

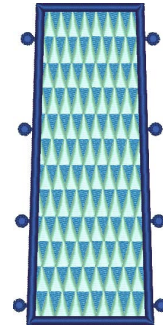
Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



**80165-01 Colored Ear & Antler
Side 1 FSA**
3.39 X 7.79 in.
86.11 X 197.87 mm
42,079 St.



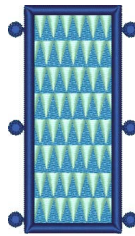
**80165-02 Colored Ear & Antler
Side 2 FSA**
3.39 X 7.79 in.
86.11 X 197.87 mm
42,075 St.



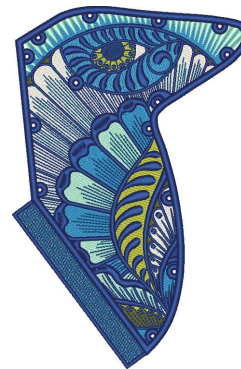
**80165-03 Colored Neck
Front FSA**
2.72 X 5.67 in.
69.09 X 144.02 mm
23,230 St.



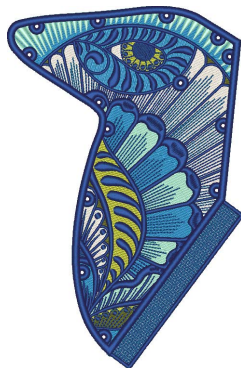
**80165-04 Colored Face
Front FSA**
2.36 X 7.71 in.
59.94 X 195.83 mm
28,218 St.



**80165-05 Colored Neck
Back FSA**
1.99 X 3.49 in.
50.55 X 88.65 mm
11,073 St.



**80165-06 Colored Face
Side 1 FSA**
5.14 X 7.88 in.
130.56 X 200.15 mm
59,704 St.



**80165-07 Colored Face
Side 2 FSA**
5.14 X 7.88 in.
130.56 X 200.15 mm
59,688 St.



**80165-08 Colored Plaque
Side 1 FSA**
3.67 X 8.91 in.
93.22 X 226.31 mm
47,810 St.



**80165-09 Colored Plaque
Side 2 FSA**
3.67 X 8.91 in.
93.22 X 226.31 mm
47,853 St.

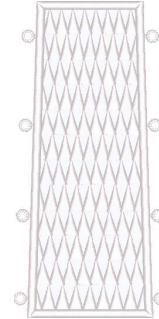
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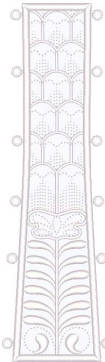
**80165-10 White Ear & Antler
Side 1 FSA**
3.39 X 7.79 in.
86.11 X 197.87 mm
21,147 St.



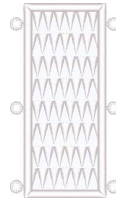
**80165-11 White Ear & Antler Side
2 FSA**
3.39 X 7.79 in.
86.11 X 197.87 mm
21,143 St.



**80165-12 White Neck
Front FSA**
2.72 X 5.67 in.
69.09 X 144.02 mm
13,570 St.



**80165-13 White Face
Front FSA**
2.36 X 7.71 in.
59.94 X 195.83 mm
13,864 St.



**80165-14 White Neck
Back FSA**
1.99 X 3.49 in.
50.55 X 88.65 mm
6,753 St.



**80165-15 White Face
Side 1 FSA**
5.14 X 7.88 in.
130.56 X 200.15 mm
33,963 St.



**80165-16 White Face Side
2 FSA**
5.14 X 7.88 in.
130.56 X 200.15 mm
33,956 St.



**80165-17 White
Plaque Side 1 FSA**
3.67 X 8.91 in.
93.22 X 226.31 mm
47,812 St.



**80165-18 White
Plaque Side 2 FSA**
3.67 X 8.91 in.
93.22 X 226.31 mm
47,810 St.

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread.
Colors beginning with 7 refer to Yenmet Metallic and 9 refer to Isacord Multicolor Variegated.

80165-01 Colored Ear & Antler Side 1 FSA

	1. Ear and Antler Side 1 Placement Stitch	6031
	2. Cut Line and Tackdown	6031
	3. Light Green Detail	6031
	4. Dark Green Detail	6043
	5. Dark Blue Detail	3711
	6. Mint Green Detail	5230
	7. Cream Detail	0670
	8. Deep Blue Cover Stitch and Detail	3323

80165-02 Colored Ear & Antler Side 2 FSA

	1. Ear and Antler Side 2 Placement Stitch	6031
	2. Cut Line and Tackdown	6031
	3. Light Green Detail	6031
	4. Dark Green Detail	6043
	5. Dark Blue Detail	3711
	6. Mint Green Detail	5230
	7. Cream Detail	0670
	8. Deep Blue Cover Stitch and Detail	3323

80165-03 Colored Neck Front FSA

	1. Neck Front Placement Stitch	3711
	2. Cut Line and Tackdown	3711
	3. Dark Blue Detail	3711
	4. Mint Green Detail	5230
	5. Deep Blue Cover Stitch	3323

80165-04 Colored Face Front FSA

	1. Face Front Placement Stitch	5230
	2. Cut Line and Tackdown	5230
	3. Mint Green Detail	5230
	4. Light Green Detail	6031
	5. Dark Green Detail	6043
	6. Dark Blue Detail	3711
	7. Deep Blue Cover Stitch and Detail	3323

80165-05 Colored Neck Back FSA

	1. Neck Back Placement Stitch	3711
	2. Cut Line and Tackdown	3711
	3. Dark Blue Detail	3711
	4. Mint Green Detail	5230
	5. Deep Blue Cover Stitch	3323

80165-06 Colored Face Side 1 FSA

	1. Face Side 1 Placement Stitch	6043
	2. Cut Line and Tackdown	6043
	3. Dark Green Detail	6043
	4. Light Green Detail	6031
	5. Dark Blue Detail	3711
	6. Mint Green Detail	5230
	7. Cream Detail	0670
	8. Deep Blue Cover Stitch and Detail	3323

80165-07 Colored Face Side 2 FSA

	1. Face Side 2 Placement Stitch	6043
	2. Cut Line and Tackdown	6043
	3. Dark Green Detail	6043
	4. Light Green Detail	6031
	5. Dark Blue Detail	3711
	6. Mint Green Detail	5230
	7. Cream Detail	0670
	8. Deep Blue Cover Stitch and Detail	3323

80165-08 Colored Plaque Side 1 FSA

	1. Plaque Side 1 Placement Stitch	6043
	2. Cut Line and Tackdown	6043
	3. Cover Stitch and Detail	6043
	4. Face Side 1 Placement Guide	3323

80165-09 Colored Plaque Side 2 FSA

	1. Plaque Side 2 Placement Stitch	6043
	2. Cut Line and Tackdown	6043
	3. Cover Stitch and Design	6043
	4. Face Side 2 Placement Guide	3323

80165-10 White Ear & Antler Side 1 FSA

	1. Ear and Antler Side 1 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-11 White Ear & Antler Side 2 FSA

	1. Ear and Antler Side 2 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-12 White Neck Front FSA

	1. Neck Front Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-13 White Face Front FSA

	1. Face Front Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-14 White Neck Back FSA

	1. Neck Back Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-15 White Face Side 1 FSA

	1. Ear and Antler Side 1 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-16 White Face Side 2 FSA

	1. Ear and Antler Side 2 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015

80165-17 White Plaque Side 1 FSA

	1. Plaque Side 1 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015
	4. Face Side 1 Placement Guide	0015

80165-18 White Plaque Side 2 FSA

	1. Plaque Side 2 Placement Stitch	0015
	2. Cut Line and Tackdown	0015
	3. Cover Stitch and Detail	0015
	4. Face Side 2 Placement Guide	0015

Isacord Thread Colors Used in "Oh Deer!"

By Tula Pink
Collection #80165

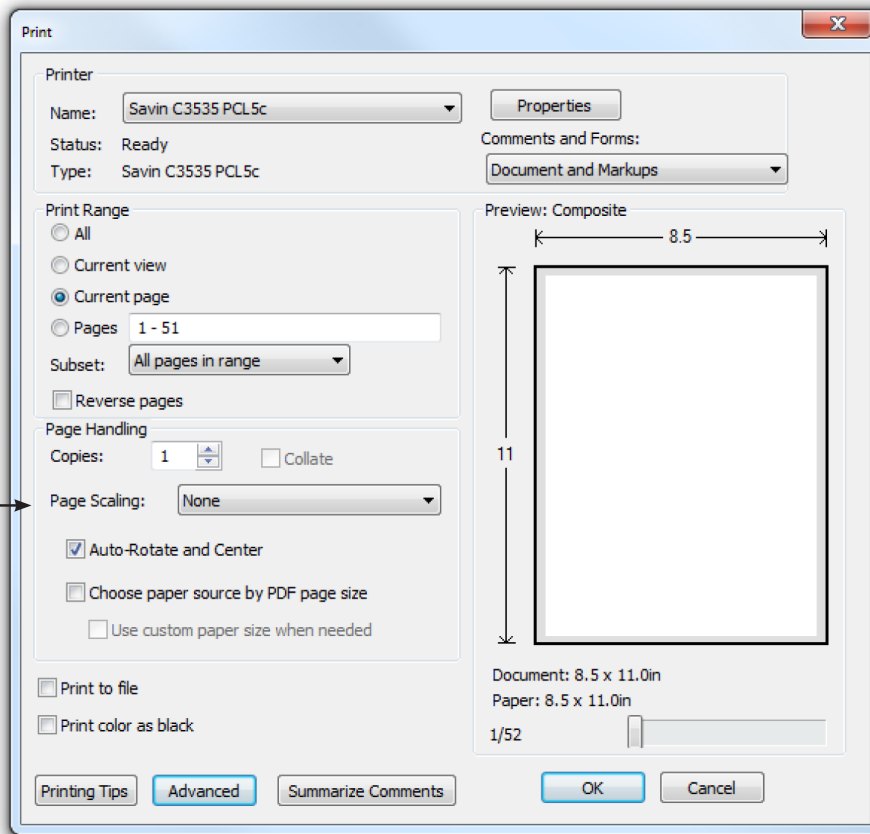
0015 White	5230 Bottle Green
0670 Cream	6031 Limelight
3323 Delft	6043 Yellowgreen
3711 Dolphin Blue	

FSA - Freestanding Applique

FSL - Freestanding Lace

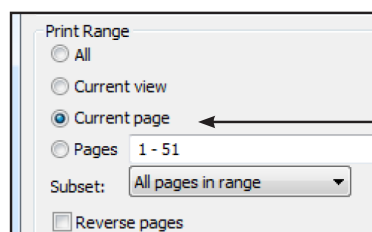
ATTENTION

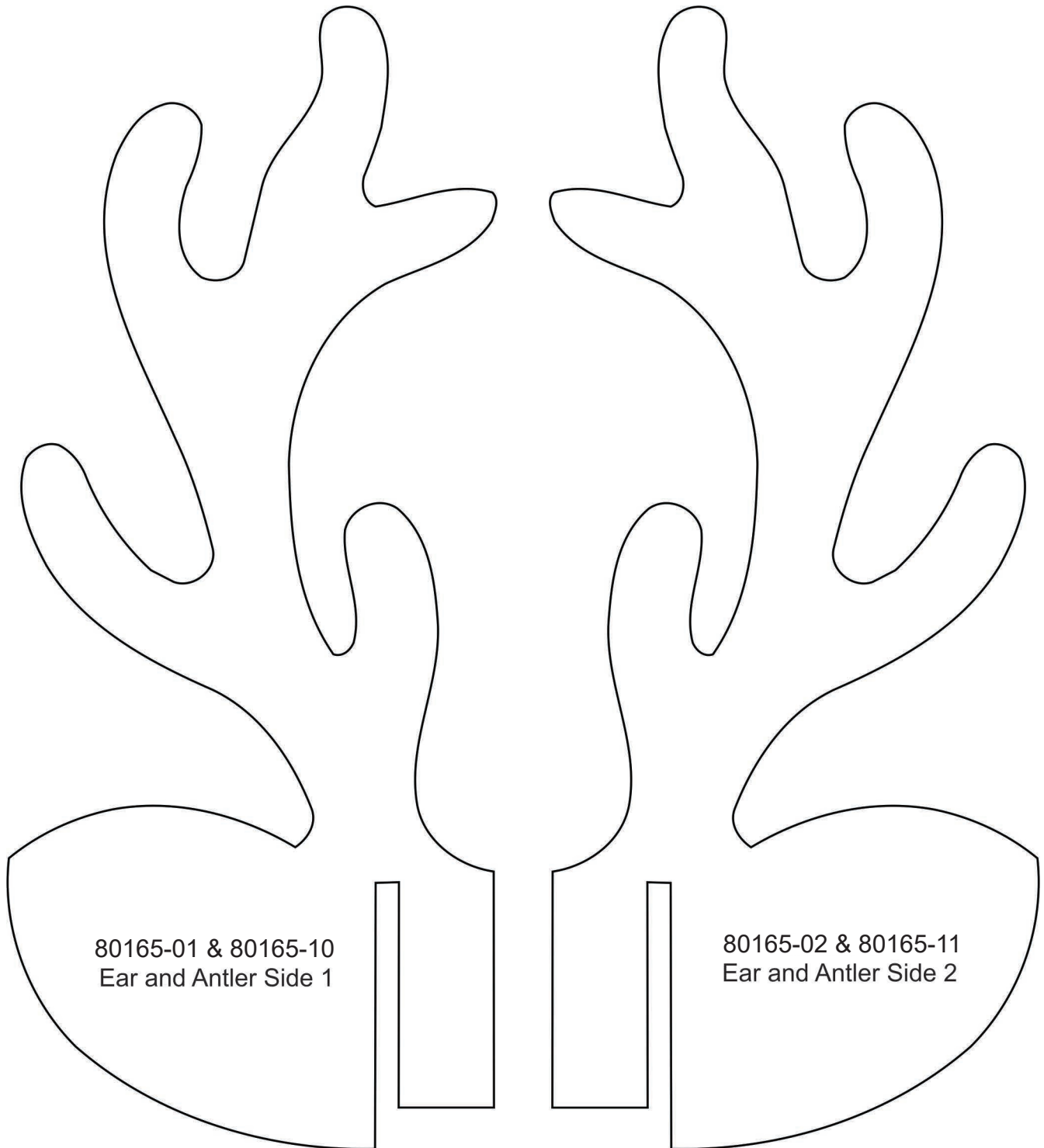
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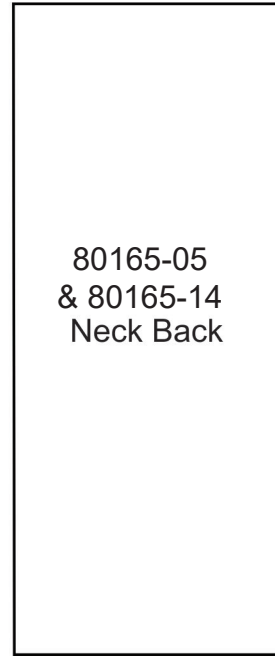
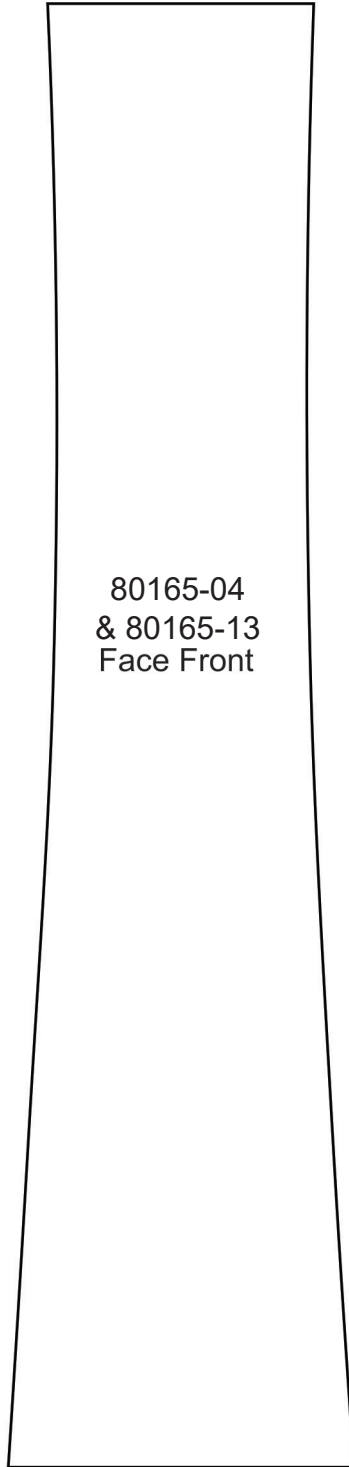
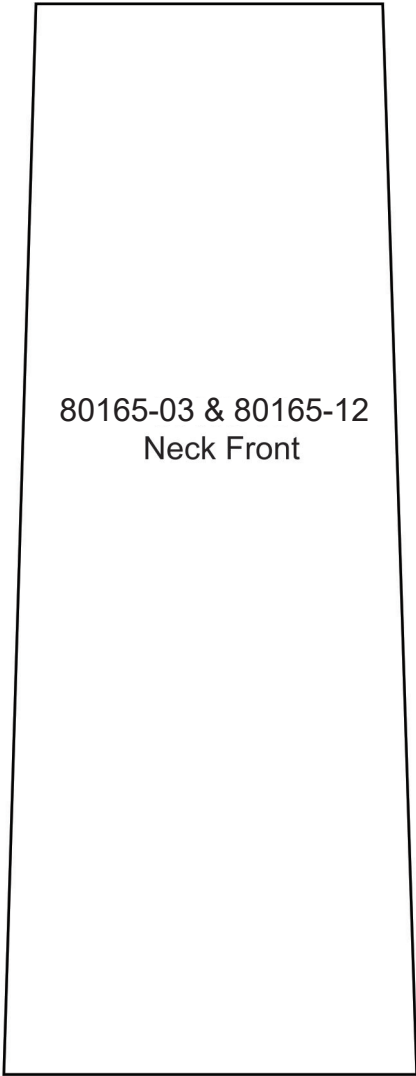


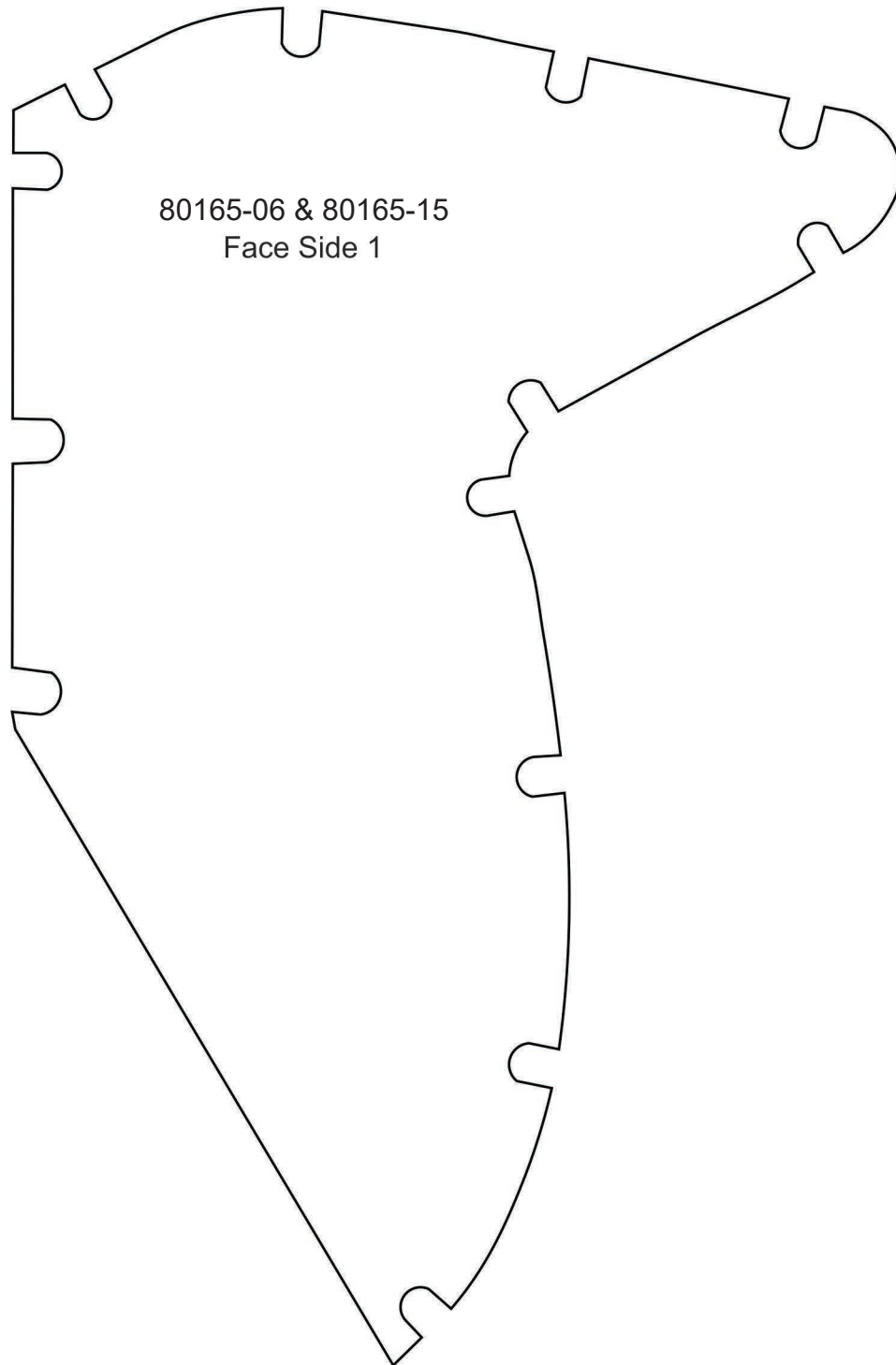
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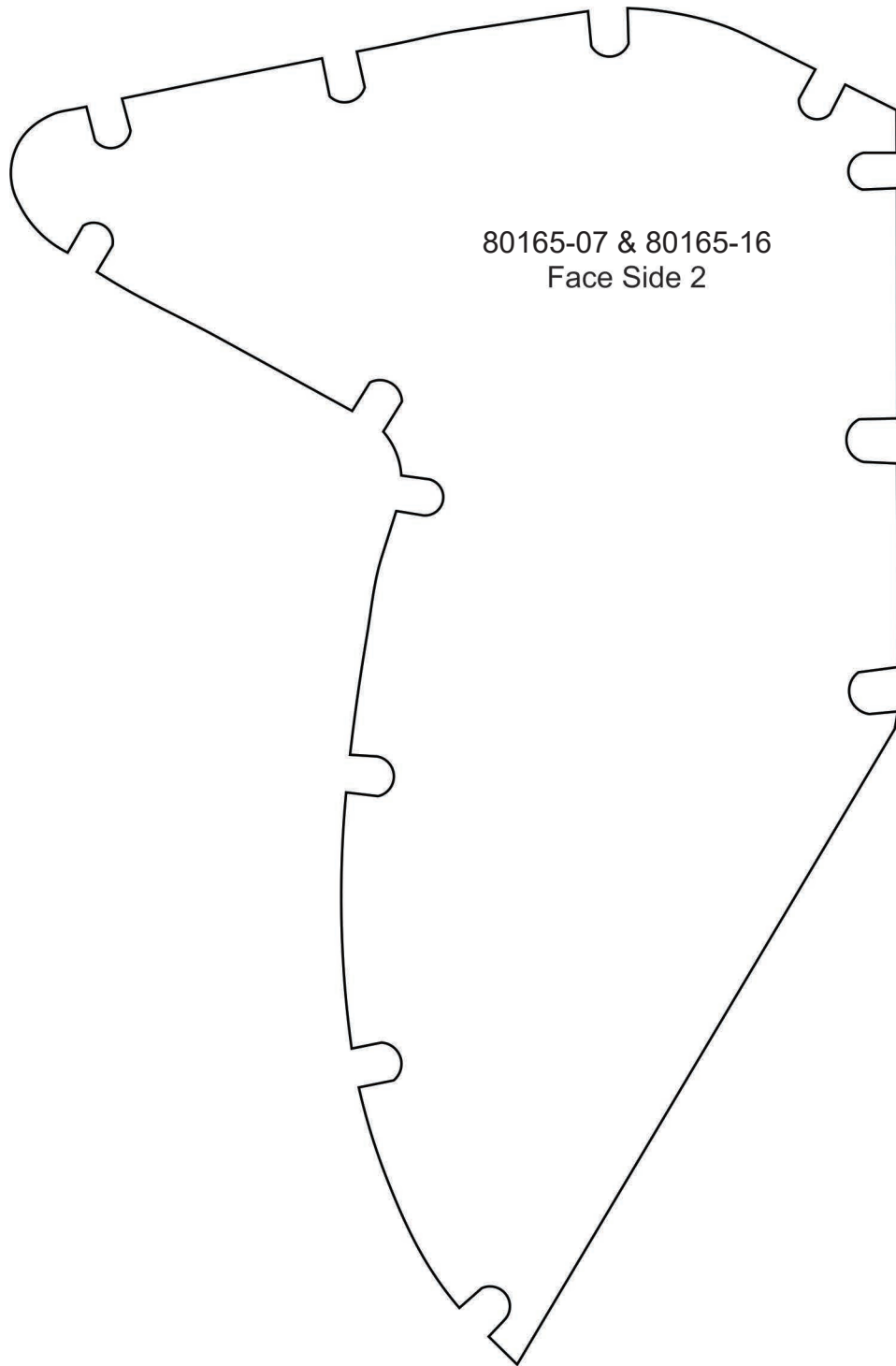
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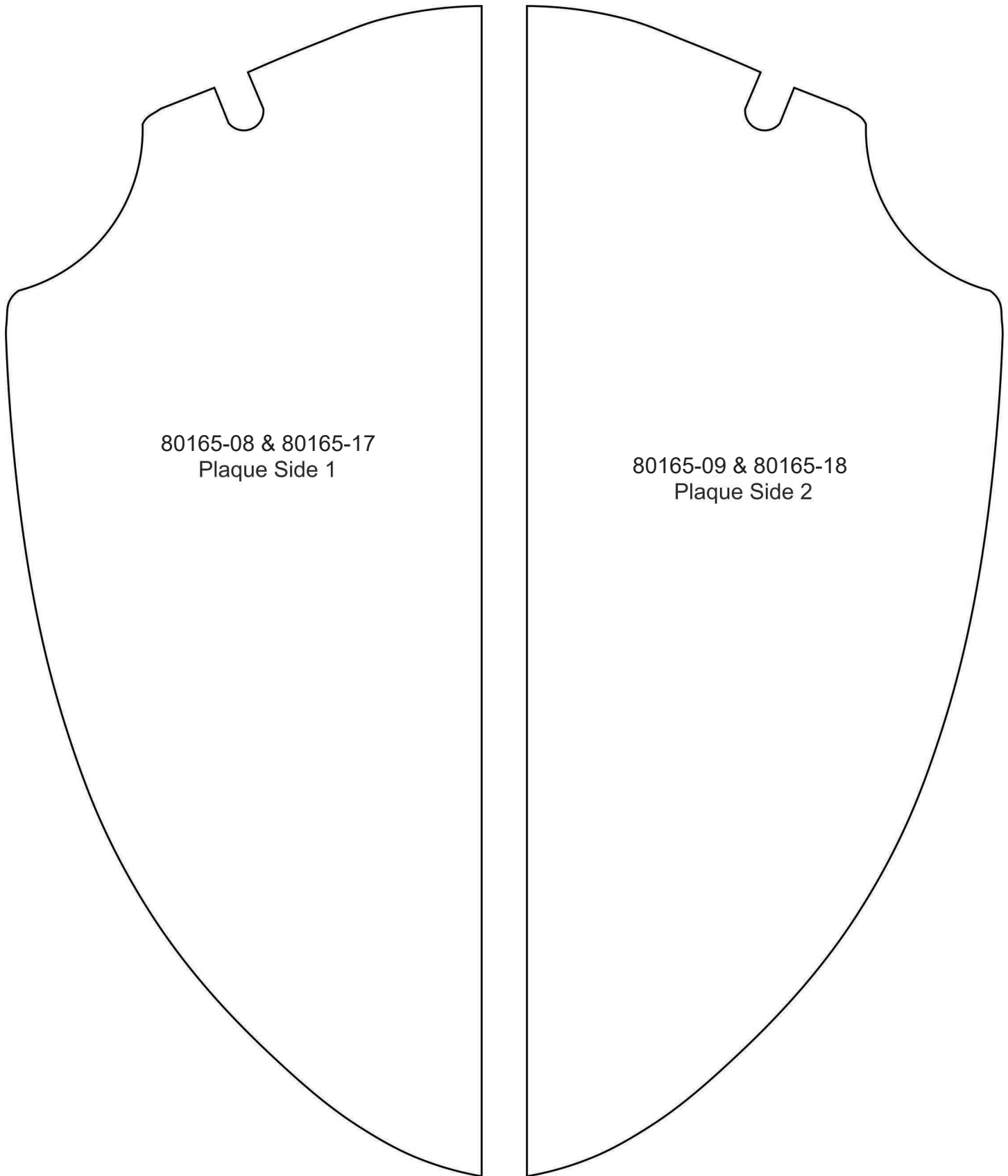












General Freestanding Applique Guidelines

Supplies:

Embroidery Thread:

- Use the same embroidery thread in the bobbin as the needle.

Needles:

- Use an Organ 80/12 Titanium needle for extended needle life.

Stabilizer:

- Use water-soluble stabilizer or film water-soluble stabilizer.

General Applique Instructions

1. Hoop two layers of OESD AquaMesh Stabilizer.
2. Attach the hoop to the machine and select the design of your choice.
3. Stitch the Placement Stitch. **Photo 1**
4. Place a piece of applique fabric over the Placement Stitch so that it is completely covered.
5. Stitch the Cut Line & Tackdown stitch.
6. Carefully cut away the excess applique fabric. **Photo 2**
7. Stitch the remainder of the design and repeat for any remaining pieces. **Photo 3**
8. Remove the hoop from the machine and the design from the hoop.
9. Trim excess stabilizer from the design.
10. Rinse away remaining stabilizer and allow it to dry face down to prevent curling.



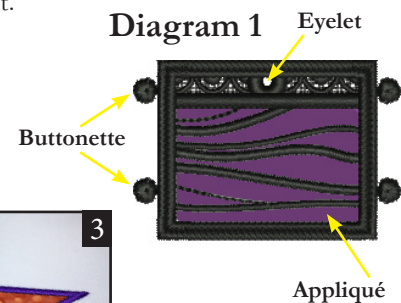
Handy Hints

Drying:

- Freestanding pieces look best when left to dry with right side down. This will minimize the tendency for a piece to curl. Be sure to flatten the piece out entirely and allow ample time to dry.

For 3D Applique Projects:

- Adhere 1 layer of OESD StabilStick TearAway to the back of applique fabrics with temporary adhesive spray **BEFORE** hooping or placing down for tackdown and cut in place. This gives fabric a more rigid structure.
- A pair of alligator clamps, tweezers, hemostats, stiletto or a tiny crochet hook can be extremely helpful when inserting the buttonettes into the eyelets. (See **Diagram 1** for explanation of “buttonette” and “eyelet”)
- Insert the tip of the tweezers, hemostats or crochet hook into the eyelet, grasp the buttonette and pull through the eyelet. Or a stiletto could be used to push the buttonette through the eyelet.

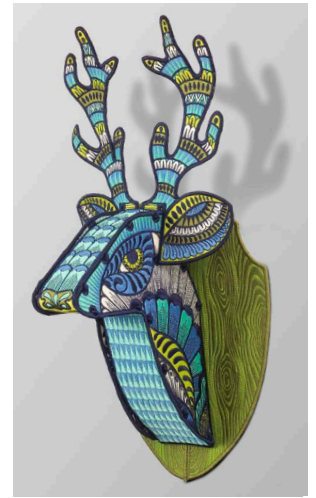


Supplies

- ½ yard white fabric for deer head
- ¼ yard green fabric for plaque (or white if creating single-color version)
- OESD Fiber Form
- OESD Aqua Mesh
- Isacord threads (see thread chart for colors)
- 505 Temporary Adhesive Spray

Embroider the Pieces

- To create a multicolor deer, stitch one each of designs 1-9. To create a single-color deer, stitch one each of designs 10-18.
- For each design, follow the instructions below.
- Hoop two layers of Aqua Mesh stabilizer. Stitch Color 1, *Placement Line*. Remove hoop from machine but do not remove project from hoop. **PHOTO 01**
- Cut out a piece of fiber form for the appropriate design using the included pattern.
- Lightly spray the wrong side of the fiber form with adhesive spray. Place the fiber form onto the stabilizer, aligning it with the placement line. **PHOTO 02**
- Cut a piece of fabric 8" x 10". Lightly spray the wrong side of the fabric with temporary adhesive spray. Place over the fiber form and smooth onto stabilizer. **PHOTO 03**
- For deer antlers and plaque pieces only: Cut another piece of fabric 8" x 10". Lightly spray the wrong side of the fabric with temporary adhesive spray. Flip the hoop to the backside and smooth the fabric onto the stabilizer, covering the placement line. **PHOTO 04**
- Return hoop to machine and stitch Color 2, *Tackdown and Cut Line*. **PHOTO 05**
- Remove hoop from machine but do not remove project from hoop. Trim the fabric as close to the cut line as possible. **PHOTO 06**
- For deer antlers and plaque pieces only: Flip the hoop to the backside and trim the back fabric as closely as possible to the cut line. **PHOTO 07**
- Replace the hoop on the machine and stitch the remaining color changes, matching the bobbin for the outer satin color. **PHOTO 08**
- Rinse away the Aqua Mesh stabilizer and allow to dry. **PHOTO 09**



Assemble the Pieces

- Thread a sewing machine top and bottom with thread to match the outside color of the plaque. Butt the two straight-edge sides of the plaque together. Using a zig-zag stitch, join the two pieces along the straight edges. **PHOTOS 10 & 11**

- Align the tab of the face side 1 with the left placement guide on the plaque. **PHOTO 12**
- Stitch in place by stitching just to the inside of the satin stitch edge of the tab, keeping the tab aligned with the placement guide. **PHOTO 13**
- Repeat for the face side 2. **PHOTO 14**
- Using alligator clamps, button the neck front to the lower buttons of the deer face. Button both sides. **PHOTO 15 & 16**
- Button the face front in place up to the nose, leaving the top portion open. **PHOTO 17**
- Button the neck back in place. **PHOTO 18**
- Slide the ear & antler side 1 in place at the top of the head. The backside of the antler should rest along the neck head piece. **PHOTO 19**
- Pull the button at the bottom of the ear into the side of the face. **PHOTO 20**
- Repeat for ear & antler side 2.
- Button the rest of the face front in place. **PHOTO 21**
- **TIP:** When head is assembled, shape the nose to fit the profile. Warm the nose piece slightly with steam or a hair dryer, then shape into place. Hold in place for a few seconds until the nose piece cools.

