

# FREESTANDING LACE CHOKERS & HEADBANDS



**6**

**Designs**

**Fits hoop sizes 6" x 10" and larger**

# THREAD LIST



## Isacord Thread Colors

0020 Black  
0670 Cream

**\*Project instructions included after design list**

# DESIGNS

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.

### 80143-01 Choker 1 FSL

Size Inches:	Size mm:	Stitch Count:
7.99 X 2.88 in.	202.95 X 73.15 mm	22,432 St.

■ 1. Single Color Design..... 0020



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### 80143-02 Choker 2 FSL

Size Inches:                      Size mm:                      Stitch Count:  
8.08 X 1.84 in.    205.23 X 46.74 mm    27,810 St.

■ 1. Single Color Design..... 0020



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### 80143-03 Choker 3 FSL

Size Inches:                      Size mm:                      Stitch Count:  
9.08 X 1.18 in.    230.63 X 29.97 mm    24,750 St.

■ 1. Single Color Design..... 0020



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### 80143-04 Headband 1 FSL

Size Inches:	Size mm:	Stitch Count:
3.3 X 6.63 in.	83.82 X 168.4 mm	30,127 St.

1. Single Color Design..... 0670



### 80143-05 Headband 2 FSL

Size Inches:	Size mm:	Stitch Count:
2.65 X 6.1 in.	67.31 X 154.94 mm	20,699 St.

1. Single Color Design..... 0670



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### 80143-06 Headband 3 FSL

Size Inches:	Size mm:	Stitch Count:
2.99 X 5.9 in.	75.95 X 149.86 mm	26,747 St.

1. Single Color Design..... 0670





# COLLECTION SUPPLIES



## Stabilizers

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- OESD AquaMesh

## Notions & Tools

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- 80/12 Embroidery Ballpoint Titanium needle for extended needle life

## Isacord Thread Colors

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- As desired
- Match bobbin thread to top thread

# General Freestanding Lace Guide



## Stabilizer

- OESD AquaMesh
- OESD BadgeMaster

## Notions/Tools

- 80/12 Embroidery Ballpoint Titanium needle for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

## Isacord Thread Colors

- All OESD designs are digitized with Isacord 40 wt. polyester thread as the top thread and in the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread

## Instructions

### Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace more rigid. For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

### Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change. When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

### Step 3 - Rinse

Rinse remaining stabilizer out in warm running water. For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky. For softer lace, rinse until all traces of the stabilizer is removed.

### Step 4 - Dry

Lay right side down flat on a non-stick surface, such as a cookie rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl. Let the pieces dry completely before proceeding with any assembly.

### Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

### Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry.

Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

## Helpful Tips

### Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily re-stiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

### Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

### Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

### Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside. Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace.

Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be place on the completed buttonette(s) to prevent them from pulling out of the eyelet.

# EMBROIDERY



## STEP 1

- Hoop two layers of OESD AquaMesh Stabilizer.
- Attach the hoop to the machine and select the design.
- Load desired thread color with matching thread in the bobbin.



## STEP 2

- Pull up the bobbin thread to prevent unsightly knots on the back.
- While holding the bobbin and top thread, stitch several stitches.
- Stop the machine and trim the thread tails.



## STEP 3

- Stitch the rest of the design.





# EMBROIDERY



## STEP 4

- Remove the hoop from the machine and the design from the hoop.
- Trim excess stabilizer 1/4"-1/2" from the design.



## STEP 5

- Rinse remaining stabilizer out under warm running water until all traces of the stabilizer are gone.



## STEP 6

- Lay right side down flat on a non-stick surface, such as a cookie rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl.
- Allow the lace to dry completely.
- Once dry, press right side down on a Perfect Embroidery Press Cloth.



- Craft stores are a great source for jewelry findings such as clasps, chains, earring wires, beads, hot fix crystals, bracelet hardware, backs for pins and so much more!
- A small pair of needle nose pliers will be very helpful with some of the findings.
- Here are some ideas:

## FSL Headband 2 FSL 80143-05

### Supplies

- Headband
- Coordinating Ribbon, minimum 3/4" wide
- Hot fix crystals

### STEPS

- Stitch the design per the instructions.
- Wrap a purchased headband with ribbon. Secure with fabric glue on the inside of the headband.
- Attach the lace to the ribbon with fabric glue.
- Adorn as desired.



## Chic Choker

### Supplies

- 1/4" ribbon
- Decorative button

### STEPS

- Turn a lace choker into a statement piece by adding a crystal button and a bit of satin ribbon.

