feet FSA

Size Inches: **5.91 X 5.61 in.**      Size mm: **150.1 X 142.5 mm**      Stitch Count: **24777 St.**

<input type="checkbox"/>	1. Dark Pink Fabric Placement Stitch.....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Fabric Placement Stitch.....	0010
<input type="checkbox"/>	4. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	5. White Detail .....	0010
<input type="checkbox"/>	6. Metallic Silver Detail.....	7005
<input type="checkbox"/>	7. Green Detail.....	5770
<input type="checkbox"/>	8. Pink Cover Stitch & Lace .....	2560

\*Fabric Required



## 51231-10 Front Legs FSA

Size Inches: **4.54 X 2.29 in.**      Size mm: **115.3 X 58.2 mm**      Stitch Count: **9200 St.**

<input type="checkbox"/>	1. Dark Pink Fabric Placement Stitch.....	0010
<input type="checkbox"/>	2. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	3. White Fabric Placement Stitch.....	0010
<input type="checkbox"/>	4. Cut Line & Tackdown .....	0010
<input type="checkbox"/>	5. White Detail .....	0010
<input type="checkbox"/>	6. Green Detail.....	5770
<input type="checkbox"/>	7. Metallic Silver Detail.....	7005
<input type="checkbox"/>	8. Pink Cover Stitch & Lace .....	2560

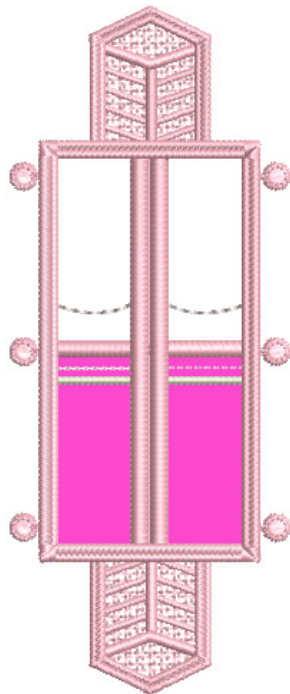


# DESIGNS



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\*Fabric Required

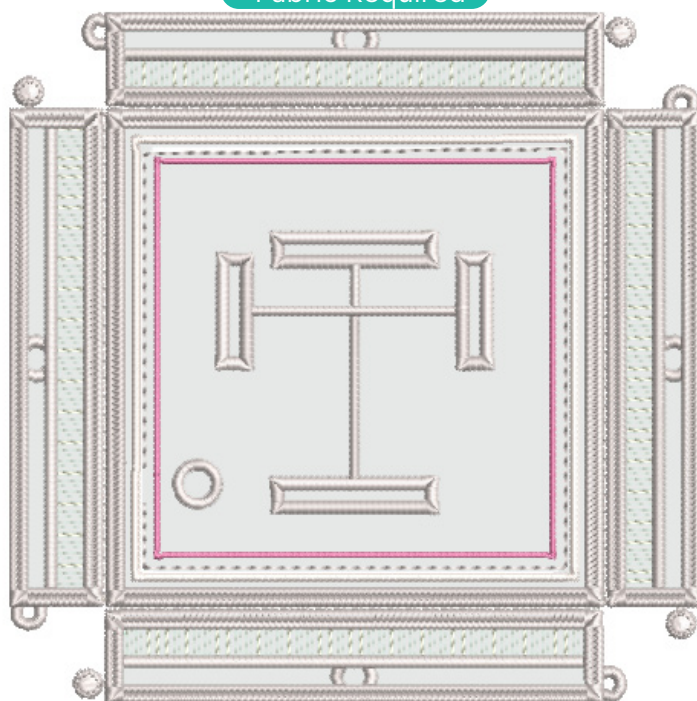


## 51231-11 Back Legs FSA

Size Inches: **5.62 X 2.29 in.**      Size mm: **142.7 X 58.2 mm**      Stitch Count: **10965 St.**

- 1. Dark Pink Fabric Placement Stitch..... 0010
- 2. Cut Line & Tackdown ..... 0010
- 3. White Fabric Placement Stitch..... 0010
- 4. Cut Line & Tackdown ..... 0010
- 5. White Detail ..... 0010
- 6. Green Detail..... 5770
- 7. Metallic Silver Detail..... 7005
- 8. Pink Cover Stitch & Lace .....2560

\*Fabric Required



## 51231-12 Base Top FSA

Size Inches: **5.28 X 5.28 in.**      Size mm: **134.1 X 134.1 mm**      Stitch Count: **31726 St.**

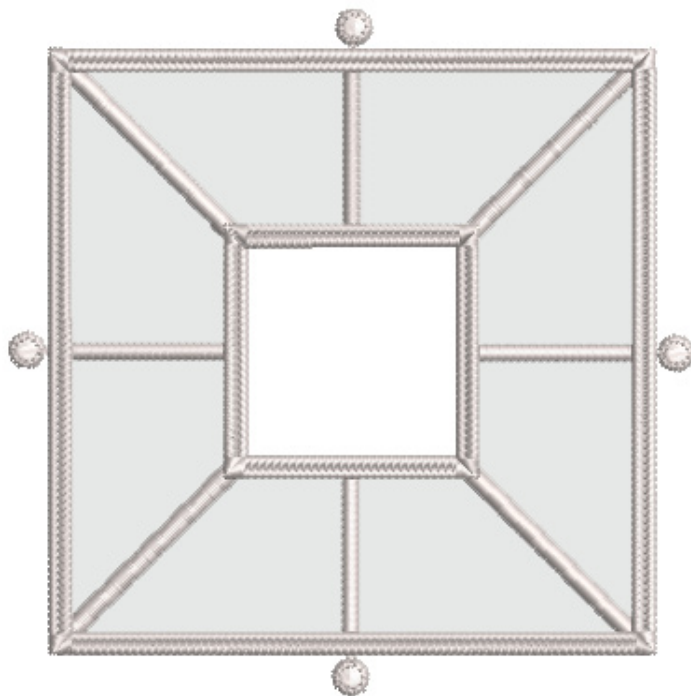
- 1. Gray Fabric Placement Stitch ..... 0010
- 2. Cut Line & Tackdown ..... 0010
- 3. White Detail ..... 0010
- 4. Metallic Silver Detail..... 7005
- 5. Dark Pink Detail ..... 2532
- 6. Green Detail..... 5770
- 7. Gray Cover Stitch & Lace..... 3971

# DESIGNS



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\*Fabric Required

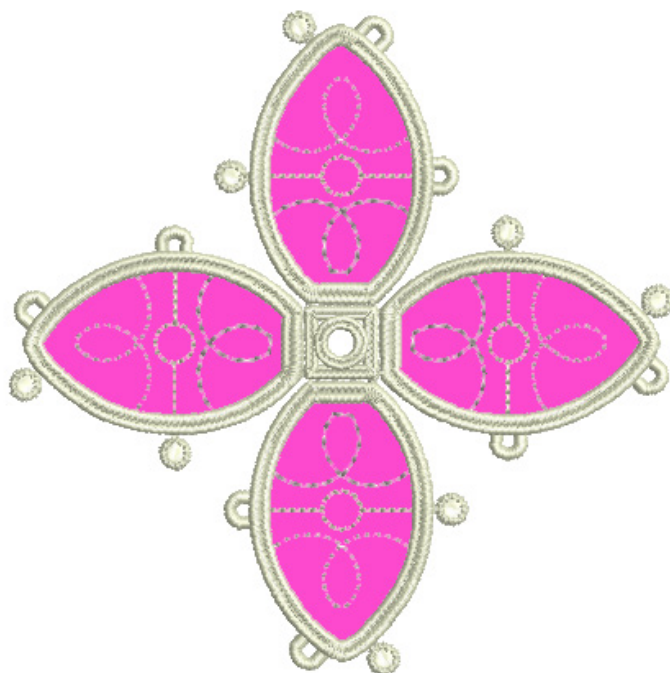


## 51231-13 Base Foundation FSA

Size Inches:                      Size mm:                      Stitch Count:  
**4.30 X 4.30 in.    109.2 X 109.2 mm    9559 St.**

- 1. Gray Fabric Placement Stitch ..... 3971
- 2. Cut Line & Tackdown ..... 3971
- 3. Cover Stitch & Lace ..... 3971

\*Fabric Required



## 51231-14 Staff Topper FSA

Size Inches:                      Size mm:                      Stitch Count:  
**4.74 X 4.74 in.    120.4 X 120.4 mm    12144 St.**

- 1. Dark Pink Fabric Placement Stitch..... 0010
- 2. Cut Line & Tackdown ..... 0010
- 3. White Detail ..... 0010
- 4. Metallic Silver Detail..... 7005
- 5. Green Cover Stitch & Lace..... 5770

# MATERIALS



## Stabilizer

- BadgeMaster AquaFilm
- AquaMesh WashAway
- StabilStick CutAway
- StitchH2O Topper
- StabilStick CutAway (for backing Applique Pieces)

## Fabric/Notions

- White Fleece type fabric such as Minkee or Cuddle Brands (Beard and Hair)- 1/8 yd
- White Fabric- 1/8 yd
- Pink Fabric- 1/8 yd
- Aqua Fabric- 1/8 yd
- Gray Fabric- 1/8 yd
- Peach Fabric- 1/8 yd
- Expert Embroidery Tape WashAway
- 3/16" wooden dowel 10" long (requires painting)
- Alligator Clamps
- Optional: Button Clips
- Tweezers
- Perfect Punch Tool
- Utility knife
- Glitz crystals (optional)



# EMBROIDERY



## Step 1 Applique Instructions

- **Match bobbin to top thread for all designs.**
- Prep all applique fabric with 2 layers of StabilStick CutAway. Apply both pieces to the wrong side of the fabric.
- **Note:** The StabilStick adds stability to the applique, keeping the pieces stiff once the project is complete.



## Step 2

- Hoop 1 layer of BadgeMaster and 1 layer of AquaMesh.



## Step 3

- Sew Machine Step 1, Green Fabric Placement Stitch.

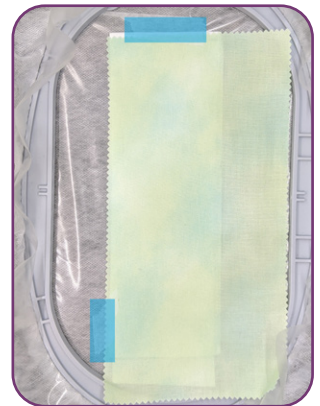


# EMBROIDERY



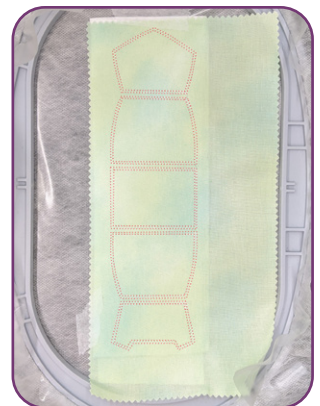
## Step 4

- Spray temporary adhesive to the wrong side of the green applique piece and lay directly over the placement stitch, covering it entirely.
- **Optional:** Tape in place.



## Step 5

- Sew Machine Step 2, Cut Line and Tackdown.



## Step 6

- Remove the hoop from the machine but do NOT remove the project from the hoop.
- Trim along the cut line of the green applique.



# EMBROIDERY



## Step 7

- **Note:** If the stabilizer gets cut while trimming between the fabric pieces, place a piece of Expert Tape WashAway over the area.



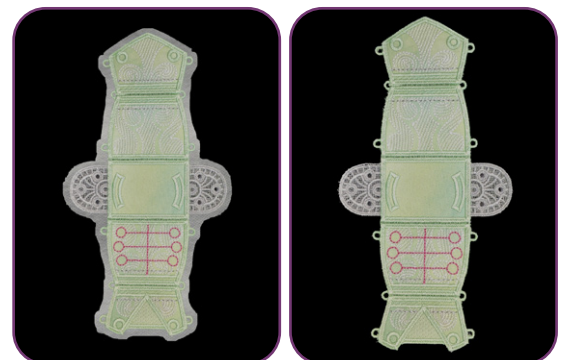
## Step 8

- Return the hoop to the machine and sew the remaining colors.



## Step 9

- Remove the design from the hoop and trim stabilizer  $\frac{1}{4}$ " from the design and wash away the remaining stabilizer with warm running water.
- **TIP:** To keep the lace stiff avoid washing ALL the stabilizer away.





# EMBROIDERY



## Step 1 Double Applique Instructions (51231-02)

- Prep 1 piece of Minkee and 1 piece of white cotton with 2 layers of StabilStick CutAway to the wrong side of the fabrics.
- Hoop one layer of AquaMesh with one layer of BadgeMaster.



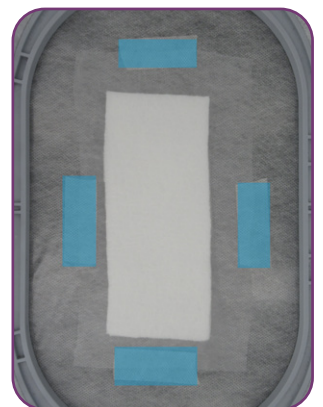
## Step 2

- Sew Machine Step 1, Front and Back Fleece Fabric Placement Stitch.
- Remove the hoop from the machine but do NOT remove the project from the hoop.



## Step 3

- Lay the front fleece applique, right side up, directly over the placement stitch, covering it entirely.
- Tape in place.
- Apply 1 layer of StitchH2O topper directly over the applique.
- Tape in place.

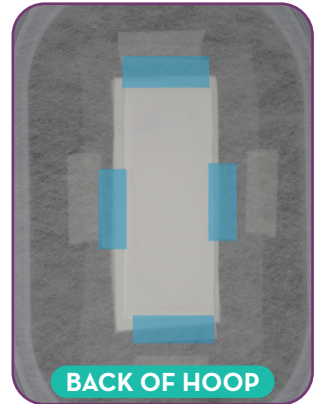


# EMBROIDERY



## Step 4

- Flip the hoop over and place the cotton fabric, right side up, over the placement line.
- Tape in place.



## Step 5

- Return the hoop to the machine and sew Machine Step 2, Cut Line and Tackdown.
- Remove the hoop from the machine but do NOT remove the project from the hoop.
- **Note:** Dark thread used in photo for visibility.



## Step 6

- Trim next to the cut line of the front fleece applique.



# EMBROIDERY



## Step 7

- Flip the hoop over and repeat this step for the back applique.



## Step 8

- Return the hoop to the machine and sew Machine Step 3, Cover Stitch.



## Step 9

- Remove the design from the hoop and trim stabilizer 1/4" from the design.



# EMBROIDERY



## Step 10

- Wash away the remaining stabilizer with warm running water.
- Lay flat to dry.



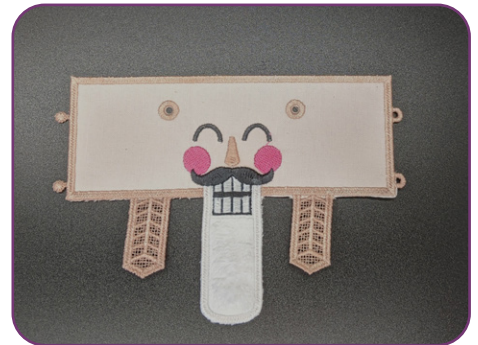
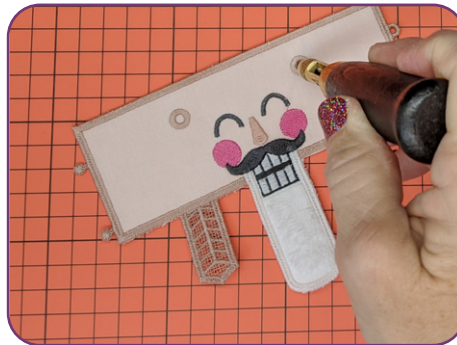


# ASSEMBLY



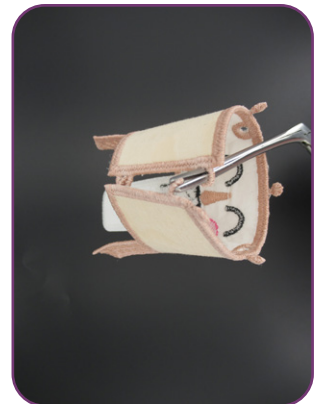
## Step 1

- Use the Expert Punch Tool with the 3 mm tip to remove the fabric from the two eyelets on the face.



## Step 2

- Bend the head and button the 2 buttonettes to their corresponding eyelets.



## Step 3

- Button to the inside to create a more rounded head as shown.



# ASSEMBLY



## Step 4

- Button one end of the hair (51231-01) to the head and bend the hair behind the back of the head and attach the other buttonette as shown.
- Minkee should be facing to the outside.



## Step 5

- Use the Expert Punch Tool to remove the fabric from four eyelets in 51231-03 as shown.
- Next, use a craft knife to gently slice open the tufted satins. Be careful not to slice all the way through the fabric.
- **Optional:** Crystals can be added to the design by placing them inside any of the stitched circles.
- **Optional:** To put the tufted satin edge on the bottom of the hat just use the Expert Punch Tool to remove the fabric from the four eyelets on the opposite side.



## Step 6

- Pull the two buttonettes through the two eyelets to form the hat.

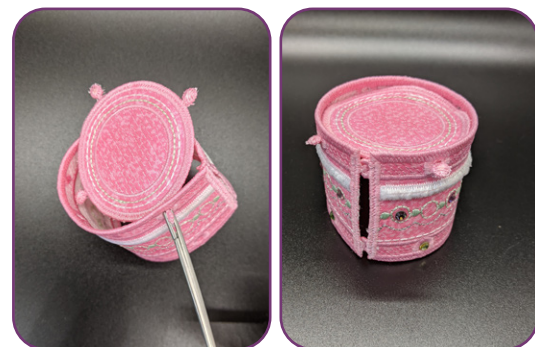


# ASSEMBLY



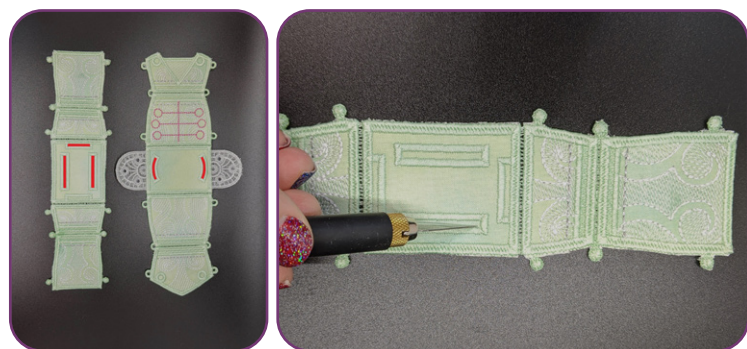
## Step 7

- With the right side facing up, pull the 4 buttonettes on 51231-04 through the eyelets on the hat.



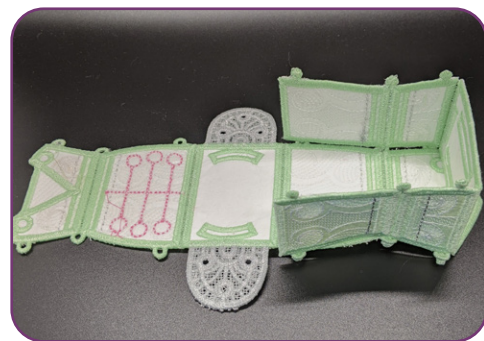
## Step 8

- Use a craft knife to slice open the tab entry points.



## Step 9

- To form the body, bend 51231-04 to attach one side only to the body (51231-05).
- Pull the buttonettes on 51231-06 through the eyelets on 51231-05.



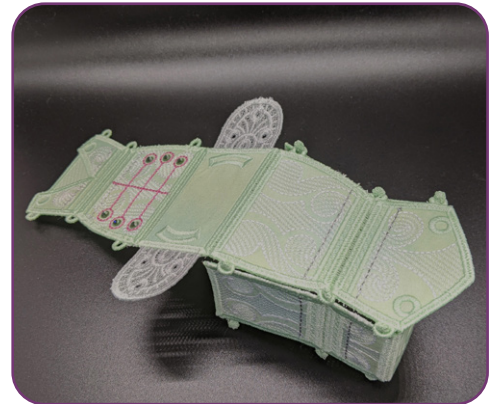


# ASSEMBLY



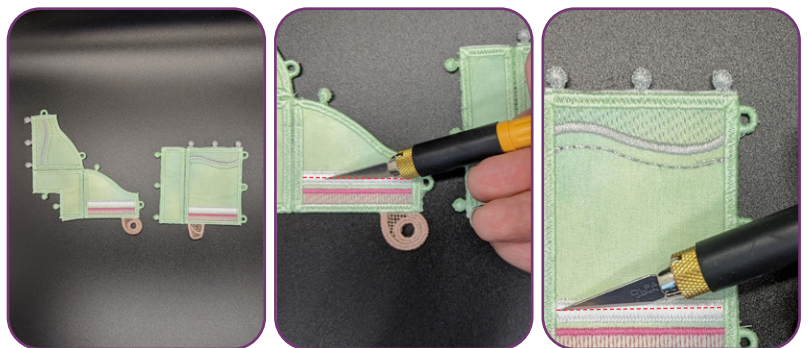
## Step 10

- Leave one side open to help in later assembly steps.



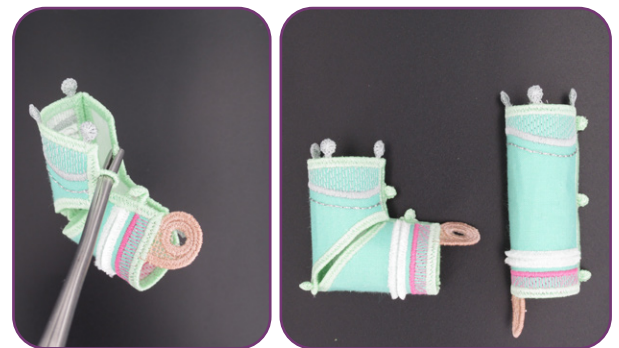
## Step 11

- Lay the two arms flat and use a craft knife to slice open the tufted satins on each arm.
- **Tip:** Use a small brush to 'fluff' the tufted satins after slicing open.



## Step 12

- Pull the buttonettes through the eyelets on each arm.



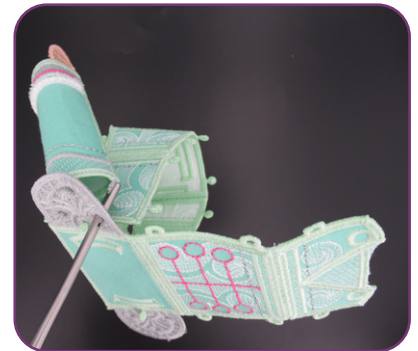


# ASSEMBLY



## Step 13

- Attach the Nutcracker's left arm to the shoulder by pulling the 3 buttonettes through the 3 corresponding eyelets.



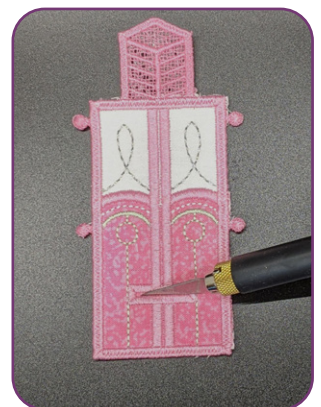
## Step 14

- Attach the Nutcracker's right arm to the shoulder by pulling the 3 buttonettes through the 3 corresponding eyelets.



## Step 15

- Use a craft knife to slice open the tab entry point on 51231-10.

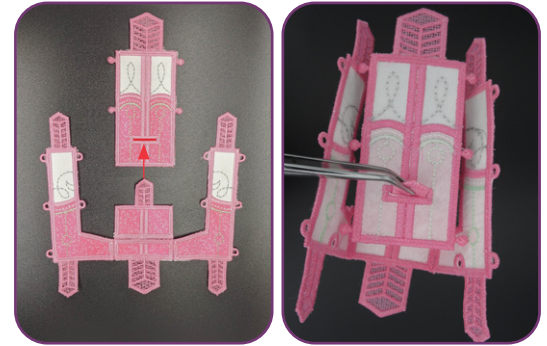


# ASSEMBLY



## Step 16

- To form the legs, bend at the feet of 51231-09. Insert the tab on the feet into the tab entry point on the front legs 51231-10, pulling the tab from the back.



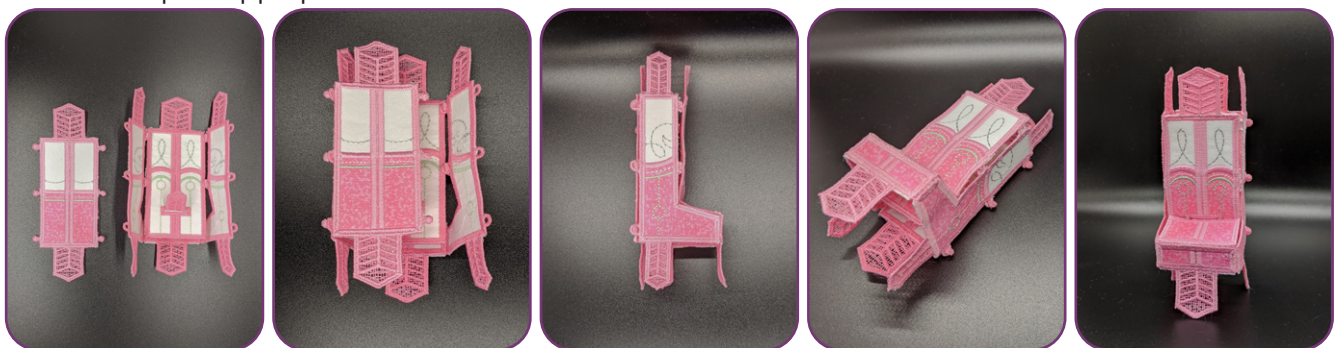
## Step 17

- Attach the 4 buttonettes on the leg front to the 4 corresponding eyelets on the leg sides.



## Step 18

- Attach the leg back by connecting the 4 buttonettes to the remaining 4 eyelets on the leg assembly. Be sure to have the pink applique on the bottom.

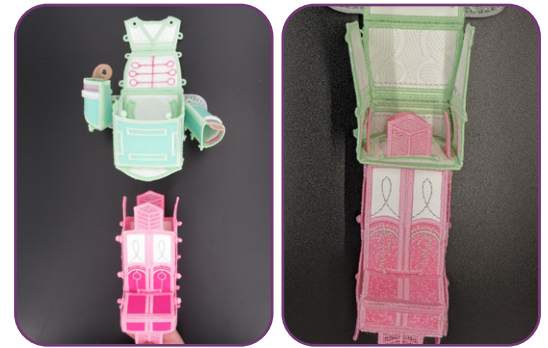


# ASSEMBLY



## Step 19

- Insert the 4 tabs from the leg assembly into the 4 tab entry points on the bottom of the body assembly. Pull up through the open body.



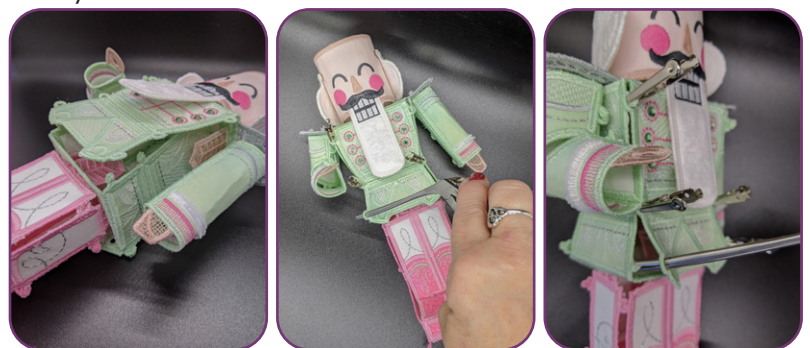
## Step 20

- To attach the head, insert the 2 tabs on the head into the 2 tab entry points on the body. Pull the tabs down through the open body.



## Step 21

- Button the remaining 6 buttonettes on the body to the corresponding eyelets. Use button clips if needed to temporarily hold the buttonettes in place while you build.



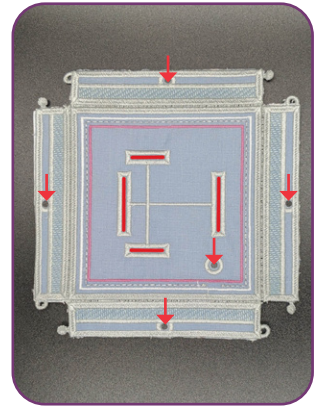


# ASSEMBLY



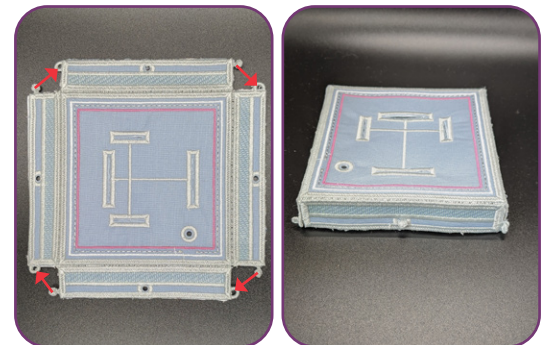
## Step 22

- Use the punch tool to remove the fabric from the 5 eyelets in the base. (51231-12)
- Use a Utility knife to slice open the 4 tab entry points.



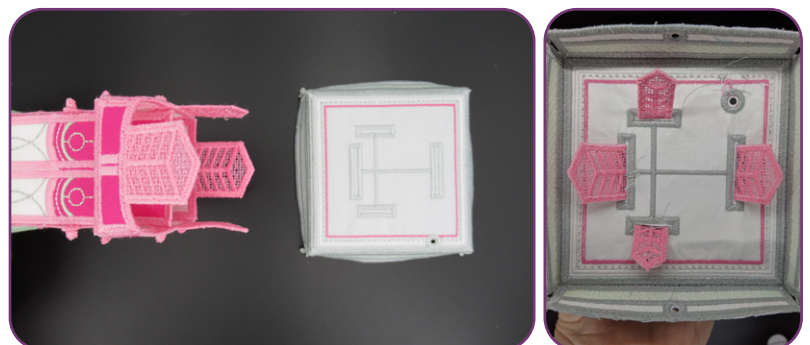
## Step 23

- Fold the base at the hinged areas and connect the 4 buttonettes at each corner to the corresponding eyelets.



## Step 24

- Insert the 4 tabs on the legs into the 4 tab entry points on the base top, pulling through to the back. The Nutcracker's right arm should be on the side with the hole in the base.
- **Tip:** Bend the tabs toward the outside. It will make the Nutcracker more stable.



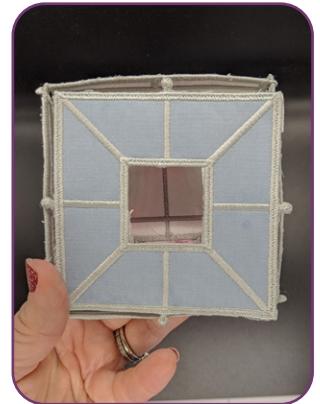


# ASSEMBLY



## Step 25

- Carefully turn the Nutcracker over and attach the bottom of the base by connecting the remaining 4 buttonettes to their corresponding eyelets. The right side of the base bottom should be to the outside.



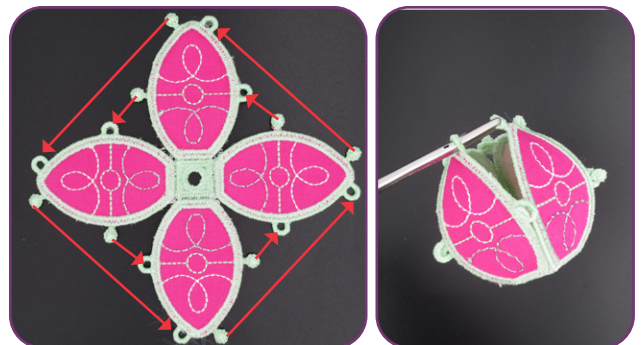
## Step 26

- Set hat on the head of the Nutcracker.



## Step 27

- Button the 8 buttonettes on the staff topper as shown.



# ASSEMBLY



## Step 28

- Place the wooden dowel through the staff topper.



## Step 29

- Place the dowel through the hand.

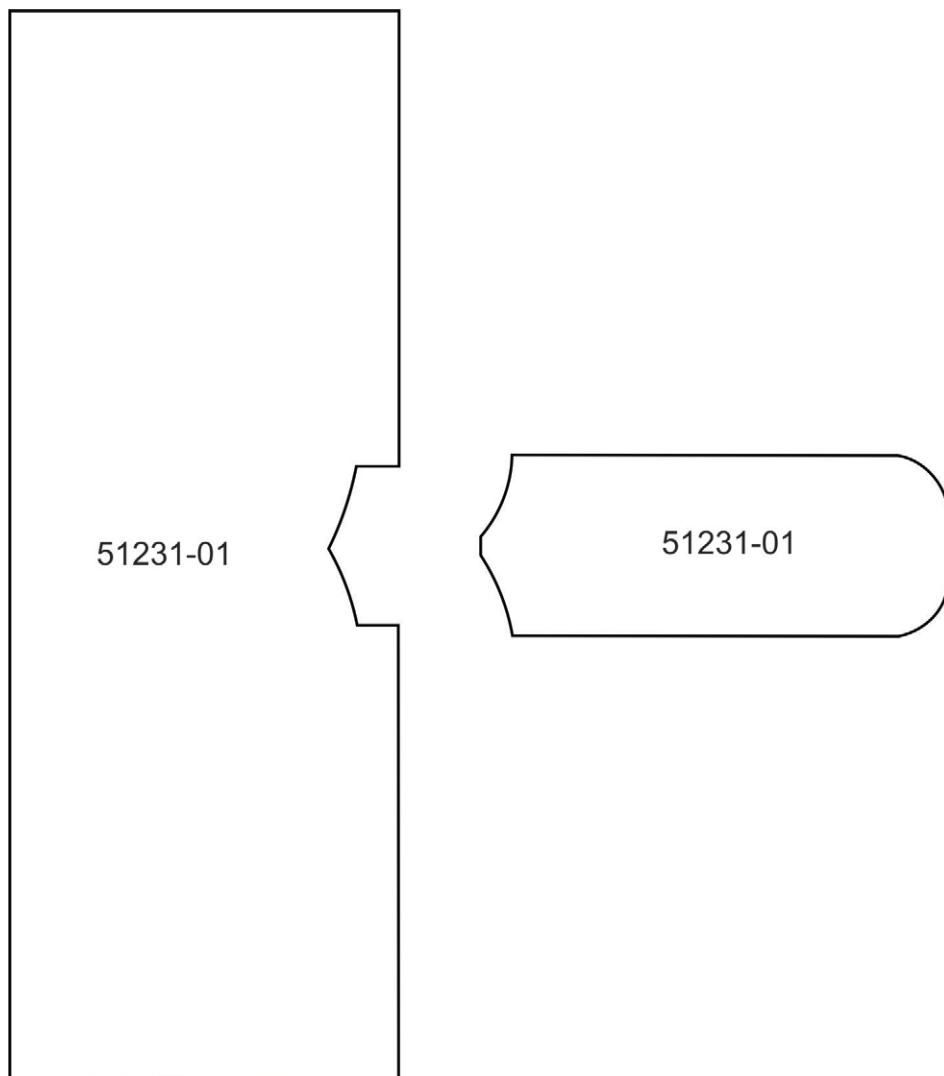


## Step 30

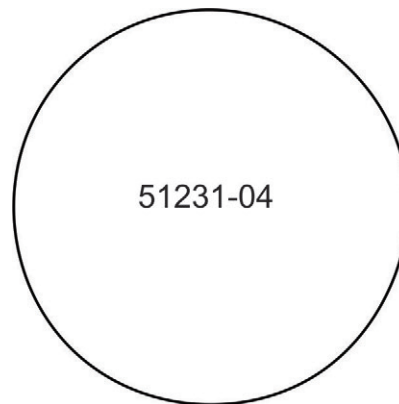
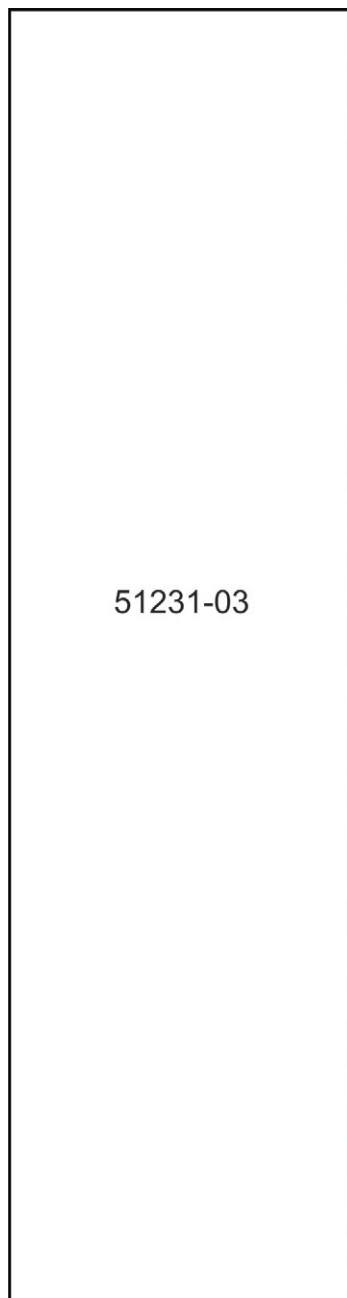
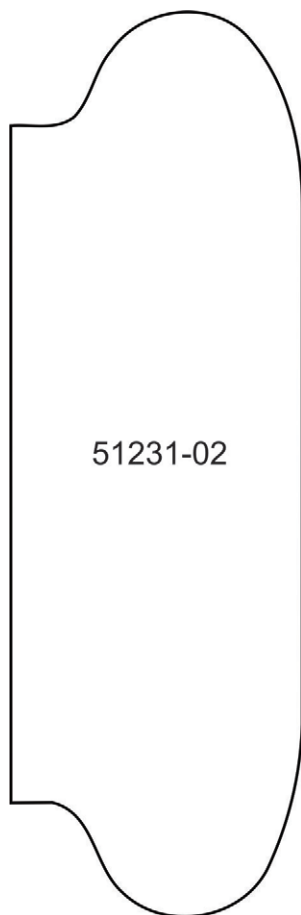
- Place the dowel through the eyelet in the base.



# PATTERNS

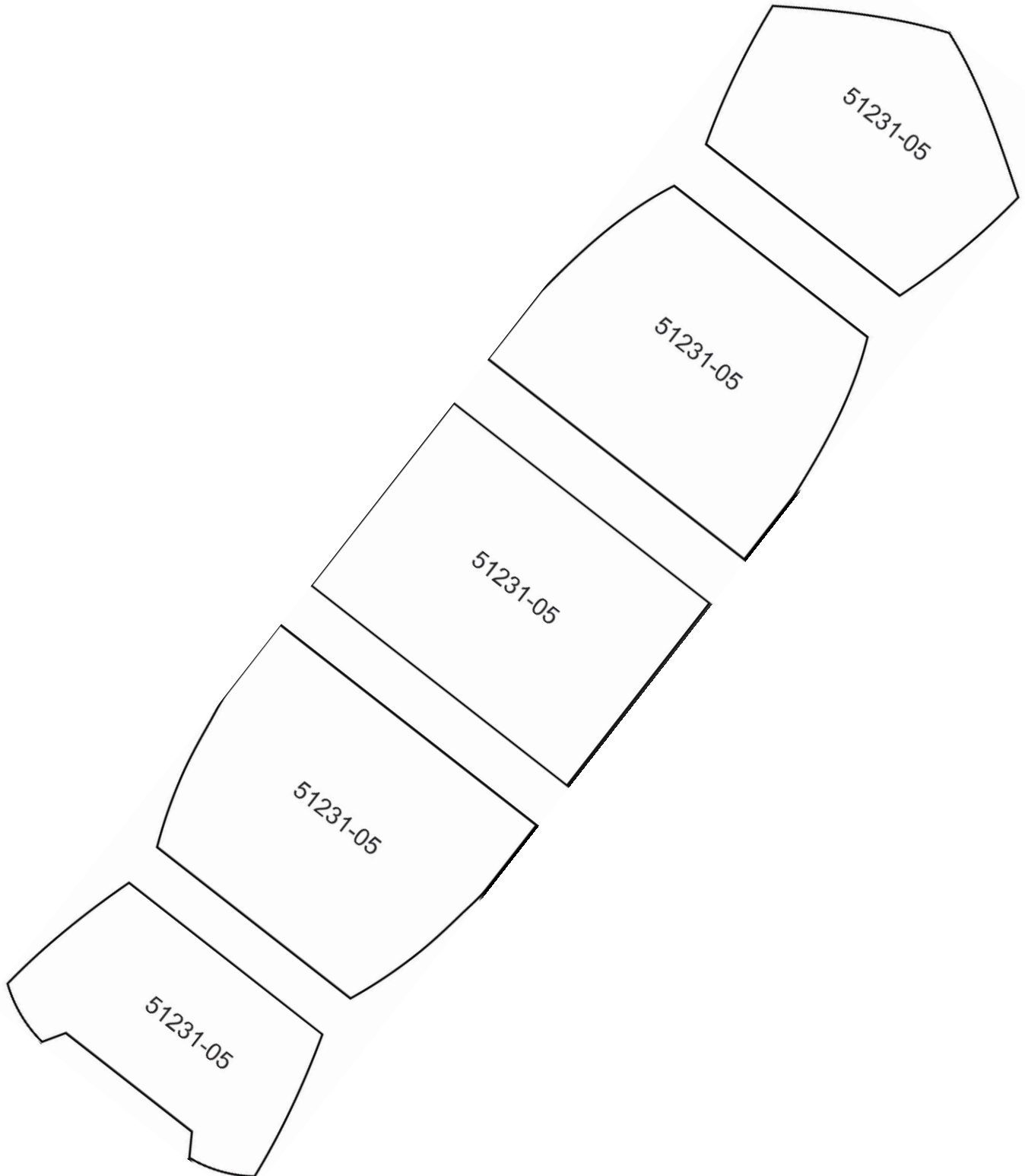


# PATTERNS

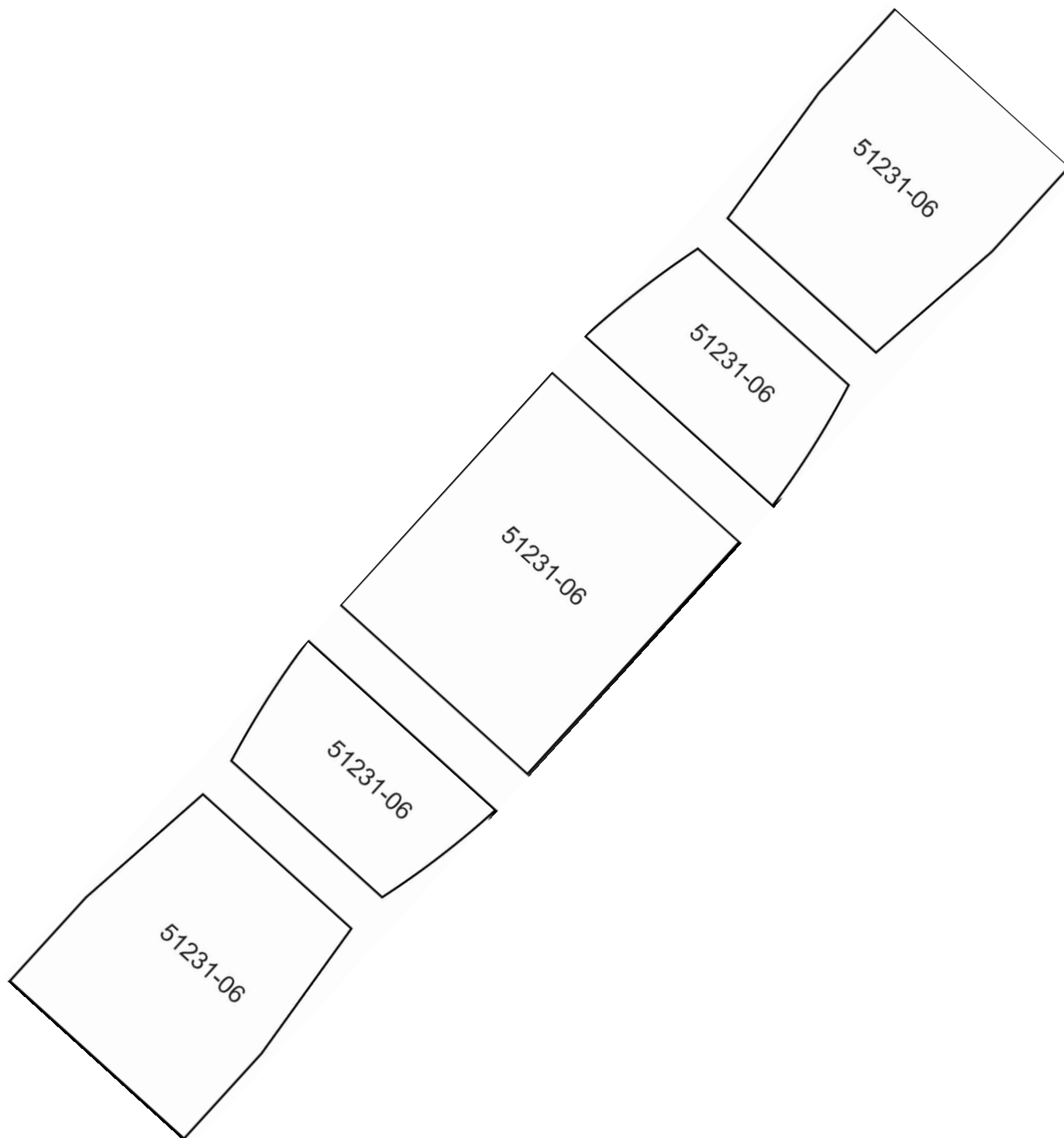




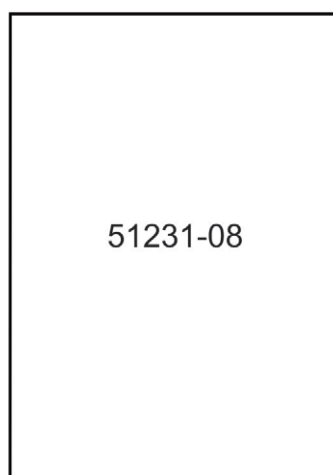
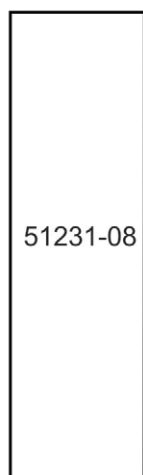
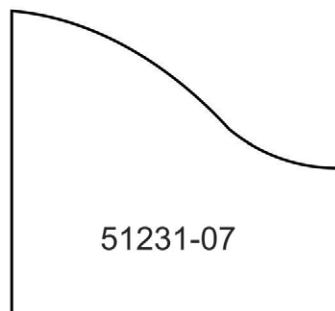
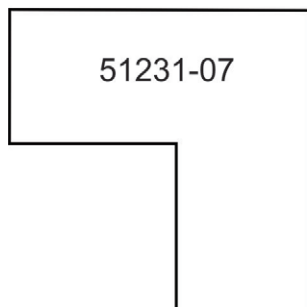
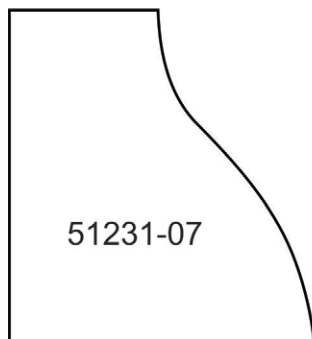
# PATTERNS



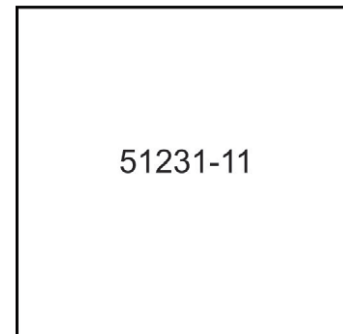
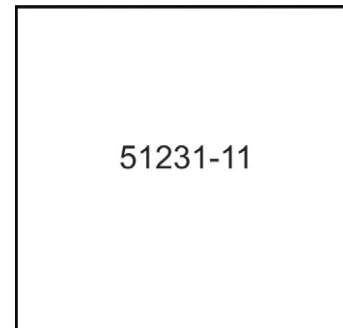
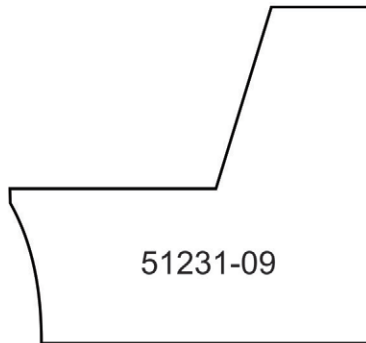
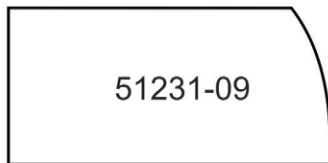
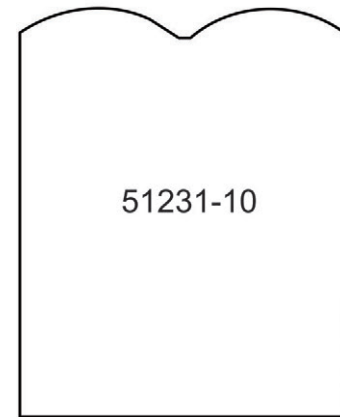
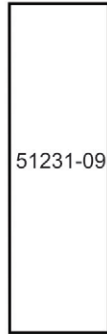
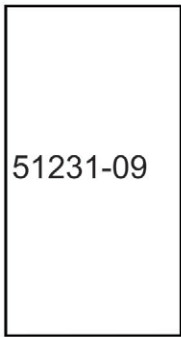
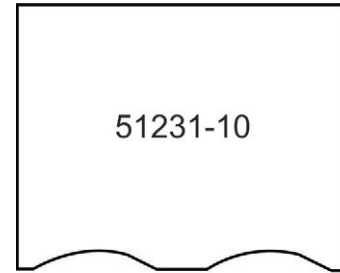
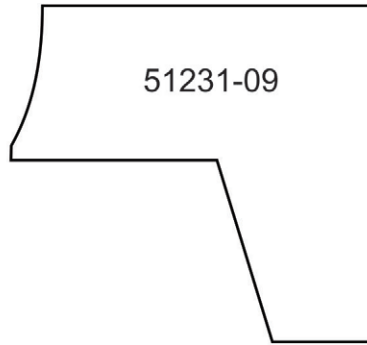
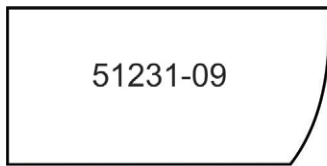
# PATTERNS



# PATTERNS

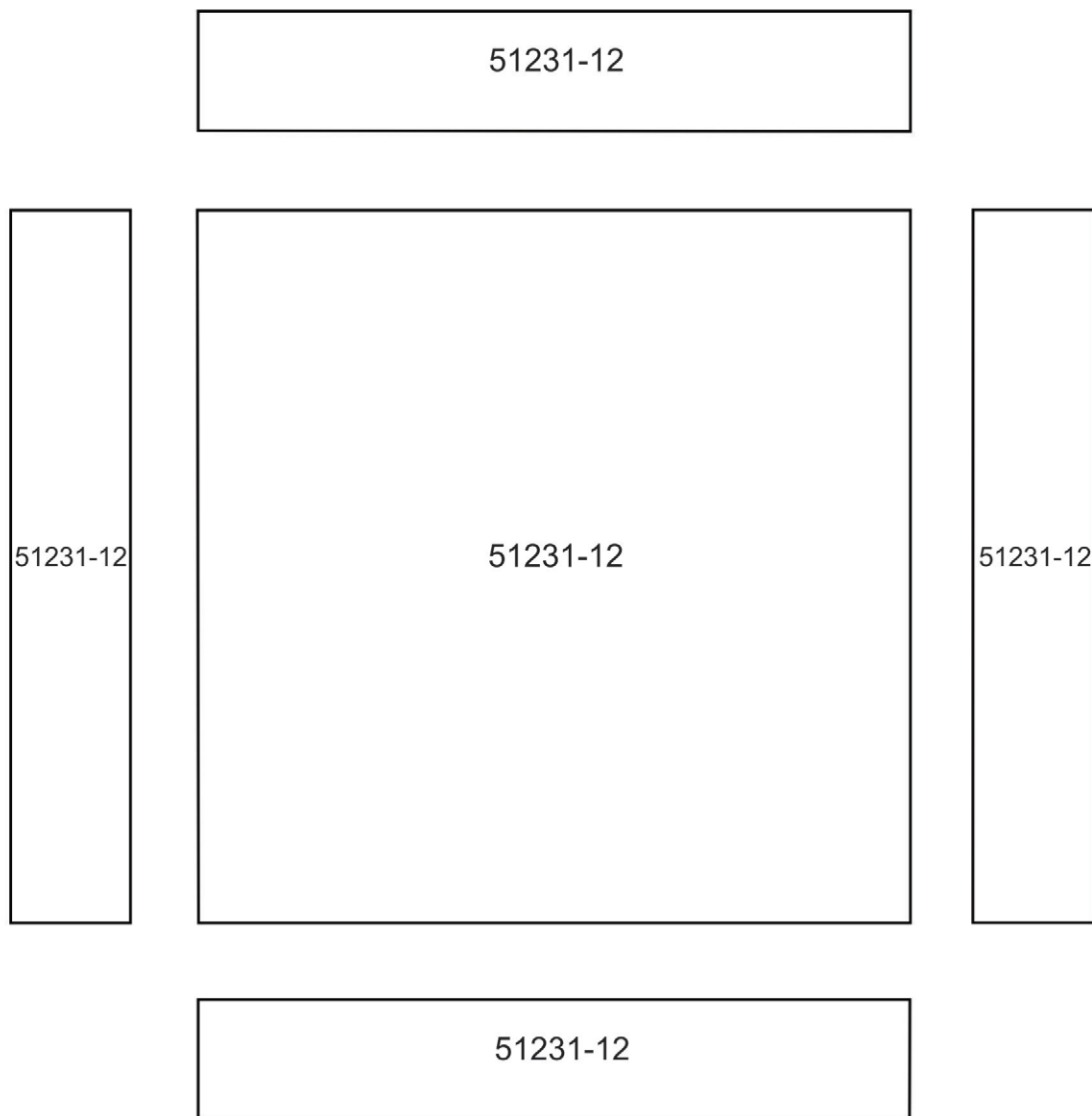


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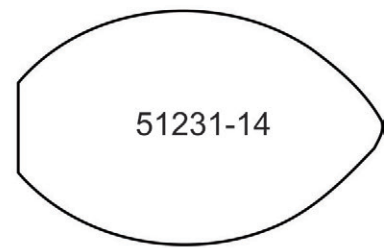
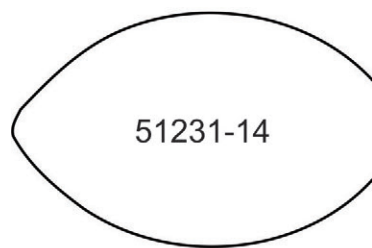
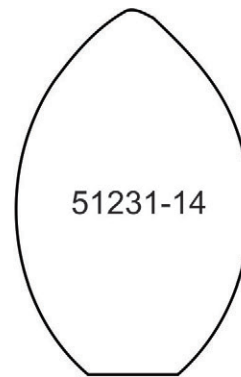
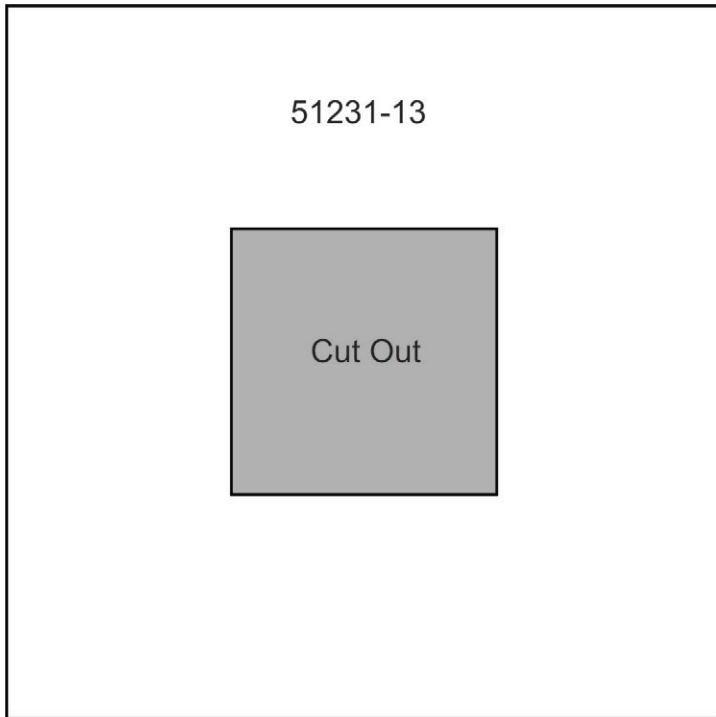




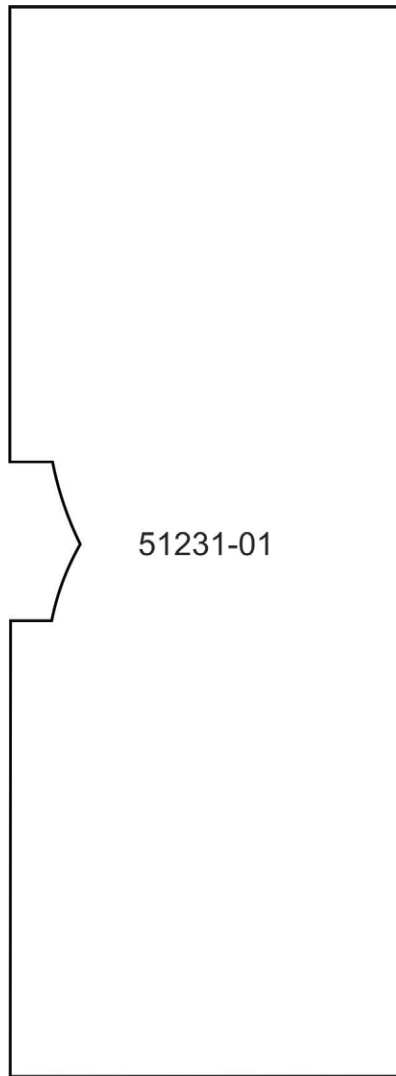
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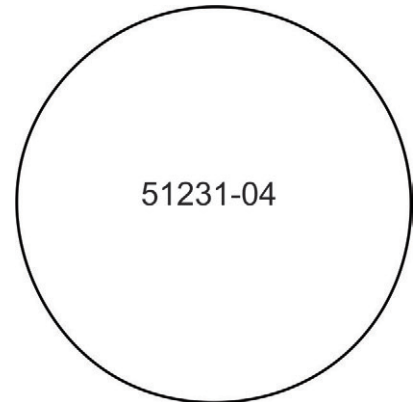
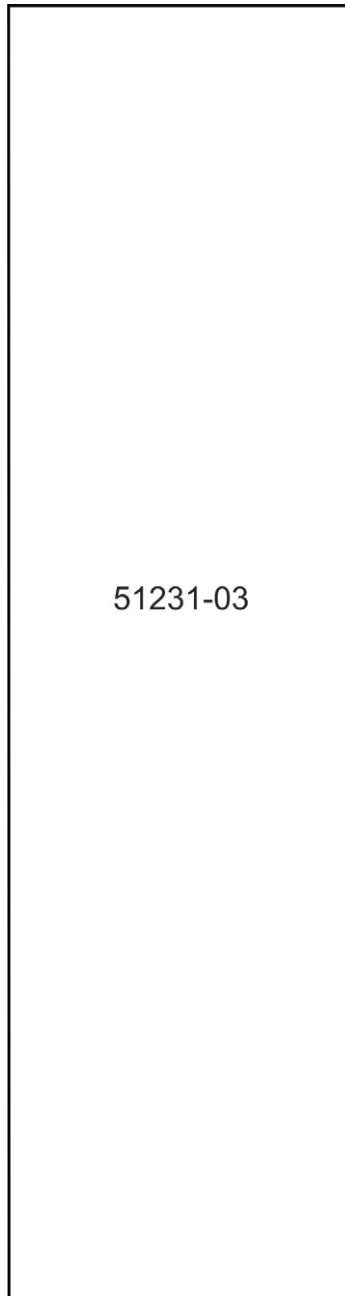
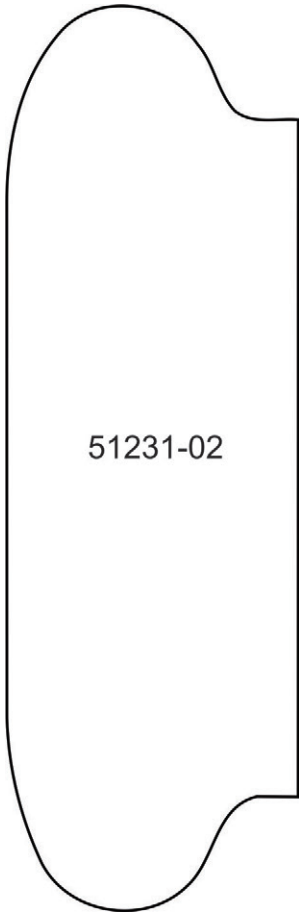
# PATTERNS



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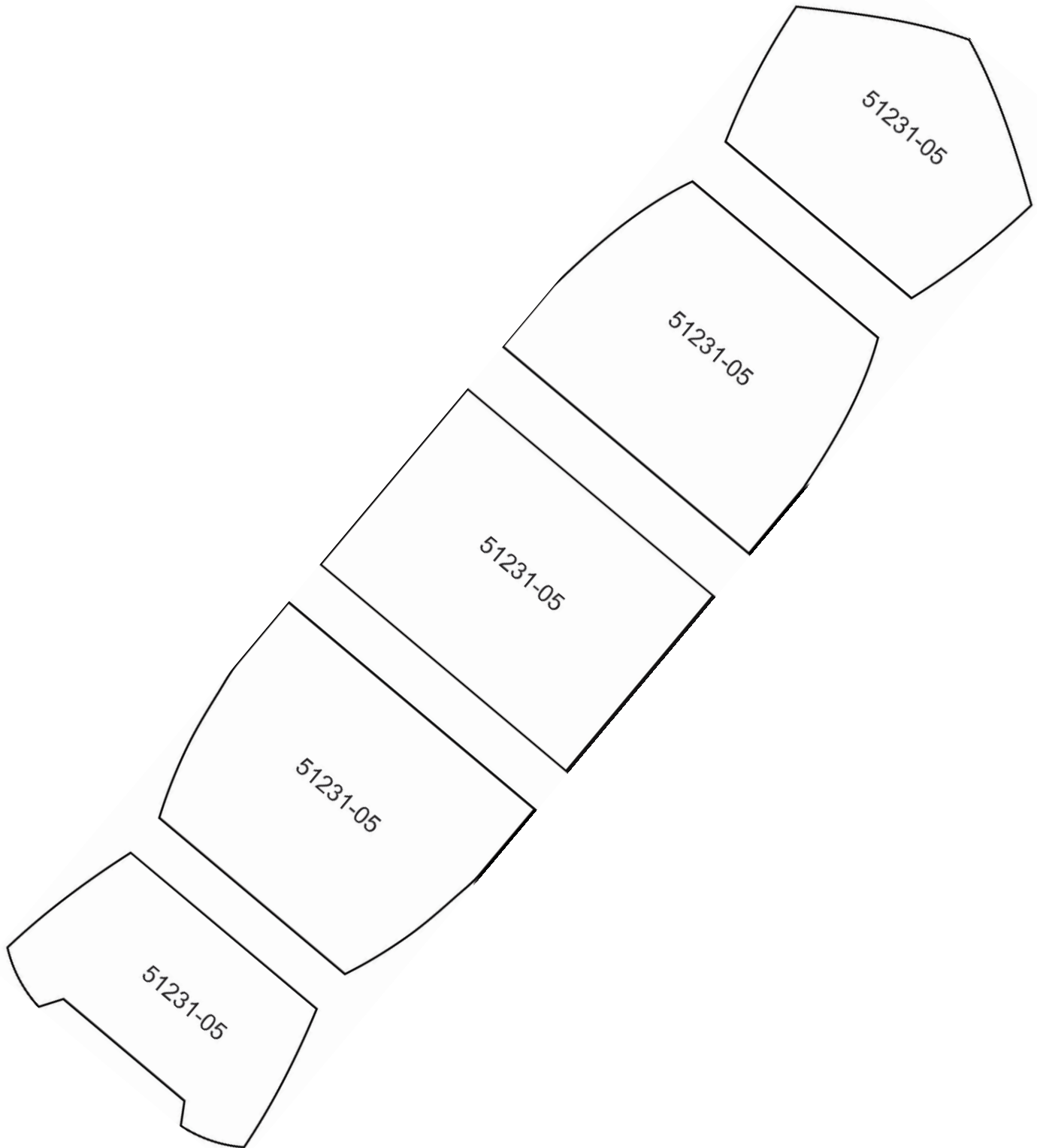


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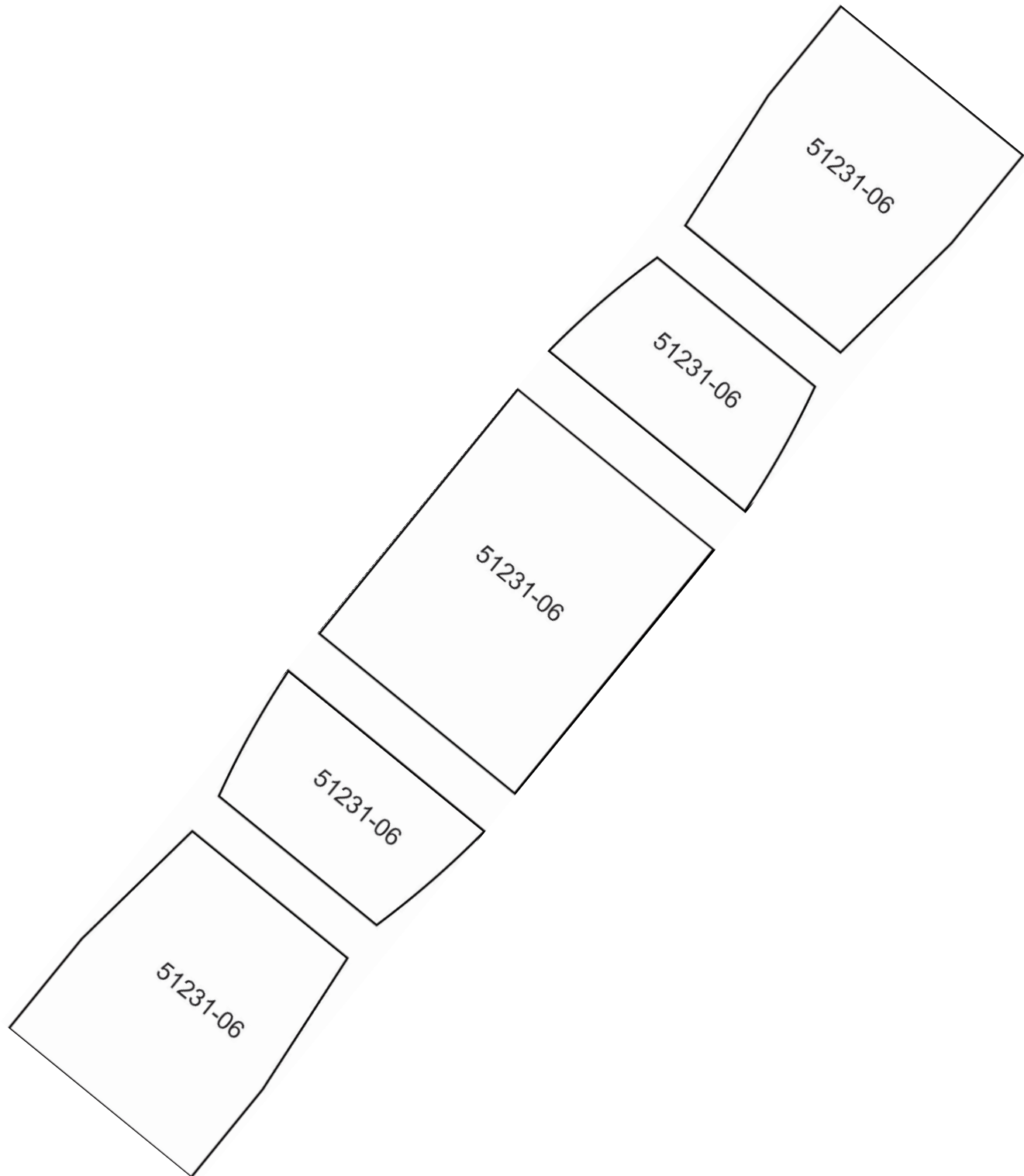




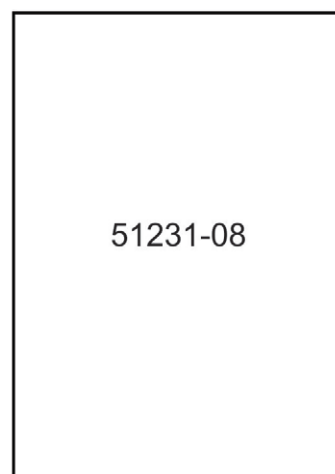
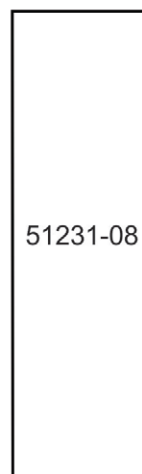
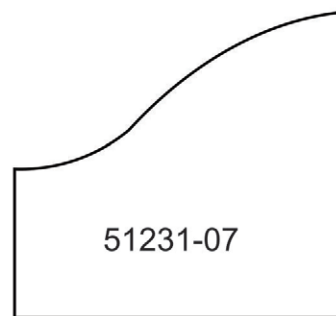
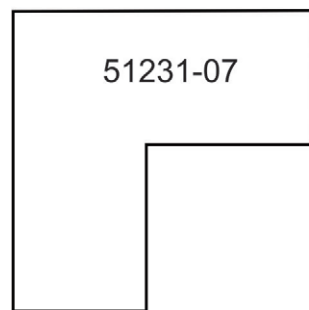
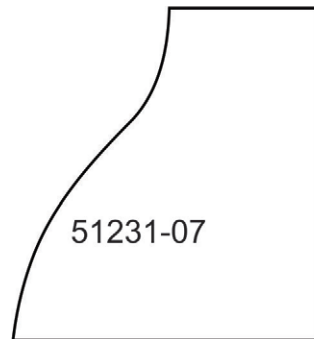
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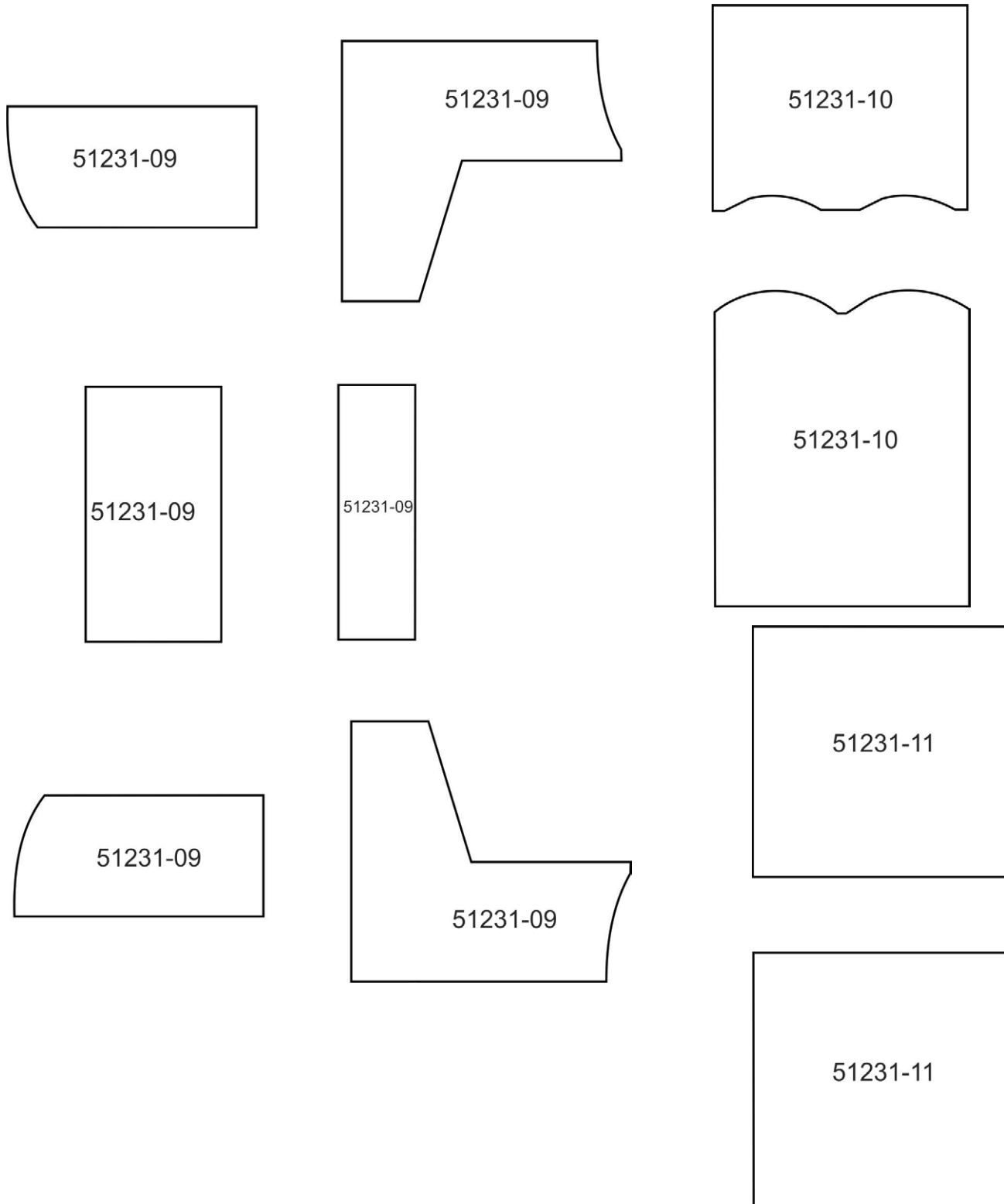
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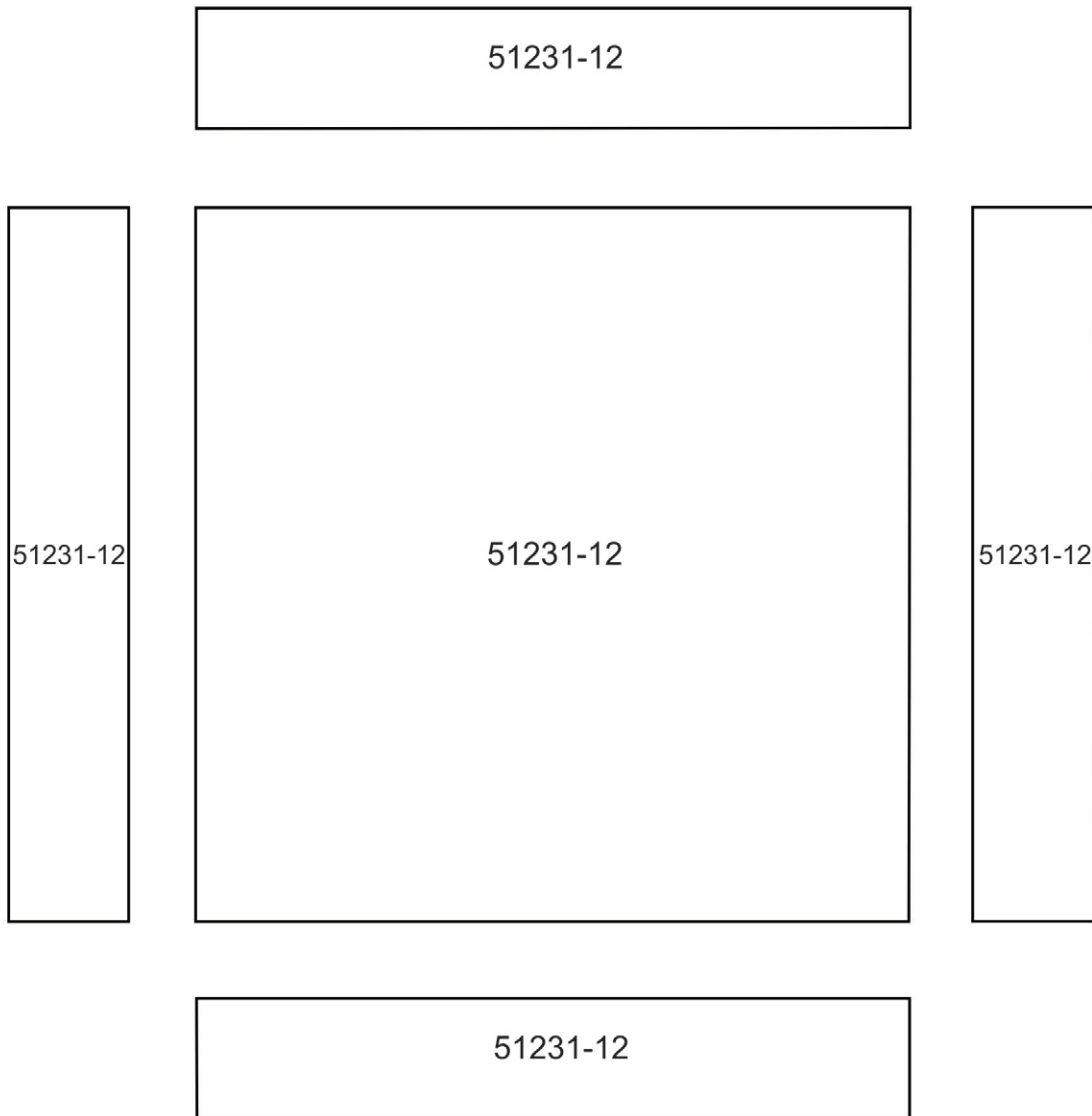
# MIRRORED PATTERNS



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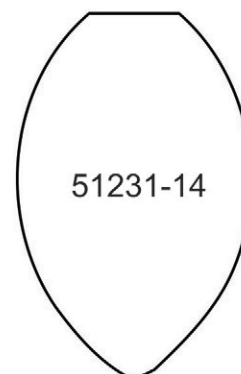
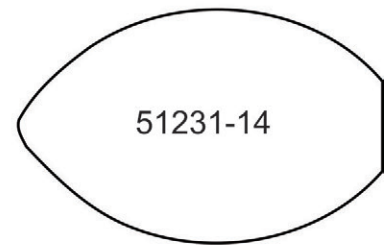
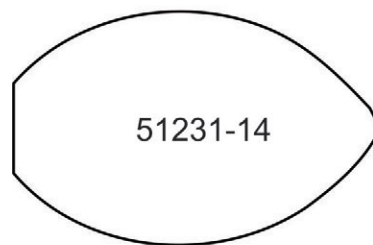
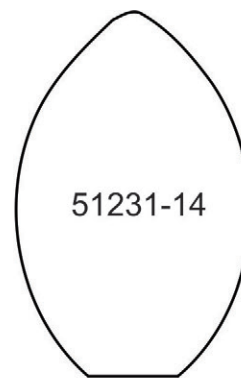
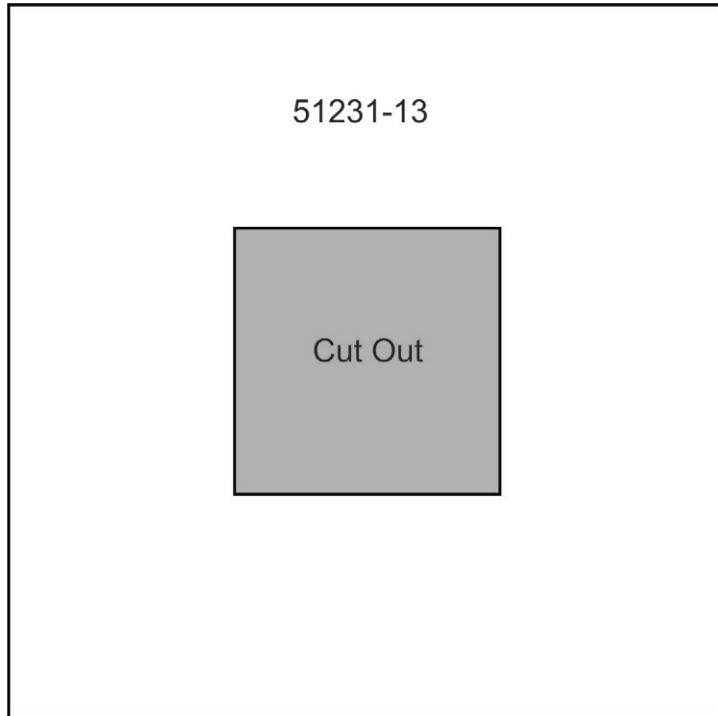


# MIRRORED PATTERNS





# MIRRORED PATTERNS



# TUFTED SATIN GUIDES



1. Lay embroidered design flat.
2. Refer to the Tufted Satin Guide on the following page to determine which satins are to be cut.
3. With a craft knife, lightly slice through the satins. You may need to repeat slicing the satins until you have achieved the desired look while being careful not to cut the fabric.

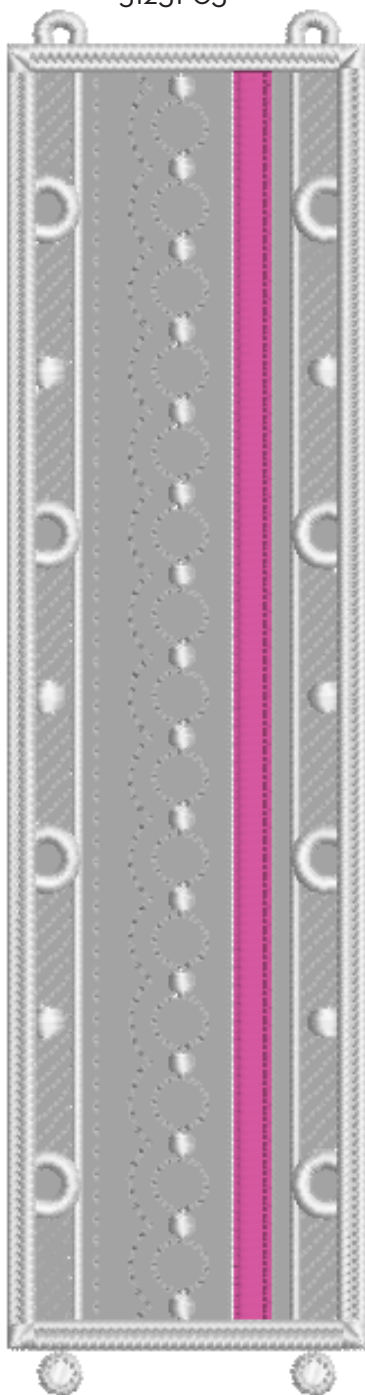


# TUFTED SATIN GUIDES

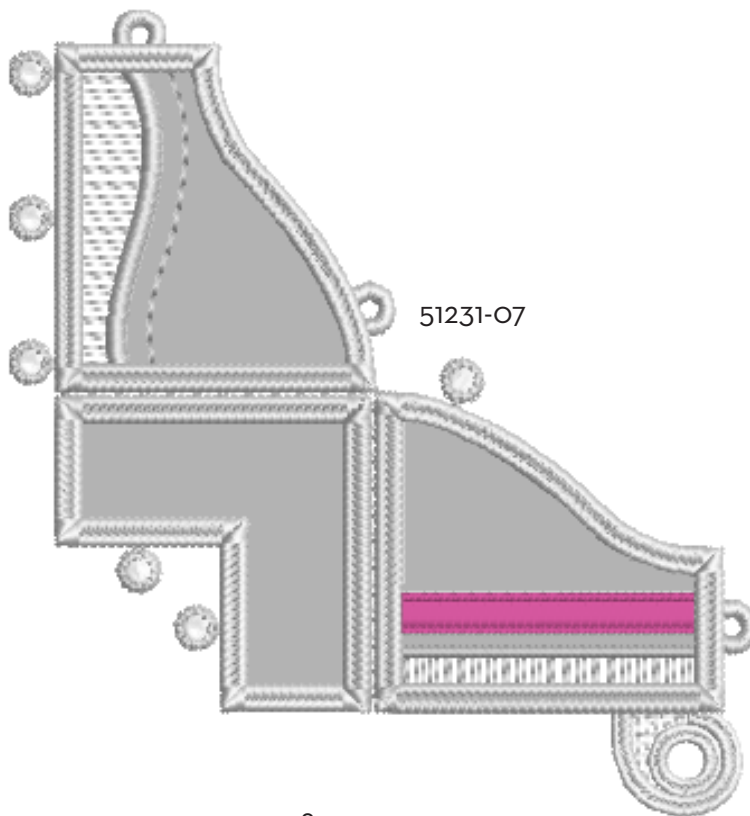


Solid pink areas denote tufted satin cut areas.

51231-03



51231-07



51231-08

