





MATERIALS





Isacord Thread Colors

0176 Fog

0781 Candlewick

0811 Candlelight

0922 Ashley Gold

4133 Deep Ocean

4620 Jade

4644 Mallard

9978 Egyptian Turquoise

Isacord Variegated Thread

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.

MATERIALS





Size

- Embroidery Hoop to accommodate: 9.34" x 5.38"
- Finished project size: 5.25" x 9.25" (open) 5.25" x 4" (closed)

Stabilizers

- OESD Medium Weight TearAway
- OESD Fusible Woven 10" x 6"

Fabrics/Textiles

- OESD Luxe Sparkle Vinyl or Cork (1) 10" x 6"
- OESD Luxe Sparkle Vinyl or Cork (2) 2.5" x 6"
- Quilters Cotton (1)10" x 6"
- Self-Adhesive Hook and Loop Tape (1) 1/2"

Notion & Tools

- OESD Grippy GRID
- OESD Expert Embroidery Tape TearAway
- OESD Perfect Embroidery Press Cloth
- Embroidery Needle Sharp 75/11

Isacord Thread Colors

Per the thread chart





General Instructions

Note: Some thread colors in instructions have been changed or digitally enhanced for better visibility.

Step 1

- Apply one layer of Fusible Woven to the wrong side of the cotton fabric.
- Set aside.



Step 2

- Hoop one layer of Medium Weight TearAway for all designs.
- Load selected design into the machine.
- Example design is PK5004-02.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Cover Placement.







Step 3

- Remove the hoop from the machine, but NOT the project from the hoop.
- · Place on a flat surface.
- Completely cover the placement stitch with vinyl or cork.
- Tape in place to secure.



Step 4

- · Return the hoop to the machine.
- Stitch Machine Step 2, Cover Tackdown.



Step 5

• Stitch the Detail machine steps, stopping before the Inside Lining Tackdown and Sleeve Placement.







Step 6

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over to the back of the hoop.
- With the right side of the fabric up, completely cover the placement stitch with prepared lining fabric.
- · Tape all four corners for a secure hold.



Step 7

- · Return the hoop to the machine.
- Stitch Inside Lining Tackdown and Sleeve Placement.









Step 8

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over to the back of the hoop.
- Place the inside sleeve pieces right side up over the lining.
- Align the outer edges with the placement line.
- Tape in place for a secure hold.



Step 9

- Return the hoop to the machine.
- Change the bobbin to match the top thread.
- Stitch the last Machine Step, Seam/Match Bobbin.



Step 10

- When the design is complete, remove the project from the hoop.
- Trim the project just inside the Placement Line.







Step 11

• Attach a ½" piece of hook and loop tape to the inside of the tab and on the front of the holder.



Step 12

 Insert a passport and now your project is complete!

