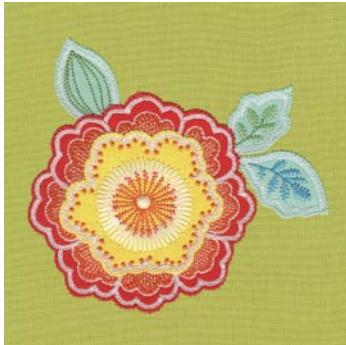


Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



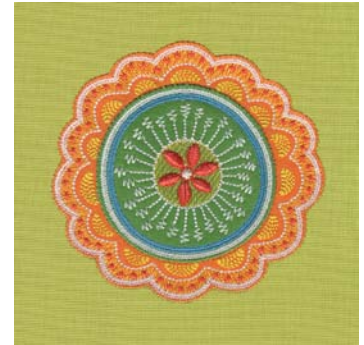
82004-01 Dori Flower 1 Appliqué
5.12 X 4.71 in.
130.05 X 119.63 mm
15,237 St. ⌘ L



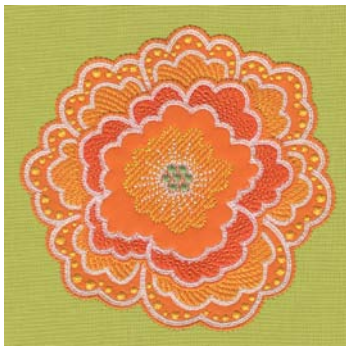
82004-02 Dori Flower 2 Tufted Satin Appliqué
3.75 X 3.95 in.
95.25 X 100.33 mm
14,393 St. ⌘



82004-03 Dori Flower 3 Appliqué
4.74 X 4.64 in.
120.40 X 117.86 mm
19,323 St. ⌘



82004-04 Dori Flower 4 Tufted Satin Appliqué
3.83 X 3.76 in.
97.28 X 95.50 mm
15,916 St. ⌘



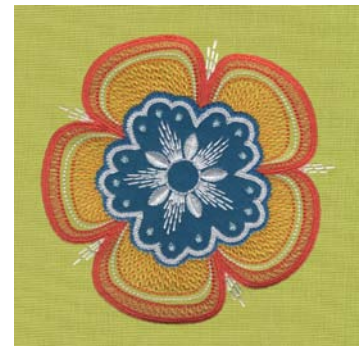
82004-05 Dori Flower 5 Appliqué
4.83 X 4.70 in.
122.68 X 119.38 mm
19,933 St. ⌘



82004-06 Dori Flower 6 Appliqué
4.12 X 4.93 in.
104.65 X 125.22 mm
16,407 St. ⌘



82004-07 Dori Flower 7 Appliqué
5.17 X 4.94 in.
131.32 X 125.48 mm
21,225 St. ⌘ L



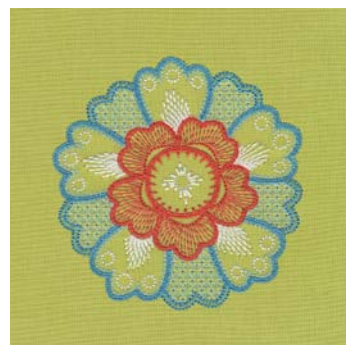
82004-08 Dori Flower 8 Tufted Satin Appliqué
4.21 X 4.17 in.
106.93 X 105.92 mm
21,689 St. ⌘



82004-09 Dori Fancy Flower 1
3.76 X 3.43 in.
95.50 X 87.12 mm
17,037 St. ⌘ ⚙



82004-10 Dori Fancy Flower 2
2.01 X 1.93 in.
51.05 X 49.02 mm
4,293 St. ⌘ ⚙



82004-11 Dori Fancy Flower 3
3.95 X 4.07 in.
100.33 X 103.38 mm
15,989 St. ⌘ ⚙

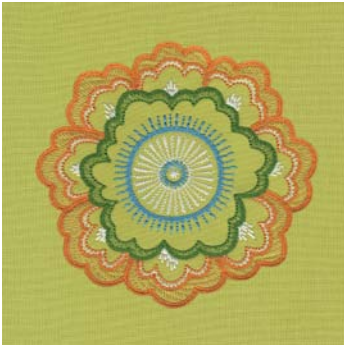




82004-12 Dori Fancy Flower 4 Tufted Satin
2.40 X 2.34 in.
60.96 X 59.44 mm
7,723 St. ⌘ ⚙

⌘ Design contains a loose fill.
⚙ Some white areas shown are not stitched.



L Design is larger than 5" (127 mm) in either direction.
S Design is smaller than 1.5" (38.1 mm) in either direction.

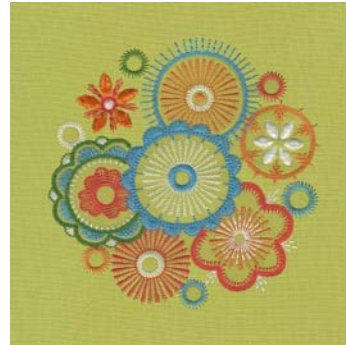
Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.





82004-13 Dori Fancy Flower 5
4.75 X 4.56 in.
120.65 X 115.82 mm
22,071 St.  




82004-14 Dori Flower Group Tufted
Satin Appliqué
5.32 X 5.33 in.
135.13 X 135.38 mm
19,294 St.   L




82004-15 Dori Fancy Flower Group
Tufted Satin
5.52 X 5.53 in.
140.21 X 140.46 mm
24,640 St.   L





82004-16 Dori Flower Vine 2 Appliqué
4.13 X 5.87 in.
104.90 X 149.10 mm
16,486 St.  L




82004-17 Dori Floral Appliqué
3.57 X 5.22 in.
90.68 X 132.59 mm
14,603 St.  L





82004-18 Dori Flower Vine 1 Appliqué
4.41 X 6.91 in.
112.01 X 175.51 mm
14,697 St.   L




82004-19 Dori Flower Vine 3 Tufted
Satin Appliqué
4.48 X 6.64 in.
113.79 X 168.66 mm
10,996 St.  L





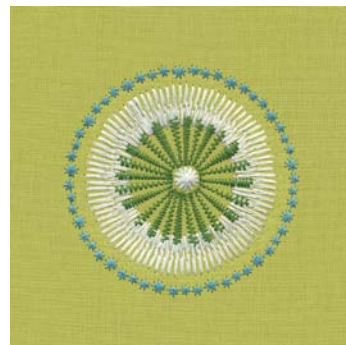
82004-20 Dori Flower Vine 7 Appliqué
3.27 X 3.99 in.
83.06 X 101.35 mm
7,738 St.  




82004-21 Dori Flower Vine 6 Appliqué
5.15 X 4.50 in.
130.81 X 114.30 mm
10,066 St.  L






82004-22 Dori Flower Vine 5 Tufted
Satin Appliqué
6.36 X 4.89 in.
161.54 X 124.21 mm
12,505 St.   L



82004-23 Dori Star Burst
2.79 X 2.79 in.
70.87 X 70.87 mm
3,228 St.  



82004-24 Dori Flower Heart Tufted
Satin Appliqué
5.48 X 4.68 in.
139.19 X 118.87 mm
22,874 St.  L

 Design contains a loose fill.
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82004-25 Dori Branch 1 Appliqué
2.69 X 4.17 in.
68.33 X 105.92 mm
6,670 St. ⌘



82004-26 Dori Branch 2 Appliqué
3.93 X 5.36 in.
99.82 X 136.14 mm
8,143 St. ⌘ L



82004-27 Dori Branch 3 Appliqué
4.82 X 6.25 in.
122.43 X 158.75 mm
9,918 St. ⌘ L



82004-28 Dori Branch 4 Appliqué
2.77 X 3.27 in.
70.36 X 83.06 mm
4,624 St. ⌘



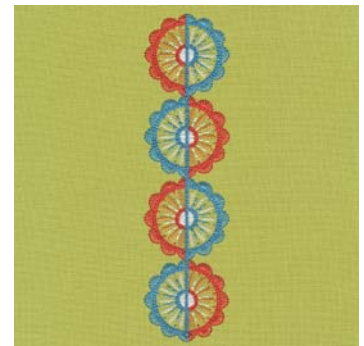
82004-29 Dori Branch 5 Appliqué
3.57 X 3.55 in.
90.68 X 90.17 mm
5,380 St. ⌘



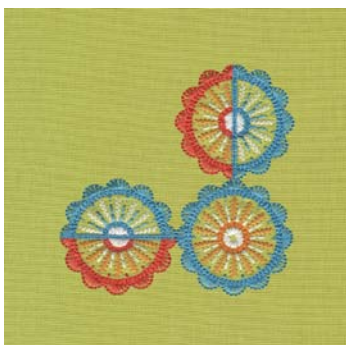
82004-30 Dori Branch 6 Appliqué
1.80 X 2.54 in.
45.72 X 64.52 mm
1,749 St. ⌘



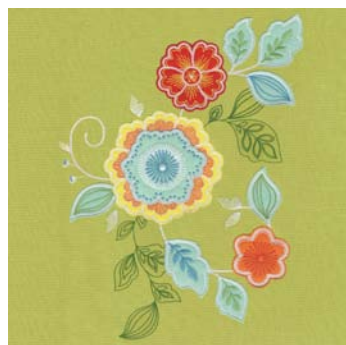
82004-31 Dori Flower Mini Tufted Satin
1.25 X 1.23 in.
31.75 X 31.24 mm
1,953 St. S



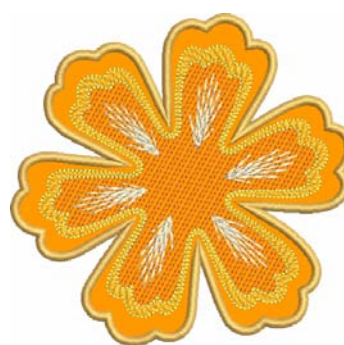
82004-32 Dori Border
1.62 X 6.49 in.
41.15 X 164.85 mm
17,019 St. ⌘ L



82004-33 Dori Corner
3.25 X 3.25 in.
82.55 X 82.55 mm
12,662 St. ⌘



82004-34 Jumbo Dori Flower Vine Appliqué
8.00 X 10.65 in.
203.20 X 270.51 mm
38,173 St. ⌘ L



82004-35 Layered Dori Flower Base Appliqué
4.91 X 4.75 in.
124.71 X 120.65 mm
13,586 St. ⌘

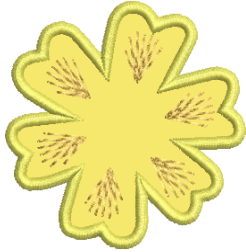


82004-36 Layered Dori Flower Middle Appliqué
3.77 X 3.95 in.
95.76 X 100.33 mm
7,811 St. ⌘

⌘ Design contains a loose fill.
⊛ Some white areas shown are not stitched.

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82004-37 Layered Dori Flower Top
Appliqué
 2.68 X 2.75 in.
 68.07 X 69.85 mm
 3,372 St.



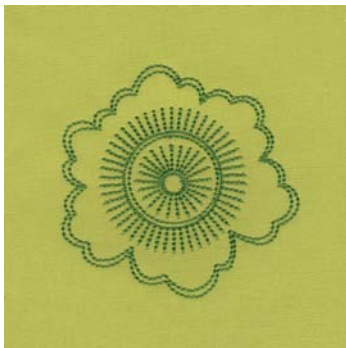
82004-38 Layered Dori Flower Center
Tackdown
 1.05 X 1.05 in.
 26.67 X 26.67 mm
 218 St. ⚙️ S



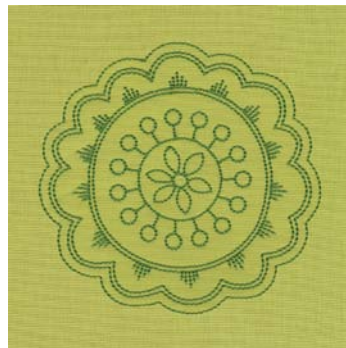
82004-39 Linework Dori Flower 1
 3.92 X 3.92 in.
 99.57 X 99.57 mm
 7,240 St. ⚙️



82004-40 Linework Dori Flower 2
 3.55 X 3.50 in.
 90.17 X 88.90 mm
 4,566 St. ⚙️



82004-41 Linework Dori Flower 3
 2.53 X 2.52 in.
 64.26 X 64.01 mm
 3,088 St. ⚙️



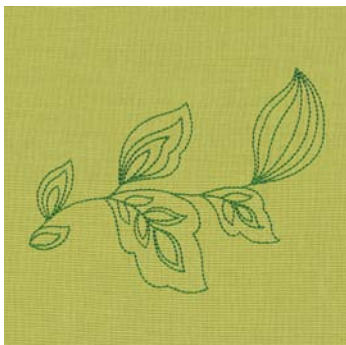
82004-42 Linework Dori Flower 4
 3.92 X 3.84 in.
 99.57 X 97.54 mm
 4,880 St. ⚙️



82004-43 Linework Dori Flower 5
 4.06 X 4.02 in.
 103.12 X 102.11 mm
 5,967 St. ⚙️



82004-44 Linework Branch 1
 2.45 X 2.71 in.
 62.23 X 68.83 mm
 2,129 St. ⚙️



82004-45 Linework Branch 2
 3.81 X 2.94 in.
 96.77 X 74.68 mm
 2,852 St. ⚙️



82004-46 Linework Branch
 3.74 X 6.09 in.
 95.00 X 154.69 mm
 5,061 St. ⚙️ L

⚙️ Design contains a loose fill.
 ⚙️ Some white areas shown are not stitched.

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 S Design is smaller than 1.5" (38.1 mm) in either direction.

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread. However, colors beginning with 20501 refer to YLI Fine Metallics, 7 refer to Yenmet Metallic, 8 refer to YLI Variations Variegated Thread and 9 refer to Isacord Multicolor Variegated.

82004-01 Dori Flower 1 Appliqué

1. Leaf Placement Stitches	0352
2. Leaf Tackdowns	5050
3. White Leaf Details	0015
4. Blue Leaf Details	4111
5. Green Leaf Details	5610
6. Outer Petal Placement Stitch	0352
7. Outer Petal Tackdown	1900
8. Orange Shading	1220
9. Outer White Flower Details	0015
10. Inner Petal Placement Stitch	1220
11. Inner Petal Tackdown	0640
12. Red Spots	1730
13. Inner White Flower Details	0015
14. Inner Red Stamen	1730

82004-02 Dori Flower 2 Tufted Satin Appliqué

1. Back Petals Placement Stitch	0352
2. Back Petals Tackdown	4103
3. Blue Flower Shading	4111
4. Yellow Outer Spots	0506
5. White Outer Flower Details	0015
6. Inner Petals Placement Stitch	4111
7. Inner Petals Tackdown	0352
8. White Inner Flower Details	0015
9. Inner Yellow Spots	0506
10. Red Tufted Satins	1730

82004-03 Dori Flower 3 Appliqué

1. Outer Petal Placement Stitch	0352
2. Outer Petal Tackdown	5510
3. Light Blue Petal Shading	4240
4. Outer White Petal Details	0015
5. Inner Petal Placement Stitch	4240
6. Inner Petal Tackdown	0640
7. Orange Petal Shading	1220
8. Light Blue Stamen	4240
9. Dark Blue Shading & Linework	4111
10. White Inner Petal Details	0015

82004-04 Dori Flower 4 Tufted Satin Appliqué

1. Outer Petal Placement Stitch	0352
2. Outer Petal Tackdown	1220
3. Yellow Petal Shading	0506
4. Red Spots	1730
5. Outer Petal White Details	0015
6. Inner Flower Placement Stitch	1220
7. Inner Flower Tackdown	5510
8. Stamen Yellow Shading	0506
9. Inner Blue Details	4111
10. Inner White Details	0015
11. Red Tufted Satins	1730

82004-05 Dori Flower 5 Appliqué

1. Outer Petal Placement Stitch	0352
2. Outer Petal Tackdown	1220
3. Yellow Spots & Petal Shading	0506
4. White Outer Petal Details	0015
5. Inner Petal Placement Stitch	0506
6. Inner Petal Tackdown	1220
7. Red Petal Shading	1730
8. Orange Linework	1220
9. Yellow Inner Flower Shading	0506
10. Inner White Shading & Details	0015
11. Green Spots	5610

82004-06 Dori Flower 6 Appliqué

1. Leaf Placement Stitch	0352
2. Leaf Tackdown	5050
3. White Vine, Leaf, & Buds	0015
4. Bud Details	4111
5. Green Leaf Details	5610
6. Outer Petal Placement Stitch	0352
7. Flower Tackdown	5510
8. Light Blue Spots	4240
9. Orange Petal Shading	1220
10. Dark Blue Petal Details	4111
11. White Petal Details	0015
12. Inner Flower Placement Stitch	1220
13. Inner Flower Tackdown	5050
14. Dark Blue Linework & Spots	4111
15. Inner White Details	0015

82004-07 Dori Flower 7 Appliqué

1. Leaf Placement Stitch	0352
2. Leaf Tackdowns	5050
3. Leaf White Details	0015
4. Leaf Blue Linework	4111
5. Leaf Green Details	5610
6. Outer Petal Placement Stitch	0352
7. Outer Petal Tackdown	1900
8. Yellow Petal Shading	0506
9. Orange Petal Linework	1220
10. Dark Blue Petal Shading	4111
11. White Outer Petal Details	0015
12. Inner Petal Placement Stitch	4111
13. Inner Petal Tackdown	5050
14. White Inner Petal Details	0015
15. Yellow Stamen Shading	0506
16. Orange Spots	1220
17. Dark Blue Stamen	4111

82004-08 Dori Flower 8 Tufted Satin Appliqué

1. Yellow Petal Shading	0506
2. Orange Petal Shading	1220
3. Petal White Linework	0015
4. Red Petal Edge	1730
5. Inside Flower Placement Stitch	0506
6. Inside Flower Tackdown	4103
7. Inner White Details & Tufted Satins	0015
8. Light Blue Spots	4240

82004-09 Dori Fancy Flower 1

1. White Details	0015
2. Orange Petal Edges	1220
3. Blue Stamen	4111

82004-10 Dori Fancy Flower 2

1. Orange Stamen	1220
2. Flower White Details	0015
3. Red Edge	1730

82004-11 Dori Fancy Flower 3

1. Light Blue Details	4240
2. Dark Blue Details	4111
3. White Linework	0015
4. Red Center Flower	1730

82004-12 Dori Fancy Flower 4 Tufted Satin

1. Blue Tufted Satins	4111
2. White Inner Details	0015
3. Yellow Petal Shading	0506
4. Orange Petal Details	1220

82004-13 Dori Fancy Flower 5

1. White Details	0015
2. Inner Blue Details	4111
3. Orange Petal Edges	1220
4. Inner Green Flower	5722

82004-14 Dori Flower Group Tufted Satin Appliqué

1. Right Flower Placement Stitch	0352
2. Right Flower Tackdown	5510
3. Right Flower Yellow Shading	0506
4. Right Flower White Shading & Details	0015
5. Orange Shading	1220
6. Dark Blue Shading	4111
7. Left Flower Placement Stitch	0352
8. Left Flower Tackdown	5050
9. Left & Right Flowers Light Blue Details	4240
10. Dark Blue Tufted Satins	4111
11. Red Circles	1730
12. Bottom Flower Placement Stitch	0352
13. Bottom Flower Tackdown	1900
14. Bottom Flower Yellow Shading	0506
15. Left & Bottom Flower White Details	0015
16. Bottom Flower Orange Stamen	1220

82004-15 Dori Fancy Flower Group Tufted Satin

1. Orange Details & Tufted Satins	1220
2. White Details & Tufted Satins	0015
3. Red Details	1730
4. Blue Details	4111
5. Green Details	5722
6. Center Flower Blue Details	4111

82004-16 Dori Flower Vine 2 Appliqué

1. Leaf Placement Stitch	0352
2. Leaf Tackdowns	5050
3. White Stem & Leaf Details	0015
4. Dark Blue Leaf Details	4111
5. Small Flower Placement Stitch	0352
6. Small Flower Tackdown	1220
7. Small Flower Red Details	1730
8. Small Flower White Details	0015
9. Large Flower Placement Stitch	0352
10. Large Flower Tackdown	4103
11. Large Flower Light Blue Shading	4240
12. Large Flower Yellow Stamen	0506
13. Large Flower Orange Details	1220
14. Large Flower White Details	0015

82004-17 Dori Floral Appliqué

1. Leaf Placement Stitch	0352
2. Leaf Tackdowns	5050
3. White Stems & Leaves	0015
4. Blue Leaf Details	4111
5. Green Leaf Details	5610
6. Flower Placement Stitch	0352
7. Flower Tackdown	0640
8. Orange Petal Shading	1220
9. White Flower Details	0015
10. Yellow Stamen Shading	0506
11. Green Stamen Spots	5610
12. Dark Blue Stamen Circles	4111

82004-18 Dori Flower Vine 1 Appliqué

1. Leaf Placement Stitch	0352
2. Leaf Tackdowns	5050
3. White Stem & Leaf Details	0015
4. Blue Leaf Details	4111
5. Green Leaf Details	5610
6. Flower Placement Stitch	0352
7. Flower Tackdown	1220
8. Large Flower Yellow Spots	0506
9. Large Flower White Details	0015
10. Large Flower Red Stamen	1730
11. Small Flower Orange Stamen	1220
12. Small Flower White Details	0015
13. Small Flower Blue Edge	4111

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82004-19 Dori Flower Vine 3 Tufted Satin

Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdowns.....	5050
3. White Leaf Details.....	0015
4. Blue Details.....	4111
5. Green Details.....	5610
6. Flower Placement Stitch.....	0352
7. Flower Tackdown.....	1900
8. White Flower Shading.....	0015
9. Yellow Details & Tufted Satins.....	0506
10. Orange Spots.....	1220

82004-20 Dori Flower Vine 7 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdowns.....	5050
3. White Stem & Leaf Details.....	0015
4. Blue Leaf Shading & Bud.....	4111
5. Red Flower.....	1730
6. White Flower Details.....	0015
7. Blue Flower Shading.....	4111
8. Green Flower Details.....	5610

82004-21 Dori Flower Vine 6 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdowns.....	5050
3. White Stem & Leaf Details.....	0015
4. Green Leaf Details.....	5610
5. Blue Leaf Details.....	4111
6. Flower Placement Stitch.....	0352
7. Flower Tackdown.....	4103
8. Light Blue Flower Shading.....	4240
9. Orange Flower Details.....	1220
10. White Flower Details.....	0015

82004-22 Dori Flower Vine 5 Tufted Satin

Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdowns.....	5050
3. White Stems & Leaf Details.....	0015
4. Green Leaf Details.....	5610
5. Red Flower.....	1730
6. Blue Details.....	4111
7. Blue Flower.....	4111
8. Orange Flower.....	1220
9. White Details & Tufted Satins.....	0015

82004-23 Dori Star Burst

1. White Details.....	0015
2. Green Center.....	5722
3. Blue Spots.....	4111

82004-24 Dori Flower Heart Tufted Satin

Appliqué

1. Heart Placement Stitch.....	0352
2. Heart Tackdown & Details.....	1900
3. Small Flower Placement Stitch.....	1900
4. Small Flower Tackdown.....	1220
5. Small Flower White Details.....	0015
6. Small Flower Blue Tufted Satins.....	4111
7. Medium Flower Placement Stitch.....	1900
8. Medium Flower Tackdown.....	0640
9. Medium Flower Orange Shading.....	1220
10. Medium Flower Red Details.....	1730
11. Medium Flower Light Blue Spots.....	4240
12. Medium Flower White Details.....	0015
13. Large Flower Placement Stitch.....	1900
14. Large Flower Tackdown.....	4103
15. Large Flower Green Shading.....	5610
16. Large Flower Orange Shading.....	1220
17. Large Flower White Details.....	0015
18. Large Flower Light Blue Shading.....	4240
19. Large Flower Dark Blue Linework.....	4111

82004-25 Dori Branch 1 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdowns.....	5050
3. White Stem & Leaves.....	0015
4. Green Leaf Details.....	5610
5. Blue Details.....	4111

82004-26 Dori Branch 2 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdown.....	5050
3. Stem & Leaf Details.....	0015
4. Green Leaf Details.....	5610
5. Blue Details.....	4111

82004-27 Dori Branch 3 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdown.....	5050
3. White Stem & Leaf Details.....	0015
4. Blue Details.....	4111
5. Green Details.....	5610

82004-28 Dori Branch 4 Appliqué

1. Leaf Placement Stitches.....	0352
2. Leaf Tackdowns.....	5050
3. White Stem & Leaf Details.....	0015
4. Blue Details.....	4111
5. Green Details.....	5610

82004-29 Dori Branch 5 Appliqué

1. Leaf Placement Stitches.....	0352
2. Leaf Tackdowns.....	5050
3. White Stem & Leaf Details.....	0015
4. Blue Details.....	4111
5. Green Leaf Details.....	5610

82004-30 Dori Branch 6 Appliqué

1. Leaf Placement Stitch.....	0352
2. Leaf Tackdown.....	5050
3. White Stem & Leaf Details.....	0015
4. Blue Details.....	4111

82004-31 Dori Flower Mini Tufted Satin

1. Orange Tufted Satins.....	1220
2. White Center.....	0015
3. Red Details.....	1730

82004-32 Dori Border

1. White Details.....	0015
2. Orange Details.....	1220
3. Red Details.....	1730
4. Blue Details.....	4111

82004-33 Dori Corner

1. White Details.....	0015
2. Orange Details.....	1220
3. Red Details.....	1730
4. Blue Details.....	4111

82004-34 Jumbo Dori Flower Vine Appliqué

1. Dark Green Linework.....	5722
2. Leaf Placement Stitch.....	0352
3. Leaf Tackdown.....	5050
4. White Details.....	0015
5. Bottom Flower Placement Stitch.....	0352
6. Bottom Flower Tackdown.....	1220
7. Top Flower Placement Stitch.....	0352
8. Top Flower Tackdown.....	1900
9. Top Flower Yellow Shading.....	0506
10. Large Flower Back Petal Placement Stitch.....	0352
11. Large Flower Back Petal Tackdown.....	0640
12. Large & Bottom Flower Red Shading.....	1730
13. Flowers White Details.....	0015
14. Large Flower Inner Petal Placement Stitch.....	1730
15. Large Flower Inner Petal Tackdown.....	5050
16. Large Flower Blue Spots.....	4111
17. Large Flower Inner White Details.....	0015
18. Blue Details.....	4111
19. Green Leaf Details.....	5610

82004-35 Layered Dori Flower Base Appliqué

1. Flower Placement Stitch.....	1220
2. Flower Cut Line & Tackdown.....	1220
3. Cover Stitch.....	1220
4. Red Shading.....	1730
5. Yellow Edge.....	0506
6. White Details.....	0015

82004-36 Layered Dori Flower Middle Appliqué

1. Flower Placement Stitch.....	1730
2. Flower Cut Line & Tackdown.....	1730
3. Cover Stitch.....	1730
4. Orange Shading.....	1220
5. Yellow Linework.....	0506
6. White Details.....	0015

82004-37 Layered Dori Flower Top Appliqué

1. Flower Placement Stitch.....	0506
2. Flower Cut Line & Tackdown.....	0506
3. Cover Stitch.....	0506
4. Orange Details.....	1220

82004-38 Layered Dori Flower Center Tackdown

1. Design Placement Stitch.....	0352
2. Red Details & Tackdown.....	1730

82004-39 Linework Dori Flower 1

1. Single Color Design.....	5722
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82004-40 Linework Dori Flower 2

1. Single Color Design.....	5722
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82004-41 Linework Dori Flower 3

1. Single Color Design.....	5722
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82004-42 Linework Dori Flower 4

1. Single Color Design.....	5722
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82004-43 Linework Dori Flower 5

1. Single Color Design.....	5722
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82004-44 Linework Branch 1

1. Single Color Design.....	5722
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82004-45 Linework Branch 2

1. Single Color Design.....	5722
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82004-46 Linework Branch

1. Single Color Design.....	5722
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Listings below indicate color sample, paint and/or crystal punch order, suggested pen and/or crystal colors, and crystal stone sizes.

 <p>82004-47_DW DesignWorks Flower DRAW File</p>	 <p>82004-47_CR DesignWorks Flower CrystalWork 1.90 X 1.83 in. 48.26 X 46.48 mm</p>	 <p>82004-47_PW DesignWorks Flower PaintWork 4.83 X 7.72 in. 122.68 X 196.09 mm 4,700 St. L</p>
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82004-47_CR DesignWorks Flower CrystalWork
 ■ 1. SS6 (35 Rhinestones).....Citrine
 ■ 2. SS10 (7 Rhinestones).....Sun

82004-47_PW DesignWorks Flower PaintWork
 ■ 1. PaintWork Orange Details.....4600-6
 ■ 2. PaintWork Red Details.....4600-2

NOTE: Paint colors listed (beginning with 4600) refer to Edding Textile Pens, style 4600. The number following 4600 is the recommended pen color.

Printable

This printable design can be printed on printable fabric or heat transfer paper. This JPG design on the CD is ready for printing, just follow the manufacturer's instructions for printing and applying. WMF design format can be imported into BERNINA Embroidery Software 6 with CorelDRAW to design mixed media applications. Reference the CorelDRAW manual for tips on creating mixed media applications.



Stitch out Freestanding Appliqué Pieces

1. Hoop two layers of water-soluble stabilizer.
2. Select the thread colors of your choice and wind bobbins to match. It is recommended that you use matching bobbin thread for these designs as the wrong sides may be visible depending on the use of your layered appliqué.
3. Attach the hoop to the machine and select the design of your choice.
4. Stitch the placement stitch.
5. Remove the hoop from machine but **DO NOT** unhoop the stabilizer. Place a portion of the fabric of your choice on the top side of the stabilizer. You may use a very small amount of spray adhesive if you wish. Be sure to use sparingly as too much may begin to dissolve your water soluble stabilizer. Ensure the fabric covers the placement stitch entirely.
6. Re-attach the hoop to the machine. Stitch the tack down stitch.
7. Continue sewing out design, changes thread colors as necessary. When design is complete, remove from hoop.
8. Trim away excess stabilizer and rinse in warm water. Allow to dry completely.
9. Repeat this process for all required pieces for layered appliqué. **(Photo 1)**



Assemble Layered Freestanding Appliqué

1. After all pieces are sewn out, rinsed and dried, begin by stacking the pieces together in the arrangement you prefer.
2. You may want to pin the pieces together to be sure they remain still during the final step of sew out. Be sure not to pin where the center tack down stitch will be. Pin toward the edges. You may also use a small amount of temporary adhesive spray. **(Photo 2)**
3. Hoop the item or fabric to which you would like to affix the layered appliqué piece. Attach the hoop to the machine and select the center tack down design.
4. Stitch the placement stitch.
5. Remove the hoop from the machine but **DO NOT** unhoop the item or fabric. Place the freestanding appliqué pieces so that the placement stitch is wholly covered by the bottom-most freestanding appliqué piece. You may use a small amount of temporary adhesive spray to secure the layered freestanding appliqué pieces. **(Photo 3)**
6. Re-attach hoop to the machine. Stitch the center tack down stitch. This stitch will secure all layers of the freestanding appliqué as well as affix the piece to your item or fabric. **(Photo 4)**
7. Your layered freestanding appliqué is now complete. **(Photo 5)**



Multiple DesignWorks Component Instructions

GENERAL INSTRUCTIONS FOR USING MULTIPLE DESIGNWORKS COMPONENTS IN ONE DESIGN:

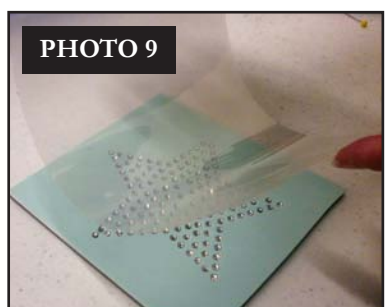
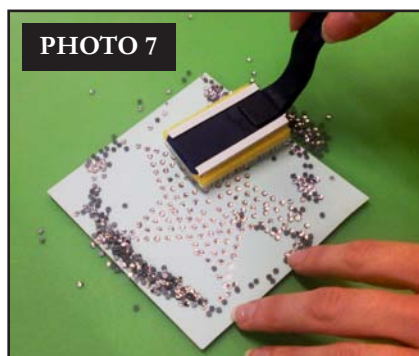
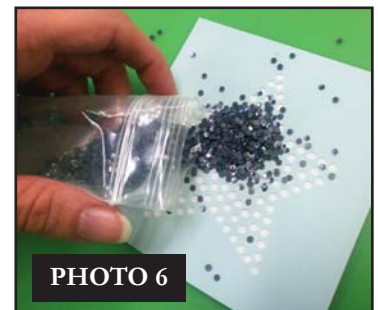
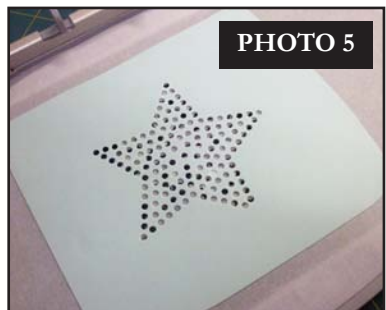
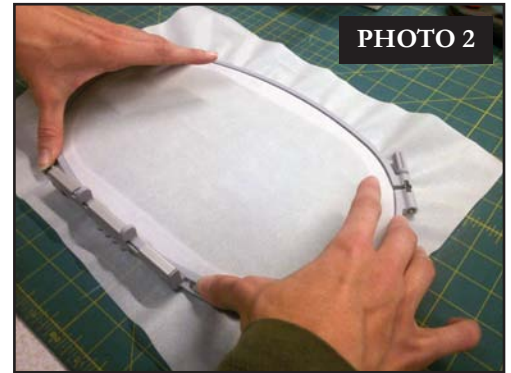
1. Refer to the color information bar on your machine or your design instructions to determine the order in which you use traditional machine embroidery (needle and thread) or the PaintWork tool. PaintWork files are denoted by _PW at the end of a file name.
2. Create any CrystalWork templates using the CrystalWork files and the CrystalWork tool following the CrystalWork Instructions. These files are denoted by _CR at the end of the file name. The templates can be created either before or after the design is stitched, but the crystals will be applied after the embroidery and/or paint is completed.

CRYSTALWORK INSTRUCTIONS:

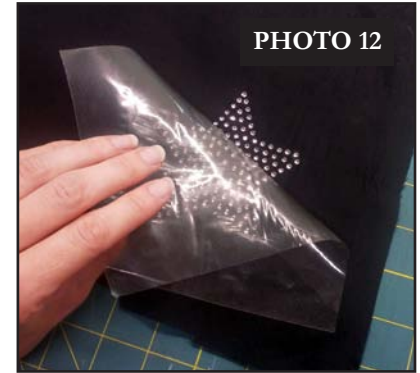
1. Remove upper thread from the machine.
2. Attach the Straight Stitch/CutWork Stitch Plate for your machine.
3. Remove the needle and replace with the correct size punch tool (SS6, SS10, SS12, SS16 as noted on the Color Bar of the machine or in the crystal chart for the design collection) with the flat side toward the back. Tighten the needle clamp.
4. Attach Presser Foot #48.
5. Place the CrystalWork container on the stitch plate with the center positioning pin in the rear hole of the stitch plate.
6. Attach the punch plate (same size as the punch tool used) on top of the container so that it sits flush with the top.
7. Lower the punch tool by turning the handwheel to check that the container lines up correctly. **See Photo 1**
8. Hoop parchment paper up-side down and trim all excess from edges. **See Photos 2 and 3**
9. Cut a piece of rhinestone template material slightly larger than the design. Remove backing from the template material and place the sticky side down on the top of the parchment paper in the center of the hoop. **See Photo 4**
10. Place hoop on machine and use your machine's check feature to ensure that the template material is positioned correctly. Punch the first color change.

Note: The machine will prompt when the container is full and needs to be emptied. However, you may also wish to empty the container between color changes. ANY time you remove the container for cleaning, be sure to repeat Step 7 to ensure that the container is positioned properly. Check the back of the parchment paper between color changes also to remove any stray dots that may be stuck to the paper.

11. If more than one size crystal is used in the design, replace the punch tool and the punch plate on the top of the container with sizes to correspond with the size shown on the Color Bar of the machine. Repeat this process as needed until the design is finished. **See Photo 5**
12. Carefully peel the rhinestone template material away from the parchment paper and place on a piece of rhinestone template backboard. Smooth into place.
13. Pour the largest size of crystals used in the design over the template and use a small rhinestone brush to push them into place. **See Photos 6 and 7**
14. Make sure that all holes of that size are filled, and that all crystals are facing upright.
15. Repeat Steps 13 and 14 for any additional sizes, continuing with the next largest size and progressing to the smallest size.
16. Once all holes in the template are filled with the correct size crystals, check to ensure that all crystals are facing up and that there are no stray crystals. **See Photo 8**



17. Cut a piece of rhinestone application tape slightly larger than the design.
18. Remove the backing and place tape sticky side down over the crystal template. **See Photo 9**
19. Smooth application tape over the top of each crystal using your fingertips or the rhinestone brush to ensure that all crystals are adhered to the tape.
20. Slowly peel transfer tape away from the template. The crystals should come up adhered to the tape. **See Photo 10** If individual crystals are loose or missing, lay the tape carefully back down and re-adhere crystals.
21. Position the transfer tape with the crystals sticky side down onto your project. **See Photo 11**
22. Place a press cloth over the transfer tape and press firmly with a hot iron for approximately 15 seconds. If the transfer is larger than the iron, move the iron to another area and repeat. **NOTE:** Time and temperature given here are meant as guidelines only. Refer to instructions from the crystal manufacturer for best results.
23. Allow the transfer to cool completely before peeling the transfer tape away. **See Photo 12**



PAINTWORK INSTRUCTIONS

1. Remove the upper thread and needle from the machine.
2. Attach the Straight Stitch/CutWork Stitch Plate to the machine.
3. Open the clamping lever on the PaintWork tool and slide the appropriate pen adaptor into the shaft of the tool. Close the clamping lever.
4. Attach the PaintWork tool over the presser foot holder cone and secure with the lever.
5. Prior to hooping, iron the fabric to remove any wrinkles. The fabric must be smooth and hooped securely in order to ensure proper working of the tool.
6. Hoop your project using the appropriate stabilizing method.

Method A:

- a. Hoop a piece of Stabil-Stick Cut Away or Stabil-Stick Tear Away by itself in the hoop.
- b. Score and remove the paper.
- c. Place the fabric to be painted over the sticky surface with right side up. Gently smooth into position. For best results, the stabilizer should be adhered to as much area of the fabric as possible.

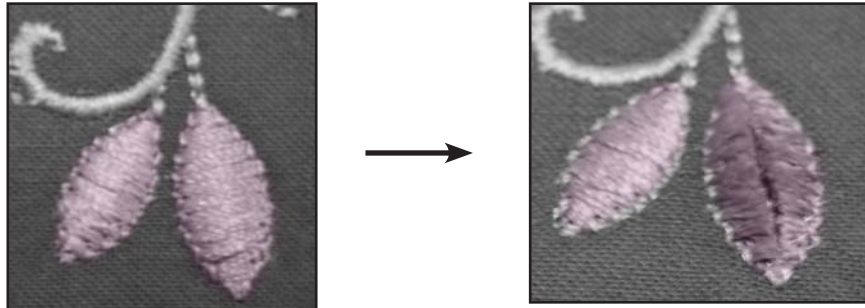
Method B

- a. Spray stabilizer of your choice with a generous amount of temporary spray adhesive.
 - b. Place the sprayed side of the stabilizer on the wrong side of the fabric. Hoop all layers as one unit.
7. Attach the hoop to the machine.
 8. Swing the pen guard down. Release the clamping lever and insert the appropriate pen with a slight twisting motion until the tip just touches the pen guard. Close the clamping lever. The pen should now be held firmly in place. **NOTE:** Although there should be some pressure against the pen as it is inserted, do not use excessive force without supporting the PaintWork tool.
 9. Swing the pen guard up and start painting using the Start / Stop button on the machine. **NOTE:** It is advisable to hoop a test piece of fabric to test for pen pressure prior to the painting on the actual project. An alternative to this is to cut a hoop sized piece of Stabil-Stick, remove the paper from the entire back, and place the Stabil-Stick over the hooped project. Start the machine and paint for a few seconds. Adjust the pen pressure as needed to achieve the look you desire. (**See Photo 1**) Turning the dial counter-clockwise decreases the pressure. Turning the dial clockwise increases the pressure. When you have achieved the desired effect, remove the Stabil-Stick from the top and re-start the design from the beginning.
 10. When the first color is finished, swing the pen guard down. Open the clamping lever and remove the pen.
 11. Clean the pen guard between color changes and allow fabric to dry between color changes to avoid mixing colors. **Tip:** To help guarantee colors will not mix, remove the hoop from the machine, but not the fabric from the hoop. Use a small, applique iron to heat the color. Replace the hoop and continue your design.
 12. Refer to the color information on the machine's screen and insert a second pen following steps above if needed. **Tip:** after raising the pen guard, wipe the tip of the pen with a white cloth before starting the color. **See Photo 2**
 13. Use an Iron to heat set the painted fabric following pen manufacturer's instructions.



General Tufted Satin Embroidery Instructions

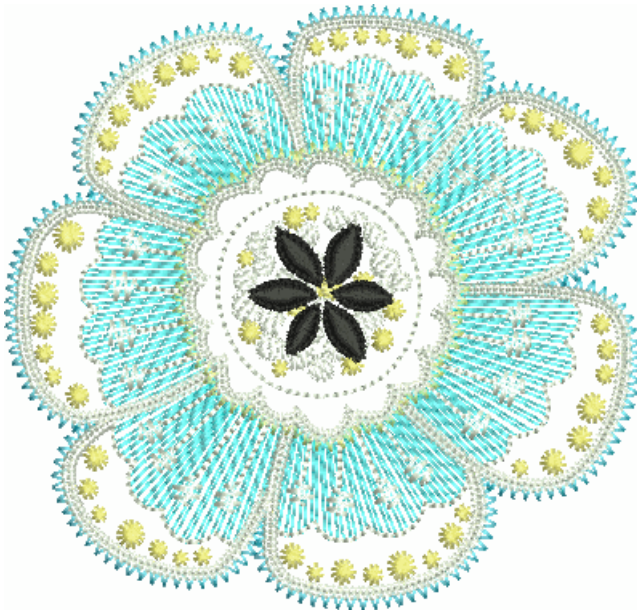
1. Lay embroidered design flat.
2. Refer to the *Tufted Satin Embroidery Guides* on the following pages to determine which satins are to be cut.
3. With a craft knife, lightly slice through the satins. You may need to repeat slicing the satins until you have achieved the desired look while being careful not to cut the fabric.



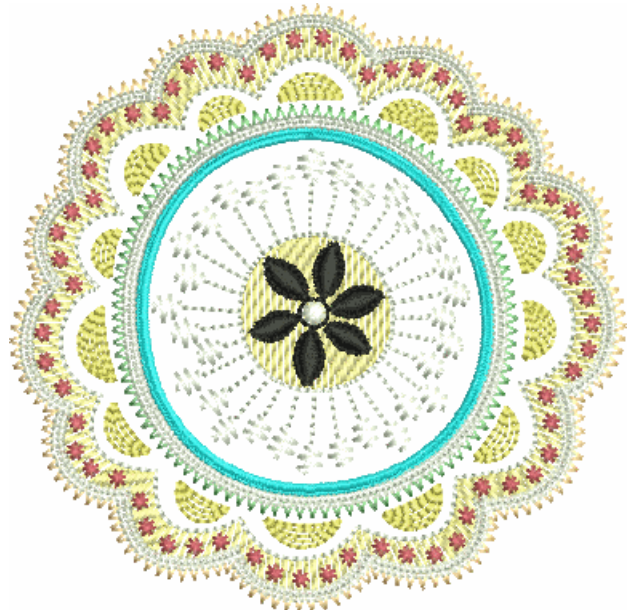
Tufted Satin Guides

Solid black area denotes tufted satin cut areas.

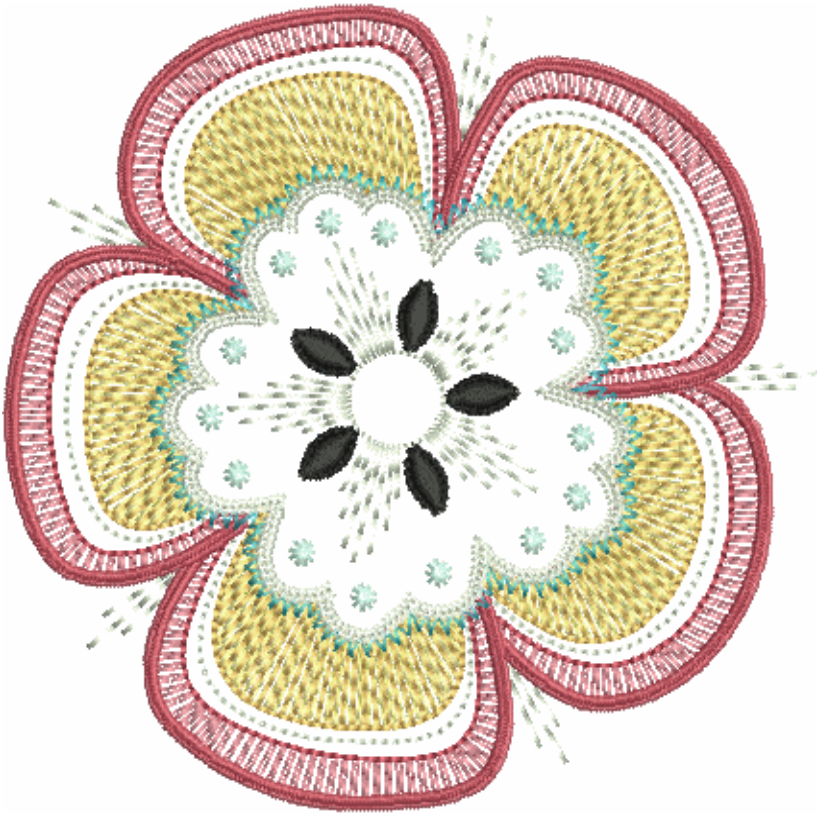
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82004-04



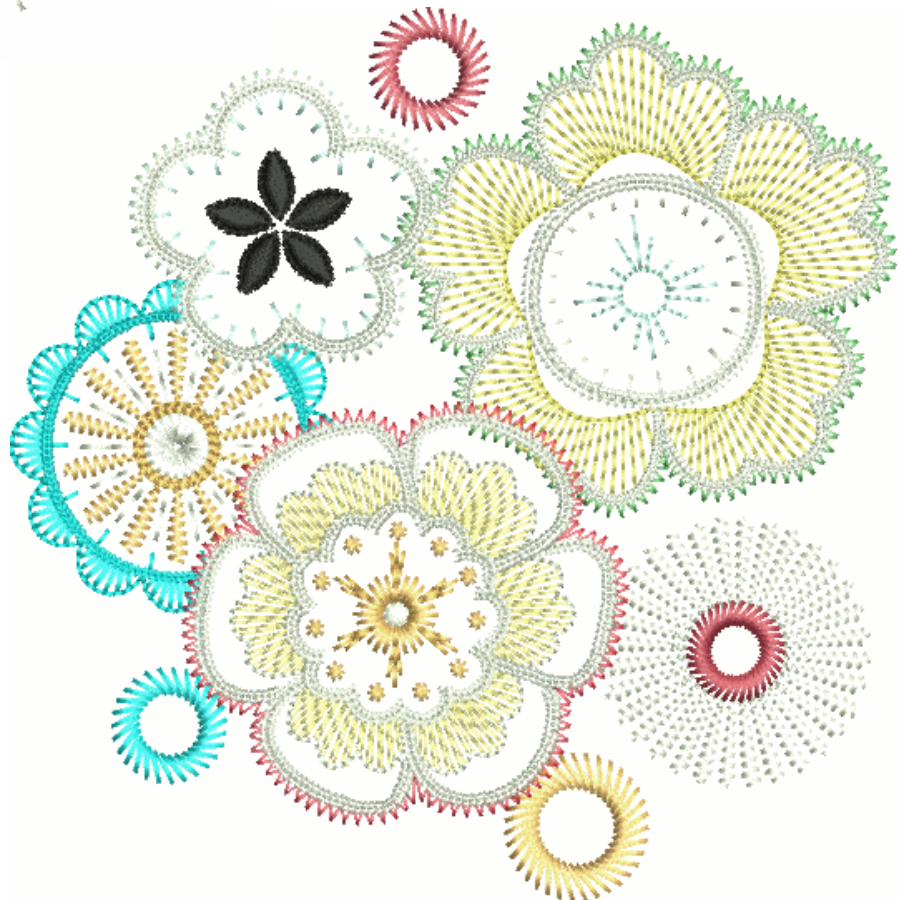
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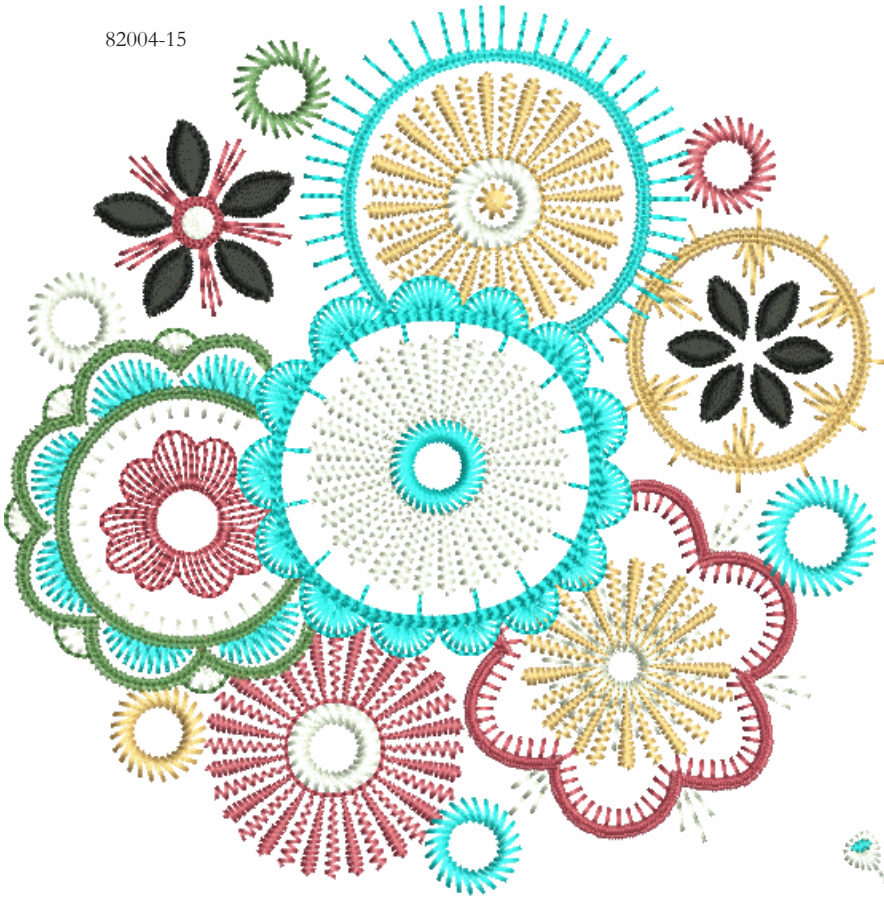
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82004-14

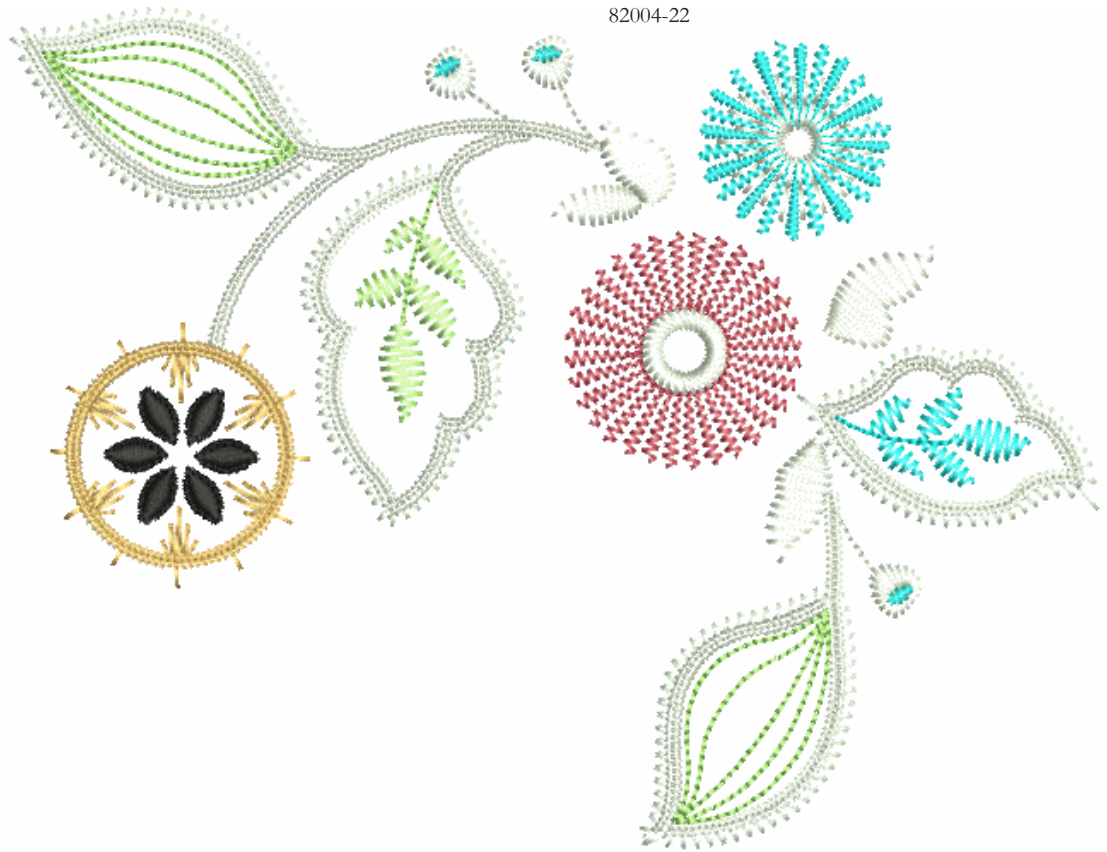


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82004-19





82004-22

82004-24



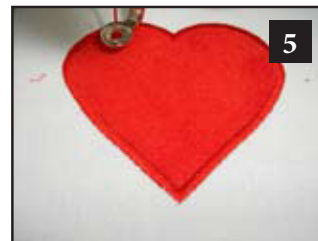
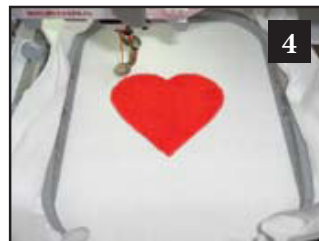
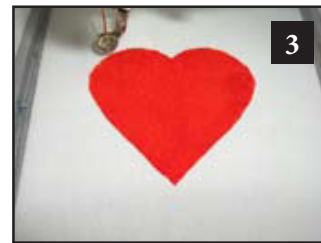
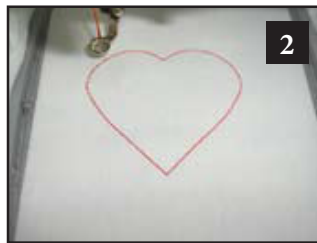
82004-31



1. Print out the necessary pages from the PDF of the appliqué pattern(s).
2. Mark the right side of the pattern pieces so you'll know which direction to lay the pattern on the fabric.
3. Lightly spray the wrong side of the pattern pieces with temporary adhesive spray and allow it to set for a few minutes.
4. Place the pattern pieces on the right side of the fabric and carefully cut them out. **PHOTO 1**
5. Sew the placement stitch on your hooped fabric. **PHOTO 2**
6. With the paper still stuck to the right side of the appliqué fabric, spray the wrong side of the fabric with temporary spray adhesive.
7. Place the fabric inside the sewing placement stitch so that it matches the stitching line, and then remove the paper pattern. **PHOTO 3**
8. Sew the tackdown. **PHOTO 4**
9. Sew the remainder of the design and repeat for any remaining pieces. **PHOTO 5**

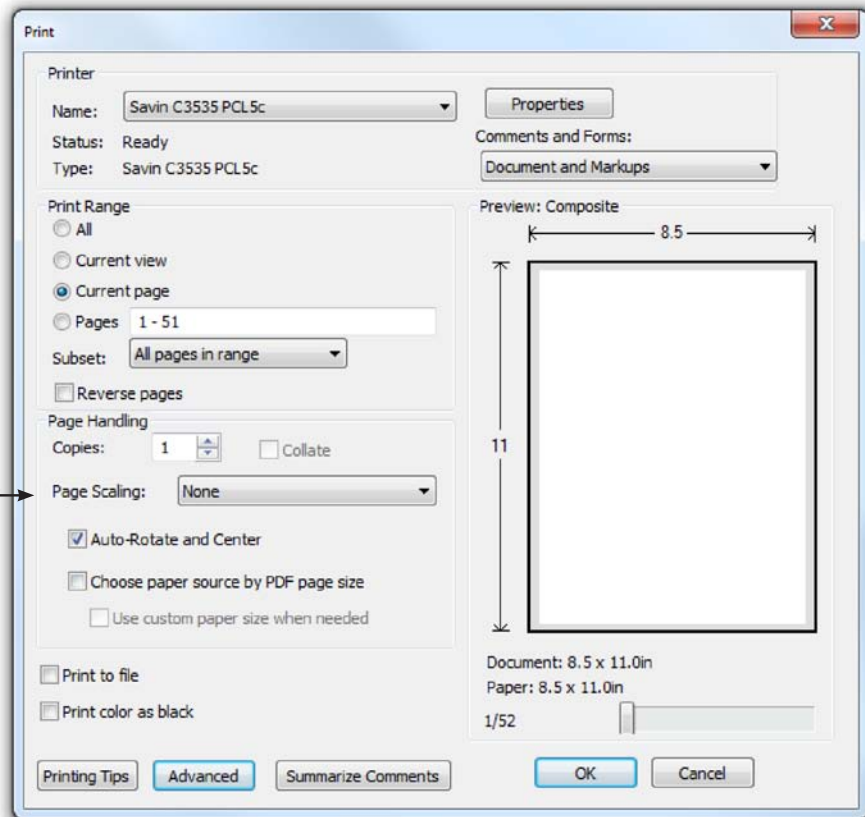
NOTE: The patterns are sized for the designs as they were made. If you resize the design, you will need to resize the pattern the same amount. You can print out the pattern at the normal size then copy it on a copy machine at the changed size. For example, resize the designs to 80%, resize the printed pattern to 80%.

TIP: When Printing the patterns, make sure that the “Fit to page” option is **UNCHECKED** in the Print Dialog Box. If this option is checked the printed patterns will not be actual size.



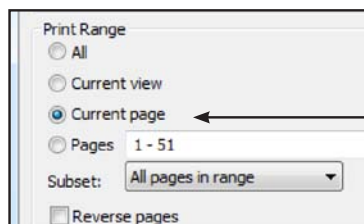
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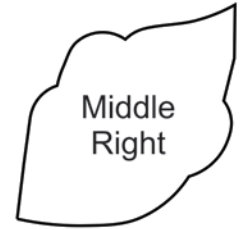
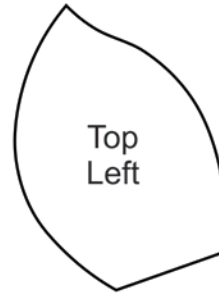
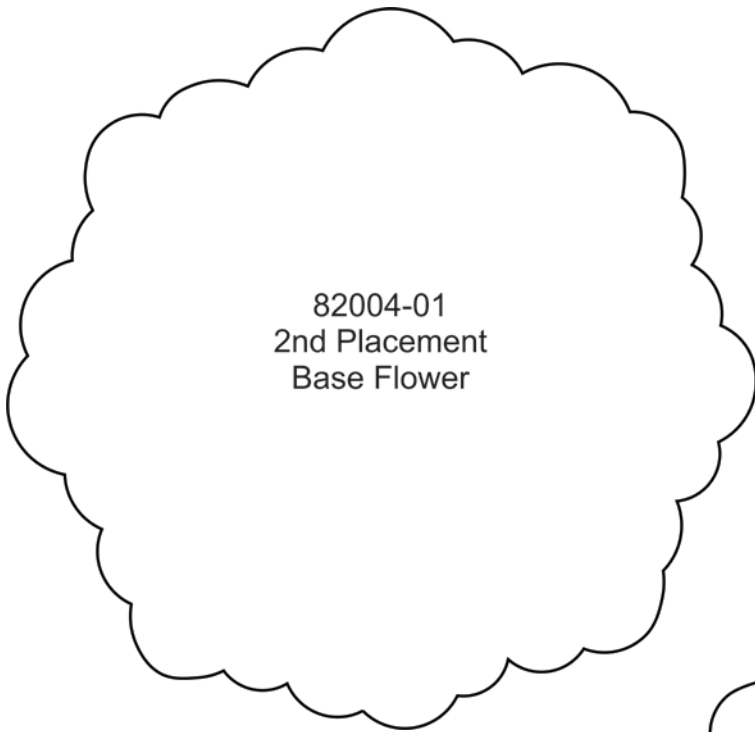
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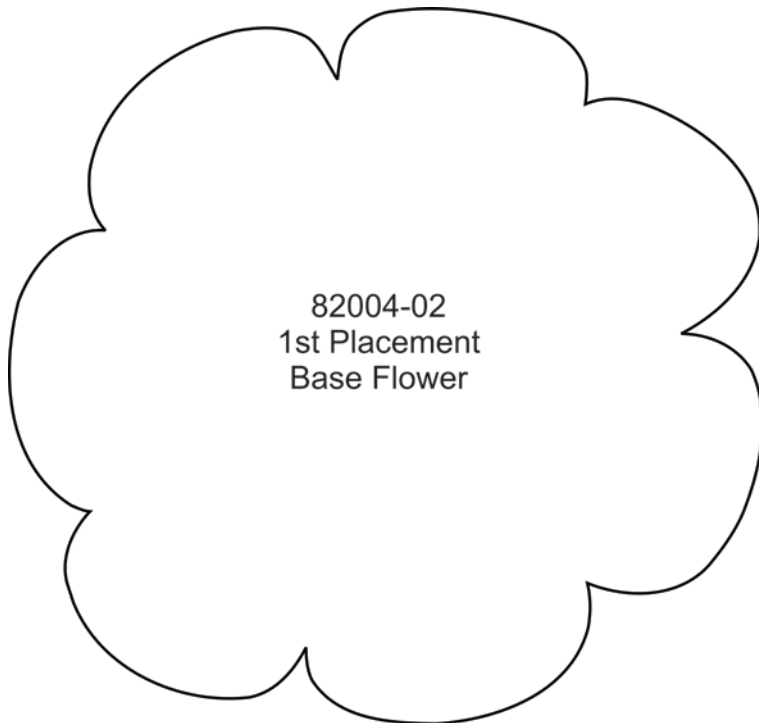
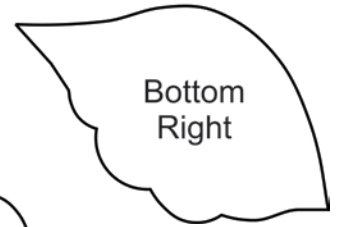
TO SAVE PAPER

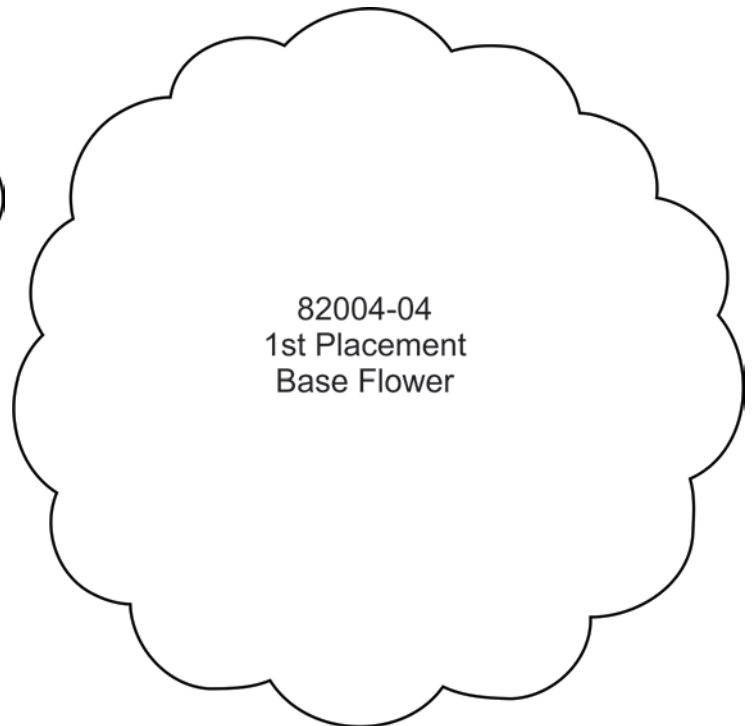
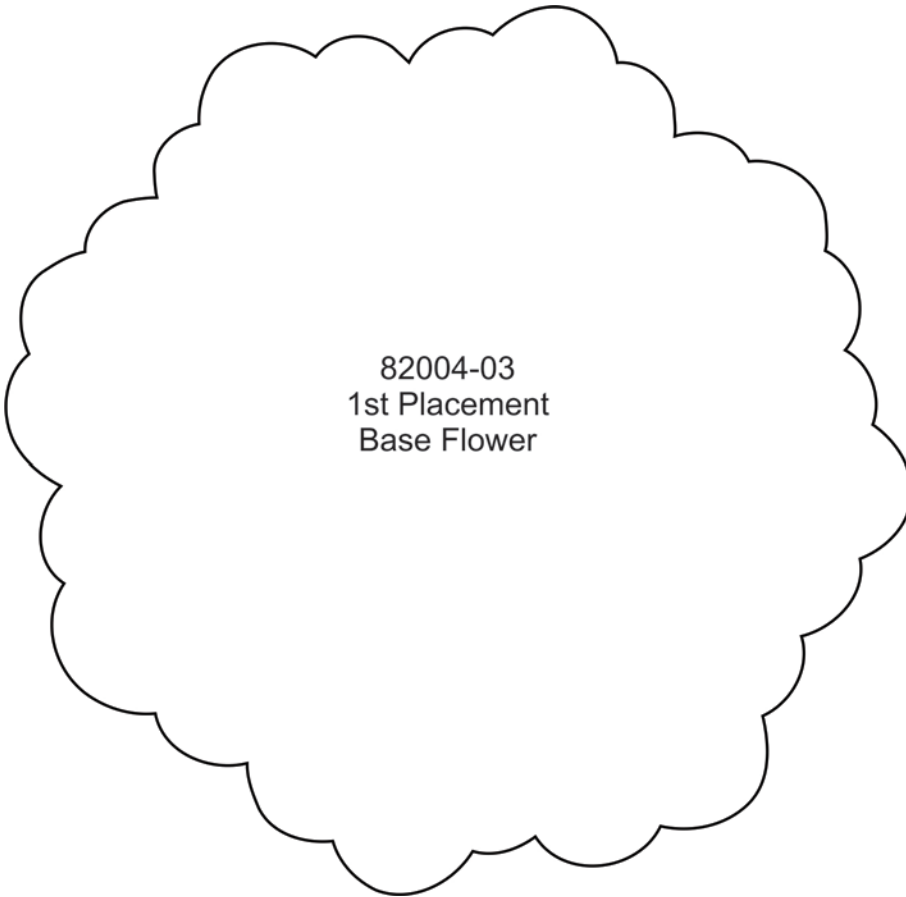
Only print the desired image by navigating to the image's page, go to File > Print and select "Current page" in the print dialog box. Repeat for each desired image.

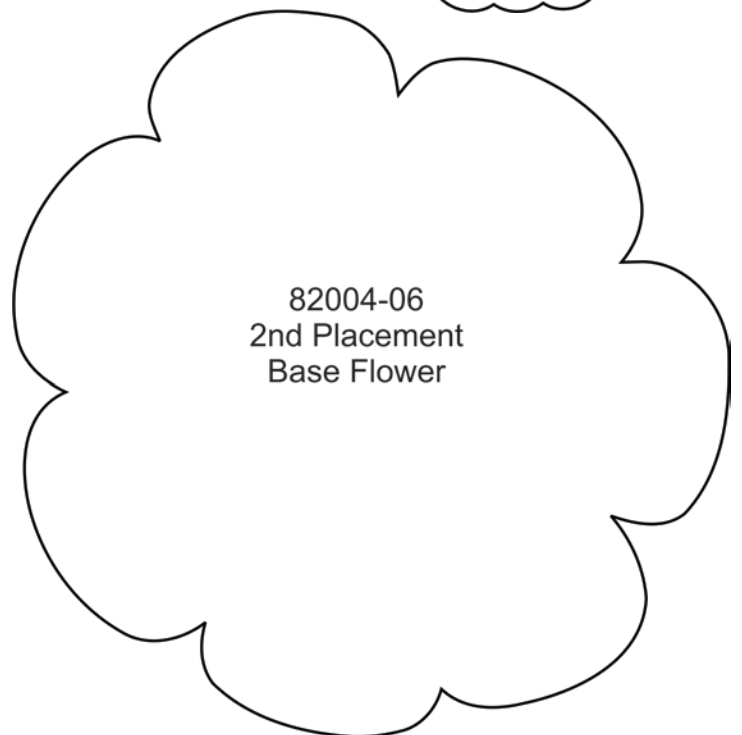


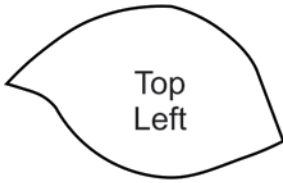


82004-01
1st Placement
Leaves

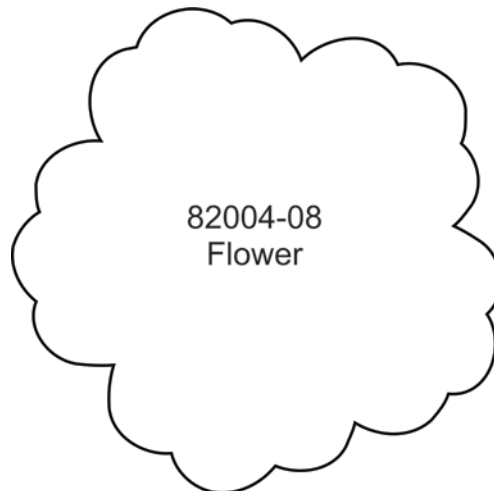
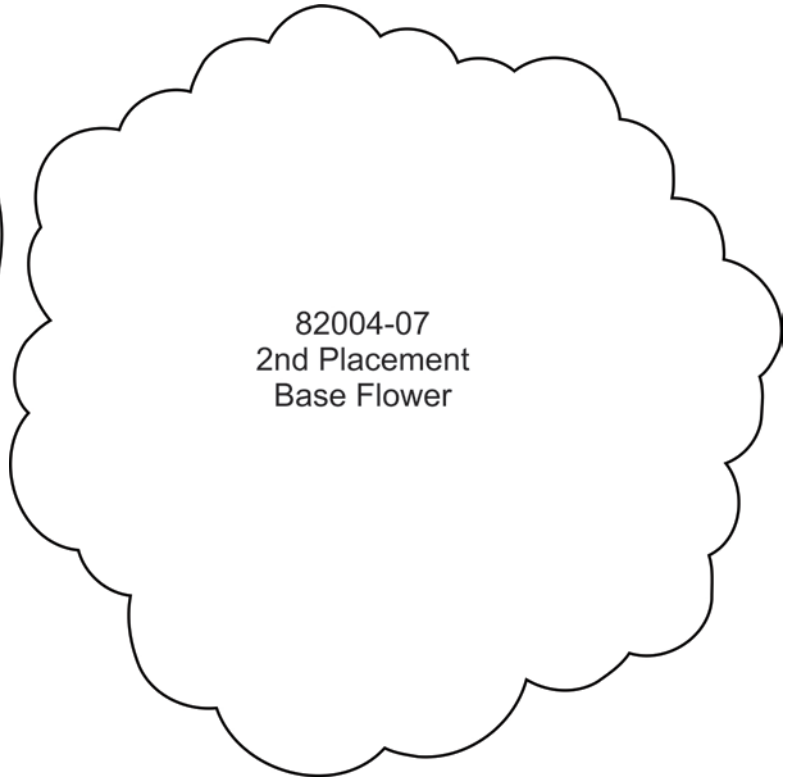
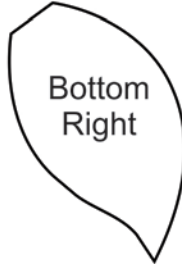
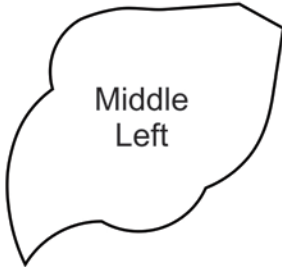


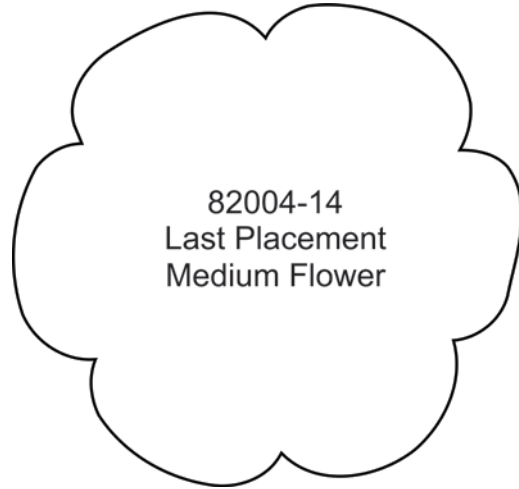
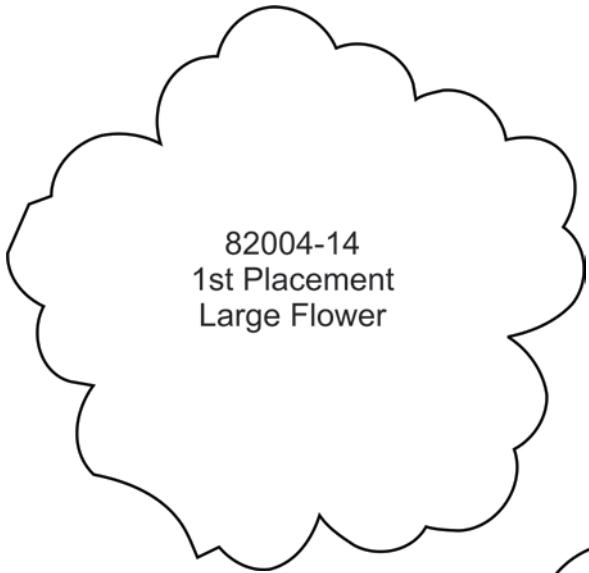


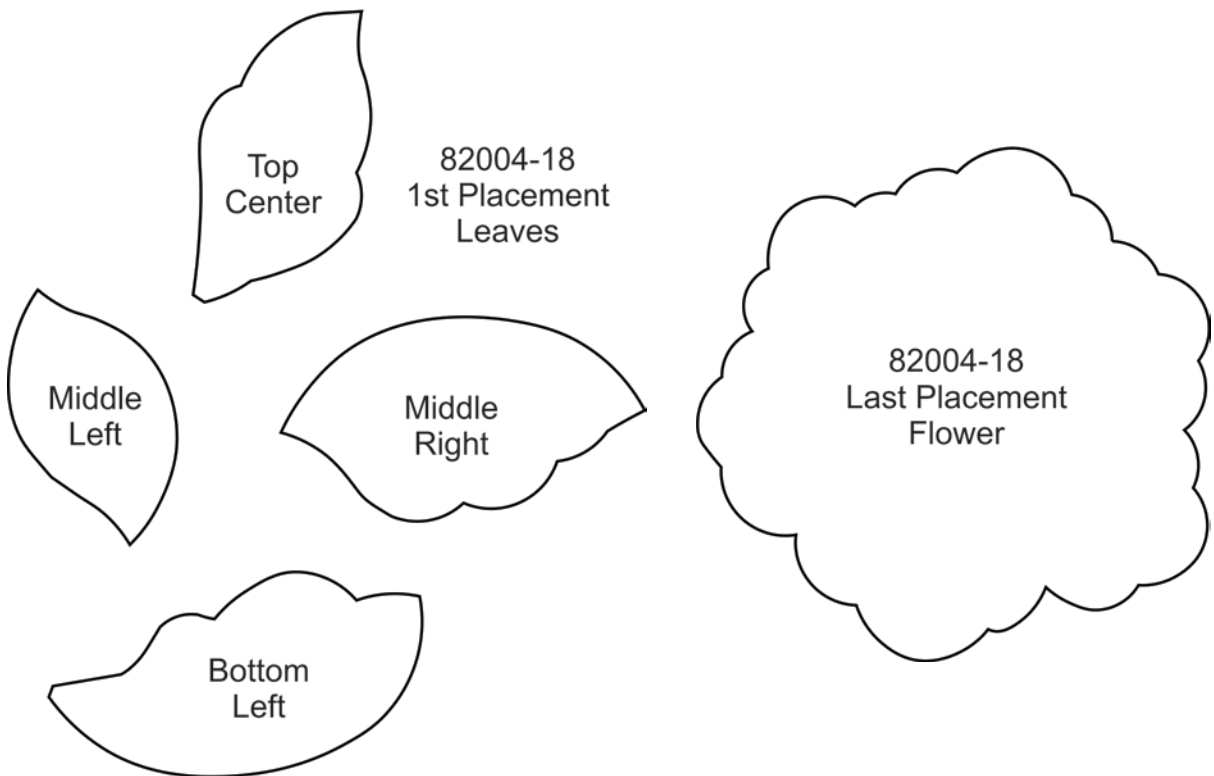
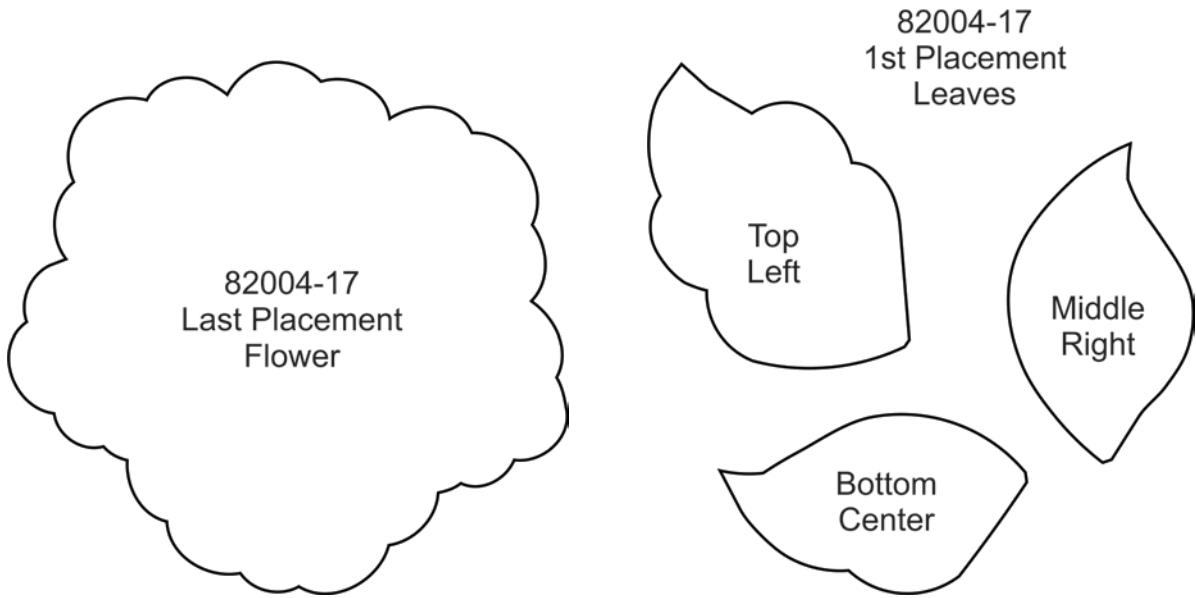


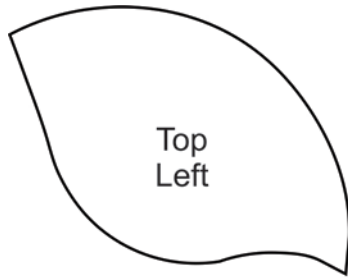


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1st Placement
Leaves

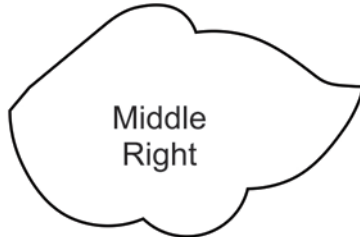








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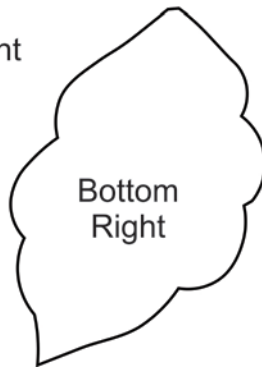


Middle
Right

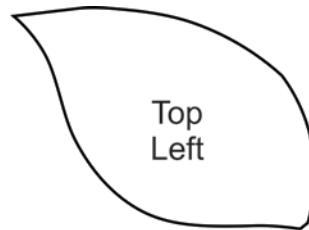


82004-19
Last Placement
Flower

82004-19
1st Placement
Leaves

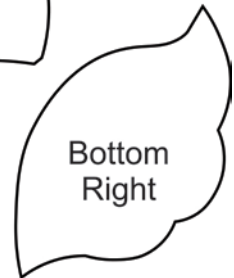


Bottom
Right



Top
Left

82004-20
Leaves

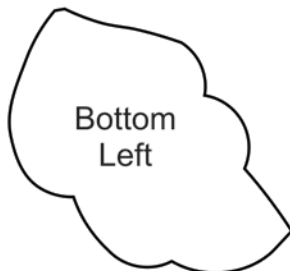


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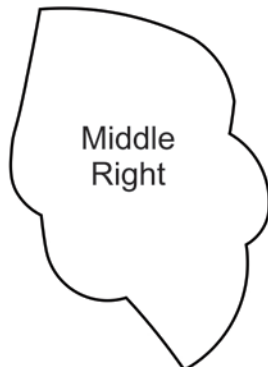
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1st Placement
Leaves



Top
Right



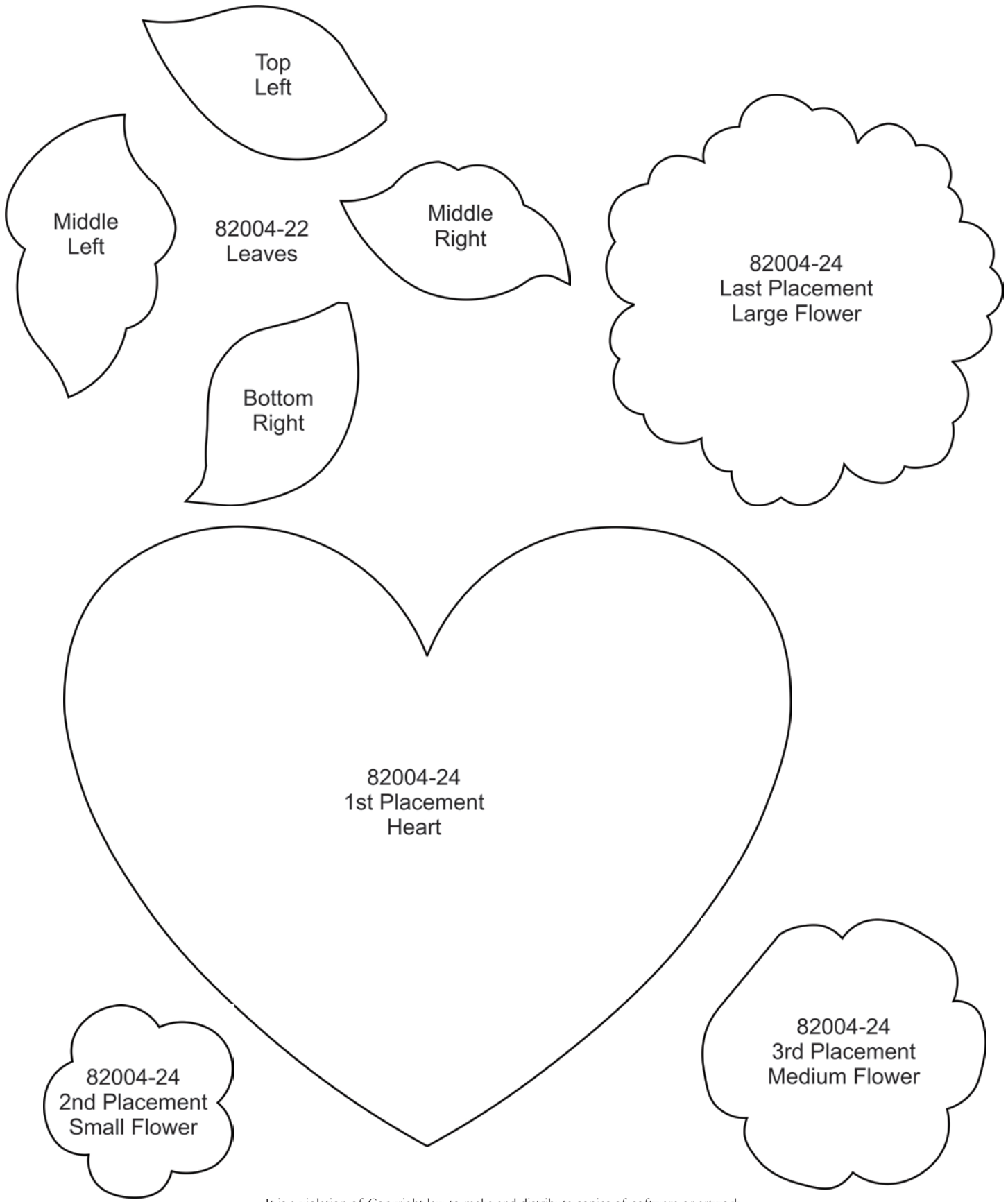
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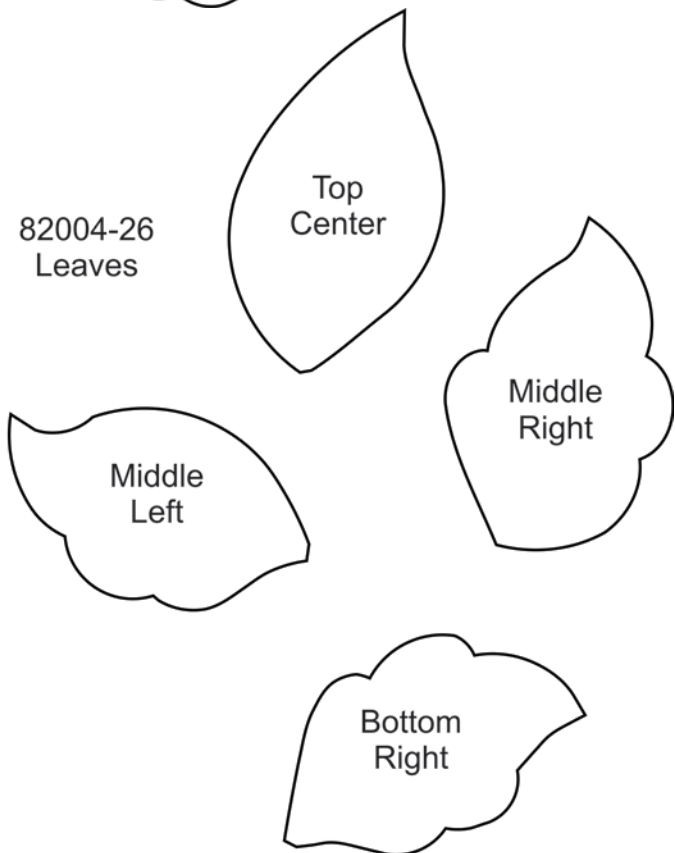
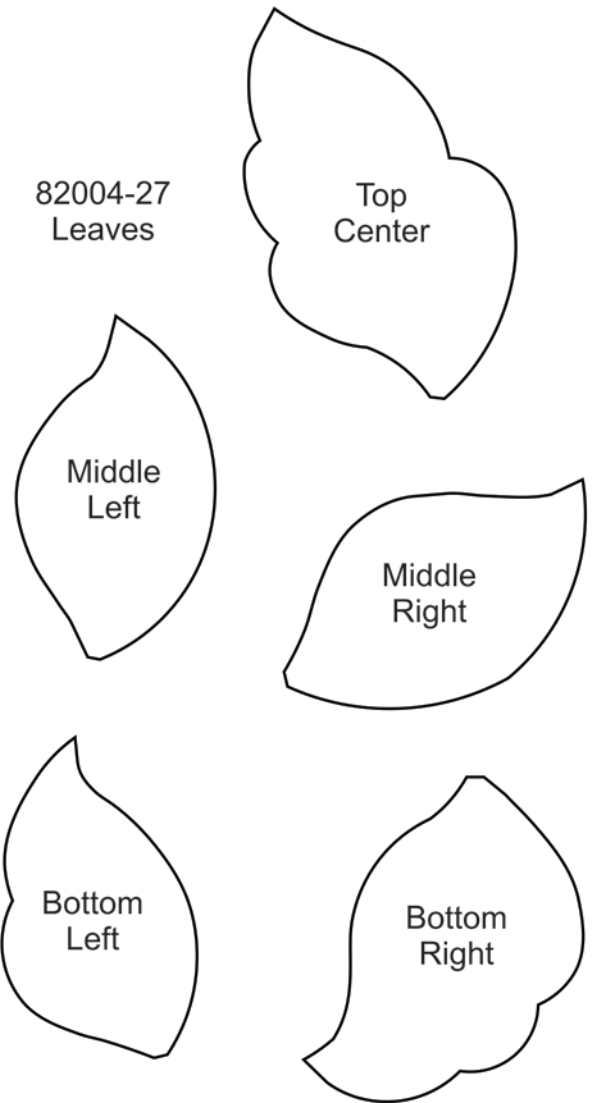
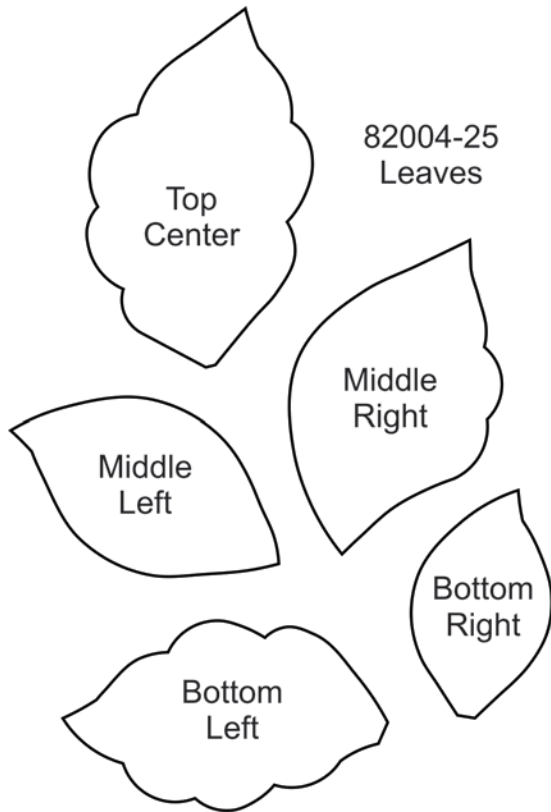


Middle
Right

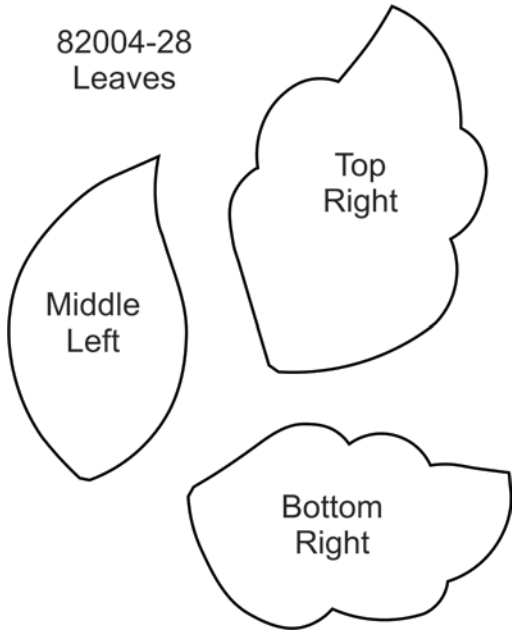


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Last Placement
Flower

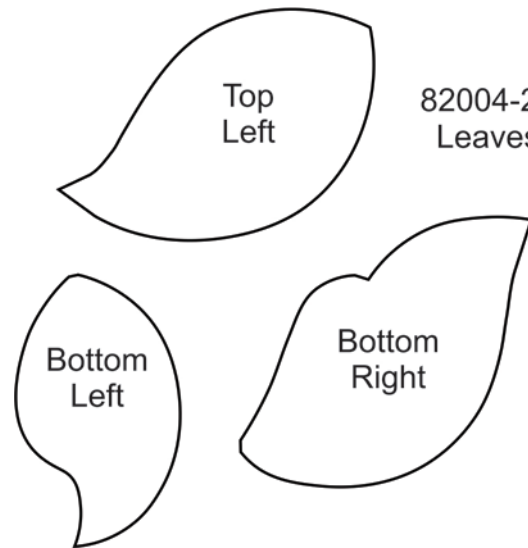




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Leaves

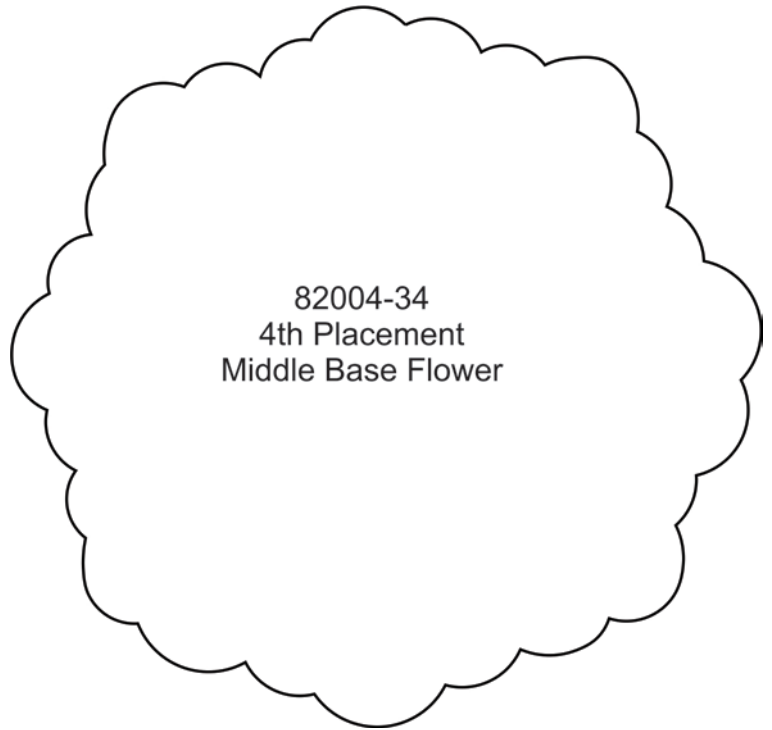
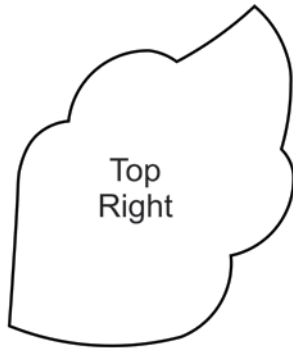
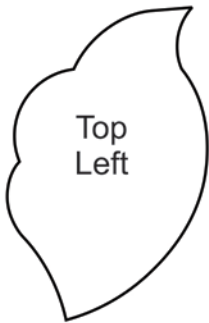


82004-29
Leaves

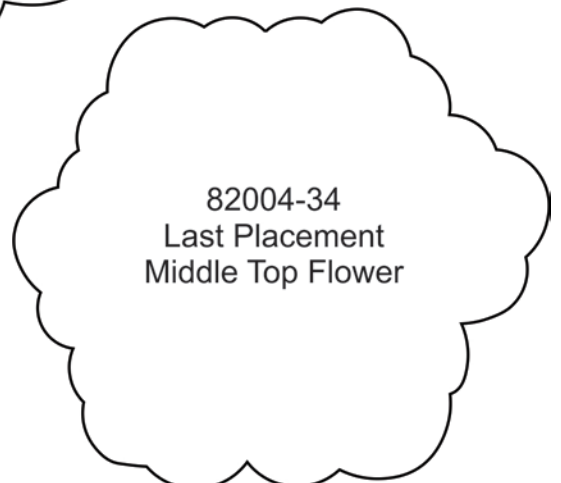
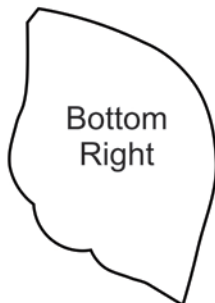
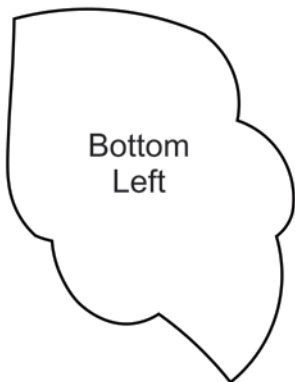
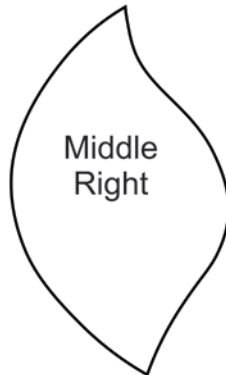
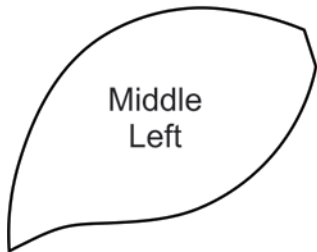
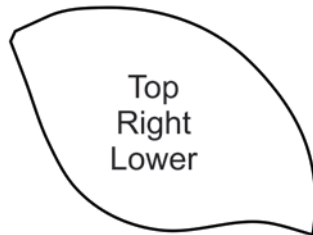


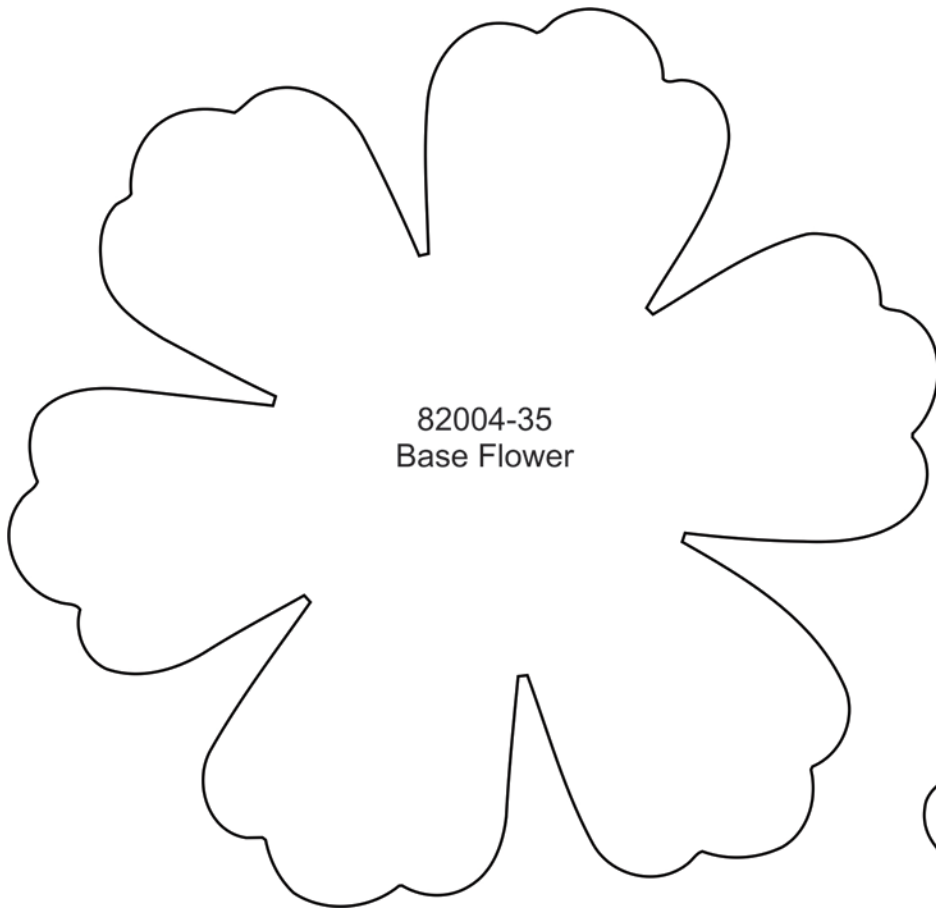
82004-30
Leaf



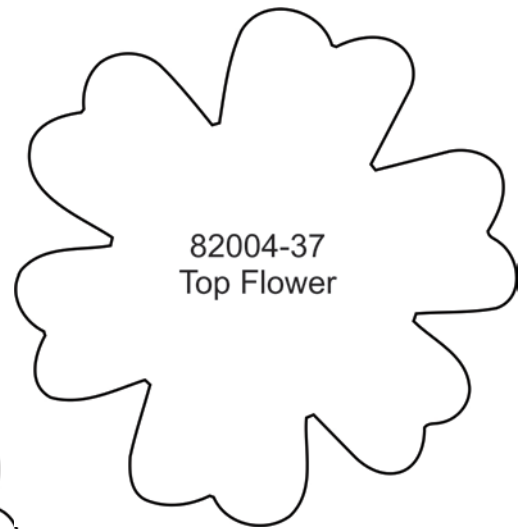


82004-34
1st Placement
Leaves

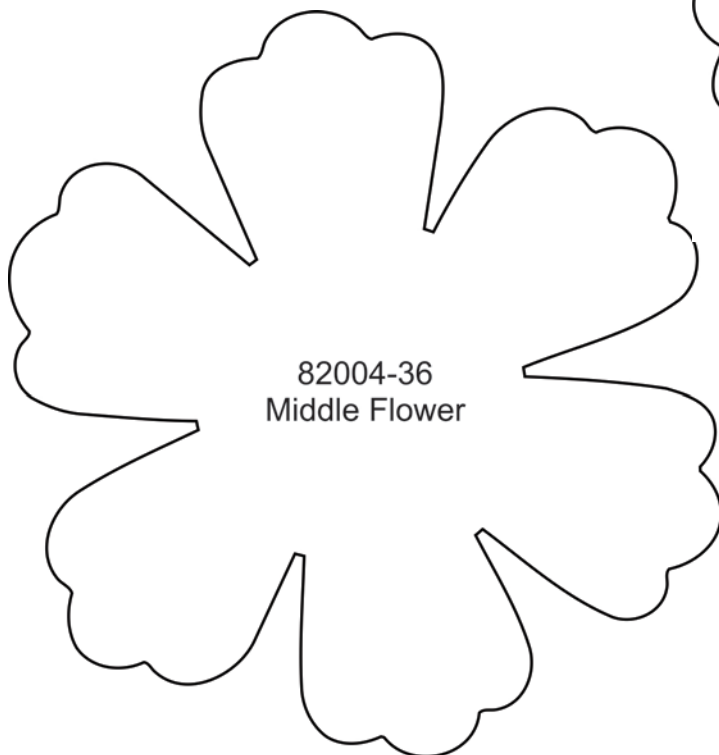




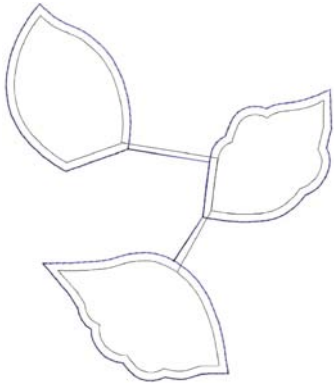
82004-35
Base Flower



82004-37
Top Flower



82004-36
Middle Flower



82004-01_CWA_A For Use with the Bernina CutWork Accessory
3.27 X 2.80 in.
83.06 X 71.12 mm
1,600 St.



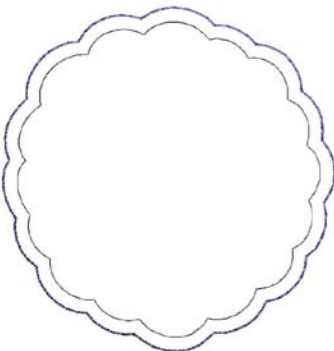
82004-01_CWA_B For Use with the Bernina CutWork Accessory
4.06 X 3.90 in.
103.12 X 99.06 mm
1,600 St.



82004-01_CWA_C For Use with the Bernina CutWork Accessory
2.94 X 2.65 in.
74.68 X 67.31 mm
1,100 St.



82004-02_CWA_A For Use with the Bernina CutWork Accessory
4.08 X 3.87 in.
103.63 X 98.30 mm
1,700 St.



82004-02_CWA_B For Use with the Bernina CutWork Accessory
1.99 X 2.07 in.
50.55 X 52.58 mm
800 St.



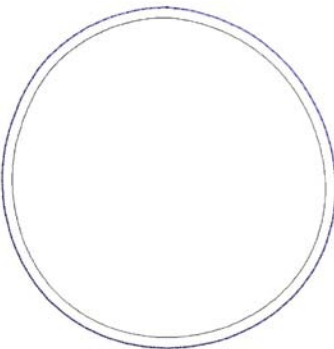
82004-03_CWA_A For Use with the Bernina CutWork Accessory
4.72 X 4.70 in.
119.89 X 119.38 mm
2,000 St.



82004-03_CWA_B For Use with the Bernina CutWork Accessory
3.50 X 3.22 in.
88.90 X 81.79 mm
1,400 St.



82004-04_CWA_A For Use with the Bernina CutWork Accessory
3.97 X 3.90 in.
100.84 X 99.06 mm
1,600 St.



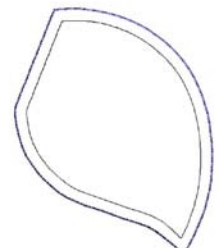
82004-04_CWA_B For Use with the Bernina CutWork Accessory
2.65 X 2.70 in.
67.31 X 68.58 mm
1,000 St.



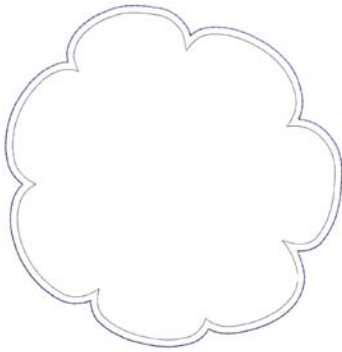
82004-05_CWA_A For Use with the Bernina CutWork Accessory
4.81 X 4.85 in.
122.17 X 123.19 mm
2,000 St.



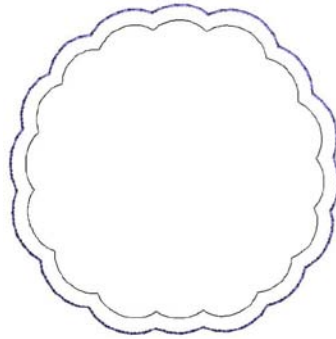
82004-05_CWA_B For Use with the Bernina CutWork Accessory
3.55 X 3.44 in.
90.17 X 87.38 mm
1,500 St.



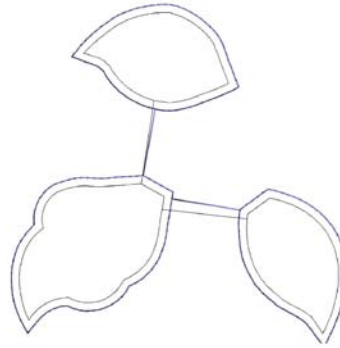
82004-06_CWA_A For Use with the Bernina CutWork Accessory
1.36 X 1.69 in.
34.54 X 42.93 mm
600 St. **S**



82004-06_CWA_B For Use with the
Bernina CutWork Accessory
3.88 X 3.93 in.
98.55 X 99.82 mm
1,700 St.



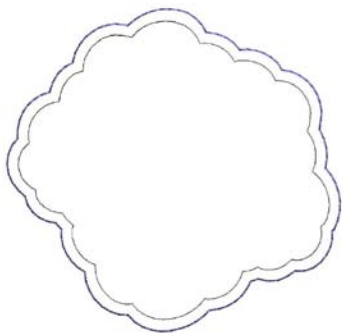
82004-06_CWA_C For Use with the
Bernina CutWork Accessory
1.81 X 1.80 in.
45.97 X 45.72 mm
800 St.



82004-07_CWA_A For Use with the
Bernina CutWork Accessory
3.33 X 3.39 in.
84.58 X 86.11 mm
1,600 St.



82004-07_CWA_B For Use with the
Bernina CutWork Accessory
4.18 X 4.17 in.
106.17 X 105.92 mm
1,700 St.



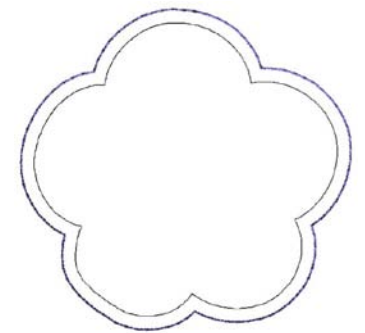
82004-07_CWA_C For Use with the
Bernina CutWork Accessory
2.48 X 2.39 in.
62.99 X 60.71 mm
1,000 St.



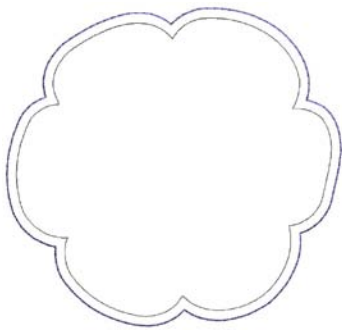
82004-08_CWA For Use with the
Bernina CutWork Accessory
2.70 X 2.69 in.
68.58 X 68.33 mm
1,100 St.



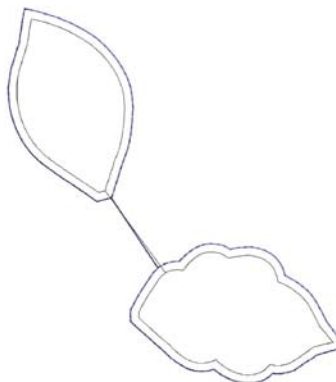
82004-14_CWA_A For Use with the
Bernina CutWork Accessory
3.16 X 3.09 in.
80.26 X 78.49 mm
1,400 St.



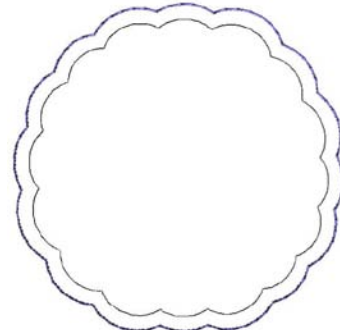
82004-14_CWA_B For Use with the
Bernina CutWork Accessory
1.99 X 1.94 in.
50.55 X 49.28 mm
800 St.



82004-14_CWA_C For Use with the
Bernina CutWork Accessory
2.80 X 2.66 in.
71.12 X 67.56 mm
1,100 St.



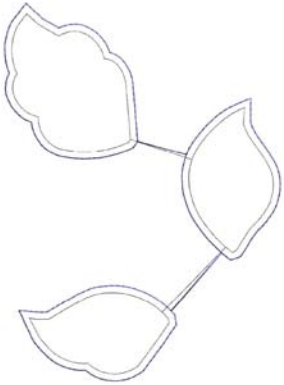
82004-16_CWA_A For Use with the
Bernina CutWork Accessory
3.24 X 3.61 in.
82.30 X 91.69 mm
1,200 St.



82004-16_CWA_B For Use with the
Bernina CutWork Accessory
1.81 X 1.80 in.
45.97 X 45.72 mm
800 St.



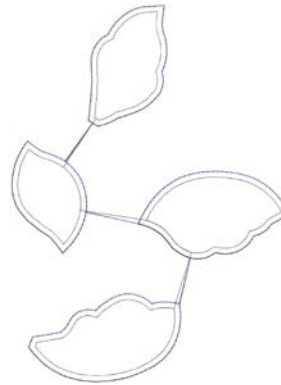
82004-16_CWA_C For Use with the
Bernina CutWork Accessory
3.45 X 3.43 in.
87.63 X 87.12 mm
1,500 St.



82004-17_CWA_A For Use with the
Bernina CutWork Accessory
3.14 X 4.32 in.
79.76 X 109.73 mm
1,800 St.



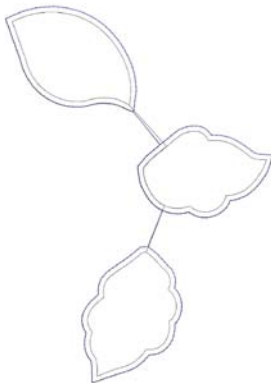
82004-17_CWA_B For Use with the
Bernina CutWork Accessory
3.07 X 2.93 in.
77.98 X 74.42 mm
1,300 St.



82004-18_CWA_A For Use with the
Bernina CutWork Accessory
3.87 X 5.25 in.
98.30 X 133.35 mm
2,300 St. **L**



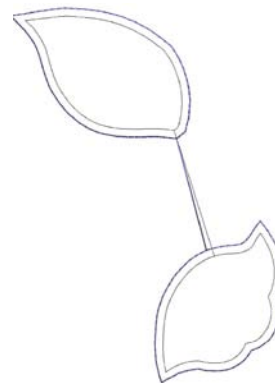
82004-18_CWA_B For Use with the
Bernina CutWork Accessory
2.82 X 2.82 in.
71.63 X 71.63 mm
1,200 St.



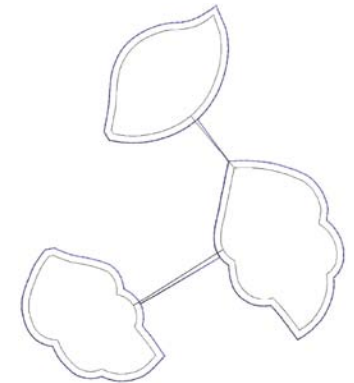
82004-19_CWA_A For Use with the
Bernina CutWork Accessory
3.97 X 5.62 in.
100.84 X 142.75 mm
2,000 St. **L**



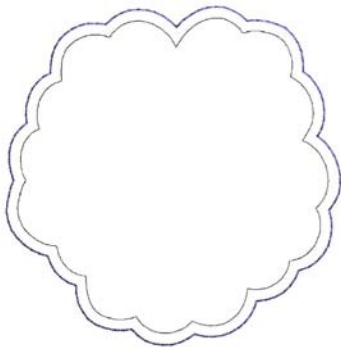
82004-19_CWA_B For Use with the
Bernina CutWork Accessory
2.72 X 2.65 in.
69.09 X 67.31 mm
1,100 St.



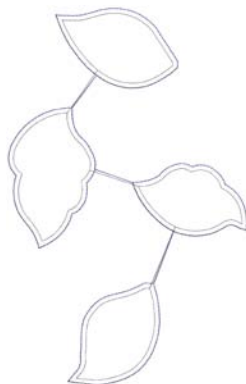
82004-20_CWA For Use with the
Bernina CutWork Accessory
2.72 X 3.78 in.
69.09 X 96.01 mm
1,100 St.



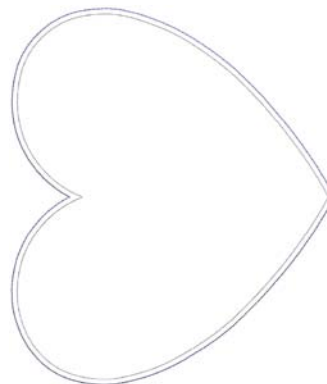
82004-21_CWA_A For Use with the
Bernina CutWork Accessory
3.72 X 4.34 in.
94.49 X 110.24 mm
1,800 St.



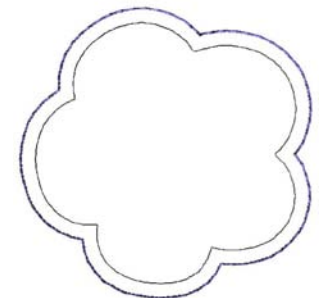
82004-21_CWA_B For Use with the
Bernina CutWork Accessory
2.46 X 2.49 in.
62.48 X 63.25 mm
1,100 St.



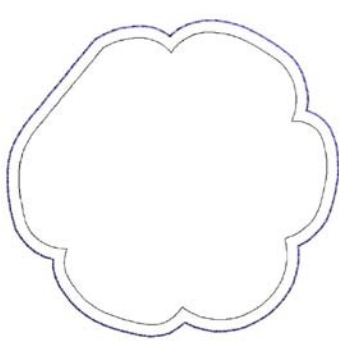
82004-22_CWA For Use with the
Bernina CutWork Accessory
3.93 X 6.20 in.
99.82 X 157.48 mm
2,600 St. **L**



82004-24_CWA_A For Use with the
Bernina CutWork Accessory
4.82 X 5.61 in.
122.43 X 142.49 mm
2,100 St. **L**



82004-24_CWA_B For Use with the
Bernina CutWork Accessory
1.57 X 1.60 in.
39.88 X 40.64 mm
600 St.



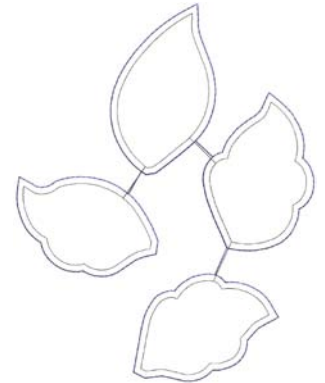
82004-24_CWA_C For Use with the
Bernina CutWork Accessory
2.28 X 2.17 in.
57.91 X 55.12 mm
900 St.



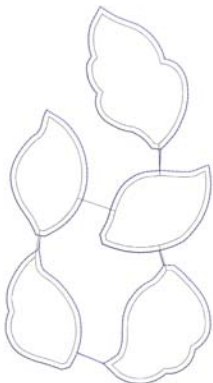
82004-24_CWA_D For Use with the
Bernina CutWork Accessory
3.13 X 3.23 in.
79.50 X 82.04 mm
1,400 St.



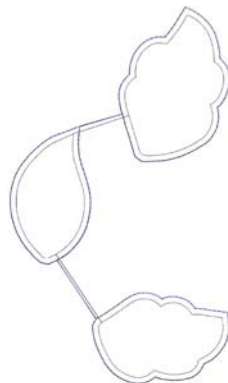
82004-25_CWA For Use with the
Bernina CutWork Accessory
3.69 X 5.94 in.
93.73 X 150.88 mm
2,800 St. **L**



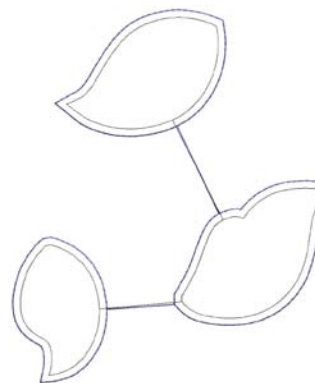
82004-26_CWA For Use with the
Bernina CutWork Accessory
3.61 X 4.58 in.
91.69 X 116.33 mm
2,400 St.



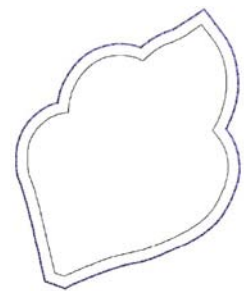
82004-27_CWA For Use with the
Bernina CutWork Accessory
3.19 X 5.88 in.
81.03 X 149.35 mm
3,300 St. **L**



82004-28_CWA For Use with the
Bernina CutWork Accessory
2.95 X 5.09 in.
74.93 X 129.29 mm
1,800 St. **L**



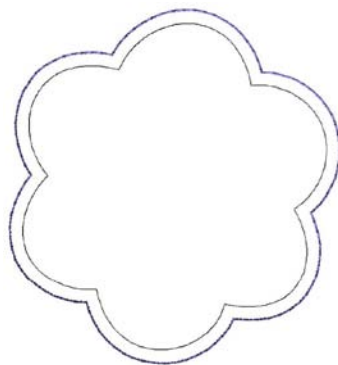
82004-29_CWA For Use with the
Bernina CutWork Accessory
3.44 X 4.02 in.
87.38 X 102.11 mm
1,700 St.



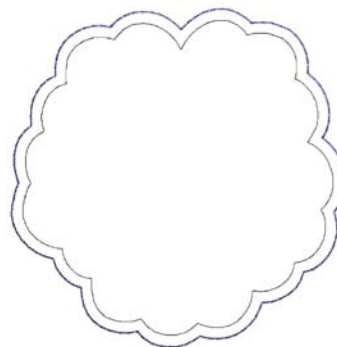
82004-30_CWA For Use with the
Bernina CutWork Accessory
1.58 X 1.99 in.
40.13 X 50.55 mm
700 St.



82004-34_CWA_A For Use with the
Bernina CutWork Accessory
4.23 X 7.63 in.
107.44 X 193.80 mm
4,800 St. **L**



82004-34_CWA_B For Use with the
Bernina CutWork Accessory
2.03 X 2.17 in.
51.56 X 55.12 mm
900 St.



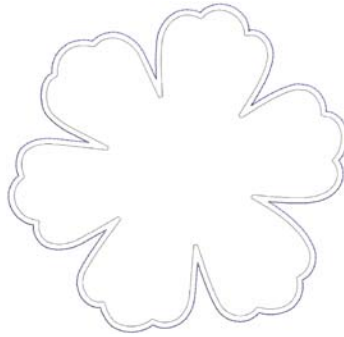
82004-34_CWA_C For Use with the
Bernina CutWork Accessory
2.46 X 2.49 in.
62.48 X 63.25 mm
1,100 St.



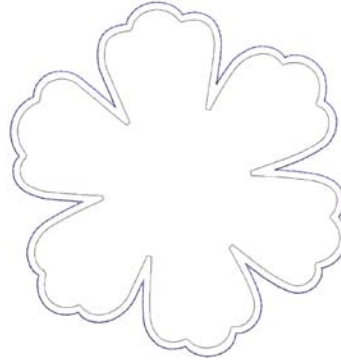
82004-34_CWA_D For Use with the
Bernina CutWork Accessory
4.06 X 3.90 in.
103.12 X 99.06 mm
1,600 St.



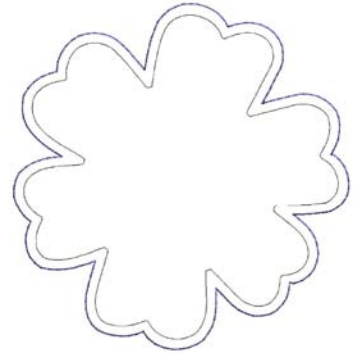
82004-34_CWA_E For Use with the
Bernina CutWork Accessory
2.94 X 2.65 in.
74.68 X 67.31 mm
1,200 St.



82004-35_CWA For Use with the
Bernina CutWork Accessory
4.74 X 5.04 in.
120.40 X 128.02 mm
3,000 St. **L**



82004-36_CWA For Use with the
Bernina CutWork Accessory
3.86 X 4.05 in.
98.04 X 102.87 mm
2,500 St.



82004-37_CWA For Use with the
Bernina CutWork Accessory
2.77 X 2.86 in.
70.36 X 72.64 mm
1,500 St.

SUPPLIES

- Cut-Away Stabilizer
- Temporary Spray Adhesive
- Appliqué Fuse & Fix Stabilizer
- Embroidery Thread
- Stabilizer that is appropriate for your project
- BERNINA® CutWork Accessory

PREPARE APPLIQUE FABRIC

1. Starch appliqué fabric 2-3 times following manufacturer's instructions.
2. Appliqué fabric should be crisp.
3. Iron Appliqué Fuse & Fix to the wrong side of the starched appliqué fabric following instructions on product packaging.

CUT APPLIQUE PIECES

1. Hoop one layer of Cut-Away Stabilizer.
2. Send first CWA file to the embroidery machine. (CWA files are the pre-cut appliqué files to use with the CutWork Accessory; these files will end in CWA01, CWA02, and CWA03 etc. The number of CWA files available for each design will depend upon how many separate appliqués each design contains.)
3. Stitch the first color, this will be the placement stitch.
4. Remove the hoop from the machine but do not remove the stabilizer from the hoop. Spray the hooped stabilizer with temporary spray adhesive. Lay prepared appliqué fabric over the placement stitch, being sure to completely cover the stitching. Apply pressure to appliqué fabric to ensure it is adhered.
5. Stitch the second color, this will be the basting stitch. It is meant to baste the appliqué fabric to your hooped stabilizer.
6. Replace normal stitch plate with the CutWork stitch plate.
7. Unthread the machine.
8. If necessary, turn off the upper thread control on your machine. Refer to your machine's user manual. Note that the most recent version of the 830 will perform this task automatically.
9. Replace embroidery needle with the CutWork Accessory.
10. Replace embroidery foot with foot #44 (If you do not have foot #44 you can leave foot #15 on the machine; foot #44 will simply keep the cut fabric from flagging as much).
11. Attach the hoop to the machine.
12. To cut the first appliqué piece follow the "thread changes" on your machine screen and turn the dial on the CutWork tool as required.
13. Remove the hoop from the machine.
14. Gently remove cut appliqué piece, trimming any thread that may have not been cut completely. **PHOTO 1**
15. Repeat as needed for designs with multiple appliqué pieces.

TACKDOWN APPLIQUE AND COMPLETE EMBROIDERY DESIGN

1. Replace the embroidery needle and rethread the machine.
2. Replace the embroidery foot #15.
3. Spray hoop sized piece of stabilizer that is appropriate for your project and adhere to wrong side of background fabric or project that is to be hooped.
4. Hoop fabric/project and stabilizer.
5. Attach hoop to machine.
6. Send the embroidery file to the machine (this is not a CWA file).
7. Stitch design as normal following the thread changes on the provided thread chart stopping after each Appliqué Placement Stitch.
8. After stitching an Appliqué Placement Stitch, take the precut appliqué pieces required and peel off the cutaway backing and the release paper revealing a sticky backing. **PHOTO 2**
9. Remove hoop from machine, but do not remove the fabric from the hoop.
10. Adhere precut appliqué piece evenly over the Appliqué Placement Stitch; use pressure to make sure pieces stick well. **PHOTO 3**
11. Reattach hoop to machine.
12. Continue stitching design until all appliqué pieces are placed and all stitching is complete. **PHOTO 4**

NOTE: Design pictured is for instructional purposes and may not be included in this collection.

