

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



82015-01 Heart 1
4.82 X 5.07 in.
122.43 X 128.78 mm
19,968 St.



82015-02 Beloved Accent 1
4.41 X 2.49 in.
112.01 X 63.25 mm
7,192 St.



82015-03 Beloved Accent 2
4.8 X 2.91 in.
121.92 X 73.91 mm
11,405 St.



82015-04 Heart 2
4.66 X 4.88 in.
118.36 X 123.95 mm
22,139 St.



82015-05 Beloved Accent 3
6.85 X 2.89 in.
173.99 X 73.40 mm
13,783 St.



82015-06 Beloved Border 1
.74 X 3.84 in.
18.8 X 97.54 mm
3,388 St.



82015-07 Heart 3
4.67 X 5.03 in.
118.62 X 127.76 mm
20,830 St.



82015-08 Beloved Accent 4
3.1 X 2.67 in.
78.74 X 166.12 mm
6,621 St.



82015-09 Beloved Accent 5
4.67 X 3.67 in.
118.62 X 93.22 mm
9,313 St.



82015-10 Heart 4
3.6 X 4.01 in.
91.44 X 101.85 mm
14,642 St.

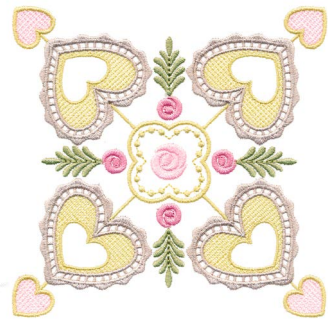


82015-11 Beloved Accent 6
3.03 X 2.63 in.
76.96 X 66.80 mm
6,950 St.



82015-12 Beloved Accent 7
5.49 X 3.92 in.
139.45 X 99.57 mm
15,476 St.

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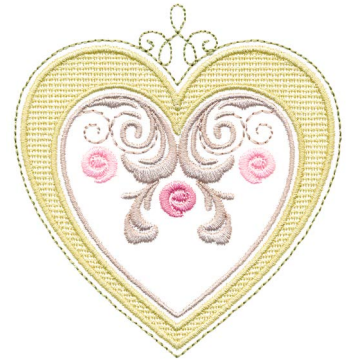
82015-13 Beloved Square 1
4.84 X 4.84 in.
122.94 X 122.94 mm
28,883 St.



82015-14 Heart 5
2.88 X 2.81 in.
73.152 X 71.37 mm
8,791 St.



82015-15 Beloved Accent 8
5.1 X 2.54 in.
129.54 X 64.52 mm
10,638 St.



82015-16 Heart 6
3.44 X 3.77 in.
87.376 X 95.76 mm
12,260 St.



82015-17 Beloved Border 2
5.95 X 1.3 in.
151.13 X 33.02 mm
13,310 St.



82015-18 Beloved Accent 9
4.3 X 4.69 in.
109.22 X 119.126 mm
16,334 St.



82015-19 Beloved Medallion 1
3.95 X 3.95 in.
100.33 X 100.33 mm
17,463 St.



82015-20 Heart 7
2.23 X 2.15 in.
56.64 X 54.61 mm
6,023 St.



82015-21 Beloved Accent 10
5.79 X 3.7 in.
147.07 X 93.98 mm
15,964 St.



82015-22 Beloved Square 2
4.88 X 4.87 in.
123.95 X 123.7 mm
25,495 St.



82015-23 Beloved Mini
2.11 X 2.12 in.
53.59 X 53.85 mm
3,016 St.



82015-24 Beloved Accent 11
5.35 X 4.32 in.
135.89 X 109.73 mm
15,788 St.

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82015-25 Beloved Square 3
4.91 X 4.91 in.
124.71 X 124.71 mm
29,095 St.



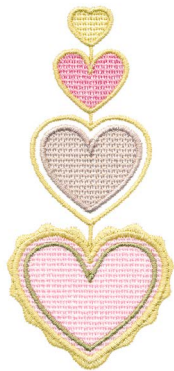
82015-26 Beloved Accent 12
4.4 X 2.89 in.
111.76 X 73.41 mm
13,250 St.



82015-27 Beloved Accent 13
2.99 X 3.63 in.
75.95 X 92.20 mm
12,083 St.



82015-28 Beloved Small Square
2.44 X 2.45 in.
61.98 X 62.23 mm
6,425 St.



82015-29 Beloved Border 3
1.87 X 4.07 in.
47.5 X 103.38 mm
8,712 St.



82015-30 Beloved Medallion 2
4.36 X 4.37 in.
110.74 X 110.99 mm
21,685 St.



82015-31 Beloved Medallion 3
4.87 X 4.88 in.
123.7 X 123.95 mm
25,805 St.



82015-32 Beloved Mini Border
3.76 X 1.24 in.
95.50 X 31.5 mm
3,891 St.



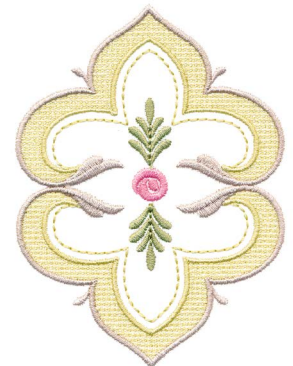
82015-33 Beloved Accent 14
5.72 X 3.12 in.
145.29 X 79.25 mm
14,882 St.



82015-34 Heart 8
3.47 X 3.62 in.
88.14 X 91.95 mm
15,176 St.



82015-35 Beloved Accent 15
3.75 X 3.3 in.
95.25 X 83.82 mm
13,609 St.



82015-36 Beloved Accent 16
3.03 X 4.17 in.
76.96 X 105.92 mm
11,648 St.

Note: Some designs in this collection may have been created using unique special stitches and/or techniques. To preserve design integrity when rescaling or rotating designs in your software, always rescale or rotate designs using the handles directly on-screen.



82015-37 Large Heart

5.44 X 5.86 in.
138.18 X 148.84 mm
28,355 St.



82015-38 Beloved Border 4

2.16 X 8.17 in.
54.86 X 207.52 mm
14,908 St.



82015-39 Mini Heart

1.36 X 1.25 in.
34.54 X 31.75 mm
2,383 St.

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread. However, colors beginning with 20501 refer to YLI Fine Metallics, 7 refer to Yenmet Metallic, 8 refer to YLI Variations Variegated Thread and 9 refer to Isacord Multicolor Variegated.

82015-01 Heart 1

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Dark Pink Flowers..... | 2152 |
| 5. Green Leaves..... | 0453 |

82015-02 Beloved Accent 1

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Dark Pink Flowers..... | 2152 |

82015-03 Beloved Accent 2

| | |
|----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Leaves..... | 0453 |
| 4. Heart..... | 2152 |

82015-04 Heart 2

| | |
|----------------------------|------|
| 1. Brown Detail..... | 8074 |
| 2. Tan Detail..... | 0532 |
| 3. Dark Pink Flowers..... | 2152 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Green Detail..... | 0453 |

82015-05 Beloved Accent 3

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Detail..... | 0453 |
| 4. Light Pink Heart..... | 2155 |
| 5. Dark Pink Flowers and Heart..... | 2152 |

82015-06 Beloved Border 1

| | |
|----------------|------|
| 1. Flower..... | 2152 |
| 2. Leaves..... | 0453 |

82015-07 Heart 3

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Leaves..... | 0453 |
| 5. Dark Pink Flowers and Heart..... | 2152 |

82015-08 Beloved Accent 4

| | |
|----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Swirls..... | 0453 |
| 4. Flower..... | 2152 |

82015-09 Beloved Accent 5

| | |
|---------------------------------------------|------|
| 1. Tan Swirls..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Light Pink Flowers and Heart..... | 2155 |
| 4. Dark Pink Flowers and Heart Outline..... | 2152 |
| 5. Green Leaves..... | 0453 |

82015-10 Heart 4

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 8074 |
| 3. Dark Pink Flowers..... | 2152 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Leaves..... | 0453 |

82015-11 Beloved Accent 6

| | |
|-----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Green Heart Outline..... | 0453 |
| 4. Heart..... | 2155 |

82015-12 Beloved Accent 7

| | |
|-----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Heart..... | 2152 |
| 4. Heart Outline..... | 0453 |

82015-13 Beloved Square 1

| | |
|---------------------------|------|
| 1. Light Pink Hearts..... | 2155 |
| 2. Tan Detail..... | 0532 |
| 3. Light Pink Flower..... | 2155 |
| 4. Dark Pink Flowers..... | 2152 |
| 5. Leaves..... | 0453 |
| 6. Brown Detail..... | 0874 |

82015-14 Heart 5

| | |
|--------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Small Light Pink Heart..... | 2155 |
| 3. Small Heart Outline..... | 2152 |
| 4. Large Brown Heart..... | 0874 |
| 5. Green Detail..... | 0453 |

82015-15 Beloved Accent 8

| | |
|-----------------------------|------|
| 1. Brown Heart..... | 0874 |
| 2. Green Heart Outline..... | 0453 |
| 3. Tan Detail..... | 0532 |

82015-16 Heart 6

| | |
|----------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Tan Detail..... | 0532 |
| 5. Green Detail..... | 0453 |

82015-17 Beloved Border 2

| | |
|--------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Dark Pink Hearts..... | 2152 |

82015-18 Beloved Accent 9

| | |
|-------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Leaves..... | 0453 |

82015-19 Beloved Medallion 1

| | |
|---------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Light Pink Detail..... | 2155 |

82015-20 Heart 7

| | |
|----------------------|------|
| 1. Flower..... | 2152 |
| 2. Heart..... | 0532 |
| 3. Green Detail..... | 0453 |

82015-21 Beloved Accent 10

| | |
|--------------------------------------------|------|
| 1. Brown Detail..... | 0874 |
| 2. Dark Pink Heart Outline and Flower..... | 2152 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Tan Swirls and Heart..... | 0532 |
| 5. Green Leaves..... | 0453 |

82015-22 Beloved Square 2

| | |
|---------------------------|------|
| 1. Light Pink Flower..... | 2155 |
| 2. Leaves..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Dark Pink Flowers..... | 2152 |
| 5. Brown Detail..... | 0874 |

82015-23 Beloved Mini

| | |
|----------------------|------|
| 1. Flower..... | 2152 |
| 2. Leaves..... | 0874 |
| 3. Tan Detail..... | 0532 |
| 4. Green Detail..... | 0453 |

82015-24 Beloved Accent 11

| | |
|-------------------------------------|------|
| 1. Dark Pink Heart and Flowers..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Leaves..... | 0453 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Brown Detail..... | 0874 |

82015-25 Beloved Square 3

| | |
|--------------------------------------|------|
| 1. Light Pink Heart and Flowers..... | 2155 |
| 2. Dark Pink Heart and Flowers..... | 2152 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |
| 5. Leaves..... | 0453 |

82015-26 Beloved Accent 12

| | |
|--------------------------------------|------|
| 1. Light Pink Heart and Flowers..... | 2155 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Dark Pink Flower..... | 2152 |
| 5. Green Detail..... | 0453 |

82015-27 Beloved Accent 13

| | |
|----------------------|------|
| 1. Brown Detail..... | 0874 |
| 2. Flower..... | 2152 |
| 3. Leaves..... | 0453 |
| 4. Tan Detail..... | 0532 |

82015-28 Beloved Small Square

| | |
|--------------------------|------|
| 1. Leaves..... | 0453 |
| 2. Dark Pink Flower..... | 2152 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |

82015-29 Beloved Border 3

| | |
|--------------------------|------|
| 1. Light Pink Heart..... | 2155 |
| 2. Brown Heart..... | 0874 |
| 3. Dark Pink Heart..... | 2152 |
| 4. Tan Detail..... | 0532 |
| 5. Green Detail..... | 0453 |

82015-30 Beloved Medallion 2

| | |
|-----------------------|------|
| 1. Heart..... | 2152 |
| 2. Heart Outline..... | 0453 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |

82015-31 Beloved Medallion 3

| | |
|-------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Green Detail..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Hearts..... | 0874 |

82015-32 Beloved Mini Border

| | |
|----------------------------|------|
| 1. Green Leaves..... | 0453 |
| 2. Dark Pink Flower..... | 2152 |
| 3. Light Pink Flowers..... | 2155 |

82015-33 Beloved Accent 14

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Light Pink Heart..... | 2155 |
| 4. Dark Pink Flowers and Heart..... | 2152 |



Beloved Heirlooms

#82015 / 39 Designs

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82015-34 Heart 8

| | |
|----------------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Light Pink Heart Outline..... | 2155 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |
| 5. Leaves..... | 0453 |

82015-35 Beloved Accent 15

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Light Pink Heart..... | 2155 |
| 3. Brown Heart Detail..... | 0874 |
| 4. Green Heart Detail..... | 0453 |

82015-36 Beloved Accent 16

| | |
|--------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Leaves..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |

82015-37 Large Heart

| | |
|------------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Light Pink Detail..... | 2155 |
| 3. Tan and Heart Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |
| 5. Light Pink Flower..... | 2155 |
| 6. Green Leaves..... | 0453 |

82015-38 Beloved Border 4

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Leaves..... | 0453 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Dark Pink Flowers..... | 2152 |

82015-39 Mini Heart

| | |
|-----------------------------|------|
| 1. Green Heart Outline..... | 0453 |
| 2. Tan Heart..... | 0532 |
| 3. Flower..... | 2152 |

Isacord Thread Colors Used in “Beloved Heirlooms”
Collection #82015

0453 Army Drab
0532 Champagne

0874 Gravel
2152 Heather Pink

2155 Pink Tulip

Beloved Heirlooms

39 Designs Created by OESD Exclusively for BERNINA



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122.43 X 128.78 mm
19,968 St.



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4.41 X 2.49 in.
112.01 X 63.25 mm
7,192 St.



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4.8 X 2.91 in.
121.92 X 73.91 mm
11,405 St.



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4.66 X 4.88 in.
118.36 X 123.95 mm
22,139 St.



82015-05 Beloved Accent 3
6.85 X 2.89 in.
173.99 X 73.40 mm
13,783 St.



82015-06 Beloved Border 1
.74 X 3.84 in.
18.8 X 97.54 mm
3,388 St.



82015-07 Heart 3
4.67 X 5.03 in.
118.62 X 127.76 mm
20,830 St.



82015-08 Beloved Accent 4
3.1 X 2.67 in.
78.74 X 166.12 mm
6,621 St.



82015-09 Beloved Accent 5
4.67 X 3.67 in.
118.62 X 93.22 mm
9,313 St.



82015-10 Heart 4
3.6 X 4.01 in.
91.44 X 101.85 mm
14,642 St.



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3.03 X 2.63 in.
76.96 X 66.80 mm
6,950 St.



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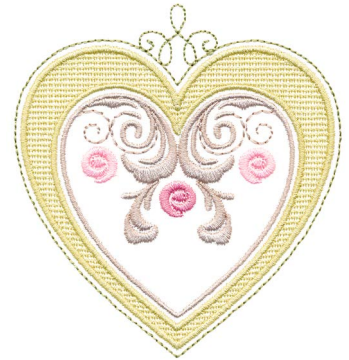
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73.152 X 71.37 mm
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5.1 X 2.54 in.
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3.44 X 3.77 in.
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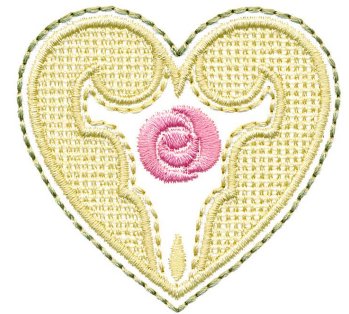
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151.13 X 33.02 mm
13,310 St.



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4.3 X 4.69 in.
109.22 X 119.126 mm
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3.95 X 3.95 in.
100.33 X 100.33 mm
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6,023 St.



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5.79 X 3.7 in.
147.07 X 93.98 mm
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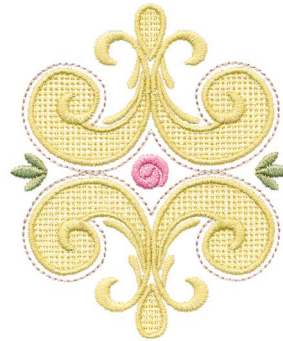
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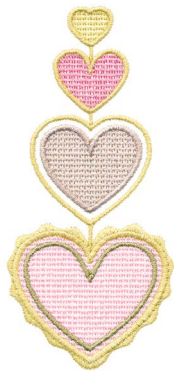
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8,712 St.



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4.36 X 4.37 in.
110.74 X 110.99 mm
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4.87 X 4.88 in.
123.7 X 123.95 mm
25,805 St.



82015-32 Beloved Mini Border
3.76 X 1.24 in.
95.50 X 31.5 mm
3,891 St.



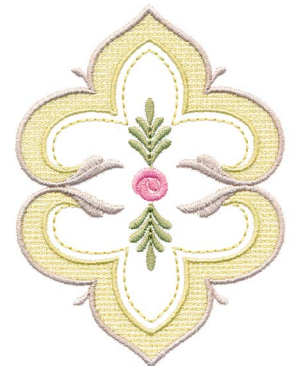
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15,176 St.



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3.75 X 3.3 in.
95.25 X 83.82 mm
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5.44 X 5.86 in.
138.18 X 148.84 mm
28,355 St.



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2.16 X 8.17 in.
54.86 X 207.52 mm
14,908 St.



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1.36 X 1.25 in.
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82015-01 Heart 1

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
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| 5. Green Leaves..... | 0453 |

82015-02 Beloved Accent 1

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Dark Pink Flowers..... | 2152 |

82015-03 Beloved Accent 2

| | |
|----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Leaves..... | 0453 |
| 4. Heart..... | 2152 |

82015-04 Heart 2

| | |
|----------------------------|------|
| 1. Brown Detail..... | 8074 |
| 2. Tan Detail..... | 0532 |
| 3. Dark Pink Flowers..... | 2152 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Green Detail..... | 0453 |

82015-05 Beloved Accent 3

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Detail..... | 0453 |
| 4. Light Pink Heart..... | 2155 |
| 5. Dark Pink Flowers and Heart..... | 2152 |

82015-06 Beloved Border 1

| | |
|----------------|------|
| 1. Flower..... | 2152 |
| 2. Leaves..... | 0453 |

82015-07 Heart 3

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Leaves..... | 0453 |
| 5. Dark Pink Flowers and Heart..... | 2152 |

82015-08 Beloved Accent 4

| | |
|----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Swirls..... | 0453 |
| 4. Flower..... | 2152 |

82015-09 Beloved Accent 5

| | |
|---------------------------------------------|------|
| 1. Tan Swirls..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Light Pink Flowers and Heart..... | 2155 |
| 4. Dark Pink Flowers and Heart Outline..... | 2152 |
| 5. Green Leaves..... | 0453 |

82015-10 Heart 4

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 8074 |
| 3. Dark Pink Flowers..... | 2152 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Leaves..... | 0453 |

82015-11 Beloved Accent 6

| | |
|-----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Green Heart Outline..... | 0453 |
| 4. Heart..... | 2155 |

82015-12 Beloved Accent 7

| | |
|-----------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Heart..... | 2152 |
| 4. Heart Outline..... | 0453 |

82015-13 Beloved Square 1

| | |
|---------------------------|------|
| 1. Light Pink Hearts..... | 2155 |
| 2. Tan Detail..... | 0532 |
| 3. Light Pink Flower..... | 2155 |
| 4. Dark Pink Flowers..... | 2152 |
| 5. Leaves..... | 0453 |
| 6. Brown Detail..... | 0874 |

82015-14 Heart 5

| | |
|--------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Small Light Pink Heart..... | 2155 |
| 3. Small Heart Outline..... | 2152 |
| 4. Large Brown Heart..... | 0874 |
| 5. Green Detail..... | 0453 |

82015-15 Beloved Accent 8

| | |
|-----------------------------|------|
| 1. Brown Heart..... | 0874 |
| 2. Green Heart Outline..... | 0453 |
| 3. Tan Detail..... | 0532 |

82015-16 Heart 6

| | |
|----------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Brown Detail..... | 0874 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Tan Detail..... | 0532 |
| 5. Green Detail..... | 0453 |

82015-17 Beloved Border 2

| | |
|--------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Dark Pink Hearts..... | 2152 |

82015-18 Beloved Accent 9

| | |
|-------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Leaves..... | 0453 |

82015-19 Beloved Medallion 1

| | |
|---------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Light Pink Detail..... | 2155 |

82015-20 Heart 7

| | |
|----------------------|------|
| 1. Flower..... | 2152 |
| 2. Heart..... | 0532 |
| 3. Green Detail..... | 0453 |

82015-21 Beloved Accent 10

| | |
|--------------------------------------------|------|
| 1. Brown Detail..... | 0874 |
| 2. Dark Pink Heart Outline and Flower..... | 2152 |
| 3. Light Pink Flowers..... | 2155 |
| 4. Tan Swirls and Heart..... | 0532 |
| 5. Green Leaves..... | 0453 |

82015-22 Beloved Square 2

| | |
|---------------------------|------|
| 1. Light Pink Flower..... | 2155 |
| 2. Leaves..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Dark Pink Flowers..... | 2152 |
| 5. Brown Detail..... | 0874 |

82015-23 Beloved Mini

| | |
|----------------------|------|
| 1. Flower..... | 2152 |
| 2. Leaves..... | 0874 |
| 3. Tan Detail..... | 0532 |
| 4. Green Detail..... | 0453 |

82015-24 Beloved Accent 11

| | |
|-------------------------------------|------|
| 1. Dark Pink Heart and Flowers..... | 2152 |
| 2. Tan Detail..... | 0532 |
| 3. Leaves..... | 0453 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Brown Detail..... | 0874 |

82015-25 Beloved Square 3

| | |
|--------------------------------------|------|
| 1. Light Pink Heart and Flowers..... | 2155 |
| 2. Dark Pink Heart and Flowers..... | 2152 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |
| 5. Leaves..... | 0453 |

82015-26 Beloved Accent 12

| | |
|--------------------------------------|------|
| 1. Light Pink Heart and Flowers..... | 2155 |
| 2. Tan Detail..... | 0532 |
| 3. Brown Detail..... | 0874 |
| 4. Dark Pink Flower..... | 2152 |
| 5. Green Detail..... | 0453 |

82015-27 Beloved Accent 13

| | |
|----------------------|------|
| 1. Brown Detail..... | 0874 |
| 2. Flower..... | 2152 |
| 3. Leaves..... | 0453 |
| 4. Tan Detail..... | 0532 |

82015-28 Beloved Small Square

| | |
|--------------------------|------|
| 1. Leaves..... | 0453 |
| 2. Dark Pink Flower..... | 2152 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |

82015-29 Beloved Border 3

| | |
|--------------------------|------|
| 1. Light Pink Heart..... | 2155 |
| 2. Brown Heart..... | 0874 |
| 3. Dark Pink Heart..... | 2152 |
| 4. Tan Detail..... | 0532 |
| 5. Green Detail..... | 0453 |

82015-30 Beloved Medallion 2

| | |
|-----------------------|------|
| 1. Heart..... | 2152 |
| 2. Heart Outline..... | 0453 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |

82015-31 Beloved Medallion 3

| | |
|-------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Green Detail..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Hearts..... | 0874 |

82015-32 Beloved Mini Border

| | |
|----------------------------|------|
| 1. Green Leaves..... | 0453 |
| 2. Dark Pink Flower..... | 2152 |
| 3. Light Pink Flowers..... | 2155 |

82015-33 Beloved Accent 14

| | |
|-------------------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Swirls..... | 0874 |
| 3. Light Pink Heart..... | 2155 |
| 4. Dark Pink Flowers and Heart..... | 2152 |



Beloved Heirlooms

#82015 / 39 Designs

Listings below indicate color sample, stitching order and suggested thread color number. Most numbers indicate Isacord thread. However, colors beginning with 20501 refer to YLI Fine Metallics, 7 refer to Yenmet Metallic, 8 refer to YLI Variations Variegated Thread and 9 refer to Isacord Multicolor Variegated.

82015-34 Heart 8

| | |
|----------------------------------|------|
| 1. Dark Pink Heart..... | 2152 |
| 2. Light Pink Heart Outline..... | 2155 |
| 3. Brown Detail..... | 0874 |
| 4. Tan Detail..... | 0532 |
| 5. Leaves..... | 0453 |

82015-35 Beloved Accent 15

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Light Pink Heart..... | 2155 |
| 3. Brown Heart Detail..... | 0874 |
| 4. Green Heart Detail..... | 0453 |

82015-36 Beloved Accent 16

| | |
|--------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Leaves..... | 0453 |
| 3. Tan Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |

82015-37 Large Heart

| | |
|------------------------------|------|
| 1. Dark Pink Flower..... | 2152 |
| 2. Light Pink Detail..... | 2155 |
| 3. Tan and Heart Detail..... | 0532 |
| 4. Brown Detail..... | 0874 |
| 5. Light Pink Flower..... | 2155 |
| 6. Green Leaves..... | 0453 |

82015-38 Beloved Border 4

| | |
|----------------------------|------|
| 1. Tan Detail..... | 0532 |
| 2. Brown Detail..... | 0874 |
| 3. Green Leaves..... | 0453 |
| 4. Light Pink Flowers..... | 2155 |
| 5. Dark Pink Flowers..... | 2152 |

82015-39 Mini Heart

| | |
|-----------------------------|------|
| 1. Green Heart Outline..... | 0453 |
| 2. Tan Heart..... | 0532 |
| 3. Flower..... | 2152 |

Isacord Thread Colors Used in “Beloved Heirlooms”
Collection #82015

0453 Army Drab
0532 Champagne

0874 Gravel
2152 Heather Pink

2155 Pink Tulip

Supplies

- 2 ½ yards Background/Outer Border Fabric
- 1 ¾ yard Sashing and Binding Fabric
- Backing Fabric - approx 60" x 76"
 - 1 ⅔ yard wide (at least 76") backing fabric
 OR
 - 3 ½ yard 45" width fabric
- Batting approx. 60" x 80" (twin size is 72" x 90")
- OESD Heavyweight Tear Away Stabilizer
- 505 Temporary Adhesive Spray

Block Instructions

- Before beginning blocks, cut six 5" width of fabric strips from the background fabric for the outer border.
- Each block has three files. For the purposes of these instructions, we will refer to these as design A, design B, and design C.
- Design A is always the center design.
- Design B is along the horizontal/vertical position.
- Design C is along the diagonal position.
- Refer to the block measurements table below to determine the design numbers for each block.
- Follow the instructions below for each block, using the measurements from the table for the block you are working on.



To Create Each Block

- Cut a 14" square of background fabric. (You should be able to get 3 14" squares from the width of fabric). **PHOTO 01**
- Mark a horizontal and vertical line in the center of the block from edge to edge. **PHOTO 02**
- This horizontal and vertical line will be the "A" design position.
- Mark a diagonal line from each corner to the opposite corner, through the center.
- Measure up from the center along the vertical line to the "B" position. The measurement varies for each block, and is listed in the measurements table. For example, in block 1, measure up 3 ¾" from the center and mark.
- Repeat this mark on all four of the vertical/horizontal axes. **PHOTO 03**
- Measure out from the center along one diagonal to the "C" position. The measurement varies for each block, and is listed in the measurements table. For example, in block 2, measure out 5 ¼".



Photo 01

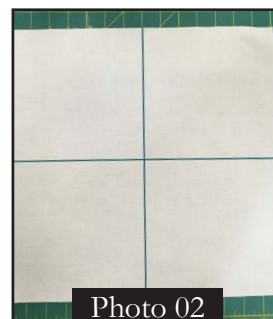


Photo 02

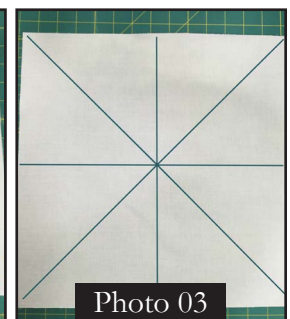


Photo 03

- Repeat this mark on all four of the diagonals. **PHOTO 04**
- Cut a piece of stabilizer large enough to hoop. Lightly spray the stabilizer with temporary adhesive spray. Place the fabric onto the stabilizer, centering the center mark over the center of the stabilizer.
- Hoop the fabric and stabilizer together as one unit, aligning the A design position (center mark) with the center of the hoop. Use your hoop's template to determine the center position of the hoop. **PHOTO 05**
- Place the hoop on the machine and select the "A" design.

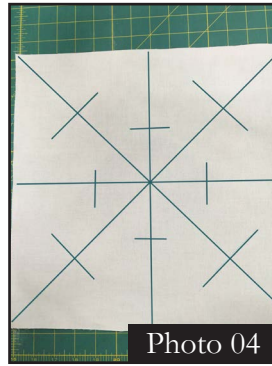


Photo 04

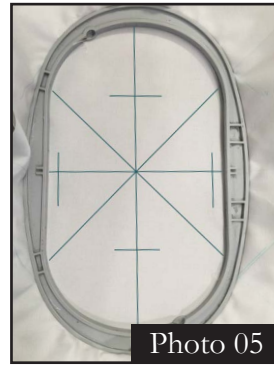


Photo 05

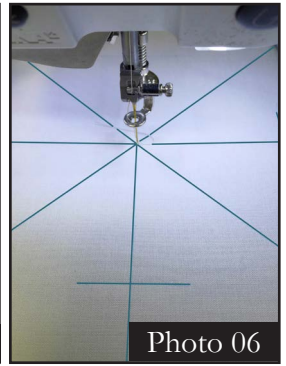


Photo 06

- Place the hoop on the machine and select the "A" design.
- If necessary, adjust the needle position so the center of the "A" design is aligned with the center marked on the fabric.

PHOTO 06

- Stitch design A. **PHOTO 07**
- Remove the project from the hoop and tear away the excess stabilizer.
- Hoop a piece of tear away stabilizer.

PHOTO 08

- Mark the center of the hoop onto the tear away. **PHOTO 09**
- Lightly spray the stabilizer with temporary adhesive spray.
- Align one of the position "B" marks on the fabric with the marks on the stabilizer and smooth the fabric into place on the stabilizer. **PHOTO 10**
- Place the hoop on the machine and select the "B" design. If needed, rotate the design orientation. See the chart to determine the design rotation.



Photo 07

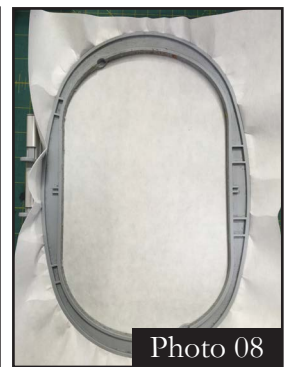


Photo 08

- If necessary, adjust the needle position so the center of the "B" design is aligned with the center marked on the fabric. **PHOTO 11**

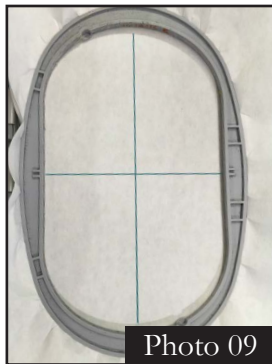


Photo 09



Photo 10



Photo 11

- If your machine offers a basting function, stitch a basting stitch prior to stitching the design. **PHOTO 12**

- Stitch design B. **PHOTO 13**
- Remove the project from the hoop and tear away the excess stabilizer.
- Repeat steps 15-23 for the other three designs on the vertical/horizontal axes.

PHOTO 14

- Hoop a piece of tear away stabilizer.
- Mark the center of the hoop onto the tear away.
- Lightly spray the stabilizer with temporary adhesive spray.
- Align one of the position "C" marks on the fabric with the marks on the stabilizer



Photo 12



Photo 13



Photo 14

and smooth the fabric into place on the stabilizer. **PHOTO 15**

- Place the hoop on the machine and select the “C” design. If needed, rotate the design orientation. See the chart to determine the design rotation.
- If necessary, adjust the needle position so the center of the “C” design is aligned with the center marked on the fabric.
- If your machine offers a basting function, stitch a basting stitch prior to stitching the design.
- Stitch design C. **PHOTO 16**
- Remove the project from the hoop and tear away the excess stabilizer.
- Repeat steps 24-31 for the other three designs on the diagonal axes. **PHOTO 17**
- Press the quilt block well, placing the embroidery side face down into a towel. Use spray starch to help flatten the areas between the embroidery. **PHOTO 18**
- The finished block will be trimmed to 13 ½" square. It is recommended to wait and square up all blocks at once. This way, you can make adjustments if needed.



Photo 15



Photo 16

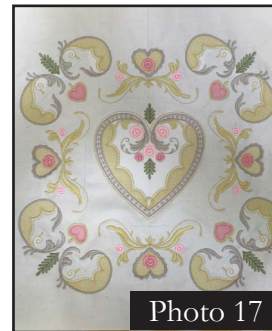











Photo 17







Photo 18



| Block | "A" Design Number | "B" Design Number | "B" Design Position and Orientation | "C" Design Number | "C" Design Position and Orientation |
|------------------------------------------------------------------------------------------|-------------------|-------------------|-----------------------------------------------------------------------------------------|-------------------|------------------------------------------------------------------------------------------|
| 1  | 82015-01 | 82015-02 | 3 ¾" from center No rotation Top of design points away from center | 82015-03 | 5 1/8" from center No rotation Top of points faces away from center |
| 2  | 82015-04 | 82015-05 | 4" from center Top of design points toward center | 82015-06 | 5" from center Top of design faces away from center |
| 3  | 82015-07 | 82015-08 | 4 1/8" from center Top of design points toward center | 82015-09 | 5 1/8" from center Top of design faces away from center |

| | | | | | | |
|---|-------------------------------------------------------------------------------------|------------------------------------------|----------|------------------------------------------------------------------------|----------|------------------------------------------------------------------------|
| 4 |  | 82015-10 | 82015-11 | 3 3/8" from center Top of design points toward center | 82015-12 | 5 1/2" from center Top of design faces away from center |
| 5 |  | 82015-13 | 82015-14 | 3 7/8" from center Top of design points toward center | 82015-15 | 5 1/8" from center Top of design points away from center |
| 6 |  | 82015-16 | 82015-17 | 4 3/4" from center Top of design points away from center | 82015-18 | 4 1/2" from center Top of design points toward center |
| 7 |  | 82015-19 | 82015-20 | 3 3/8" from center Top of design points toward center | 82015-21 | 4 7/8" from center Top of design points away from center |
| 8 |  | 82015-22 Rotate design 45° | 82015-23 | 4 1/2" from center Top of design points away from center | 82015-24 | 4 5/8" from center Top of design points away from center |
| 9 |  | 82015-25 | 82015-26 | 4" from center Top of design points away from center | 82015-27 | 5 1/2" from center Top of design points away from center |

| | | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------|----------|----------|-------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------|
| <p>10</p>  | 82015-28 | 82015-29 | <p>3 3/8" from center</p> <p>Top of design points away from center</p> | 82015-30 | <p>4 5/8" from center</p> <p>Top of design points away from center</p> |
| <p>11</p>  | 82015-31 | 82015-32 | <p>3 1/4" from center</p> <p>Top of design points away from center</p> | 82015-33 | <p>5 1/8" from center</p> <p>Top of design points away from center</p> |
| <p>12</p>  | 82015-34 | 82015-35 | <p>3 3/4" from center</p> <p>Top of design points away from center</p> | 82015-36 | <p>5" from center</p> <p>Top of design points away from center</p> |
| <p>13 (bonus block - not in quilt layout)</p>  | 82015-37 | 82015-38 | <p>4 3/8" from center</p> <p>Rotate 90°</p> | 82015-39 | <p>3 7/8" from center</p> <p>Top of design points toward center</p> |

Quilt Top Instructions

**For all piecing instructions, use a 1/4" seam allowance.

Prepare the Blocks

- Trim all blocks to 13 1/2" square.

Add the Sashing

**NOTE: press all seams to the sashing.

- Cut a 61" length of the sashing fabric. From this cut:
 - Nine 2" strips from the lengthwise grain (2" x 61")
 - Two strips will be left whole for the outer vertical sashing
 - Trim five strips to 2" by 44" for the horizontal sashing.
 - Cut the remaining two 2" strips into eight 14" strips for the sashing between the blocks.
- Set aside remaining fabric for binding.



Photo 19



Photo 20



Photo 21



Photo 22



Photo 23

Piece the Rows

- Stitch a 14" strip of sashing to the right side of the first block in the first row. **PHOTO 19**
- Piece the second block to the right side of this sashing strip. **PHOTO 20**
- Piece the second piece of 14" sashing to the right side of the second block.
- Piece the third block to the right side of the second piece of sashing. **PHOTO 21**
- Trim excess sashing even with the quilt blocks.
- Repeat for all four rows.

Add the Sashing Between the Rows

- Piece one 44" strip between each row. **PHOTO 22**
- Add a 44" strip to the top and bottom of the quilt top. **PHOTO 23**
- Trim all sashing even with the quilt blocks.

Add the Outer Sashing

- Piece one 61" strip to the left side of the quilt top, and the other 61" strip to the right side of the quilt top. **PHOTO 24**
- Trim sashing even with the quilt blocks.

Add the Border

**NOTE: press all seams to the sashing.

- Since the fabric strips for the border are cut from the crosswise grain (selvedge to selvedge or width-of-fabric), all four border pieces will need to be pieced. You can



Photo 24

minimize piecing by purchasing extra fabric and cutting the border strips from the lengthwise grain, as was done with the sashing strips. Cut six 5" strips by the width of the fabric.

- From the six 5" strips set aside of the background fabric:
 - Cut two of the strips in half to form four 5" x 20" strips
 - Piece each of these 20" strips to the end of each of the remaining full width of fabric strips. If desired, piece the strips on a 45° angled seam. An angled seam will be less noticeable in the border.
- Stitch one of these long strips to the left side of the quilt top, and another to the right side of the quilt top. Position the pieced seams as desired. Trim excess border fabric even with the quilt top.

PHOTO 25

- Stitch the remaining two borders to the top and bottom of the quilt top, positioning the pieced seams as desired. **PHOTO 26**



Photo 25

Quilt the layers

- If using 45" fabric, cut the backing fabric into two lengths and stitch together along one selvage edge.
- Cut the backing fabric to approximately 2" larger than your quilt top on all sides (add 4" to each dimension). This will be approximately 60" x 76".
- Cut the batting to the same size as the backing fabric.
- Press the backing, batting, and quilt top before layering.
- Layer the backing, batting, and quilt top, centering the quilt top over the slightly larger backing and batting. Baste as desired.
- Quilt the layers together as desired. Stippling or other heavy quilting around the embroidered areas will make the embroidered stitches "pop" from the background, but if you prefer a simpler or more symmetrical quilting style, you can also quilt over the embroidered areas using invisible thread.
- When the quilting is complete, trim the backing and batting layers to match the quilt top, while also squaring up the quilt top.



Photo 26

Binding

- Cut the remaining sashing fabric into five 2" x 60" strips.
- Piece these strips end to end with a 45 degree angled seam to create one piece of binding.
- Press the entire length of binding in half lengthwise.
- Add binding to quilt using your favorite binding method.

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