



# Wings of Beauty



Collection No. PK10137  
4 Designs/8 Files

# MATERIALS



## Isacord Thread Colors

- 0010 Silky White
- 0020 Black
- 0270 Buttercream
- 0520 Daffodil
- 0608 Sunshine
- 0630 Buttercup
- 0731 Applesauce
- 0741 Wheat
- 0781 Candlewick
- 0842 Toffee
- 1055 Bark
- 1321 Dark Orange
- 1876 Chocolate
- 2532 Pretty in Pink
- 2864 Columbine
- 3251 Haze
- 3732 Slate Blue
- 4531 Caribbean
- 5050 Luster
- 6141 Spring Green

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.



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# MATERIALS



## Stabilizers

- OESD AquaMesh WashAway
- OESD BadgeMaster WashAway
- OESD Heavy Weight TearAway
- OESD Fusible Woven

## Fabrics/Textiles

- White Quilter's Cotton

## Notion & Tools

- OESD Grippy Grid
- OESD Perfect Embroidery Press Cloth
- Embroidery Needle 80/12 Ballpoint (FSL)
- Embroidery Needle 75/11 Sharp
- Wooden Embroidery Hoop

## Isacord Thread Colors

- Per thread chart



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# SUMMARY



PK10137-01



Design Size:  
5.61 X 1.73 in.  
Requires 1

PK10137-02

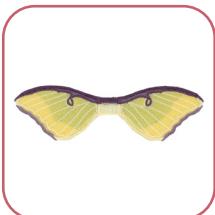


Design Size:  
3.12 X 3.75 in.  
Requires 1

Monarch



PK10137-03



Design Size:  
6.23 X 1.86 in.  
Requires 1

PK10137-04



Design Size:  
5.09 X 3.61 in.  
Requires 1

Luna Moth



PK10137-05



Design Size:  
6.15 X 1.18 in.  
Requires 1

PK10137-06



Design Size:  
5.94 X 3.17 in.  
Requires 1

Dragonfly



PK10137-07



Design Size:  
4.96 X 1.09 in.  
Requires 1

PK10137-08



Design Size:  
2.88 X 4.24 in.  
Requires 1

Bee



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## General Instructions

The instructions, included in the collection, are general instructions. For demonstration purposes, sample designs that best demonstrate the technique are shown. Designs PK10137-01 and PK10137-02 are shown here.

**The Freestanding Lace (FSL) Top Wings must be embroidered before the Bottom Wings & Body design.**

Fabric and thread requirements will vary by design, but the general technique is the same.

The instructions show embroidering the design on a cotton base. The stabilizer selected is partially dependent on base fabric and might change when embroidering the design on a different fabric type.

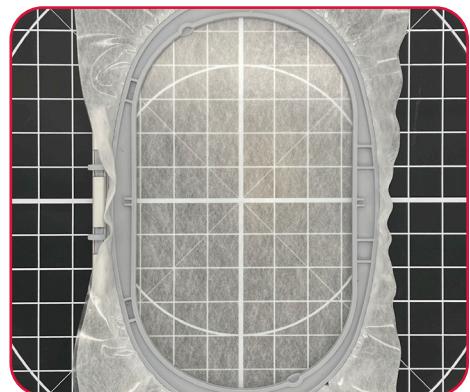
 **Note: Some thread colors in the instructions have been changed or digitally enhanced for better visibility.**

## Designs

Monarch Top Wings FSL	PK10137-01
Luna Moth Top Wings FSL	PK10137-03
Dragonfly Top Wings FSL	PK10137-05
Bee Top Wings FSL	PK10137-07

## Step 1

- Using the OESD Grippy Grid, hoop one layer of Aquamesh and one layer of BadgeMaster.



## Step 2

- Load the selected design into the machine.
- Example design is PK10131-01.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Steps 1 – 4 **with matching bobbin thread.**

 **Note: For additional instructions and tips on embroidering Freestanding Lace (FSL), refer to the General Freestanding Lace Guide at the end of the instructions.**



## Step 3

- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" – 1/2" outside the design.



## Step 4

- Rinse the wing in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. Dry completely.
- Once dry, press right side down on an OESD Perfect Embroidery Press Cloth

 **Note: Using the Perfect Embroidery Press Cloth when pressing your design helps prevent the stitches from becoming crushed and absorbs steam for a perfectly pressed finish.**



# EMBROIDERY- BOTTOM WINGS & BODY

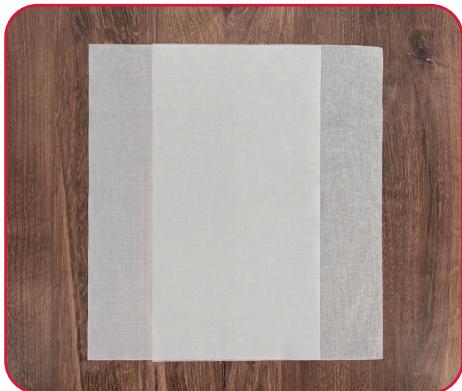


## Designs

Monarch Bottom Wings & Body	PK10137-02
Luna Moth Bottom Wings & Body	PK10137-04
Dragonfly Bottom Wings & Body	PK10137-06
Bee Bottom Wings & Body	PK10137-08

## Step 5

- Apply OESD Fusible Woven to the back of the white background fabric, per the product directions.



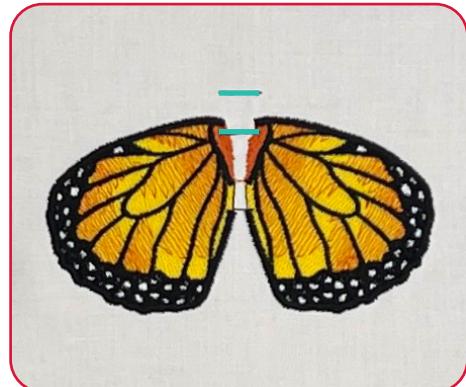
## Step 6

- Using the OESD Grippy Grid, hoop background fabric with one layer of Heavy Weight TearAway.



## Step 7

- Load the selected design into the machine.
- Example design is PK10137-02.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Steps 1 - 4.
- Stitch Machine Step 5, Lace Wing Placement Guide.



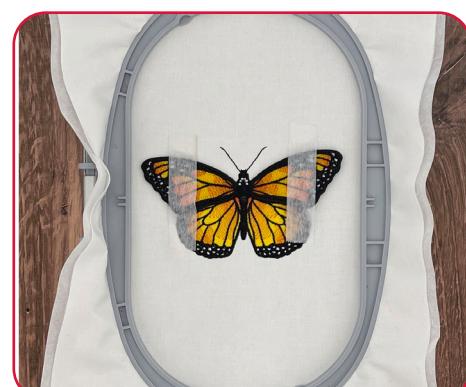
## Step 8

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Center the Top Wings FSL with the Lace Wing Placement Guide.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



## Step 9

- Return the hoop to the machine.
- Stitch Machine Step 6, Body.
- Stitch Machine Step 7, Spots.



## Step 10

- When the design is complete, remove the project from the hoop.



## Step 11

- Hoop the design in a wooden embroidery hoop.
- Finish the back as desired.
- The project is complete. Enjoy!



# GENERAL FREESTANDING LACE GUIDE



## Stabilizer

- OESD AquaMesh
- OESD BadgeMaster

## Notion/Tools

- 80/12 Embroidery Ballpoint Titanium needle for extended needle life
- OESD Alligator Clamps
- OESD Button Clips
- OESD Perfect Point and Press Tool

## Isacord Thread Colors

- All OESD designs are digitized with Isacord 40 wt. polyester thread as the top thread and in the bobbin.
- Refer to the thread chart for color specifications.
- Match bobbin thread color to the top thread.

## Instructions

### Step 1 - Hoop

For FSL structures, hoop one layer of OESD AquaMesh and one layer of OESD BadgeMaster. BadgeMaster contains more starch so, combined with the AquaMesh, the lace is more rigid. For other FSL, where a softer lace is desired, hoop two layers of AquaMesh.

### Step 2 - Embroider

Stitch the design per the thread chart with matching thread in the bobbin at each color change. When complete, remove from the hoop and trim away excess stabilizer about 1/4"-1/2" from the stitching.

### Step 3 - Rinse

Rinse remaining stabilizer out in warm running water. For stiffer lace and FSL structures, DO NOT rinse away all of the stabilizer. The lace should be just slightly tacky. For softer lace, rinse until all traces of the stabilizer is removed.

### Step 4 - Dry

Lay right side down flat on a non-stick surface, such as a cookie rack, parchment paper or Teflon sheet. This minimizes the tendency for the lace to curl. Let the pieces dry completely before proceeding with any assembly.

### Step 5 - Press

Once completely dry, press right side down on a OESD Perfect Embroidery Press Cloth.

### Step 6 - Assemble Structure

Note: Specific assembly instructions for a design/collection may be found in the thread chart pdf following the individual design color charts.

Lace must be COMPLETELY DRY before assembly. Wetting the buttonettes or eyelets to assemble is not recommended and may result in them stretching and coming "unbuttoned" when dry. Use a pair of OESD Alligator Clamps to insert the buttonettes into the eyelets. Insert the tip of the OESD Alligator Clamps into the eyelet, grasp the buttonette and pull through the eyelet. Alternatively, use a stiletto or tweezers to push the buttonette through the eyelet.

## Helpful Tips

### Limp Lace

If the design is not stiff enough, press the lace pieces on the wrong side while applying spray starch. After ironing, spray again with starch and allow to dry completely. This will stiffen the lace pieces nicely and aid in construction. Or easily re-stiffen by diluting some stabilizer scraps in water (or use liquid starch) and dipping the item in the solution. Lay flat to dry.

### Eyelets Too Small

If any of the eyelets appear closed or too small to penetrate with Alligator Clamps, they may be stretched by inserting the small end of the OESD Perfect Point and Press Tool into the eyelet opening and stretching it open wide enough to accommodate the OESD Alligator Clamps.

### Button Clips

During the assembly process, some structures pull on buttonettes that have already been inserted and could pull them out altogether. Putting a Button Clip on the assembled buttonette will keep it in position during the assembly process. Remove the Button Clips when the assembly is complete.

### Alternative Construction Option

In some cases, the buttonettes may be pulled to the inside of a project, instead of being visible on the outside. Insert the OESD Alligator Clamps through the eyelet from the wrong, or inside, of the lace and grasp the corresponding buttonette. Pull the buttonette to the wrong side of the lace. Pulling the buttonettes to the inside may cause stress on the ones already done. Button clips may be placed on the completed buttonette(s) to prevent them from pulling out of the eyelet.