

SPREE Badge 4



Collection No. D90083
1 Design

MATERIALS



Thread Colors

0010 Silky White
0020 Black
0704 Gold
0904 Spanish Gold
0940 Autumn Leaf
1904 Cardinal
2300 Bright Ruby

 **Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.**



MATERIALS



Stabilizers

- OESD BadgeMaster WashAway
- OESD Fuse and Seal

Note: For best results, place Top Cover down before the white stitching.

Fabrics/Textiles

Poly Patch Twill Fabric, Maroon

- 4" x 4"

Poly Patch Twill Fabric, Light Pink

- 2 3/4" x 2 3/4"

Notion & Tools

- OESD Grippy Grid
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Embroidery Press Cloth

Isacord Thread Colors

- Per thread chart



SUMMARY



Completed Design Size: 3.01 X 3.01 in.

D90083



Design Size:
3.01 X 3.01 in.

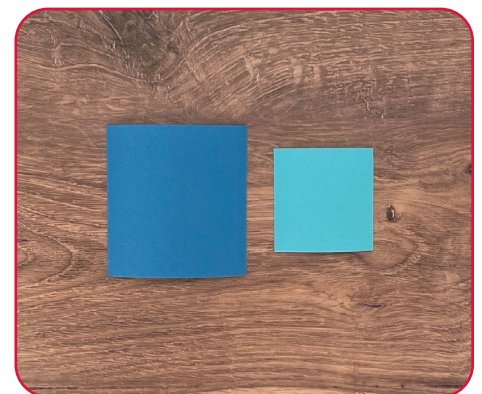
General Instructions

The patch instructions, included in the collection, are general instructions. For demonstration purposes, a sample design that best demonstrates the technique is shown. Design D90080 is shown here. Fabric and thread requirements will vary by design, but the general technique is the same. Applique technique shown is cut in place. Pre-cut applique patterns are included at the end of the instructions.

 **Note: Some thread colors in the instructions have been changed or digitally enhanced for better visibility.**

Step 1

- Cut the Poly Patch Twill Fabric 1/4" – 1/2" larger than the applique patterns or as indicated in the supply list. The applique patterns are included at the end of the instructions.

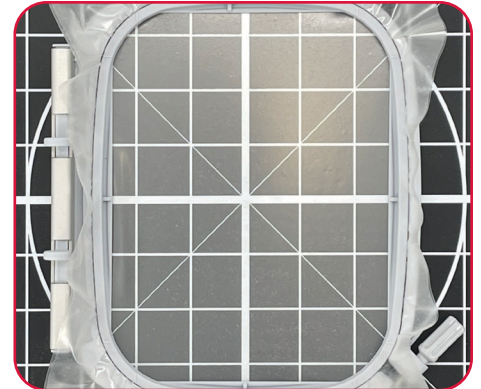


EMBROIDERY- PATCH



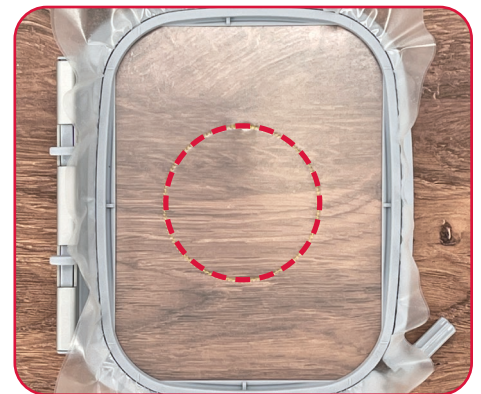
□ Step 2

- Using the OESD Grippy Grid, hoop two layers of BadgeMaster.



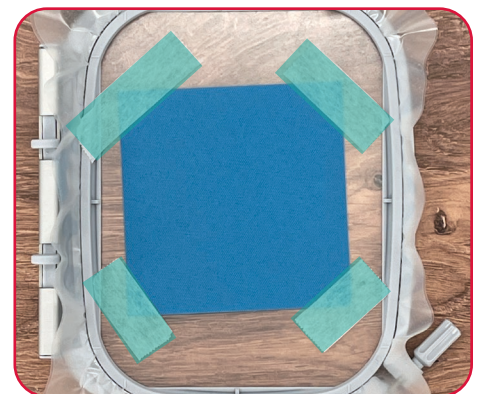
□ Step 3

- Load the selected design into the machine.
- Example design is D90080.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Dark Teal Fabric Placement Stitch.



□ Step 4

- Remove the hoop from the machine, but NOT the project from the hoop.
- Completely cover the placement stitch with the dark teal Poly Patch Twill applique fabric.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.

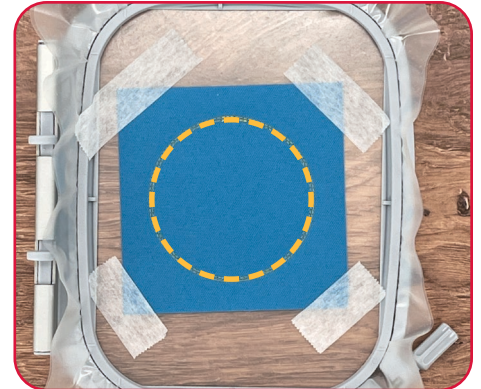


EMBROIDERY- PATCH



□ Step 5

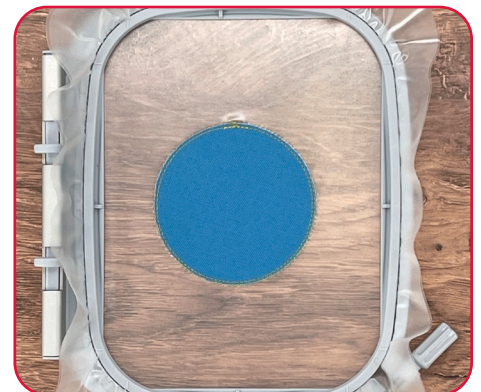
- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



□ Step 6

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.

 **Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.**



EMBROIDERY- PATCH



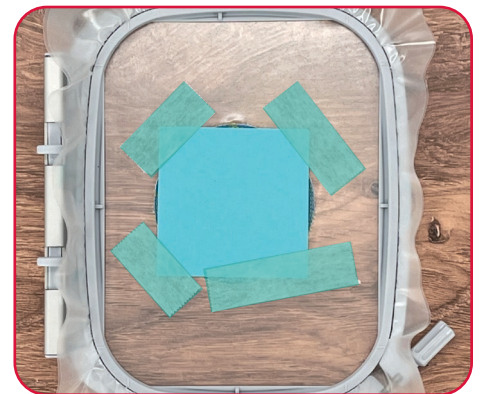
Step 7

- Return the hoop to the machine.
- Stitch Machine Step 2, Aqua Fabric Placement Stitch.



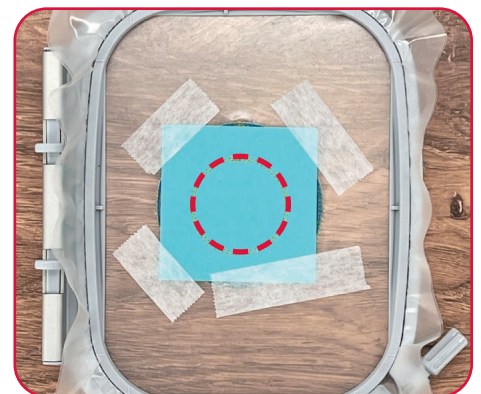
Step 8

- Remove the hoop from the machine, but NOT the project from the hoop.
- Completely cover the placement stitch with the aqua Poly Patch Twill applique fabric.
- Tape in place to secure.

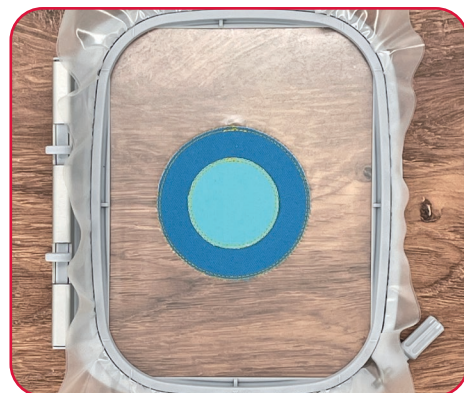


Step 9

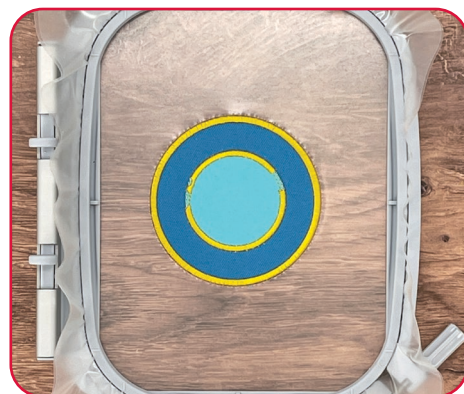
- Return the hoop to the machine.
- Stitch Machine Step 4, Cut Line and Tackdown.



- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess fabric as close to the cut line as possible.



- Return the hoop to the machine.
- Stitch Machine Step 5, Cover Stitch **with matching bobbin thread.**



- Stitch the remaining machine steps per the thread chart with standard bobbin thread.



- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" – 1/2" outside the design or if perforated enough, BadgeMaster can be gently torn away from the design, one layer at a time.



- Rinse each piece in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. Dry completely.
- Once dry, press right side down on an OESD Perfect Embroidery Press Cloth.



- Trace the outline of the patch or print the mirrored version of the applique pattern on the paper side of Fuse and Seal.



FINISHING TOUCHES



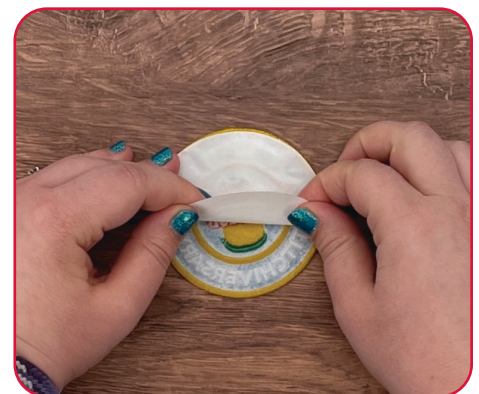
Step 16

- Trim the Fuse and Seal just inside the outline.
- Iron the Fuse and Seal to the wrong side of the patch, following the package instructions.
- Cool completely.



Step 17

- When ready to apply the patch, remove the paper backing from the Fuse and Seal.
- Place the patch on the project and press to adhere.



ASSEMBLY



☐ Step 18

- The project is complete. Enjoy!

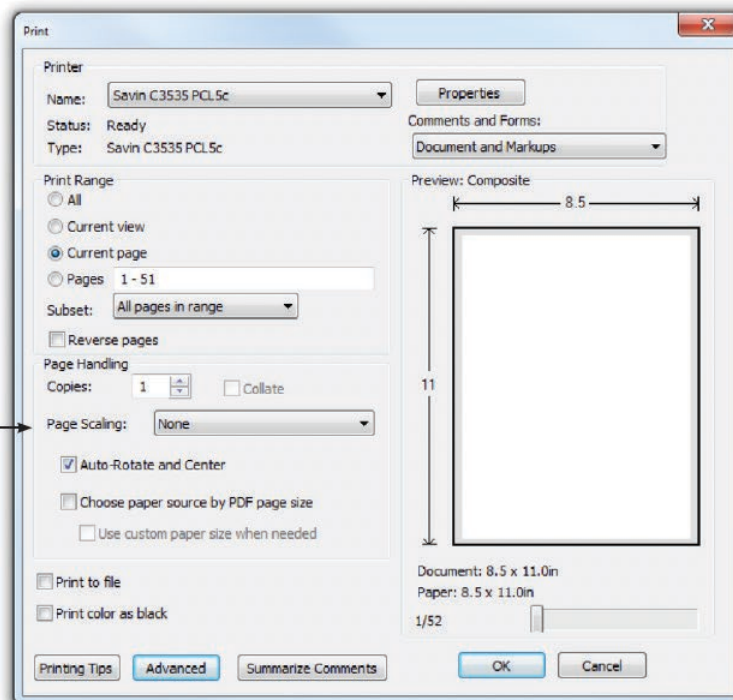


PRINTING INSTRUCTIONS



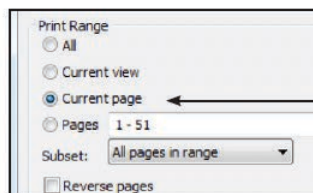
ATTENTION

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TO SAVE PAPER

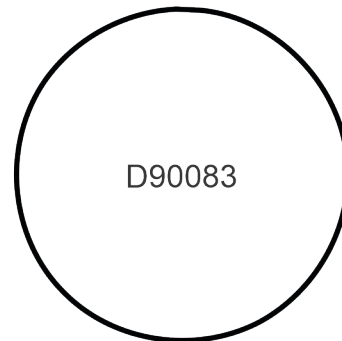
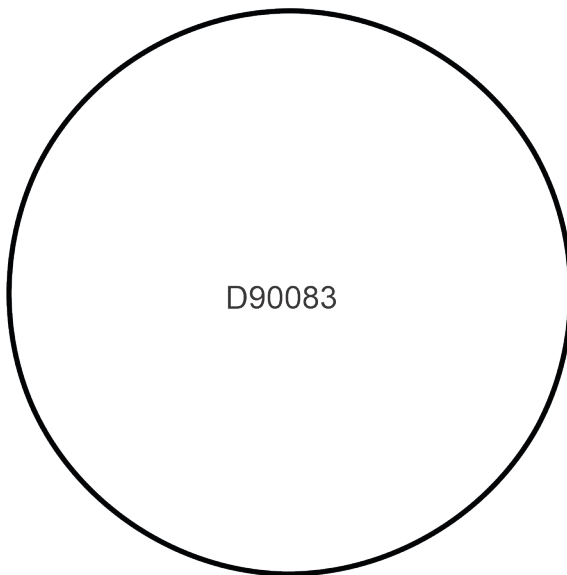
Only print the desired image by navigating to the image's page, go to File > Print and select "Current page" in the print dialog box. Repeat for each desired image.



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