

#51269 1 Design



BOBBIN THE ELF

MATERIALS



Isacord Thread Colors

0010 Silky White

0108 Cobblestone

0622 Star Gold

0922 Ashley Gold

1060 Shrimp Pink

1805 Strawberry

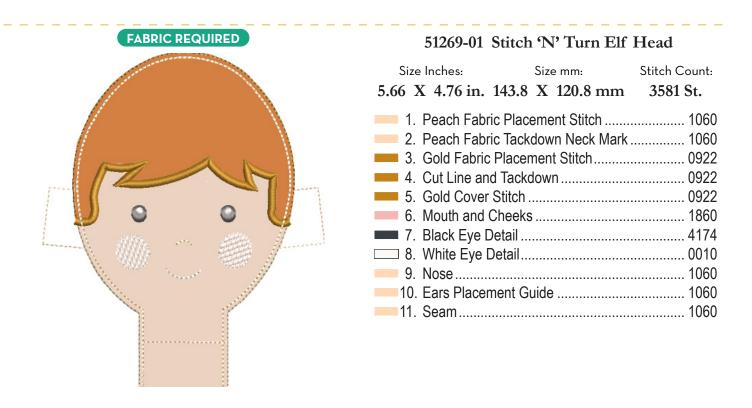
1860 Shell

4174 Charcoal

5400 Scrub Green

5440 Mint

*Project instructions included after design list





Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

FABRIC REQUIRED

51269-02 Elf Body

Size Inches:	Size mm:		Stitch Count:
6.15 X 4.88 in.	156.3 X	124.0 mm	3711 St.
1. Limbs Place	ement Guid	le	1805
2. Limbs Tacko	lown / Fron	t Felt Placeme	nt Stitch 1805
3. Front Felt Tale	ackdown		1805
4. Light Green	Button Sh	ading	5440
5. Dark Green	Button Sh	ading	5400
6. White Butto	n Shading.	-	0010
7. Back Felt Ta	ackdown a	nd Neck Oper	ing 1805

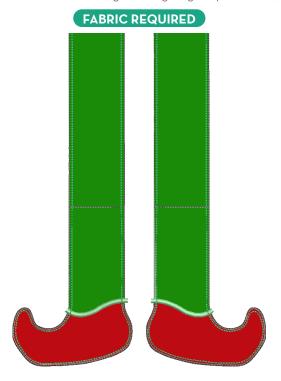
FABRIC REQUIRED

51269-03 Stitcn 'N' Turn Elf Arms

Size Inches:	Size mm:	Stitch Count:
9.66 X 4.51 in.	245.5 X 114.5 mm	4146 St.
1. Green Fabri	c Placement Stitch	5400
2. Tackdown a	nd Elbow Marks	5400
3. Red Fabric	Placement Stitch	5400
4. Cut Line and	d Tackdown	5400
5. Light Green	Cover Stitch	5440
6. Seam		5400



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51269-04 Stitch 'N" Turn Elf Legs

Size Inches:	Size mm:	Stitch Count:
10.19 X 7.70 in. 2	258.7 X 195.6 mm	5198 St.
1. Green Fabric	c Placement Stitch	5400
2. Tackdown ar	5400	
3. Red Fabric F	Placement Stitch	5400
4. Cut Line and	I Tackdown	5400
5. Light Green	Cover Stitch	5440
6. Seam		5400

FABRIC REQUIRED



51269-05 Elf Hat FSA

Size Inches:	Size mm:	Stitch Count:
3.99 X 3.89 in.	101.4 X 98.9 mm	9596 St.
1. Front Felt P	lacement Stitch	5440
2. Front Felt Ta	ackdown	5440
3. Light Green	Detail	5440
4. White Detail		0010
5. Red Detail		1805
6. Back Felt Ta	ckdown	5400



Stitch Count:

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Size Inches:

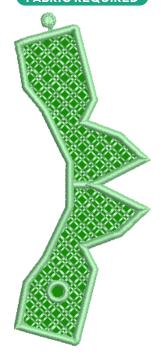
FABRIC REQUIRED

51269-06 Elf Ears FSA

Size mm:

	1.82 X 3.17 in.	46.2 X 80.5 mm	2352 St.
	2. Cut Line an	Placement Stitch d Tackdownh	1060

FABRIC REQUIRED



51269-07 Elf Collar FSA

	Size Inches:	Size mm:	Stitch Count:	
	5.04 X 2.06 in.	128.1 X 52.3 mm	6012 St.	
1. Green Felt Placement Stitch			5440	
2. Cut Line and Tackdown		5440		
3 Cover Stitch and Detail		5440		



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FABRIC REQUIRED



51269-08 Elf Belt FSA

Size Inches:	Size mm:	Stitch Count:
9.22 X 1.42 in.	234.2 X 36.1 mm	6679 St.
1. Black Vinyl	Placement Stitch	0622
2. Cut Line and	d Tackdown	0622
3. Gold Cover	Stitch	0622
4. White Detail	l	0010
5. Gray Cover	Stitch	0108

MATERIALS



Stabilizers

- OESD AquaMesh WashAway
- OESD Light Weight TearAway
- OESD BadgeMaster WashAway
- OESD Heat2Go Topping (optional)

Fabrics/Textiles

- Ears: (1) Peach felt 2.5" x 4"
- Belt: (1) Luxe Sparkle Vinyl Black 2.5" x 10"
- Hat: (2) Green felt 5" x 5"
- Collar: (1) Green felt 3" x 6"
- Body: (2) Red felt 6" x 8"
- Legs: (2) Green quilter's cotton 9" x 12"
 - (1) Red quilter's cotton 3" x 9"

- Arms: (2) Green quilter's cotton 6" x 12"
 (1) Red quilter's cotton 4" x 6"
- Head/Face: (1) Peach (skin tone) quilter's cotton 5" x 7"
- Hair: (1) Gold quilter's cotton 4" x 5"
- Hair/Back of Head: (1) Gold quilter's cotton 5" x 7"

Notion & Tools

- Polyester fiberfill
- · Crushed walnut shells
- 8" x 12" embroidery hoop
- OESD Alligator Clamps
- OESD Expert Point and Press Tool
- OESD Perfect Embroidery Press Cloth
- OESD Expert Embroidery Tape TearAway

Isacord Thread Colors

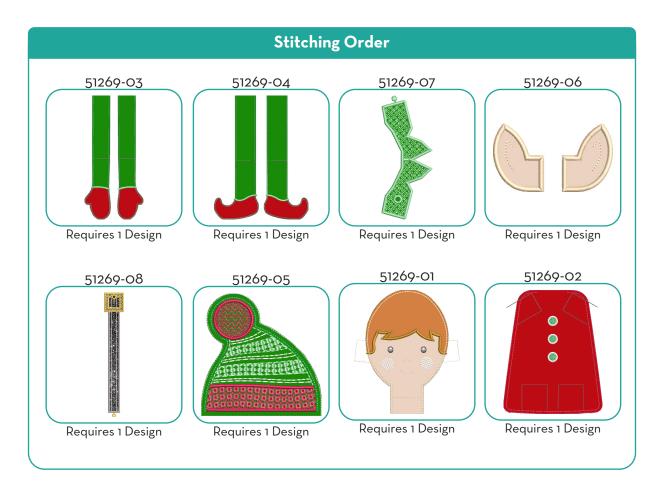
- Per thread chart
- Match bobbin thread to top thread.

SUMMARY





Completed Size: 18" tall

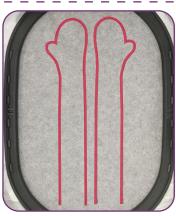




Step 1

- Note: Some thread colors in instructions have been changed or digitally enhanced for better visibility.
- Note: Follow thread chart for color changes.
- Hoop one layer of Light Weight TearAway.
- Stitch Machine Step 1, Green Fabric Placement Stitch.





Step 2

- With the fabric right side up, place one piece of green fabric over the placement area, covering entirely.
- Tape in place.
- Stitch Machine Step 2, Tackdown and Elbow Marks





Step 3

• Stitch Machine Step 3, Red Fabric Placement Stitch.





Step 4

- With the fabric right side up, place one piece of red fabric over the placement area, covering entirely.
- Tape in place to secure.
- Stitch Machine Step 4, Cut Line and Tackdown.





Step 5

- · Remove the hoop from the machine, but NOT the project from the hoop.
- Place hoop on a flat surface.
- Trim the excess red fabric as close to the cut line stitching as possible.
- Note: If the outermost row of stitching is accidentally cut, the inner stitches will still hold the applique in place.
- Return the hoop to the machine.



Step 6

• Stitch Machine Step 5, Light Green Cover Stitch.





Step 7

- With the fabric right side down, place one piece of green fabric over the placement area, covering entirely.
- Tape in place to secure.



Step 8

• Stitch Machine Step 6, Seam.



- Remove the hoop from the machine and the project from the hoop.
- Tear away the excess stabilizer.
- Trim approximately 1/4"-1/8" from the seam stitch.







Step 10

 Use the Expert Point and Press Tool to turn the arms right side out.





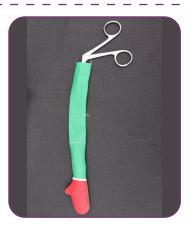
Step 11

• Press on a Perfect Embroidery Press Cloth.



Step 12

• Use Alligator Clamps to stuff small amounts of stuffing into lower half of the arms. Do not overfill.





Step 13

· Straight stitch across the elbow line to segment the arms.



- Stuff the upper half and set aside.
- Repeat these general instructions for the legs, following the thread chart.
- Tip: Do not over fill the upper arms and legs. The first inch or so needs to be flat to stitch into the body.





EMBROIDERY & EARS



Step 15

- Hoop 1 layer of AquaMesh and 1 layer of BadgeMaster.
- Match bobbin thread to the upper thread.
- Stitch Machine Step 1, Green Felt Placement Stitch.



Step 16

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place one piece of green felt over the placement stitch, covering entirely.
- Tape in place to secure.
- Return the hoop to the machine.



Step 17

• Stitch Machine Step 2, Cut Line and Tackdown.



EMBROIDERY & EARS



Step 18

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Trim the excess fabric as close to the cut line stitching as possible.
- Return the hoop to the machine.



Step 19

- Stitch Machine Step 3, Cover Stitch and Detail.
- Tip: Cover the design with Heat2Go for a better-quality cover stitch. Tape in
- place to secure.



- · Remove the hoop from the machine and the project from the hoop.
- Trim the stabilizer approximately 1/4" from the project.



EMBROIDERY & EARS



- Rinse in warm running water. Rinse until the project is slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well to prevent curling. Dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.
- Use the Perfect Punch Tool with the 3 mm tip, to cut a hole in the eyelet, following the Punch Guide.
- For the ears, repeat these general instructions, following the thread chart.
- Set aside.







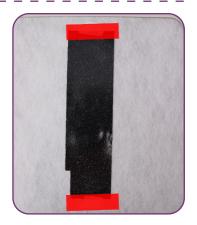
Step 22

- · Match bobbin to the top thread.
- · Hoop two layers of AquaMesh.
- Stitch Machine Step 1, Black Vinyl Placement Stitch.



Step 23

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place one piece of black vinyl over the placement stitch, covering it entirely.
- · Tape in place.
- Return the hoop to the machine.



Step 24

• Stitch Machine Step 2, Cut Line and Tackdown.





Step 25

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Trim the excess fabric as close to the cut line stitching as possible.
- Return the hoop to the machine.



Step 26

• Continue stitching through the design, following the thread chart.



- · Remove the hoop from the machine and the project from the hoop.
- Trim stabilizer 1/4" from the design.





Step 28

- Rinse in warm running water. Rinse until the project is slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well to prevent curling. Dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.
- Note: OESD Luxe Sparkle Vinyl can be pressed with a medium warm iron.





Step 29

- Note: Match bobbin to top thread on final machine step.
- · Hoop one layer of Light Weight TearAway.
- Stitch Machine Step 1, Front Felt Placement Stitch.



- Remove the hoop from the machine, but NOT the project from the hoop.
- Place one piece of felt over the placement stitch, covering it entirely.
- Tape in place.
- · Return the hoop to the machine.





Step 31

• Stitch Machine Step 2, Front Felt Tackdown.



Step 32

- Stitch Machine Steps 3 5, following the thread chart.
- STOP before the final machine step.
- Tip: Cover the design with Heat2Go for a better-quality cover stitch. Tape in place to secure.



- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over and place the fabric right side up covering the placement stitch.
- Carefully tape to secure.
- Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.
- Return the hoop to the machine.







Step 34

· Stitch Machine Step 6, Back Felt Tackdown.



- · Remove the hoop from the machine and the project from the hoop.
- Tear away the excess stabilizer.
- Trim along the outer cut line stitch.
- · Set aside.



EMBROIDERYHEAD



Step 36

· Hoop one layer of Light Weight TearAway.



Step 37

• Stitch Machine Step 1, Peach (skin) Fabric Placement Stitch.



- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the peach (skin) fabric right side up over the placement stitch, covering entirely.
- Tape in place to secure.



EMBROIDERY HEAD



Step 39

- · Return the hoop to the machine.
- Stitch Machine Step 2, Peach Fabric Tackdown Neck Mark.



Step 40

• Stitch Machine Step 3, Gold Fabric Placement Stitch.



- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the gold (hair) fabric right side up, completely covering the placement stitch.
- Tape in place to secure.
- Return the hoop to the machine.



EMBROIDERYHEAD



Step 42

· Stitch Machine Step 4, Cut Line and Tackdown.



Step 43

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close as possible to the cut line.
- Return the hoop to the machine.



Step 44

• Stitch Machine Step 5, Gold Cover Stitch.



EMBROIDERY HEAD



Step 45

• Stitch Machine Steps 6-10, changing threads as indicated in the thread chart.



Step 46

- · Remove the hoop from the machine, but NOT the project from the hoop.
- With the right side facing down, place the ear tabs within the placement stitch area.
- Tape in place to secure.



- Place a piece of gold fabric, right side down, over the design covering entirely.
- Tape in place to secure.
- Return the hoop to the machine.



EMBROIDERY HEAD



Step 48

Stitch Machine Step 11, Seam.



Step 49

- · Remove the hoop from the machine.
- Remove the project from the hoop and trim approximately 1/4" from the outermost stitching line.



- Turn the head right side out, using the large end of the Expert Point and Press Tool to push out the seams.
- Press with an iron.





EMBROIDERYHEAD



- Use Alligator Clamps to stuff the head with polyfill.
- Stuff just to the neckline.
- Set aside.





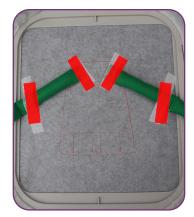
Step 52

- · Hoop one layer of Light Weight TearAway.
- Stitch Machine Step 1, Limbs Placement Guide.



Step 53

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the arms and legs within the placement stitches and tape in place.
- Tip: You may need to remove some of the stuffing to allow the legs and arms to lay flat within the placement stitches.





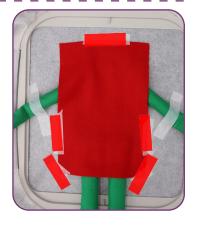
- Return the hoop to the machine. Arms and legs should remain in position.
- Tip: Slow the machine down and if the machine allows, raise the presser foot height.
- Stitch Machine Step 2, Limbs Tackdown and Front Felt Placement Stitch.





Step 55

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Place the red felt right side up, completely covering the placement stitch.
- Tape in place.
- Return the hoop to the machine.



Step 56

• Stitch Machine Step 3, Front Felt Tackdown.



- Stitch Machine Steps 4 through 6, following the thread chart.
- STOP before stitching Machine Step 7.
- Tip: Cover the design with Heat2Go for a better-quality cover stitch. Tape in place to secure.





Step 58

- Remove the hoop from the machine, but NOT the project from the hoop.
- Gently turn the hoop over and place the hoop on a flat surface.
- Place the second piece of felt over the placement stitches, covering entirely.
- Tape in place to secure.



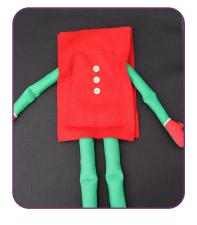
Step 59

- Return the hoop to the machine, be sure the fabric taped to the back remains in place.
- Match the bobbin thread to the upper thread.
- Stitch Machine Step 7, Back Felt Tackdown and Neck Opening.





- · Remove the hoop from the machine and the project from the hoop.
- · Tear away the excess stabilizer.





Step 61

 Trim red felt along the outer placement stitch, <u>carefully</u> cut around the arms and legs.



Step 62

 Fill the bottom of the body with crushed walnut shells and the rest of the body with polyfill stuffing.



Step 63

 Place the head into the opening and stitch closed, either by hand or machine.





ASSEMBLY



Step 64

 Place the belt around his middle and with Alligator Clamps, pull the buttonette through the eyelet.





- Place the collar around his neck with the opening to the back.
- Using Alligator Clamps, pull the buttonette through the eyelet.
- Place his hat on his head and he is ready to go!





GENERAL FREESTANDING LACE GUIDE



Stabilizer

- OESD AquaMesh
- OESD BadgeMaster

Notion/Tools

- 80/12 Embroidery Ballpoint Titanium needle for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

Isacord Thread Colors

- All OESD designs are digitized with Isacord 40
 wt. polyester thread as the top thread and in
 the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread.

Instructions

Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid.

For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change.

When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

Step 3 - Rinse

Rinse remaining stabilizer out in warm running water.

For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky.

For softer lace, rinse until all traces of the stabilizer is removed.

Step 4 - Dry

Lay right side down flat on a non-stick surface, such as a cookie rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl.

Let the pieces dry completely before proceeding with any assembly.

Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

Helpful Tips

Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily re-stiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside.

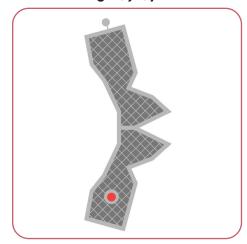
Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be place on the completed buttonette(s) to prevent them from pulling out of the eyelet.

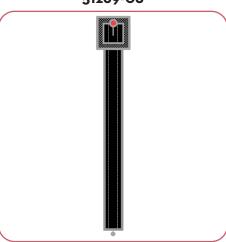
PUNCH TOOL GUIDES



51269-07



51269-08



- = 2 MM
- = 3 MM
- = 4 MM