



## SPREE Badge 1



Collection No. D90080  
1 Design/1 File

# MATERIALS



## Isacord Thread Colors

- 0010 Silky White
- 0504 Mimosa
- 2320 Raspberry
- 5515 Kelly
- 5643 Green Dust



**Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.**



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# MATERIALS



## Stabilizers

- OESD BadgeMaster WashAway
- OESD Fuse and Seal

## Fabrics/Textiles

Poly Patch Twill Fabric, Columbia

- 4" x 4"

Poly Patch Twill Fabric, Teal

- 2 3/4" x 2 3/4"

## Notion & Tools

- OESD Grippy Grid
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Embroidery Press Cloth

## Isacord Thread Colors

- Per thread chart



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# SUMMARY



**Completed Design Size:** 3.01 X 3.01 in.

D90080



Design Size:  
3.01 X 3.01 in.



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# EMBROIDERY- PATCH



## General Instructions

The patch instructions, included in the collection, are general instructions. For demonstration purposes, a sample design that best demonstrates the technique is shown. Design D90080 is shown here. Fabric and thread requirements will vary by design, but the general technique is the same. Applique technique shown is cut in place. Pre-cut applique patterns are included at the end of the instructions.

**Note: Some thread colors in the instructions have been changed or digitally enhanced for better visibility.**

### Step 1

- Cut the Poly Patch Twill Fabric 1/4" – 1/2" larger than the applique patterns or as indicated in the supply list. The applique patterns are included at the end of the instructions.

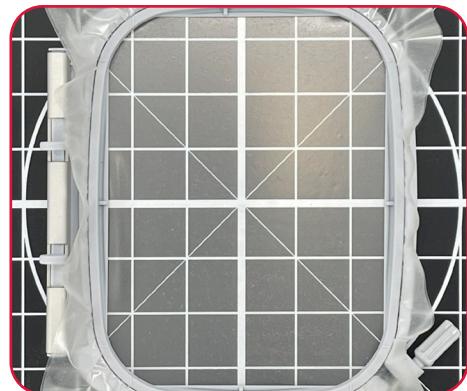


# EMBROIDERY- PATCH



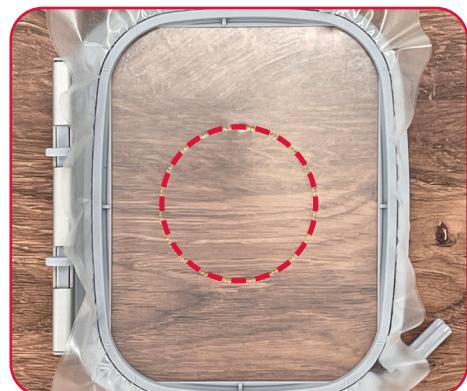
## Step 2

- Using the OESD Grippy Grid, hoop two layers of BadgeMaster.



## Step 3

- Load the selected design into the machine.
- Example design is D90080.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Dark Teal Fabric Placement Stitch.



## Step 4

- Remove the hoop from the machine, but NOT the project from the hoop.
- Completely cover the placement stitch with the dark teal Poly Patch Twill applique fabric.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.

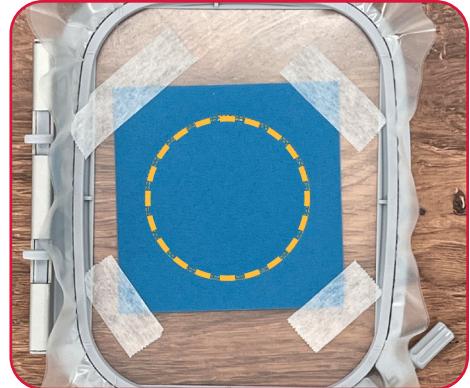


# EMBROIDERY- PATCH



## Step 5

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



## Step 6

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.

**Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.**



# EMBROIDERY- PATCH



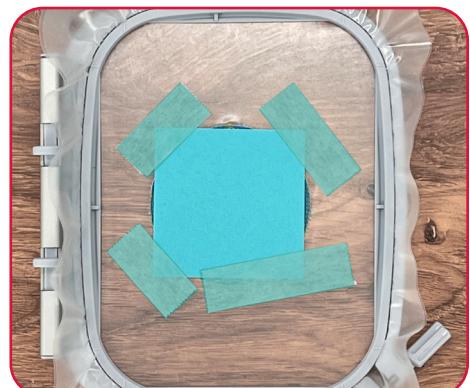
## Step 7

- Return the hoop to the machine.
- Stitch Machine Step 2, Aqua Fabric Placement Stitch.



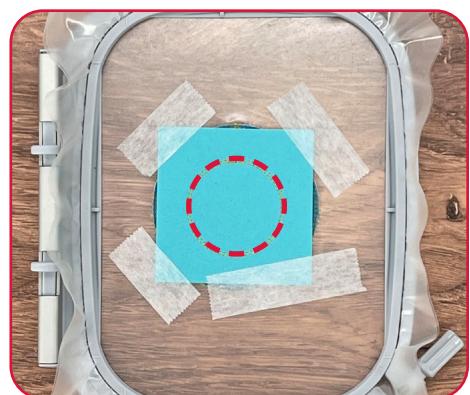
## Step 8

- Remove the hoop from the machine, but NOT the project from the hoop.
- Completely cover the placement stitch with the aqua Poly Patch Twill applique fabric.
- Tape in place to secure.



## Step 9

- Return the hoop to the machine.
- Stitch Machine Step 4, Cut Line and Tackdown.

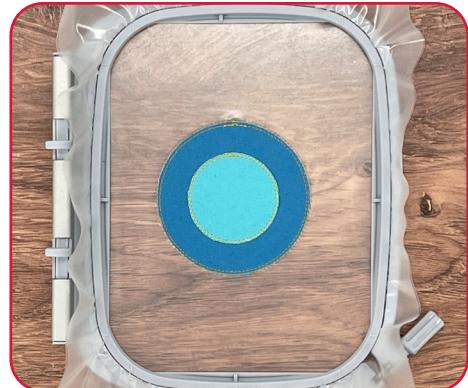


# EMBROIDERY- PATCH



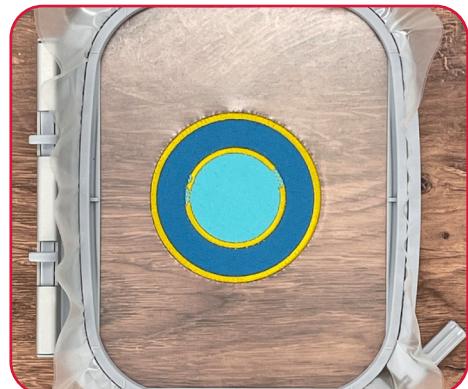
## Step 10

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible.



## Step 11

- Return the hoop to the machine.
- Stitch Machine Step 5, Cover Stitch **with matching bobbin thread**.



## Step 12

- Stitch the remaining machine steps per the thread chart with standard bobbin thread.



# EMBROIDERY- PATCH



## Step 13

- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" - 1/2" outside the design or if perforated enough, BadgeMaster can be gently torn away from the design, one layer at a time.



# FINISHING TOUCHES



## Step 14

- Rinse each piece in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. Dry completely.
- Once dry, press right side down on an OESD Perfect Embroidery Press Cloth.



## Step 15

- Trace the outline of the patch or print the mirrored version of the applique pattern on the paper side of Fuse and Seal.



# FINISHING TOUCHES



## Step 16

- Trim the Fuse and Seal just inside the outline.
- Iron the Fuse and Seal to the wrong side of the patch, following the package instructions.
- Cool completely.



## Step 17

- When ready to apply the patch, remove the paper backing from the Fuse and Seal.
- Place the patch on the project and press to adhere.



# ASSEMBLY



## Step 18

- The project is complete. Enjoy!

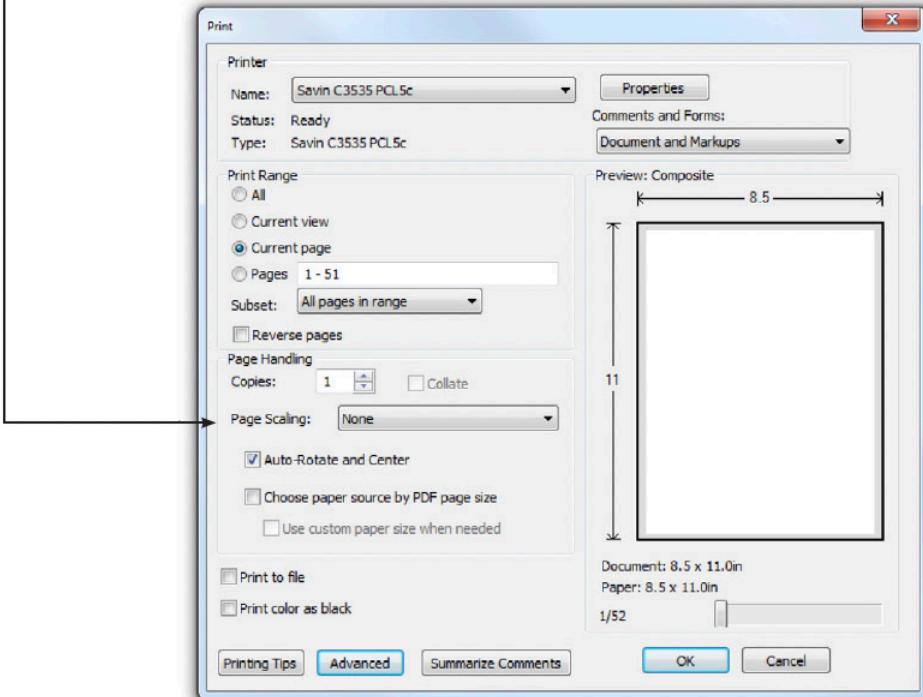


# PRINTING INSTRUCTIONS



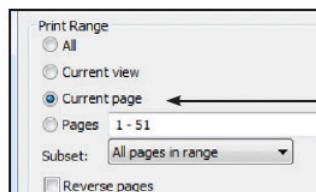
## ATTENTION

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## TO SAVE PAPER

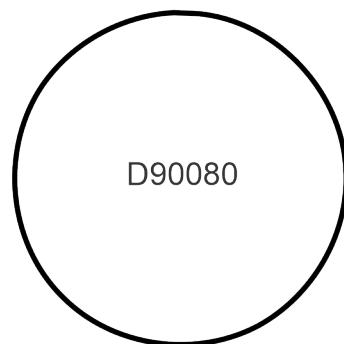
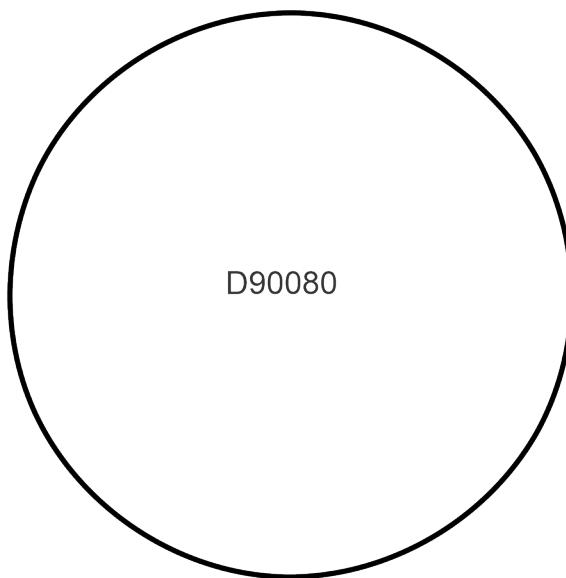
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# APPLIQUE PATTERNS



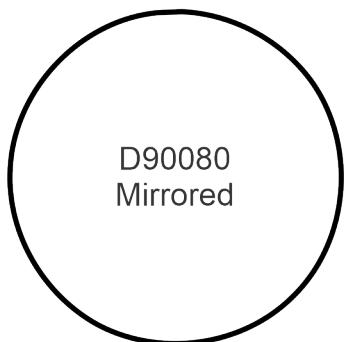
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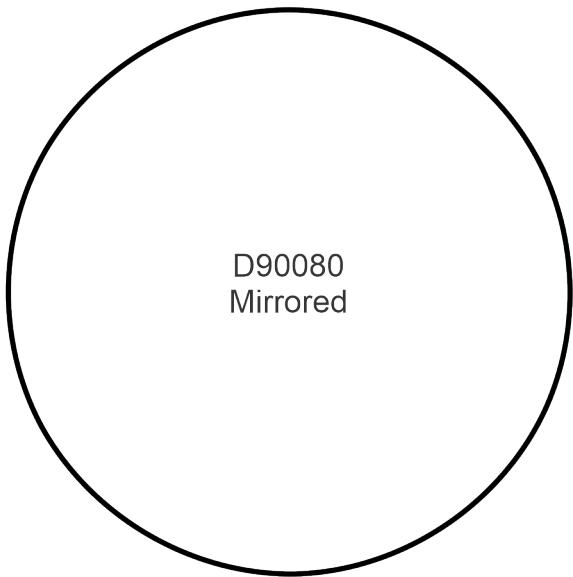
# MIRRORED PATTERNS



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D90080  
Mirrored



D90080  
Mirrored