

#51264 26 DESIGNS



FREESTANDING

LIGHTED LETTERS

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MATERIALS



Isacord Thread Colors

0108 Cobblestone

0630 Buttercup

1840 Corsage

2550 Soft Pink

4740 Aquamarine

*Project instructions included after design list



Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

FABRIC REQUIRED



51264-01 A Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 15205 St.

1.	Fiber Form/Front & Back Black Fabric Placement	Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Red Fabric Placement Stitch	1840
5.	Cut Line and Tackdown	1840
6	Dink Cover Stitch	1840

FABRIC REQUIRED



51264-02 B Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 16903 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitcl	n0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Pink Fabric Placement Stitch	2550
5.	Cut Line and Tackdown	2550
6	Hot Pink Cover Stitch	2550



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FABRIC REQUIRED



51264-03 C Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 14910 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch0108
2.	Cut Line and Tackdown0108
3.	Gray Cover Stitch0108
4.	Blue Fabric Placement Stitch4740
5.	Cut Line and Tackdown4740
6.	Blue Cover Stitch

FABRIC REQUIRED



51264-04 D Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 15517 St.

1.	Fiber Form/Front & Back Black Fabric Placement	Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Yellow Fabric Placement Stitch	0630
5.	Cut Line and Tackdown	0630
6.	Yellow Cover Stitch	0630



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FABRIC REQUIRED



51264-05 E Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 15164 St.

1.	Fiber Form/Front & Back Black Fabric Placemen	nt Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Blue Fabric Placement Stitch	4740
5.	Cut Line and Tackdown	4740
6	Blue Cover Stitch	4740

FABRIC REQUIRED



51264-06 F Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 13979 St.

1.	Fiber Form/Front & Back Black Fabric Placement S	titch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
	Red Fabric Placement Stitch	
5.	Cut Line and Tackdown	1840
6.	Pink Cover Stitch	1840



16338 St.

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

FABRIC REQUIRED



51264-07 G Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm

1.	Fiber Form/Front & Back Black Fabric Placement	Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Yellow Fabric Placement Stitch	0630
5.	Cut Line and Tackdown	0630
6	Vellow Cover Stitch	0630

FABRIC REQUIRED



51264-08 H Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 15344 St.

1.	. Fiber Form/Front & Back Black Fabric Placeme	nt Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Pink Fabric Placement Stitch	2550
5.	Cut Line and Tackdown	2550
6	Hot Dink Cover Stitch	2550



Stitch Count:

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

Size Inches:

FABRIC REQUIRED



51264-09 | Square FSA

Size mm:

FABRIC REQUIRED



51264-10 J Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 13706 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Blue Fabric Placement Stitch	4740
5.	Cut Line and Tackdown	4740
6	Blue Cover Stitch	4740



Stitch Count:

12330 St.

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Size Inches:



51264-11 K Square FSA

Size mm:

FABRIC REQUIRED



51264-12 L Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm



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FABRIC REQUIRED



51264-13 M Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 17449 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	.0108
2.	Cut Line and Tackdown	.0108
3.	Gray Cover Stitch	.0108
4.	Pink Fabric Placement Stitch	.2550
5.	Cut Line and Tackdown	.2550
6	Hot Pink Cover Stitch	2550

FABRIC REQUIRED



51264-14 N Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 15951 St.

1.	Fiber Form/Front & Back Black Fabric Placeme	nt Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
	Yellow Fabric Placement Stitch	
5.	Cut Line and Tackdown	0630
6	Vollay Cayor Stitch	0470



14725 St.

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

FABRIC REQUIRED



51264-15 O Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Red Fabric Placement Stitch	1840
5.	Cut Line and Tackdown	1840
6	Dink Cover Stitch	1840

FABRIC REQUIRED



51264-16 P Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 14810 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Blue Fabric Placement Stitch	4740
5.	Cut Line and Tackdown	4740
6	Blue Cover Stitch	4740



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FABRIC REQUIRED



51264-17 Q Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 15783 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Red Fabric Placement Stitch	1840
5.	Cut Line and Tackdown	1840
6	Dink Cover Stitch	1840

FABRIC REQUIRED



51264-18 R Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 16295 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stit	.ch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Blue Fabric Placement Stitch	4740
5.	Cut Line and Tackdown	4740
6	Blue Cover Stitch	4740



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FABRIC REQUIRED



51264-19 S Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm 15490 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch	.0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	.0108
4.	Pink Fabric Placement Stitch	2550
5.	Cut Line and Tackdown	2550
6	Hot Pink Cover Stitch	2550

FABRIC REQUIRED



51264-20 T Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 12989 St.

1.	Fiber Form/Front & Back Black Fabric Placement Stitch0108
2.	Cut Line and Tackdown0108
3.	Gray Cover Stitch0108
	Yellow Fabric Placement Stitch0630
5.	Cut Line and Tackdown0630
6	Vollay Cayor Stitch



Stitch Count:

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Size Inches:

FABRIC REQUIRED



51264-21 U Square FSA

Size mm:

6.19 X 6.34 in. 157.3 X 161.0 mm 14887 St. 1. Fiber Form/Front & Back Black Fabric Placement Stitch.....0108

FABRIC REQUIRED



51264-22 V Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 13923 St.

1.	Fiber Form/Front & Back Black Fabric Placeme	ent Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Red Fabric Placement Stitch	1840
5.	Cut Line and Tackdown	1840
6.	Pink Cover Stitch	1840



16777 St.

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FABRIC REQUIRED



51264-23 W Square FSA

Size Inches: Size mm: Stitch Count: 6.19 X 6.34 in. 157.3 X 161.0 mm

1. Fiber Form/Front & Back Black Fabric Placement Stitch.....0108 2. Cut Line and Tackdown......0108 3. Gray Cover Stitch......0108 4. Yellow Fabric Placement Stitch0630 5. Cut Line and Tackdown......0630

FABRIC REQUIRED



51264-24 X Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 14435 St.

1.	Fiber Form/Front & Back Black Fabric Placeme	nt Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Blue Fabric Placement Stitch	4740
5.	Cut Line and Tackdown	4740
6	Blue Cover Stitch	4740



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FABRIC REQUIRED



51264-25 Y Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 12932 St.

- 1.	Fiber Form/ Front & back black F	abric Placement StitchOloo
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
4.	Yellow Fabric Placement Stitch	0630
5.	Cut Line and Tackdown	0630
6.	Yellow Cover Stitch	0630

FABRIC REQUIRED



51264-26 Z Square FSA

Size Inches: Size mm: Stitch Count:

6.19 X 6.34 in. 157.3 X 161.0 mm 14925 St.

1.	Fiber Form/Front & Back Black Fabric Placemen	t Stitch0108
2.	Cut Line and Tackdown	0108
3.	Gray Cover Stitch	0108
	Pink Fabric Placement Stitch	
5.	Cut Line and Tackdown	2550
6.	Hot Pink Cover Stitch	2550



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FABRIC REQUIRED



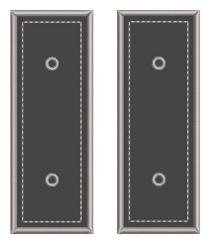


51264-27 Frame Parts 1 FSA

Size Inches: Size mm: Stitch Count: 6.52 X 5.71 in. 165.7 X 145.1 mm 10341 St. 1. Fiber Form/Front & Back Gray Fabric Placement Stitch......0108 2. Cut Line and Tackdown......0108

3. Gray Cover Stitch......0108

FABRIC REQUIRED



51264-28 Frame Parts 2 FSA

Size Inches: Size mm: Stitch Count:

5.71 X 4.81 in. 145.1 X 122.2 mm 8467 St. 1. Fiber Form/Front & Back Gray Fabric Placement Stitch......0108

- 2. Cut Line and Tackdown......0108
- 3. Gray Cover Stitch......0108

MATERIALS



Stabilizer

- OESD AquaMesh
- OESD BadgeMaster
- OESD Fusible Woven
- OESD Fiber Form
- Applique Fuse and Fix

Notions & Tools

- · Pixie Lights
- 505 Temporary Spray Adhesive
- OESD Alligator Clamps
- OESD Button Clips
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Punch Tool
- OESD Perfect Embroidery Press Cloth
- Craft knife
- Organ Needle Embroidery Sharp 75/11

Isacord Thread Colors

- As per thread chart
- Match bobbin thread to top thread

MATERIALS



Fabric/Textiles

	Black Fabric (background fabric)	Gray Fabric (Frame)	Letter Applique (Yellow, Blue, Red, Pink)
Cut Size	(2) 7" × 7"	51264-27 - (2) 7" x 8" 51264-28 - (2) 7" x 6"	(1) 6" x 6"
Fiber Form	(1) 7" x 7"	51264-27 - (1) 7" x 8" 51264-28 - (1) 7" x 6"	

Note: Fabric sizes are estimates and may result in overage.

Stitch Outs

Each Letter will consist of three files. Two frame files and one letter file.

- Requires 1 51264-01 through 51264-26
- Requires 1 51264-27
- Requires 1 51264-28

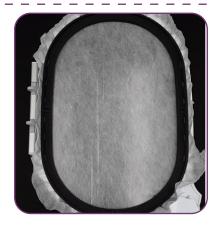


Note

- The applique instructions included in the design pack are general instructions for the collection. For demonstration purposes, a sample design that best represents the entire collection is shown. Example design is 51264-01. Fabric and thread requirements will vary by design, but the general technique will be the same.
- All designs are stitched with matching thread in the top and bobbin.
- · Note: Some thread colors in instructions have been changed or digitally enhanced for better visibility.

Step 1

- The project includes freestanding applique designs.
- All applique designs are stitched the same as shown in the instructions.
- Hoop one layer of AquaMesh and one layer of BadgeMaster for all designs.



Step 2

 Prep the wrong side of the background and letter applique fabrics with one layer of Fusible Woven.





Step 3

- Cut the prepared applique fabrics¼" ½" larger than the templates located at the end of the instructions.
- Print the mirrored version of the templates (100% or 1:1 ratio) onto the paper side of Applique Fuse and Fix. Roughly cut approximately ¼" ½" outside the printed applique templates.



Step 4

• Fuse the template to the back of the Fiber Form paper side up. Hold the iron on the template for 10-15 seconds for a secure fuse.



Step 5

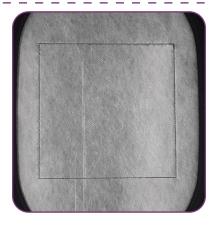
• Cut the Fiber Form out on the outer edge of the black outline and set aside.





Step 6

- · Load selected design into the machine.
- Design in the example is 51264-01.
- Thread the machine per the thread chart.
- Stitch Machine Step 1, Fiber Form/Front and Back Black Fabric Placement Stitch.



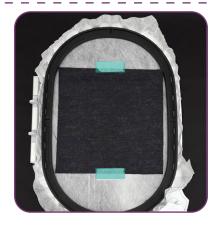
- · Remove the hoop from the machine, but NOT the project from the hoop. Lay the hoop on a flat surface.
- Remove the paper from the back of the Fiber Form to expose the sticky surface.
- Position it in the placement stitch, matching the cut edges with the stitching.
- Finger press to secure.





Step 8

- Cover the front placement line and Fiber Form completely with one of the prepared background fabrics.
- Tape in place to secure.

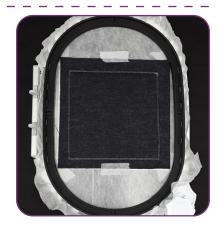


Step 9

- Turn the hoop over and place the other black background fabric right side up covering the placement stitch.
- Carefully tape to secure. Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.



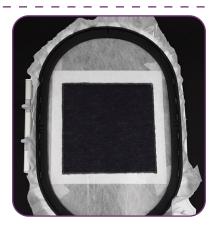
- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.





Step 11

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the tackdown stitching as possible. If the outermost stitches are cut, the inner stitches will still hold the applique in place.
- Tip: If the AquaMesh is cut or a hole is created while trimming the fabric, simply use OESD Expert Embroidery Tape WashAway or AquaMesh Plus as a patch.

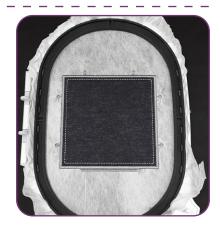


Step 12

- Turn the hoop over.
- Trim the excess fabric as close to the tackdown stitching as possible.
 If the outermost stitches are cut, the inner stitches will still hold the applique in place.



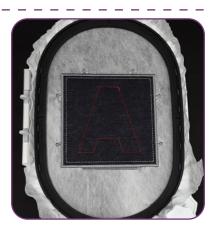
- Return the hoop to the machine.
- Stitch Machine Step 3, Gray Cover Stitch.





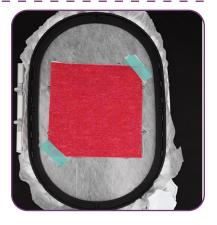
Step 14

• Stitch Machine Step 4, Red Fabric Placement Stitch.



Step 15

- Remove the hoop from the machine, but NOT the project from the hoop.
- Cover the placement line completely with the prepared letter applique fabric.
- Tape in place to secure.



- Return the hoop to the machine.
- Stitch Machine Step 5, Cut Line and Tackdown.





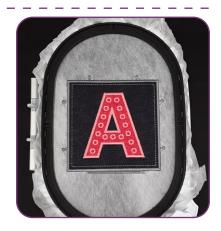
Step 17

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the tackdown stitching as possible.
 If the outermost stitches are cut, the inner stitches will still hold the applique in place.



Step 18

- Return the hoop to the machine.
- Stitch Machine Step 6, Pink Cover Stitch.



Step 19

• When the design is complete, remove the project from the hoop and trim the stabilizer 1/4"- 1/2" outside the design.





Step 1

- Rinse each piece in warm running water until the design is only slightly sticky.
- Lay face down on a non-stick surface to dry. Parchment paper or a cooling rack work well. This prevents the piece from curling.



Step 2

· Press each piece, right side down, on a Perfect Embroidery Press Cloth.



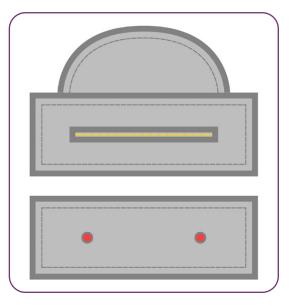
Step 3

Before assembly, use a utility knife to cut through all the layers of the tab entry, on page 27. Take care to
not cut the satin stitching. See cutting tool guide following the instructions for punch tool and craft knife
guidelines.



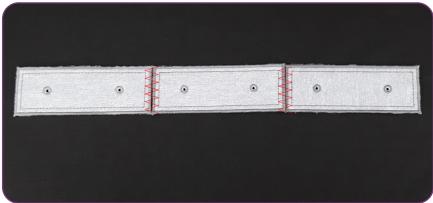
Step 4

Using OESD Punch Tool and 3mm attachment, punch holes in the eyelets indicated in the photo.



- Line up the 3 frame side pieces 51264-28 and 51264-27 (only the frame piece) to connect.
- Load the sewing machine with matching thread in the top and bobbin. An open toe or edge stitch foot is helpful.
- Stitch together using a multi-step zigzag stitch 3.6mm width 1.50 length (also known as a serpentine stitch). Back stitch at the beginning and end to secure. Trim thread tails.

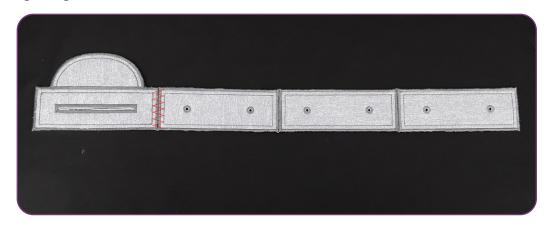






Step 6

- Line up the frame base and side pieces to connect 51264-27.
- Stitch together using a multi-step zigzag stitch 3.6mm width 1.50 length (also known as a serpentine stitch). Back stitch at the beginning and end to secure. Trim thread tails.



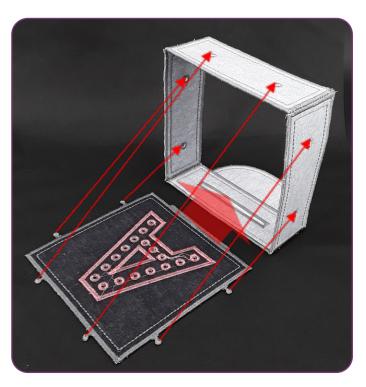
- Fold the frame side over to connect to the other side of the frame base.
- Stitch together using a multi-step zigzag stitch 3.6mm width 1.50 length (also known as a serpentine stitch).
 Back stitch at the beginning and end to secure. Trim thread tails.





Step 8

- Match the eyelets of the frame to the buttonettes on the letter. Pull each buttonette through the corresponding eyelet, using button clips to temporarily hold them in place, as needed.
- Insert the tab into the corresponding slot.



- · Add pixie lights to the designated holes to create a glow.
- Note: Not all letters will use every available pixie light.



PUNCH TOOL GUIDES A



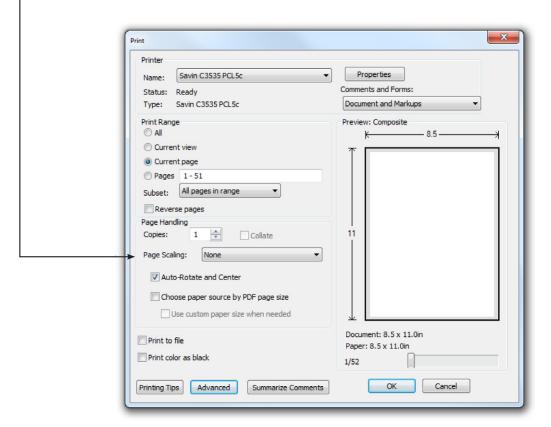
51264-27 51264-28





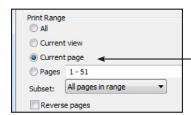
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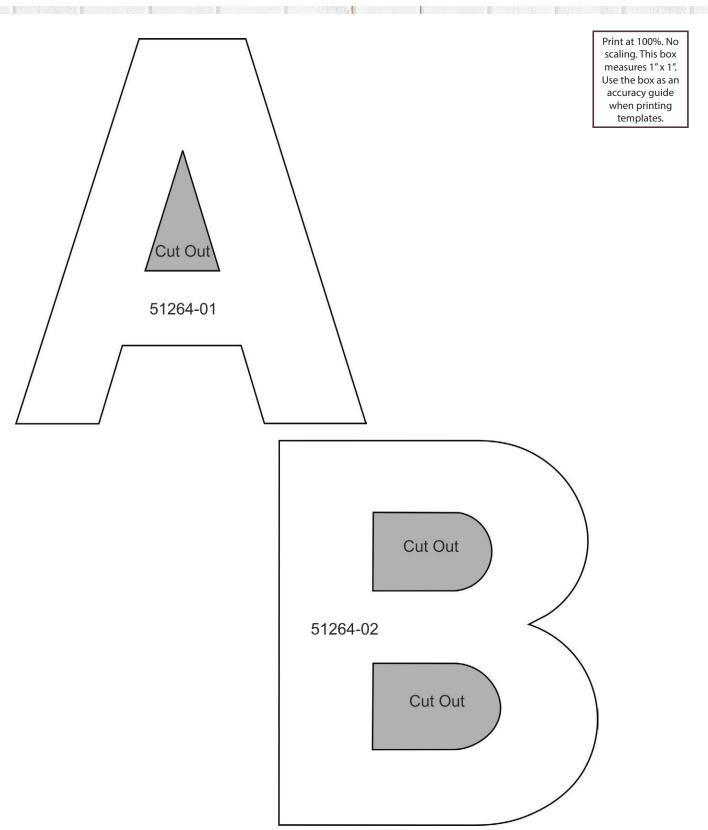


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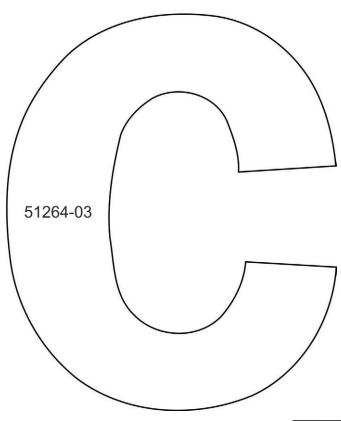
Only print the desired image by navigating to the image's page, go to File > Print and select "Current page" in the print dialog box. Repeat for each desired image.



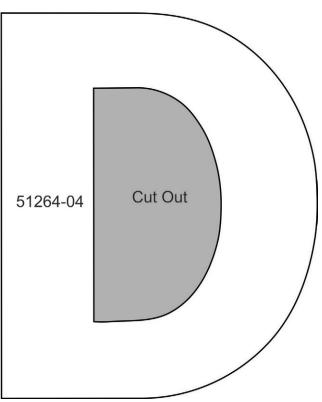








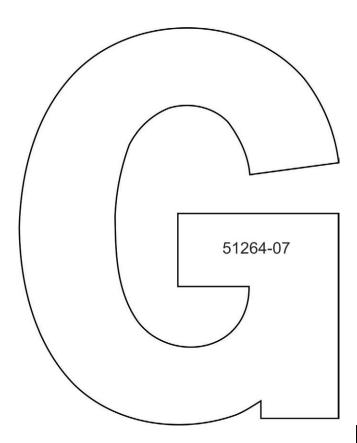
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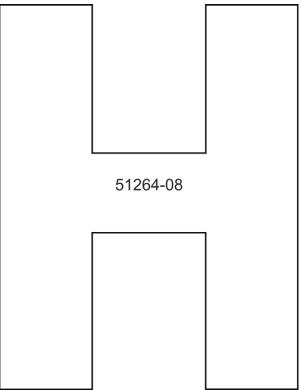


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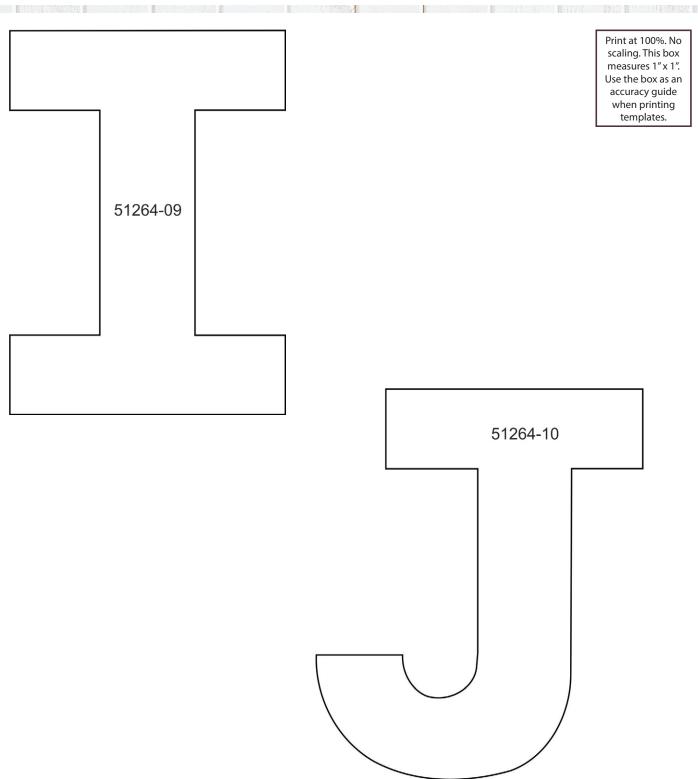




Print at 100%. No scaling. This box measures 1" x 1". Use the box as an accuracy guide when printing templates.

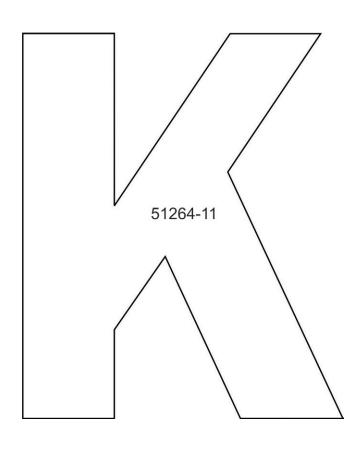






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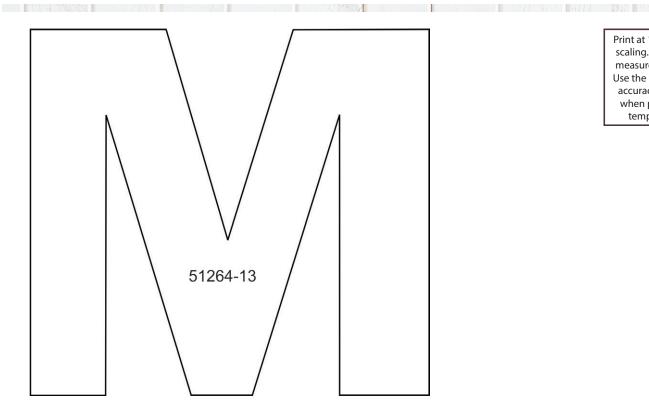


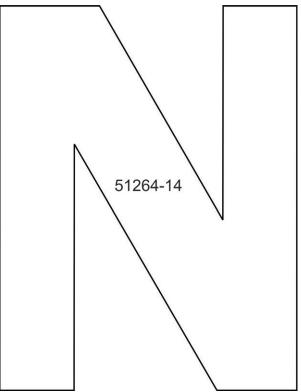


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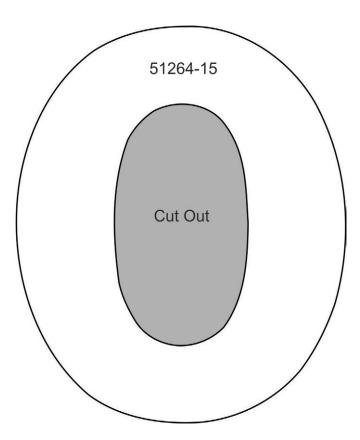
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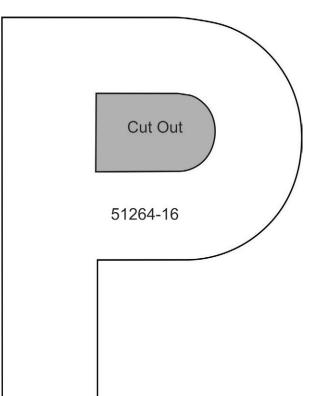




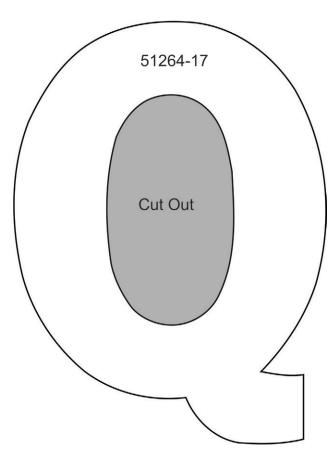


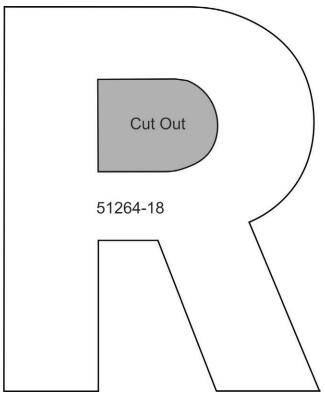




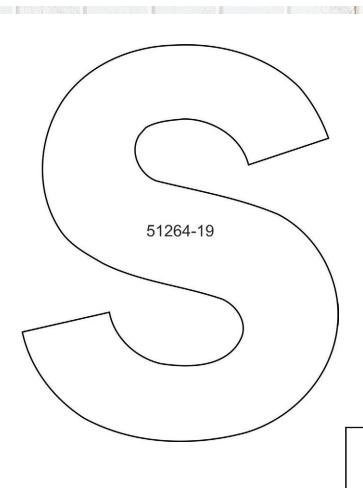








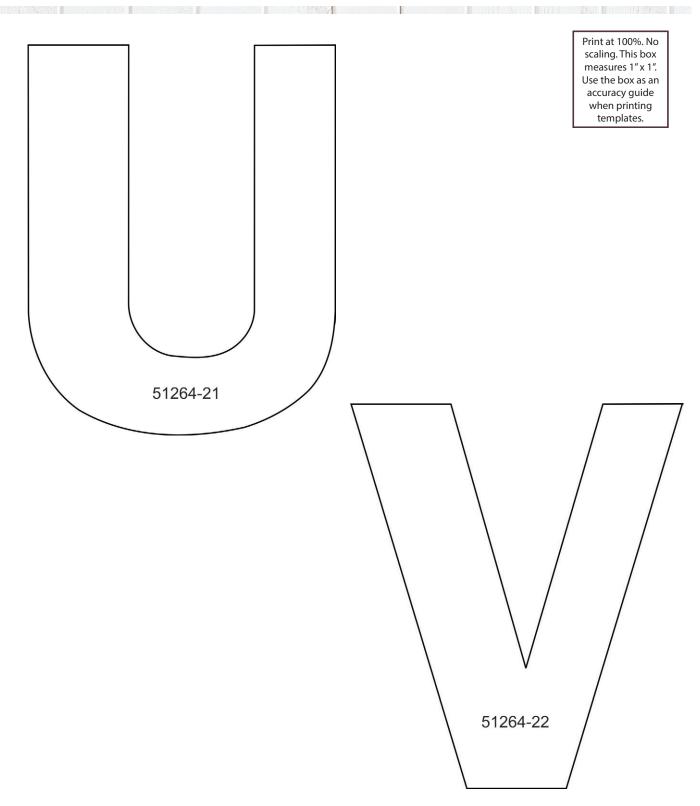




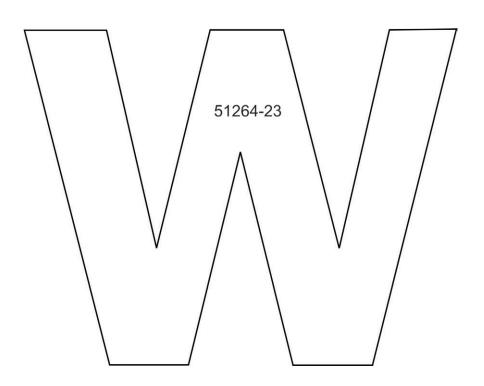
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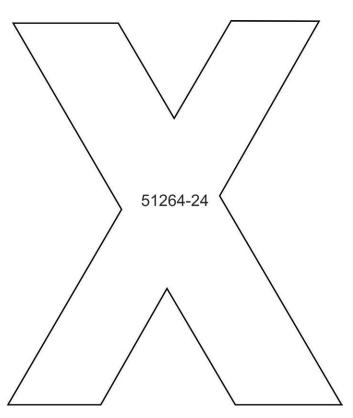
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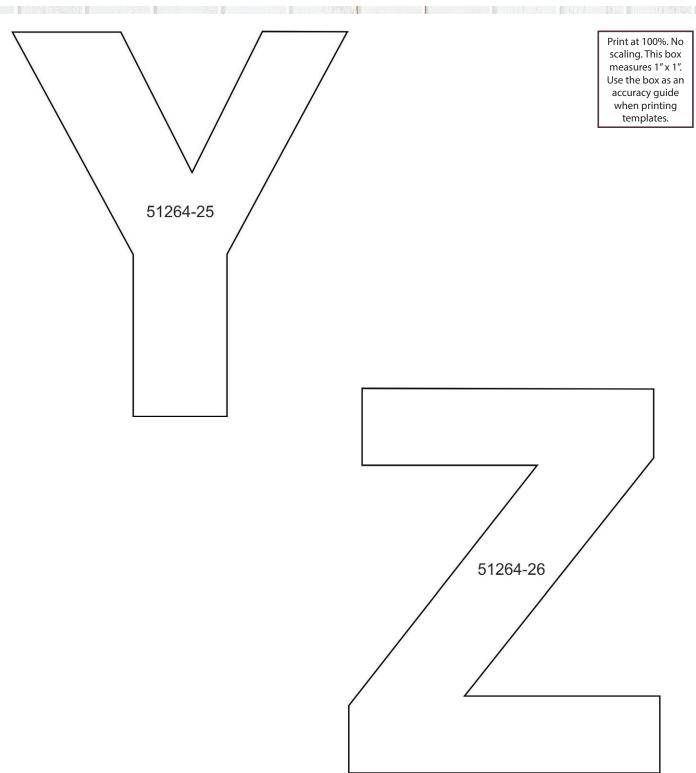














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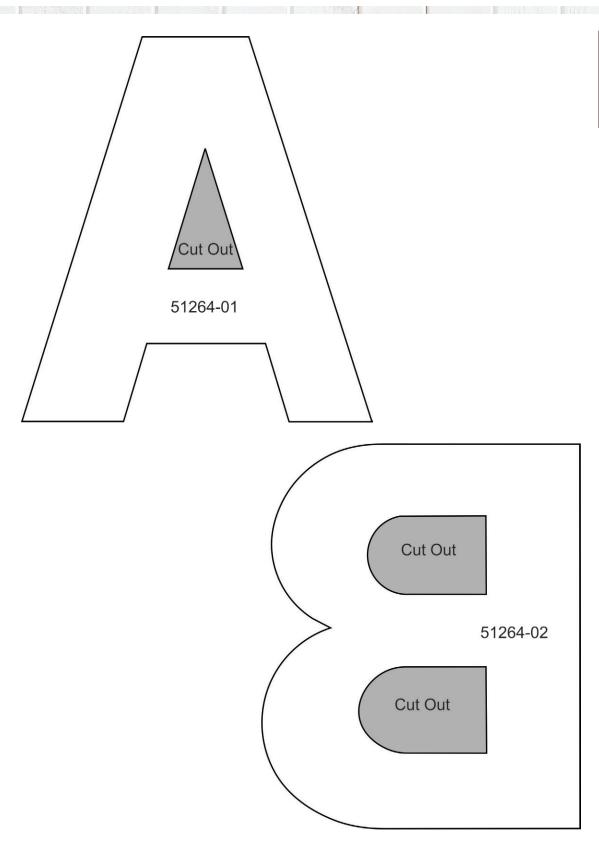
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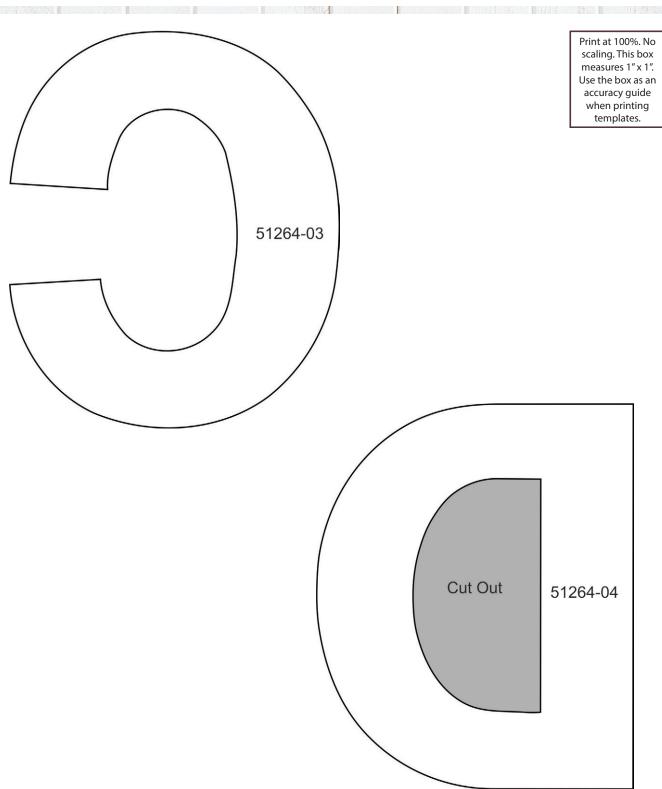


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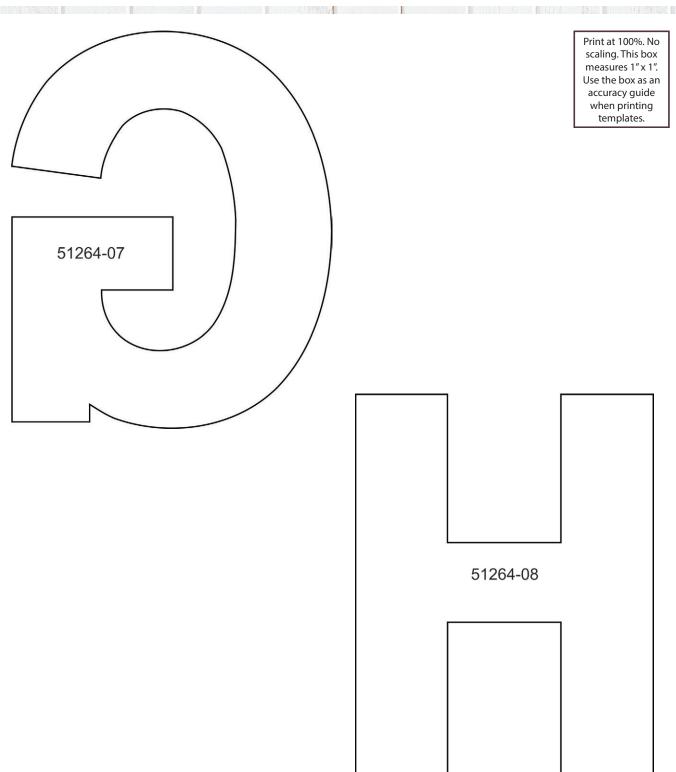




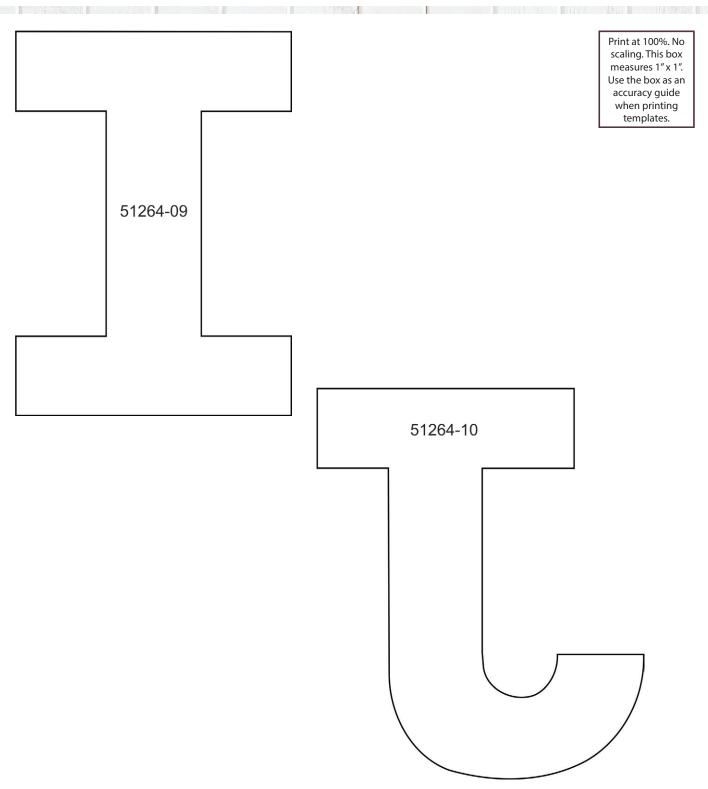


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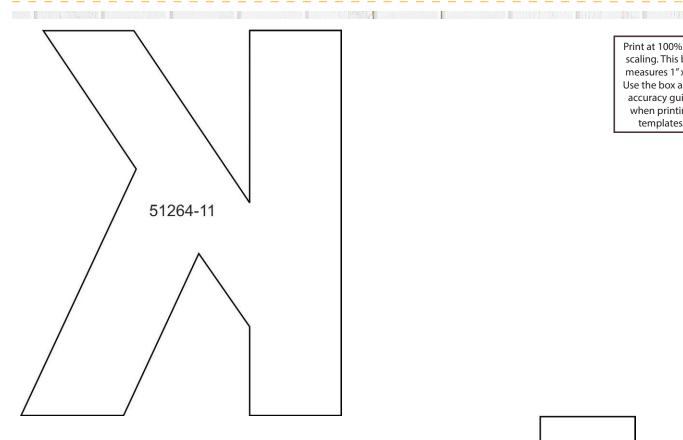








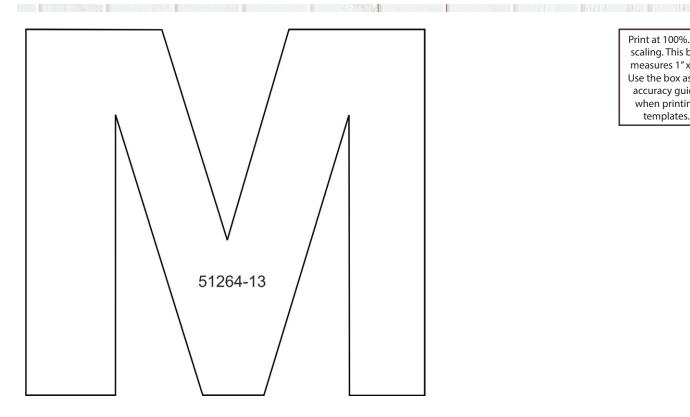


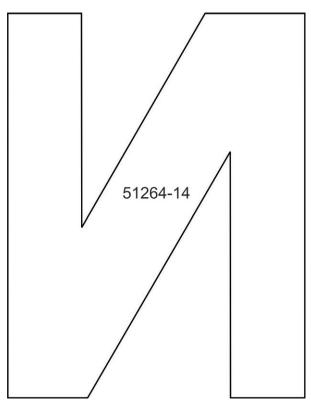


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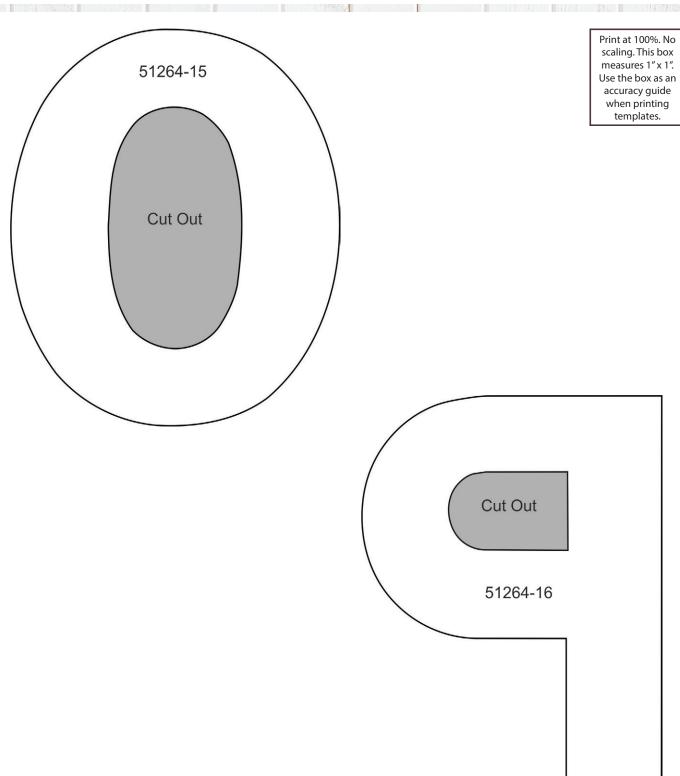
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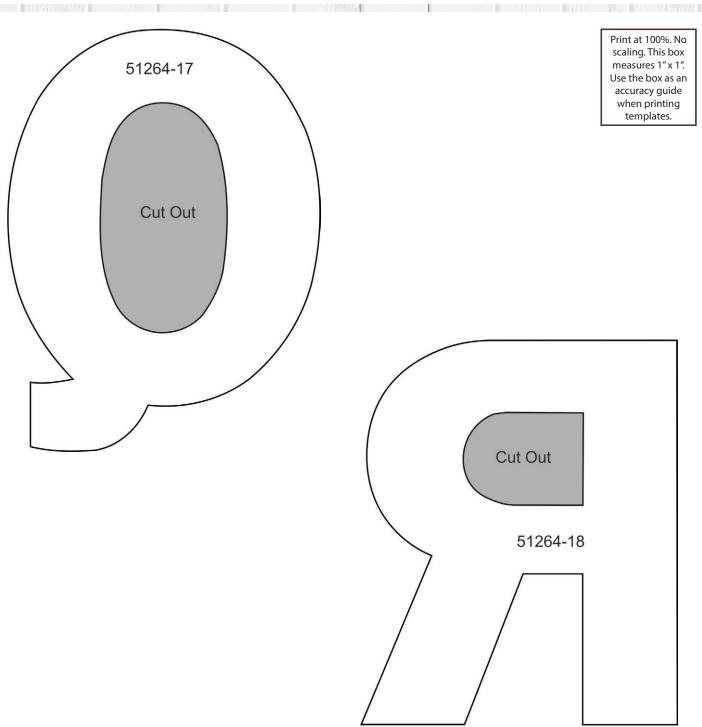




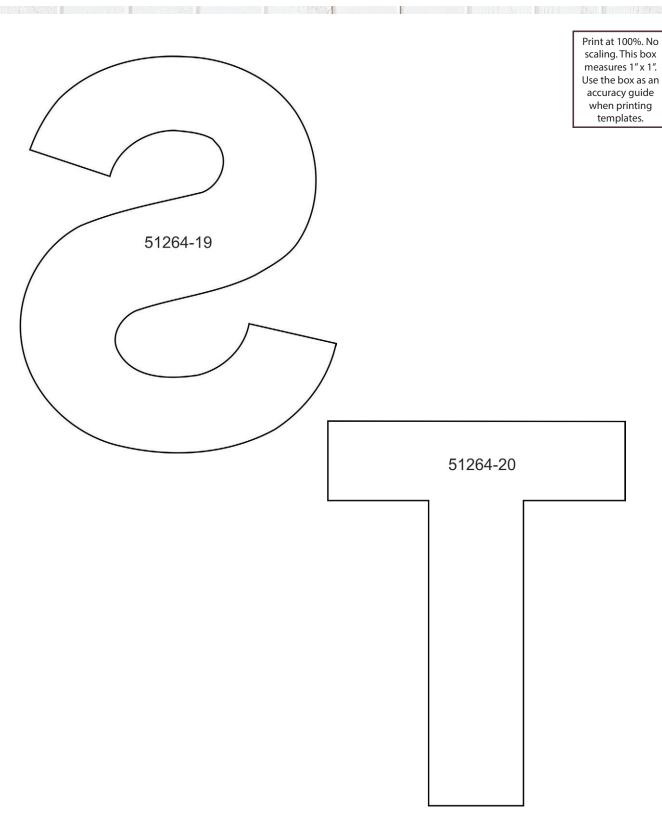




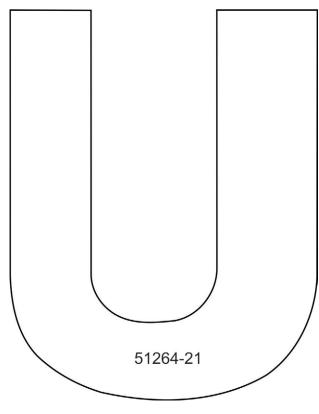


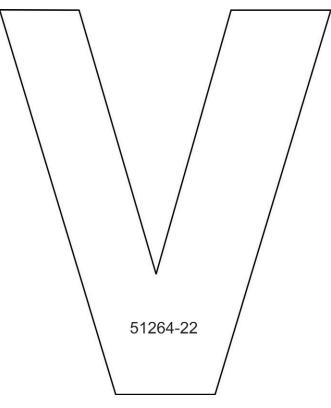




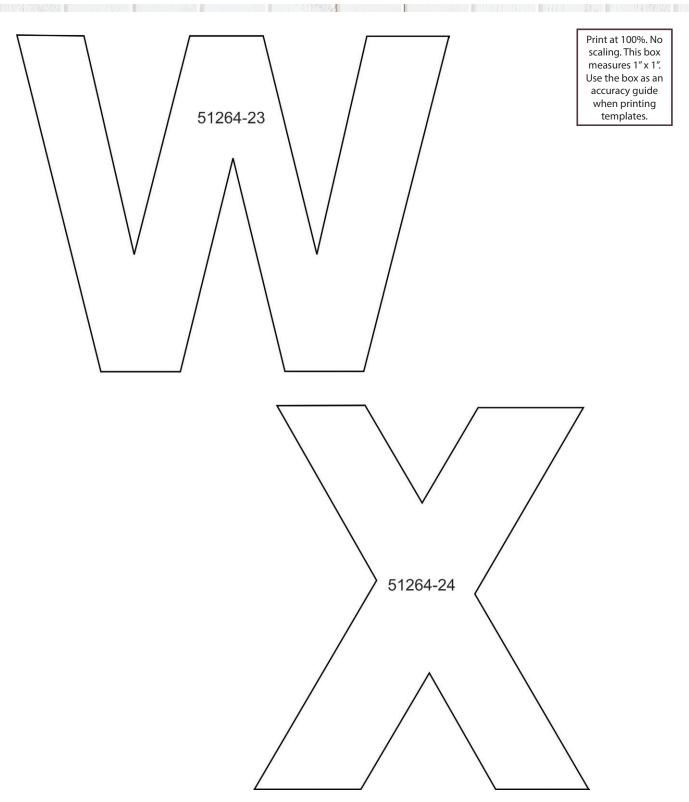




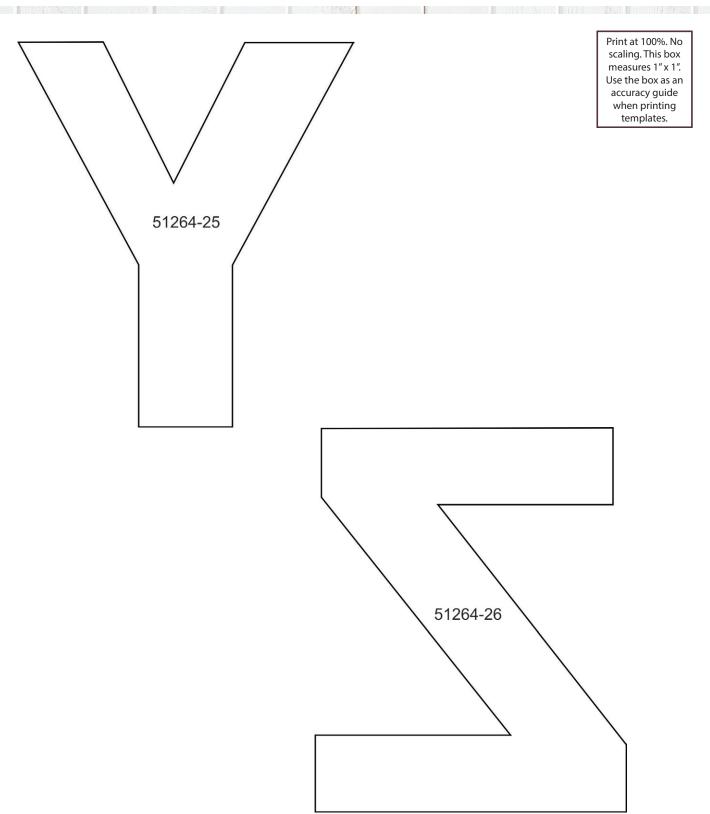






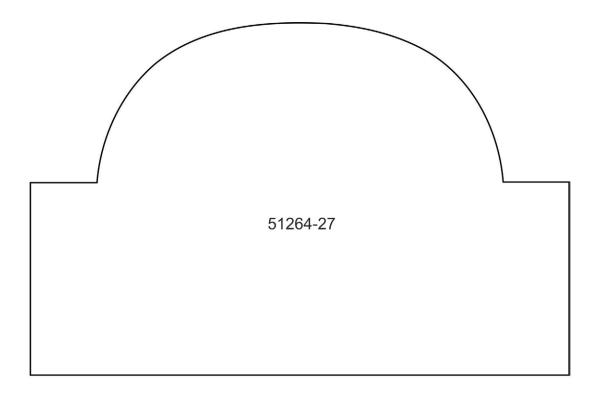








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