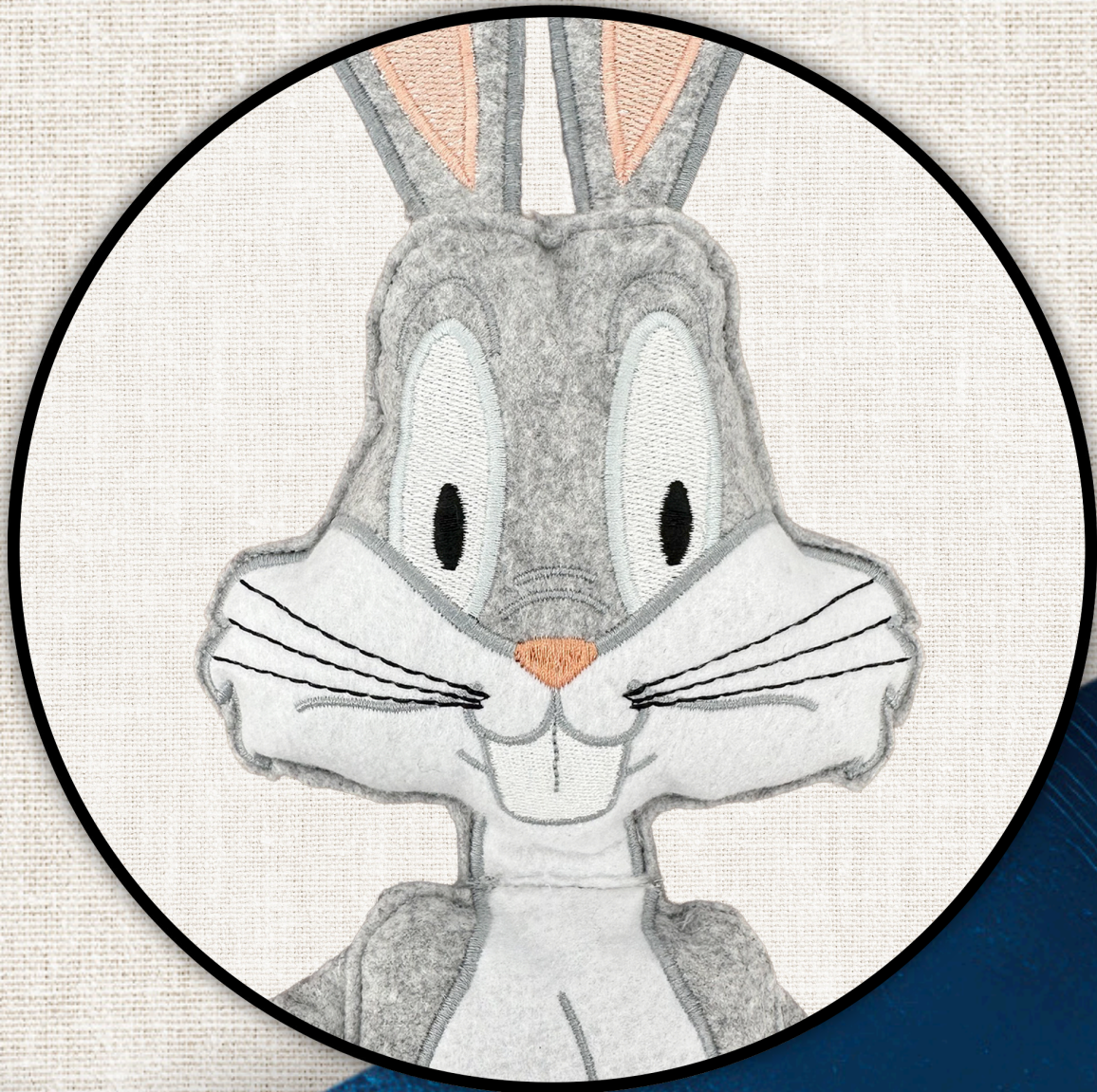


Looney Tunes Bugs Bunny



Collection No. WB10124
1 Design/6 Files

MATERIALS



Isacord Thread Colors

- 0010 Silky White
- 0020 Black
- 0131 Smoke
- 1351 Starfish
- 1430 Melon
- 4071 Glacier Green

Note: One spool of 1000 meter thread is adequate for the project unless otherwise noted.



Stabilizers

- OESD AquaMesh WashAway
- OESD BadgeMaster WashAway
- OESD Fiber Form
- OESD Top Cover Permanent Topping, White
- OESD Light Weight TearAway
- OESD StabilStick CutAway (optional - see step 4)

Fabrics/Textiles

- OESD Favorite Felt, Grey
6 packages
- OESD Favorite Felt, White
2 packages

Notion & Tools

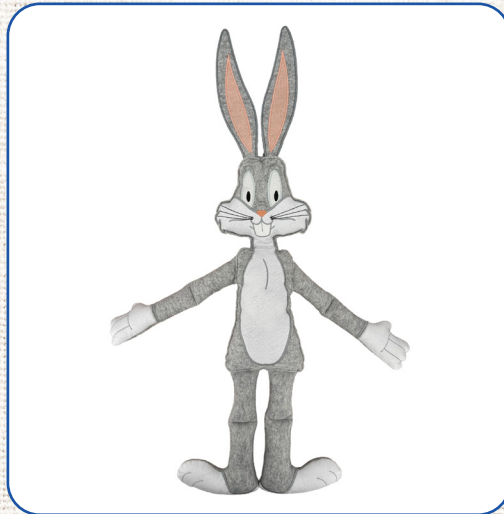
- OESD Grippy Grid
- OESD Expert Embroidery Tape TearAway
- OESD Expert Embroidery Tape WashAway
- OESD Perfect Embroidery Press Cloth
- OESD Expert Point and Press Tool
- OESD Alligator Clamps
- Embroidery Needle 80/12 Sharp
- Fiberfill stuffing
- Hand sewing needle
- 2" Pompom

⊕ **Optional: Plastic pellets or Crushed walnuts**

Isacord Thread Colors

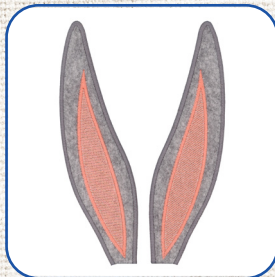
- Per the thread chart

SUMMARY



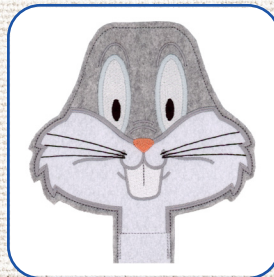
Completed Size:
17" L x 4" W x 26" H

WB10124-01



Requires 1 Design

WB10124-02



Requires 1 Design

WB10124-03



Requires 1 Design

	EARS WB10124-01	HEAD WB10124-02	ARMS WB10124-03
Grey Felt	(2) 6" x 8 1/2"	(2) 7 1/2" x 7 1/2"	(1) 5 1/2" x 7 1/4" (front) (1) 7" x 10 1/2" (back)
White Felt	-	(1) 6 1/2" x 5"	(1) 7" x 4 1/2"

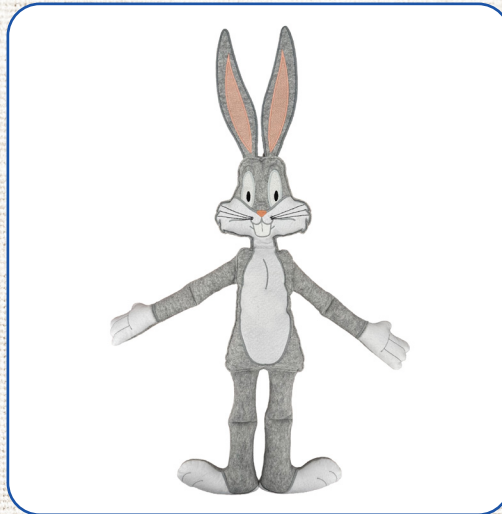


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WB SHIELD: © & ™ WB EI. Looney Tunes: © & ™ Warner Bros.

SUMMARY



Completed Size:
17" L x 4" W x 26" H

WB10124-04



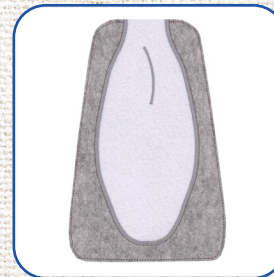
Requires 1 Design

WB10124-05



Requires 1 Design

WB10124-06



Requires 1 Design

	LEFT LEG WB10124-04	RIGHT LEG WB10124-05	BODY WB10124-06
Grey Felt	(1) 4" x 9 1/4" (front) (1) 6 1/2" x 10 1/4" (back)	(1) 4" x 9 1/4" (front) (1) 6 1/2" x 10 1/4" (back)	(2) 6" x 8 1/2"
White Felt	(1) 6 1/2" x 3 1/2"	(1) 6 1/2" x 3 1/2"	(1) 4" x 7 3/4"



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General Instructions

The freestanding project instructions, included in the collection, are general instructions. For demonstration purposes, sample designs that best demonstrate the techniques are shown. Designs WB10124-01, WB10124-02, WB10124-03, WB10124-04 and WB10124-06 are shown here.

The Bugs Bunny Ears (WB10124-01) design must be embroidered before the Bugs Bunny Head (WB10124-02) design. The Bugs Bunny Head, Arms and Legs (WB10124-02 - WB10124-05) designs must be embroidered before the Bugs Bunny Body (WB10124-06) design.

Fabric and thread requirements will vary by design, but the general technique is the same. Applique techniques shown are pre-cut (Fiber Form) and cut in place (felt). Pre-cut applique patterns for the Fiber Form are included at the end of the instructions.

Note: Some thread and fabric colors in the instructions have been changed or digitally enhanced for better visibility.

Step 1

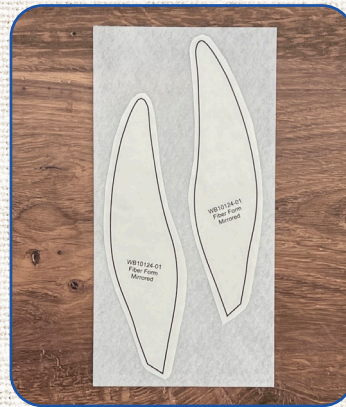
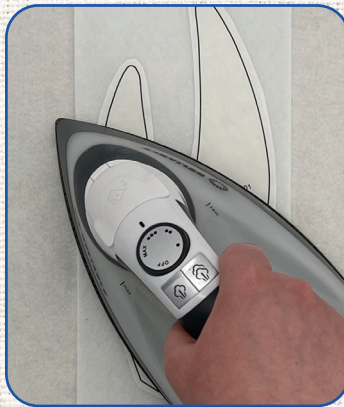
- Print the mirrored version of the Fiber Form applique patterns (at 100% scale or 1:1 ratio) onto the paper side of Applique Fuse and Fix. The applique patterns are included at the end of the instructions.
- Cut approximately 1/4" - 1/2" outside the printed applique patterns.

Note: Fiber Form is utilized to provide structural support, allowing the ears to stand upright.



Step 2

- Cut the Fiber Form 1/4" - 1/2" larger than the applique patterns.
- Fuse the trimmed patterns to the back of the Fiber Form with the paper side of the printed patterns up. Hold the iron on the pattern for 10-15 seconds for a secure fuse.



Step 3

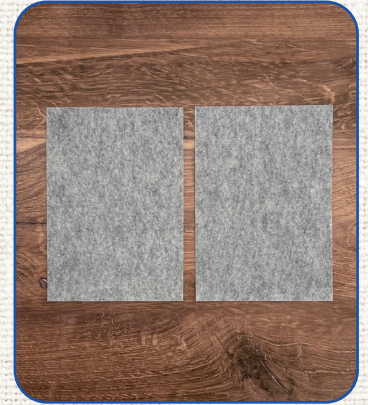
- Trim the Fiber Form on the outer edges of the black outline.
- Set aside.



□ Step 4

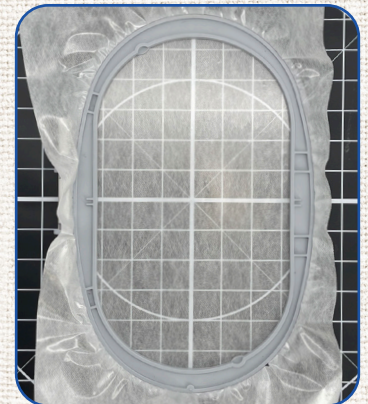
- Cut the applique felts as indicated in the summary on page 4.

⊕ **Optional: OESD Favorite Felt does not require extra stabilization. However, if using other felt, adhere one layer of StabilStick CutAway to the wrong side of all applique felts to provide some body to the felt.**



□ Step 5

- Using the OESD Grippy Grid, hoop one layer of Aquamesh and one layer of BadgeMaster.



□ Step 6

- Load the selected design into the machine.
- Example design is WB10124-01.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Grey Felt Placement Stitch.



Step 7

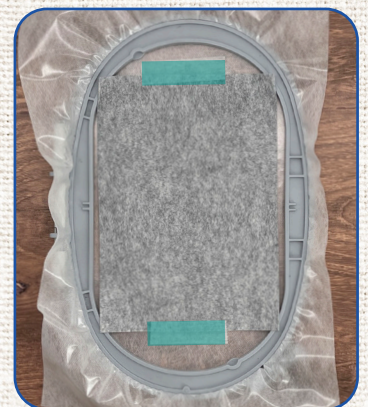
- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- On the back of the Fiber Form, use the OESD Perfect Scoring Tool to score and remove the paper backing to reveal the adhesive surface.
- Place the Fiber Form within the placement stitching.
- Finger press to secure.

Tip: Applique Fuse and Fix is repositionable.



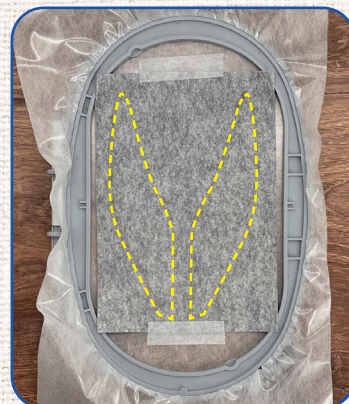
Step 8

- Completely cover the Fiber Form with the grey applique felt.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



Step 9

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



Step 10

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess felt as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.

Tip: If the stabilizer is cut or a hole is created while trimming the fabric, use OESD Expert Embroidery Tape WashAway as a patch.



Step 11

- Place a piece of White Top Cover over the ear appliques.
- Tape in place to secure.

Note: Top Cover helps prevent the grey felt showing through the pink stitches. Using a larger piece than expected helps prevent the Top Cover from shifting while the machine is embroidering.



Step 12

- Return the hoop to the machine.
- Stitch Machine Step 3, Ears.



Step 13

- Remove the hoop from the machine, but NOT the project from the hoop.
- Tear away the excess Top Cover from the ear details.



Step 14

- Turn the hoop over and place the grey applique felt, right side up, completely covering the placement stitch.
- Carefully tape to secure.

Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.



Step 15

- Return the hoop to the machine.
- Stitch Machine Step 4, Back Grey Felt Cut Line and Tackdown.



Step 16

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over. Trim the excess felt as close to the cut line as possible.



Step 17

- Return the hoop to the machine.
- Stitch Machine Step 5, Cover Stitch **with matching bobbin thread**.



Step 18

- When the design is complete, remove the project from the hoop.
- Trim the stabilizer 1/4" - 1/2" outside the design.



Step 19

- Rinse the ears in warm running water until the design is only slightly tacky.
- Place right side down on a non-stick surface to dry. Parchment paper or a cooling rack work well. Dry completely.
- Once dry, press right side down on an OESD Perfect Embroidery Press Cloth.



✓ Note: Using the Perfect Embroidery Press Cloth when pressing your design helps prevent the stitches from becoming crushed and absorbs steam for a perfectly pressed finish.

Step 20

- The Bugs Bunny Ears are complete.



Step 21

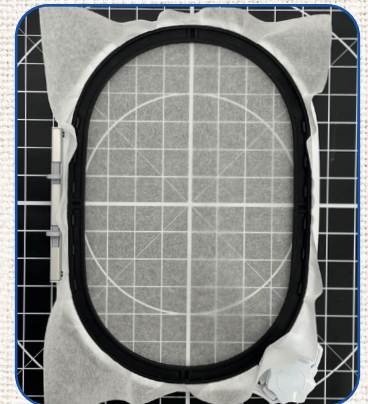
- Cut the applique felts as indicated in the summary on page 4.

⊕ **Optional: OESD Favorite Felt does not require extra stabilization. However, if using other felt, adhere one layer of StabilStick CutAway to the wrong side of all applique felts to provide some body to the felt.**



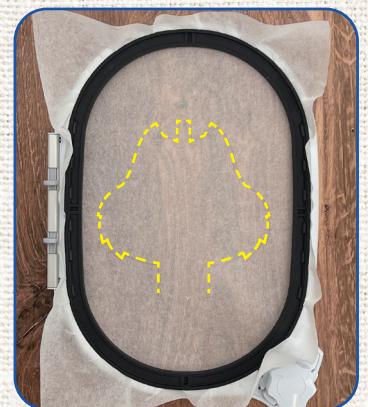
Step 22

- Using the OESD Grippy Grid, hoop one layer of Light Weight TearAway.



Step 23

- Load the selected design into the machine.
- Example design is WB10124-02.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Grey Felt and Ear Placement Guide.



□ Step 24

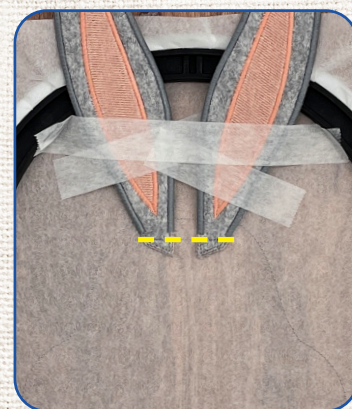
- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Using the placement stitches on the stabilizer, line up the ears, right side up, on the top of the head.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



✓ **Note: The ears will point upward, away from the design.**

□ Step 25

- Return the hoop to the machine.
- Stitch Machine Step 2, Ear Tackdown.



Step 26

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the grey felt.
- Tape in place to secure.



Step 27

- Return the hoop to the machine.
- Stitch Machine Step 3, White Felt Placement Stitch.



Step 28

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the white applique felt.
- Tape in place to secure.



□ Step 29

- Return the hoop to the machine.
- Stitch Machine Step 4, Cut Line and Tackdown.



□ Step 30

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess felt as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.



□ Step 31

- Place a piece of White Top Cover over the face area.
- Tape in place to secure.

✓ **Note: Top Cover helps prevent the grey felt showing through the white stitches. It is easier to place it under all the white stitching rather than under just the white stitching on the grey felt.**



□ Step 32

- Return the hoop to the machine.
- Stitch Machine Step 5, Eyes and Teeth.
- Stitch Machine Step 6, Eye Outline.



□ Step 33

- Remove the hoop from the machine, but NOT the project from the hoop.
- Tear away the excess Top Cover from the white details.



□ Step 34

- Return the hoop to the machine.
- Stitch Machine Steps 7 - 9.



Step 35

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over and place the grey felt, right side up, completely covering the stitching.
- Carefully tape to secure.

 **Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.**



Step 36

- Return the hoop to the machine.
- Stitch Machine Step 10, Seam **with matching bobbin thread.**



Step 37

- When the design is complete, remove the project from the hoop.
- Remove all the tape.
- Tear away the excess stabilizer.
- Trim 1/8th of an inch outside of the seam, carefully cutting around the ears.



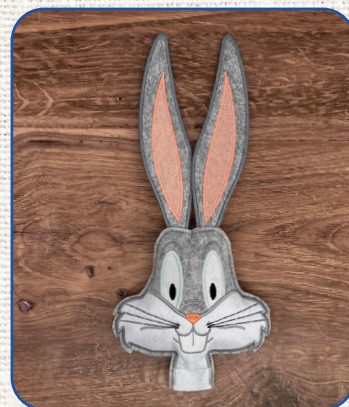
Step 38

- Use OESD Alligator Clamps to stuff small amounts of fiberfill stuffing into the head. Stuff just to the neckline. Do not overfill.



Step 39

- The Bugs Bunny Head is complete.



Step 40

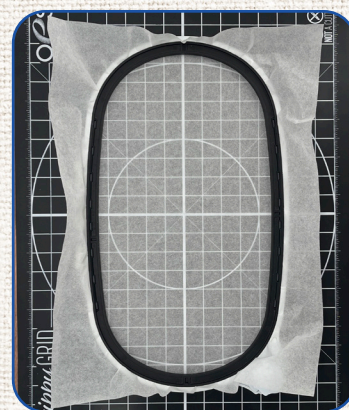
- Cut the applique felts as indicated in the summary on page 4.

⊕ **Optional: OESD Favorite Felt does not require extra stabilization. However, if using other felt, adhere one layer of StabilStick CutAway to the wrong side of all applique felts to provide some body to the felt.**



Step 41

- Using the OESD Grippy Grid, hoop one layer of Light Weight TearAway.



Step 42

- Load the selected design into the machine.
- Example design is WB10124-03.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, White Felt Placement Stitch.



Step 43

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the white applique felt.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



Step 44

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



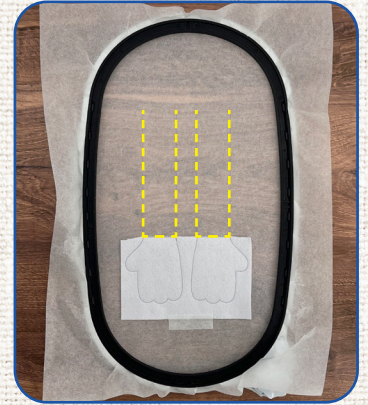
Step 45

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- **On the wrist**, trim the excess felt as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.



□ Step 46

- Return the hoop to the machine.
- Stitch Machine Step 3, Grey Felt Placement Stitch.



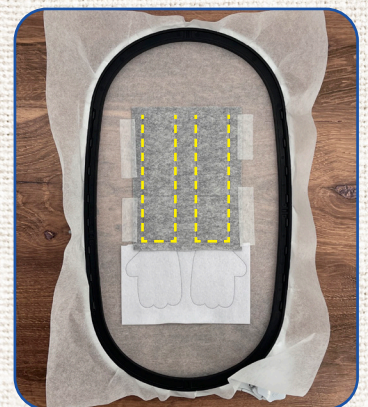
□ Step 47

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the grey applique felt.
- Tape in place to secure.



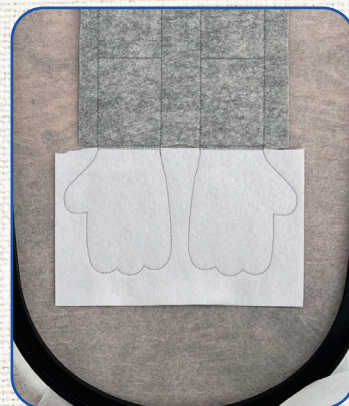
□ Step 48

- Return the hoop to the machine.
- Stitch Machine Step 4, Cut Line and Tackdown.



□ Step 49

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- **On the wrist**, trim the excess felt as close to the cut line as possible.



□ Step 50

- Return the hoop to the machine.
- Stitch Machine Step 5, Cover Stitch and Finger Detail.



□ Step 51

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the grey felt, right side down, completely covering the stitching.
- Tape to secure.



□ Step 52

- Return the hoop to the machine.
- Stitch Machine Step 6, Seam **with matching bobbin thread**.



□ Step 53

- When the design is complete, remove the project from the hoop.
- Remove all the tape.
- Tear away the excess stabilizer.
- Trim about 1/8" to 1/4" from the Seam.



□ Step 54

- Clip in towards the seam line between the fingers. Be careful not to cut the seam stitch.



Step 55

- Using the Expert Point and Press tool, turn the arms right side out.



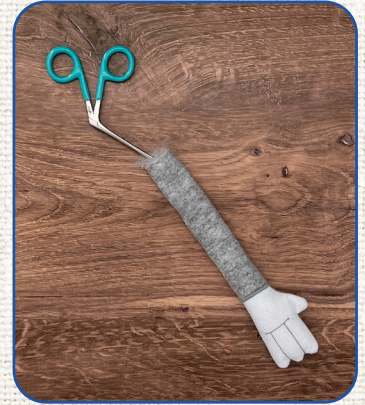
Step 56

- Press, right side down, on an OESD Perfect Embroidery Press Cloth.



□ Step 57

- Use OESD Alligator Clamps to stuff small amounts of fiberfill stuffing into lower half of the arms. Do not overfill.



□ Step 58

- Sew a straight stitch across the elbow line to segment the arm.



Step 59

- Stuff small amounts of fiberfill stuffing into the upper half of the arms.

🔔 Tip: Do not over fill the upper arms. The first inch or so needs to be flat to stitch into the body.



Step 60

- Bugs Bunny's Arms are complete.



Step 61

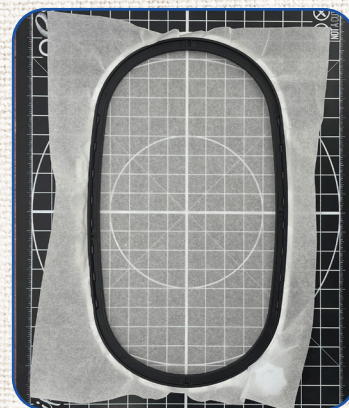
- Cut the applique felts as indicated in the summary on page 5.

⊕ **Optional: OESD Favorite Felt does not require extra stabilization. However, if using other felt, adhere one layer of StabilStick CutAway to the wrong side of all applique felts to provide some body to the felt.**



Step 62

- Using the OESD Grippy Grid, hoop one layer of Light Weight TearAway.



Step 63

- Load the selected design into the machine.
- Example design is WB10124-04.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, White Felt Placement Stitch.



□ Step 64

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the white applique felt.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



□ Step 65

- Return the hoop to the machine.
- Stitch Machine Step 2, Cut Line and Tackdown.



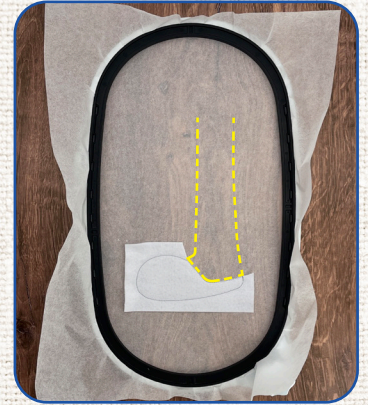
□ Step 66

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- **On the ankle**, trim the excess felt as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.



Step 67

- Return the hoop to the machine.
- Stitch Machine Step 3, Grey Felt Placement Stitch.



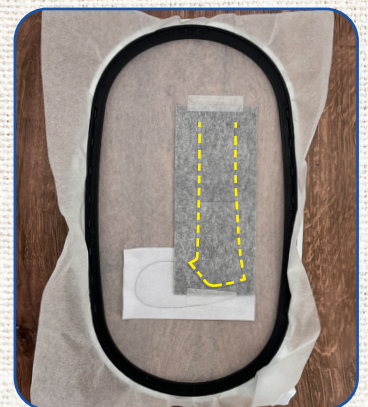
Step 68

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the grey applique felt.
- Tape in place to secure.



Step 69

- Return the hoop to the machine.
- Stitch Machine Step 4, Cut Line and Tackdown.



□ Step 70

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- **On the ankle**, trim the excess felt as close to the cut line as possible.



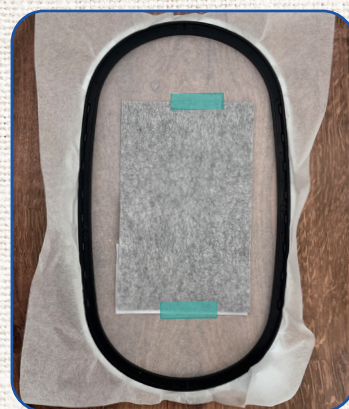
□ Step 71

- Return the hoop to the machine.
- Stitch Machine Step 5, Cover Stitch and Detail.



□ Step 72

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the grey felt, right side down, completely covering the stitching.
- Tape to secure.



□ Step 73

- Return the hoop to the machine.
- Stitch Machine Step 6, Seam **with matching bobbin thread**.



□ Step 74

- When the design is complete, remove the project from the hoop.
- Remove all the tape.
- Tear away the excess stabilizer.
- Trim about 1/8" to 1/4" from the Seam.



□ Step 75

- Clip the curves around the foot. Be careful not to cut the seam stitch.



□ Step 76

- Using the Expert Point and Press tool, turn the leg right side out.



□ Step 77

- Press, right side down, on an OESD Perfect Embroidery Press Cloth.



□ Step 78

- Use OESD Alligator Clamps to stuff small amounts of fiberfill stuffing into lower half of the leg. Do not overfill.



□ Step 79

- Sew a straight stitch across the knee line to segment the leg.



Step 80

- Stuff small amounts of fiberfill stuffing into the upper half of the leg.

🔔 Tip: Do not over fill the upper leg. The first inch or so needs to be flat to stitch into the body.



Step 81

- Repeat Steps 61 – 80 to create the Bugs Bunny Right Leg (WB10124-05).



Step 82

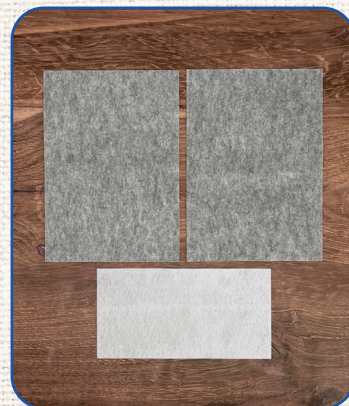
- The Bugs Bunny Leg are complete.



Step 83

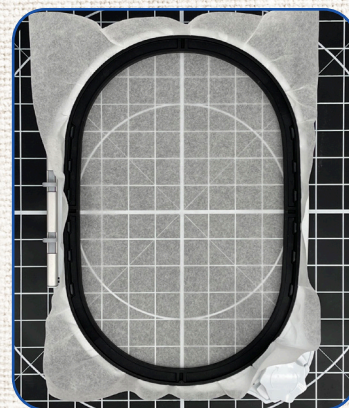
- Cut the applique felts as indicated in the summary on page 5.

⊕ **Optional: OESD Favorite Felt does not require extra stabilization. However, if using other felt, adhere one layer of StabilStick CutAway to the wrong side of all applique felts to provide some body to the felt.**



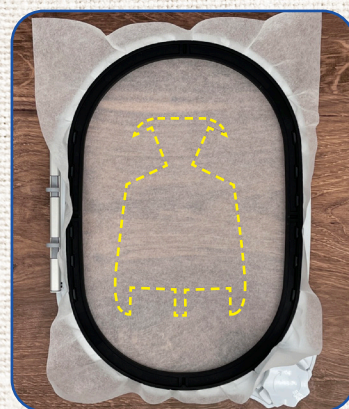
Step 84

- Using the OESD Grippy Grid, hoop one layer of Light Weight TearAway.



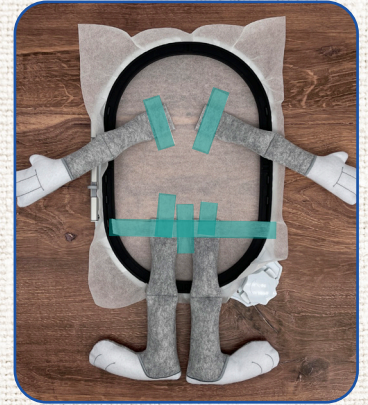
Step 85

- Load the selected design into the machine.
- Example design is WB10124-06.
- Thread the machine per the thread chart.
- Place the hoop on the machine.
- Stitch Machine Step 1, Limb Placement Guide.



□ Step 86

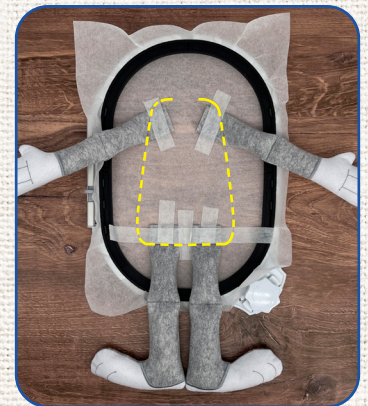
- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Using the placement stitches on the stabilizer, line up the arms and legs, right side up, on the side of the body. The thumbs will point upwards and the feet will point outwards.
- Tape in place with OESD Expert Embroidery Tape TearAway to secure.



 **Tip: Slow the machine down and, if the machine allows it, raise the presser foot height.**

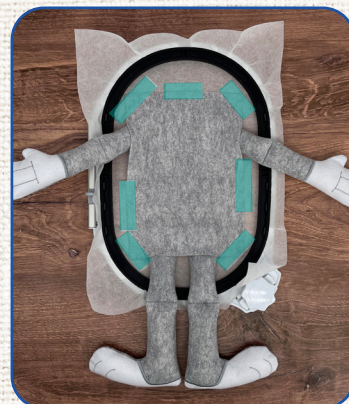
□ Step 87

- Return the hoop to the machine.
- Stitch Machine Step 2, Limb Tackdown and Grey Felt Placement Stitch.



Step 88

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Remove any tape inside the grey felt placement line.
- Completely cover the placement stitch with the grey felt.
- Tape in place to secure.



Step 89

- Return the hoop to the machine.
- Stitch Machine Step 3, Grey Felt Tackdown.
- Stitch Machine Step 4, White Felt Placement Stitch.



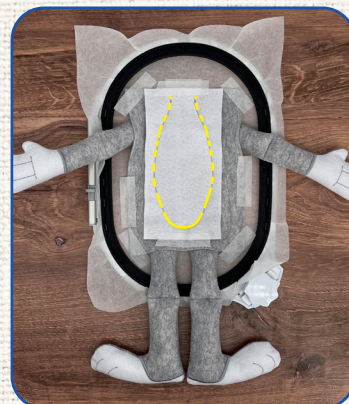
Step 90

- Remove the hoop from the machine, but NOT the project from the hoop.
- Place the hoop on a flat surface.
- Completely cover the placement stitch with the white felt.
- Tape in place to secure.



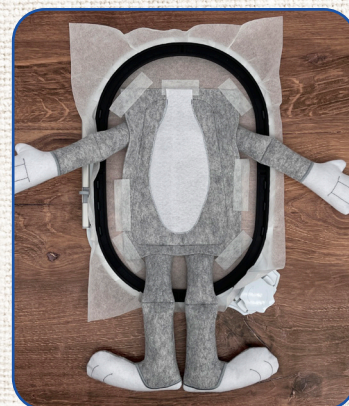
Step 91

- Return the hoop to the machine.
- Stitch Machine Step 5, Cut Line and Tackdown.



Step 92

- Remove the hoop from the machine, but NOT the project from the hoop.
- Trim the excess felt as close to the cut line as possible. If the outermost stitches (cut line) are cut, the inner stitches (tackdown) will hold the applique in place.



Step 93

- Return the hoop to the machine.
- Stitch Machine Step 6, Cover Stitch and Detail.



Step 94

- Remove the hoop from the machine, but NOT the project from the hoop.
- Turn the hoop over and place the grey felt, right side up, completely covering the stitching.
- Carefully tape to secure.

Tip: Avoid pushing too hard on the stabilizer to prevent it from dislodging from the hoop.



Step 95

- Return the hoop to the machine.
- Stitch Machine Step 7, Back Grey Felt Tackdown and Neck Opening **with matching bobbin thread.**



□ Step 96

- When the design is complete, remove the project from the hoop.
- Remove all the tape.
- Tear away the excess stabilizer.
- Trim approximately 1/8" outside of the Seam and Neck stitching, carefully cutting around the arms and legs.
- Trim close to the Limb Tackdown stitch on the front.



☑ **Note: Cut the front felt and the back felt separately.**

□ Step 97

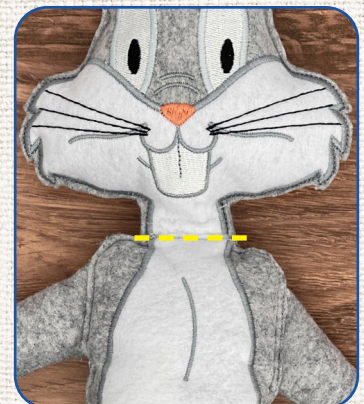
- Fill the body with fiberfill stuffing.

⊕ **Optional: Add crushed walnut shells or plastic pellets to the bottom of the body to help Bugs Bunny sit upright more easily.**



□ Step 98

- Place the head into the neck opening, covering the placement line on the neck.
- Clip or pin in place.
- Stitched closed, either by hand or machine, **with matching bobbin thread.**



□ Step 99

- Stitch a pompom on the lower back for Bugs Bunny's tail by hand.



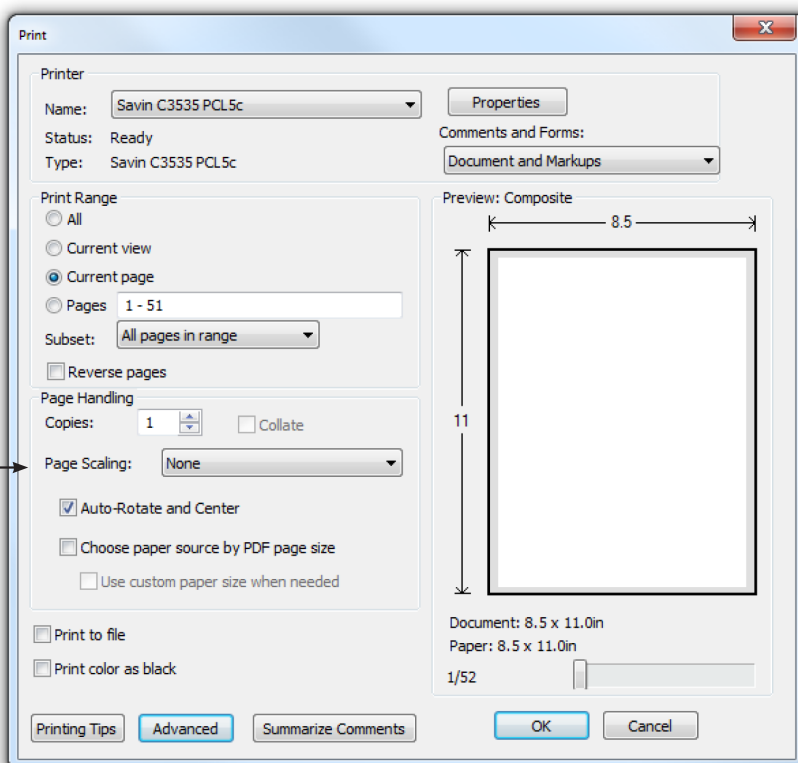
Step 100

- Bugs Bunny is complete. Enjoy!



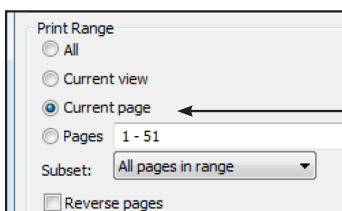
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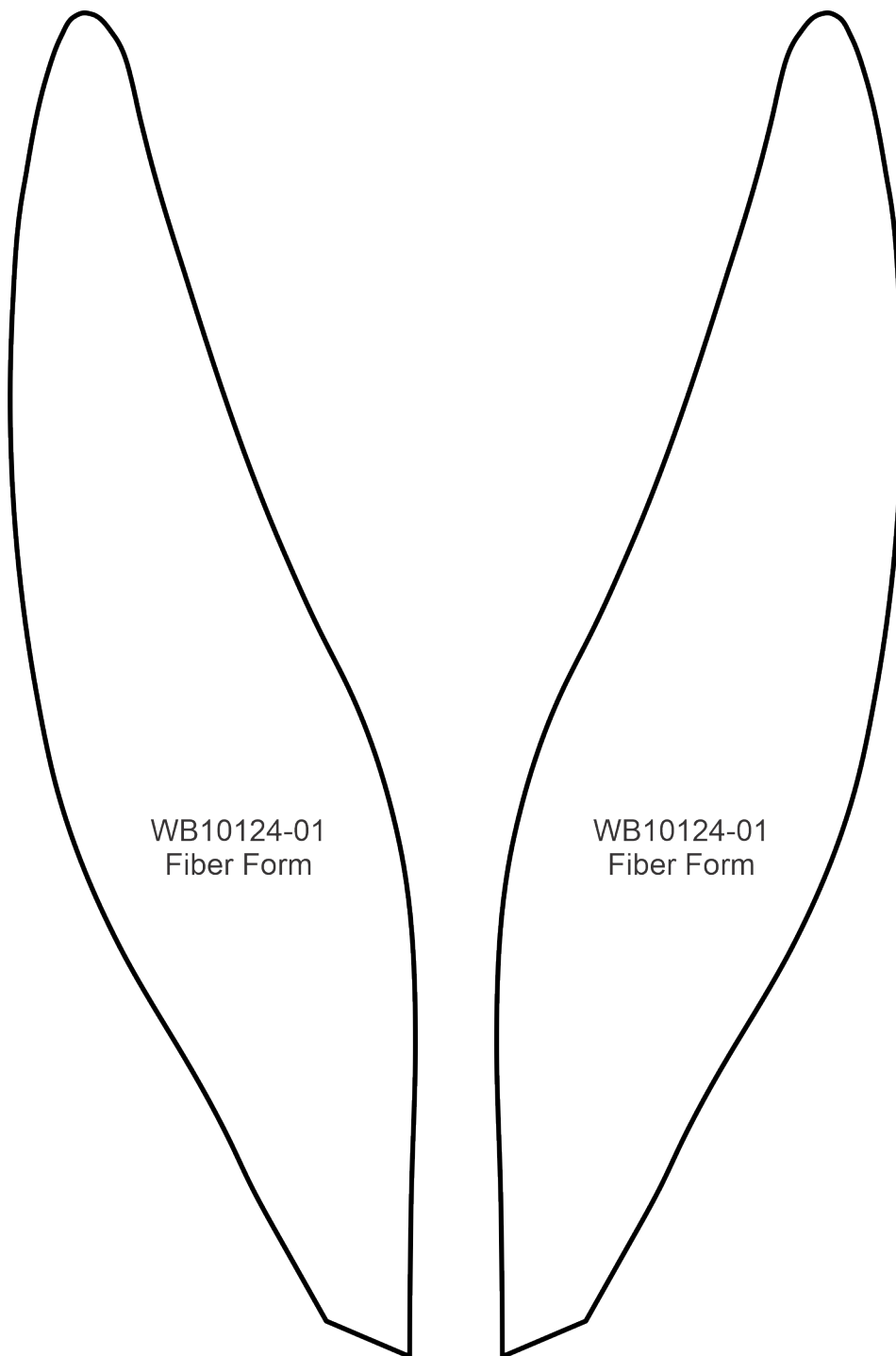
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